SPECIFICATIONS

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION

18950 W AMERICAN AVE, KERMAN, CA 93630

BUDGET / ACCOUNT: 9026 / 8150



Department of Public Works and Planning

CONTRACT NUMBER 21-07-SW

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PLANS

PROJECT: AMERICAN AVENUE DISPOSAL SITE LANDFILL PHASE I WASTE RELOCATION CONTRACT NUMBER: 21-07-SW

Brian Pacheco, Chairman
Sal Quintero, Vice Chairman
Steve Brandau
Ernest Buddy Mendes
Nathan Magsig

1st District
3rd District
2nd District
4th District
5th District

Paul Nerland, County Administrative Officer

Steven E. White, Director Department of Public Works and Planning

Date Signed: 1/11/22Z



Supervising Engineer: _____

Sebastian Artal, PE 76724

FRESNO COUNTY

Department of Public Works and Planning
m/a 2220 Tulare Street, Suite 720

Fresno, CA 93721-2106

PROJECT: AMERICAN AVENUE DISPOSAL SITE LANDFILL PHASE I WASTE RELOCATION

CONTRACT NUMBER: 21-07-SW



Date Signed: <u>01/11/20</u>22

Russell, PE 64512

Consultant Engineer:

GEO-LOGIC ASSOCIATES 4190 Douglas Blvd., Suite 250 Granite Bay, CA 95746

NOTICE TO BIDDERS

Sealed proposals will be received at:

https://www.bidexpress.com/businesses/36473/home

and at the Fresno County Department of Public Works and Planning (Department), Office of the Design Engineer, Seventh Floor, Fresno County Plaza Building, 2220 Tulare Street, Fresno, CA 93721 until

2:00 P.M., (1400 hours and 00 seconds) Thursday, March 10, 2022

If you have any questions about bid submission, please contact us at DesignServices@fresnocountyca.gov or calling (559) 600-4241.

Promptly following the closing of the bidding all timely submitted bids will be publicly opened and viewable via livestream (the link for which will а be posted http://www.co.fresno.ca.us/planholders) for construction in accordance with the project specifications therefor, to which special reference is made as follows:

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION

18950 W AMERICAN AVE, KERMAN, CA 93630

CONTRACT NUMBER 21-07-SW

The work in general consists of the relocation of buried wastes currently located within Phase I to the lined Phase II waste management unit of the AADS, including mass excavation and hauling of approximately 1,500,000 cubic yards of waste and soil, decommissioning 10 groundwater monitoring wells, construction of a new paved access road, removal and disposal of existing landfill gas extraction wells and laterals, traffic control, construction of surface water management features, placement of 2-foot-thick intermediate cover, installation and maintenance of stormwater best practices, and erosion control measures including hydroseeding of slopes.

A pre-bid conference will be held at 10 a.m., on Wednesday, February 16, 2022. A discussion of the project will be held and the project sites will be open for examination. Contractors should meet at 18950 W AMERICAN AVE, KERMAN, CA 93630. **Attendance at the pre-bid is mandatory. Any bidder who fails to be present will be deemed nonresponsive.** The scheduled pre-bid will be the only opportunity for prospective bidders to visit the site, and requests for individual site visits with County staff will not be granted.

The County of Fresno is committed to increasing the availability of employment and training opportunities, and requires that the Contractor and each subcontractor employed on this Project shall use their best efforts to ensure that thirty-three percent (33%) of apprentice hours are performed by qualified participants in state approved apprenticeship programs

who also are current or former "Welfare-to-Work" participants in the CalWORKs program. Attention is directed to "Apprentices" in Section 7 of these special provisions.

Incentives whereby the Contractor or subcontractor receives partial reimbursement for the wages paid to apprentices who qualify may be available. The incentive program is administered by the County of Fresno, Department of Social Services, Employment Resource Center. For questions regarding the incentive program, contact the Employment Resource Center at (559) 600-5370.

Bidders may fill out a Request to be Added to Planholders list:

https://www.co.fresno.ca.us/departments/public-works-planning/divisions-of-public-works-and-planning/design-division/planholders-list-request-to-be-added

Requesters will then be listed as a planholder for the project on the website and receive notifications and addenda issued for the project.

Prospective bidders may also select the project on www.BidExpress.com. Those that demonstrate interest in the project will be added to the planholders list, and receive notifications and addenda issued for the project.

Planholder and exchange/publication names may be obtained from the Fresno County website at http://www.co.fresno.ca.us/planholders.

Electronic copies, in ".pdf" file format, of the official project plans and specifications, bid books and proposal sheets, and such additional supplemental project information as may be provided, are available to view, download, and print at http://www.co.fresno.ca.us/planholders.

If a bidder is unable to submit a bid via Bid Express, Bid Books, which contain bid proposal sheets necessary to submit a bid, may be obtained within the Specifications documents posted on the Fresno County website.

Electronic bids shall be submitted via the BidExpress website. Hardcopy bids shall be submitted in a sealed envelope addressed to the Department and labeled with the name of the bidder, the name of the project and the statement "Do Not Open Until The Time Of Bid Opening."

Bid security in the amount of ten (10) percent of the amount of the bid, and in the form of a bid bond issued by an admitted surety insurer licensed by the California Department of Insurance, cash, cashier's check or certified check shall accompany the bid. You must either attach an electronic bid bond or provide an original bid bond (or other form of bid security authorized by Public Contract Code Section 20129(a)), prior to the bid opening. Bid security shall be made in favor of the County of Fresno.

Hardcopy bid bonds shall be submitted in a sealed envelope addressed to the Department and labeled with the name of the bidder, the name of the project and the statement "Do Not Open Until The Time Of Bid Opening – BID BOND"

A Summary of Bids and a list of subcontractors for the apparent low bidder will be posted at the above listed website, generally within 24 hours of the Bid Opening.

All questions regarding this project shall be in writing and shall be received by the Department of Public Works and Planning, Design Division, no later than 2:00 P.M. on the seventh (7th) calendar day before bid opening. Any questions received after this deadline will not receive a response unless the Department of Public Works and Planning elects to issue an addendum to revise the bid opening date. In the event that the bid opening date is revised, the deadline for questions will be extended to no later than 2:00 P.M. on the seventh (7th) calendar day before the revised bid opening date. Questions shall be submitted on the "Request for Clarification Form" provided on our website:

http://www.co.fresno.ca.us/departments/public-works-and-planning/construction-bidding-opportunities/21-07-sw-american-avenue-disposal-site-phase-i-waste-relocation/21-07-sw-request-for-clarification-form

Any changes to, or clarification of, the project plans and specifications shall be in the form of a written addendum issued to planholders of record. Questions that prompt a change or clarification shall be included in the addendum with the subsequent answer.

Any oral explanation or interpretations given to this project are not binding.

No contract will be awarded to a contractor who has not been licensed in accordance with the provisions of the Contractors State License Law, California Business and Professions Code, Division 3, Chapter 9, as amended, or whose bid is not on the proposal form included in the contract document. A valid California Contractor's License, Class A (General Engineering & HAZ (Hazardous Substance Removal and Remedial Action Certification), is required for this project.

Special attention is directed to the experience requirements listed in Section 02112 of the Technical Specifications. Any bidder who fails to demonstrate the appropriate minimum level of experience no later than 3 business days after the bid opening will be deemed non-responsive.

Pursuant to Section 1773 of the Labor Code, the general prevailing wage rates in the county, or counties, in which the work is to be done have been determined by the Director of the California Department of Industrial Relations. These wages are set forth in the General Prevailing Wage Rates for this project, available at County of Fresno, Department of Public Works and Planning, 2220 Tulare Street, Sixth Floor, Fresno CA 93721-2104 and available from the California Department of Industrial Relations' Internet web site at http://www.dir.ca.gov/DLSR/PWD. Future effective general prevailing wage rates, which have been predetermined and are on file with the California Department of Industrial Relations are referenced but not printed in the general prevailing wage rates.

This project is subject to compliance monitoring and enforcement by the Department of Industrial Relations.

No contractor or subcontractor may be listed on a bid proposal for a public works project unless registered with the Department of Industrial Relations pursuant to Labor Code section 1725.5 [with limited exceptions from this requirement for bid purposes only under Labor Code section 1771.1(a)].

No contractor or subcontractor may be awarded a contract for public work on a public works project unless registered with the Department of Industrial Relations pursuant to Labor Code section 1725.5.

This contract is subject to state contract nondiscrimination and compliance requirements pursuant to Government Code, Section 12990.

Bids are required for the entire work described herein. Bids will be compared on the basis of the cumulative sum of the bid amounts listed for the individual line items.

The successful bidder shall furnish a faithful performance bond in the amount of 100 percent of the contract amount and a payment bond in the amount of 100 percent of the contract amount. Each bond specified in this Notice (bid bond, faithful performance bond and payment bond) shall meet the requirements of all applicable statutes, including but not limited to those specified in Public Contract Code section 20129 and Civil Code section 3248.

Each bond specified in this Notice shall be issued by a surety company designated as an admitted surety insurer in good standing with and authorized to transact business in this state by the California Department of Insurance, and acceptable to the County of Fresno. Bidders are cautioned that representations made by surety companies will be verified with the California Department of Insurance. Additionally, the County of Fresno, in its discretion, when determining the sufficiency of a proposed surety company, may require the surety company to provide additional information supported by documentation. The County generally requires such information and documentation whenever the proposed surety company has either a Best's Key Rating Guide of less than A and a financial size designation of less than VIII. Provided, however, that the County expressly reserves its right to require all information and documentation to which the County is legally entitled from any proposed surety company.

The Board of Supervisors reserves the right to reject any or all bids.

Board of Supervisors, County of Fresno

Paul Nerland, County Administrative Officer

Bernice E. Seidel, Clerk of the Board

Issue Date: 1/11/2022

Special Provisions

DIVISION I GENERAL PROVISIONS 1 GENERAL

1-1.01 **GENERAL**

Add to the beginning of Section 1:

The work is done in accordance with the 2015 *Standard Specifications*, 2015 *Standard Plans* and the following special provisions.

Where these special provisions indicate to replace, add to, delete, delete from, or otherwise modify a "section," or a portion thereof, the section or portion thereof to which such modification is to be applied is the section or portion thereof with the corresponding numbering in the 2015 *Standard Specifications*.

Except to the extent that they may conflict with these special provisions, revised standard specifications apply if included in the project details section of the book entitled "Specifications."

Revised standard plans apply if listed on the "List of Revised Standard Plans," if any, in these special provisions; or if shown or referenced on the project plans or in the project details section of the book entitled "Specifications." In case of conflict between the Special Provisions and the Technical Specifications, the Contractor shall adhere to the more stringent specification.

In case of conflict between the *Standard Specifications* and these special provisions, the special provisions shall take precedence over and be used in lieu of such conflicting portions.

In case of conflict between applicable revised standard specifications and these special provisions, the special provisions shall take precedence over and be used in lieu of such conflicting portions.

Add to the end of section 1-1.01:

Refer to Section 01290 "MEASURENT AND PAYMENT"

Add to the 1st table of section 1-1.06:

| SJVAPCD | San Joaquin Valley Air Pollution Control District |
|---------|----------------------------------------------------|
| AQMD | air quality management district |
| CISS | cast-in-steel shell |
| CSL | crosshole sonic logging |
| GGL | gamma-gamma logging |
| METS | Caltrans Material Engineering and Testing Services |

Add to section 1-1.06:

Abbreviations in the Bid Item and Applicable Sections are also used in Bid Item List - Proposal 2.

Replace Section 1-1.07 with:

1-1.07 DEFINITIONS

1-1.07A General

Interpret terms as defined in the Contract documents.

1-1.07B Glossary

abandon: Render unserviceable in place.

acts of God: Acts of God as defined in Pub Cont Code § 7105.

activity: Task, event, or other project element on a schedule that contributes to completing the project. An activity has a description, start date, finish date, duration, and one or more logic ties.

adjust: Raise or lower a facility to match a new grade line.

aerially deposited lead: Lead primarily from vehicle emissions deposited within unpaved areas or formerly unpaved areas.

Authorized Facility Audit List: Caltrans-developed list of facilities. For the Authorized Facility Audit List, go the METS website.

authorized laboratory: Independent testing laboratory (1) not employed or compensated by any subcontractor or subcontractor's affiliate providing other services for the Contract and (2) authorized by the Department.

Authorized Material List: Caltrans-developed list of authorized materials. For the Authorized Material List go to the METS website.

Authorized Material Source List: Caltrans-developed list of authorized source materials. For the Authorized Material Source List go to the METS website.

base: Layer of specified material of planned thickness placed immediately below the pavement or surfacing.

basement material: Material in an excavation or embankment under the lowest layer to be placed.

bid item: Work unit for which the Bidder provides a price.

Bid Item List: List of bid items, units of measure, and the associated quantities. The verified Bid Item List is the Bid Item List with verified prices. The Contract Proposal (Proposal 2) of Low Bidder at the Department's website is the verified Bid Item List. After contract award, interpret a reference to the Bid Item List as a reference to the verified Bid Item List.

borrow: Fill acquired from an excavation source outside the described cut area.

- 1. **local borrow:** Material obtained by widening cuts or excavating from sources outside the planned or authorized cross section on the job site. The location of the local borrow is described or designated by the Engineer.
- 2. **imported borrow:** Borrow that is not local borrow.

bridge: Structure that:

- 1. Has a bridge number
- 2. Carries a (1) utility, (2) railroad, or (3) vehicle, pedestrian, or other traffic over, under, or around obstructions or waterways

building-construction contract: Contract that has *Building Construction* on the cover of the *Notice to Bidders and Special Provisions*.

California Test: Caltrans-developed test for determining work quality. For California Tests, go to the METS website.

Caltrans: State of California Department of Transportation

certificate of compliance: Certificate stating the material complies with the Contract.

Certified Industrial Hygienist: Industrial hygienist certified in comprehensive practice by the American Board of Industrial Hygiene.

change order work: Work described in a Change Order, including extra work and work described in the Contract as change order work.

closure: Closure of a traffic lane or lanes, including shoulder, ramp, or connector lanes, within a single traffic control system.

2

commercial quality: Quality meeting the best general practices.

commercial source: Established business operating as a material source for the general public.

Contract: Written and executed contract between the Department and the Contractor.

Contract acceptance: Director's written acceptance of a completed Contract.

Contract time: Number of original working days as adjusted by any time adjustment.

Contractor: Person or business or its legal representative entering into a Contract with the Department for performance of the work.

controlling activity: Construction activity that will extend the scheduled completion date if delayed.

County: The County of Fresno

critical path: Longest continuous chain of activities for the project that has the least amount of total float of all chains. In general, a delay on the critical path extends the scheduled completion date.

critical path method: Network-based planning technique using activity durations and relationships between activities to calculate a schedule for the entire project.

culvert: Structure other than a bridge that provides an opening under a roadway.

data date: Day after the date through which a schedule is current. Everything occurring earlier than the data date is as-built and everything on or after the data date is planned.

day: 24 consecutive hours running from midnight to midnight; calendar day.

- 1. **business day:** Day on the calendar except a Saturday and a holiday.
- 2. **working day:** Time measure unit for work progress. A working day is any 24-consecutive-hour period except:
 - 2.1. Saturday and a holiday.
 - 2.2. Day during which you cannot perform work on the controlling activity for at least 50 percent of the scheduled work shift with at least 50 percent of the scheduled labor and equipment due to any of the following:
 - 2.2.1. Adverse weather-related conditions.
 - 2.2.2. Traffic maintenance under the Contract.
 - 2.2.3. Suspension of a controlling activity that you and the Engineer agree benefits both parties.
 - 2.2.4. Unanticipated event not caused by either party, such as:
 - 2.2.4.1. Act of God
 - 2.2.4.2. Act of a public enemy.
 - 2.2.4.3. Epidemic.
 - 2.2.4.4. Fire.
 - 2.2.4.5. Flood.
 - 2.2.4.6. Governor-declared state of emergency.
 - 2.2.4.7. Landslide.
 - 2.2.4.8. Quarantine restriction.
 - 2.2.5. Issue involving a third party, including:
 - 2.2.5.1. Industry or area-wide labor strike.
 - 2.2.5.2. Material shortage.
 - 2.2.5.3. Freight embargo.
 - 2.2.5.4. Jurisdictional requirement of a law enforcement agency.
 - 2.2.5.5. Workforce labor dispute of a utility or nonhighway facility owner resulting in a nonhighway facility rearrangement not described and not solely for the Contractor's convenience. Rearrangement of a nonhighway facility includes installation, relocation, alteration, or removal of the facility.
 - 2.3. Day during a concurrent delay.

3

- 3. original working days:
 - 3.1. Working days to complete the work shown on the Notice to Bidders for a non-cost-plus-time-based bid
 - 3.2. Working days bid to complete the work for a cost-plus-time-based bid

Where working days is specified without the modifier *original* in the context of the number of working days to complete the work, interpret the number as the number of original working days as adjusted by any time adjustment.

deduction: Money permanently taken from a progress payment or the final payment. Deductions are cumulative and are not retentions under Pub Cont Code § 7107.

delay: Event that extends the completion of an activity.

- 1. **excusable delay:** Delay caused by the Department and not reasonably foreseeable when the work began, such as:
 - 1.1. Change in the work
 - 1.2. Department action that is not part of the Contract
 - 1.3. Presence of an underground utility main not described in the Contract or in a location substantially different from that specified
 - 1.4. Described facility rearrangement not rearranged as described, by the utility owner by the date specified, unless the rearrangement is solely for the Contractor's convenience
 - 1.5. Department's failure to obtain timely access to the right-of-way
 - 1.6. Department's failure to review a submittal or provide notification in the time specified
- 2. critical delay: Excusable delay that extends the scheduled completion date
- 3. **concurrent delay:** Occurrence of at least 2 of the following events in the same period of time, either partially or entirely:
 - 3.1. Critical delay
 - 3.2. Delay to a controlling activity caused by you
 - 3.3. Non-working day

Department: The Fresno County Board of Supervisors and its authorized representatives.

District Office: County of Fresno Department of Public Works and Planning

detour: Temporary route for traffic around a closed road part. A passageway through a job site is not a detour.

Director: Department's Chairman

disadvantaged business enterprise: Disadvantaged business enterprise as defined in 49 CFR 26.5.

dispose of: Remove from the job site.

divided highway: Highway with separated traveled ways for traffic, generally in opposite directions.

Engineer: The County's Director of Public Works and Planning, acting through their authorized designees.

early completion time: Difference in time between an early scheduled completion date and the work completion date.

environmentally sensitive area: Area within or near construction limits where access is prohibited or limited to protect environmental resources.

estimated cost: Estimated cost of the project as shown on the *Notice to Bidders*.

extra work: Any work, desired or performed, but not included in the original Contract.

federal-aid contract: Contract that has a federal-aid project number on the cover of the *Specifications*.

final pay item: Bid item whose quantity shown on the Bid Item List is the quantity paid.

finished grade: Final surface of the completed facility. If the work under the Contract includes stage construction, the relation between the finished grade and the work under the Contract is shown.

fixed cost: Labor, material, or equipment cost directly incurred by the Contractor as a result of performing or supplying a particular bid item that remains constant regardless of the item's quantity.

float: Difference between the earliest and latest allowable start or finish times for an activity.

1. **Department-owned float:** Time saved on the critical path by actions of the Department. It is the last activity shown on the schedule before the scheduled completion date.

force account work: Work ordered on a construction project without an existing agreement on its cost, and performed with the understanding that the contractor will bill the owner according to the cost of labor, materials, and equipment, plus a certain percentage for overhead and profit.

grading plane: Basement material surface on which the lowest layer of subbase, base, pavement, surfacing, or other specified layer is placed.

highway: Whole right-of-way or area reserved for use in constructing the roadway and its appurtenances.

holiday: Holiday shown in the following table:

Holidavs

| . ionaayo | | | |
|-------------------------------------|----------------------------|--|--|
| Holiday | Date observed | | |
| Every Sunday | Every Sunday | | |
| New Year's Day | January 1st | | |
| Birthday of Martin Luther King, Jr. | 3rd Monday in January | | |
| Presidents' Day | 3rd Monday in February | | |
| Cesar Chavez Day | March 31st | | |
| Memorial Day | Last Monday in May | | |
| Independence Day | July 4 th | | |
| Labor Day | 1st Monday in September | | |
| Veterans Day | November 11 th | | |
| Thanksgiving Day | 4th Thursday in November | | |
| Day after Thanksgiving Day | Day after Thanksgiving Day | | |
| Christmas Day | December 25 th | | |

If January 1st, March 31st, July 4th, November 11th, or December 25th fall on a Sunday, the Monday following is a holiday. If January 1st, March 31st, July 4th, November 11th, or December 25th fall on a Saturday, the preceding Friday is a holiday.

hours of darkness: Hours of darkness as defined in Veh Code § 280.

idle equipment: Equipment:

- 1. On the job site at the start of a delay
- 2. Idled because of the delay
- 3. Not operated during the delay

informal-bid contract: Contract that has *Informal Bid Authorized by Pub Cont Code* § 10122 on the cover of the *Notice to Bidders and Special Provisions*.

job site: Area within the defined boundaries of a project.

Labor Surcharge and Equipment Rental Rates: Caltrans publication that lists labor surcharge and equipment rental rates.

landscaping: Practice of a landscaping contractor under 16 CA Code of Regs § 832.27.

material: Any product or substance specified for use in the construction of a project.

material shortage:

- 1. Shortage of raw or produced material that is area-wide and caused by an unusual market condition except if any of the following occurs:
 - 1.1. Shortage relates to a produced, nonstandard material
 - 1.2. Supplier's and the Contractor's priority for filling an order differs
 - 1.3. Event outside the United States for a material produced outside the United States
- 2. Unavailability of water that delays a controlling activity

material source facility audit: Self-audit and a Caltrans audit evaluating a facility's capability to consistently produce materials that comply with Caltrans standards.

median: Portion of a divided highway separating the traveled ways including inside shoulders.

milestone: Event activity that has zero duration and is typically used to represent the start or end of a certain stage of the project.

mobilization: Preparatory work that must be performed or costs incurred before starting work on the various items on the job site (Pub Cont Code § 10104).

modify: Add to or subtract from an appurtenant part.

narrative report: Document submitted with each schedule that discusses topics related to project progress and scheduling.

near critical path: Chain of activities with total float exceeding that of the critical path but having not more than 10 working days of total float.

obliterate: Place an earth cover over or root, plow, pulverize, or scarify.

Office engineer: The Director of Public Works and Planning for the County of Fresno

Owner: County of Fresno

pavement: Uppermost layer of material placed on a traveled way or shoulder.

plans: Standard plans, revised standard plans, and project plans.

- standard plans: Drawings standard to Department construction projects. These plans are in a book titled Standard Plans.
- 2. **revised standard plans:** New or revised standard plans. These plans are listed in the *List of Revised Standard Plans* in a book titled *Specifications*.
- 3. **project plans:** Drawings specific to the project, including authorized shop drawings. These plans also include a section titled *Project Details* of a book titled *Specifications*.

plant establishment period: Number of days shown on the Notice to Bidders for plant establishment.

quality characteristic: Characteristic of a material that is measured to determine conformance with a given requirement.

quality control plan: Contractor's plan to ensure QC.

reconstruct: Remove and disassemble and construct again at an existing or new location.

relocate: Remove and install or place in a new location.

remove: Remove and dispose of.

reset: Remove and install or place laterally at the same station location.

roadbed: Roadway portion extending from the curb line to curb line or the shoulder line to shoulder line. A divided highway has 2 roadbeds.

roadside: Area between the outside shoulder edge and the right-of-way limits.

roadway: Portion of the highway within the outside lines of curbs, sidewalks, slopes, ditches, channels, or waterways. A roadway includes the structures and features necessary for safety, protection of facilities, and drainage.

salvage: Remove, clean, and haul to a specified location.

schedule:

- 1. **baseline schedule:** Initial schedule showing the original work plan starting on the date of Contract approval. This schedule shows no completed work to date and no negative float or negative lag to any activity.
- revised schedule: Schedule that incorporates a proposed or past change to logic or activity durations.
- updated schedule: Current schedule developed from the accepted baseline and any subsequent accepted updated or revised schedules through regular monthly review to incorporate actual past progress.

scheduled completion date: Planned work completion date shown on the current schedule.

shoulder: Roadway portion contiguous with the traveled way for accommodation of a stopped vehicle, emergency use, and lateral support of base and surface courses.

small tool: Tool or piece of equipment not listed in Labor Surcharge and Equipment Rental Rates that has a replacement value of \$500 or less.

specifications: Standard specifications, revised standard specifications, and special provisions.

- 1. **standard specifications:** Specifications standard to Department construction projects. These specifications are in a book titled *Standard Specifications*.
- 2. **revised standard specifications:** New or revised standard specifications. These specifications are in a section titled *Revised Standard Specifications* of a book titled *Specifications*.
- 3. **special provisions:** Specifications specific to the project. These specifications are in a section titled *Special Provisions* of a book titled *Specifications*.
- 4. **Technical specifications:** Divisions 1& 2of the book title AADS Phase I Waste Relocation Technical Specifications

State: State of California, including its agencies, departments or divisions whose conduct or action is related to the work.

Structure Design: Offices of Structure Design of the Department of Transportation.

subbase: Layer of material between a base and the basement material.

subgrade: Roadbed portion on which pavement, surfacing, base, subbase, or a layer of any other material is placed.

submittal:

- action submittal: Written and graphic information and samples that require the Department's response.
- 2. **informational submittal:** Written information that does not require the Department's response.

substantial defects: Defects plainly seen as damaged, displaced, or missing parts or improper functioning of materials, parts, equipment, or systems.

substructure: Bridge parts below the bridge seats, pier tops, and haunches for rigid-framed bridges or spring lines for arched bridges; includes abutment backwalls, abutment parapets, and wingwalls.

superstructure: Bridge parts except the substructure.

supplemental project information: Information relevant to the project, specified as supplemental project information, and made available to bidders.

surfacing: Uppermost layer of material placed on a traveled way or shoulders; pavement.

time impact analysis: Analysis using a CPM schedule developed specifically to demonstrate the effect a proposed or past change or delay has on the current scheduled completion date.

time-scaled network diagram: Graphic depiction of a CPM schedule comprised of activity bars with relationships for each activity represented by arrows. The tail of each arrow connects to the activity bar for the predecessor and points to the successor.

total bid: Sum of the item totals as verified by the Department; original Contract price.

total float: Amount of time that an activity or chain of activities can be delayed before extending the scheduled completion date.

traffic: Pedestrians, bicyclists, ridden or herded animals, vehicles, streetcars, and other conveyances either singularly or together while using any highway for purposes of travel.

traffic lane: Portion of traveled way used for the movement of a single line of vehicles.

traveled way: Portion of the roadway for the movement of vehicles, exclusive of the shoulders, berms, sidewalks, and parking lanes.

tunnel: Tunnel as defined in 8 CA Code of Regs § 8405 et seq.

unauthorized work: Work performed beyond the lines and grades described in the Contract or established by the Engineer or extra work performed without Department authorization.

unsuitable material: Material encountered below the natural ground surface in embankment areas or below the grading plane in excavation areas that the Engineer determines to be in any of the following conditions:

- 1. Of such unstable nature that it cannot be compacted to the specified density using ordinary methods at optimum moisture content.
- 2. Too wet to be properly compacted and cannot be dried before incorporating it into the work. Excessive moisture alone is not sufficient cause for determining that the material is unsuitable.
- 3. Inappropriate for the planned use.

withhold: Money temporarily or permanently taken from a progress payment.

work: Resources and activities required for Contract acceptance, including labor, materials, equipment, and the created product.

work plan: Detailed formulation of a program of action.

work zone: Area of a highway with construction, maintenance, or utility work activities.

1-1.08 DISTRICTS

Replace Section 1.08 with:

Not Used

Add to the end of Section 1-1.09

This project is not in a freeze-thaw area.

Replace the headings and paragraphs of Section 1-1.10 with:

1-1.10 PAVEMENT CLIMATE REGIONS

To help account for the effects of various climatic conditions on pavement performance, the State has been divided into 9 climate regions. The project's pavement climate region is Inland Valley.

Replace Section 1-1.11 with:

1-1.11 WEBSITES, ADDRESSES, AND TELEPHONE NUMBERS

Websites, Addresses, and Telephone Numbers

| | Trobbites, Addres | ses, and relephone numbers | • |
|----------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| Reference or | | | |
| agency or | | | |
| department unit | Website | Address | Telephone no. |
| Authorized Material Lists Authorized Material Source Lists | https://dot.ca.gov/program s/engineering- services/authorized- materials-lists | | |
| CA Unified Certification Program's list of certified DBEs | https://dot.ca.gov/program s/civil-rights/dbe-search | | |
| California MUTCD | https://dot.ca.gov/program s/safety- programs/camutcd | | |
| Department | http://www.co.fresno.ca.us | 2220 Tulare Street Design Division – Seventh Floor Fresno, CA 93721 | (559) 600-9908 |
| Department of Conservation, Office of Mine Reclamation | http://www.conservation.c a.gov/dmr/ | | |
| Department of Industrial Relations | http://www.dir.ca.gov | 455 Golden Gate Ave San Francisco CA 94102 | |
| Design Services - Contract Administration, Planholders, Bid Results | https://www.co.fresno.ca.u s/departments/public- works-planning/contractor- bids-plan-holders- electronic-plans-bid- results | 2220 Tulare Street Design Division – Seventh Floor Fresno, CA 93721 | Tel: (559) 600- 9908 Fax:(559) 455- 4609 Email: DesignServices@ fresnocountyca.g |
| Division of Accounting, Office of External Accounts Payable | https://dot.ca.gov/program s/accounting | Major Construction Payment and Information Unit Office of External Accounts Payable Division of Accounting Department of Transportation P.O. Box 168043 Sacramento, CA 95816-8043 | (916) 227-9013 |
| Division of Construction | http://www.dot.ca.gov/hq/c onstruc/ | | |
| Geotechnical Services | http://www.dot.ca.gov/hq/e sc/geotech | Geotechnical Services Department of Transportation 5900 Folsom Blvd Sacramento, CA 95819-4612 | (916) 227-7000 |
| METS | http://www.dot.ca.gov/hq/e sc/Translab/ | Materials Engineering and Testing Services Department of Transportation 5900 Folsom Blvd Sacramento, CA 95819-4612 | (916) 227-7000 |
| MPQP | https://dot.ca.gov/program s/construction/material- plant-quality-program | | |

| Office Engineer | Director of Public Works & Planning Fresno County 2220 Tulare St, 8 th Floor Fresno, CA 93721 | (559) 600-4078 |
|------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|----------------|
| Offices of Structure Design, Documents Unit | MSC 9-4/4I Documents Unit Offices of Structure Design Department of Transportation 1801 30th St Sacramento, CA 95816-7006 | (916) 227-0716 |
| Publication Distribution Unit | Publication Unit Department of Transportation 1900 Royal Oaks Dr Sacramento, CA 95815-3800 | |

Replace Section 1-1.12 with:

1-1.12 MISCELLANY

Make checks and bonds payable to the County of Fresno.

Replace Section 2 with:

2 BIDDING

2-1.01 **GENERAL**

Section 2 includes specifications related to bid eligibility and the bidding process.

2-1.02 BID INELIGIBILITY

A firm that has provided architectural or engineering services to the Department for this contract before bid submittal for this contract is prohibited from any of the following:

- 1. Submitting a bid
- 2. Subcontracting for a part of the work
- 3. Supplying materials

2-1.03 CONTRACTOR REGISTRATION

No contractor or subcontractor may be listed on a bid proposal for a public works project unless registered with the Department of Industrial Relations pursuant to Labor Code section 1725.5 [with limited exceptions from this requirement for bid purposes only under Labor Code section 1771.1(a)].

2-1.04-2-1.05 RESERVED

2-1.06 BID DOCUMENTS

2-1.06A General

The *Bid* book includes bid forms and certifications and may be requested from Design Services and are available online at http://www.BidExpress.com.

The *Specifications* includes the *Notice to Bidders*, revised standard specifications, project details, and special provisions.

The *Specifications*, project plans, and any addenda to these documents may be accessed at Design Services.

The *Standard Specifications* and *Standard Plans* may be purchased at the Publication Distribution Unit or accessed online at https://www.co.fresno.ca.us/home/showpublisheddocument/58025.

2-1.06B Supplemental Project Information

The Department makes the following supplemental project information available:

Supplemental Project Information

| Cappienic | | |
|--------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| Where Available | Description | |
| Included in Project Details | Operational Health & Safety Plan Title V Permit to Operate in San Joaquin Air Pollution District Limits Draft Landfill Gas Collection and Control System (GCCS) Coordination Plan, Phase I Waste Relocation in Phase II, American Avenue Disposal Site, October 29, 2018, by Tetra Tech BAS | |
| Available on Design Services webpage | American Avenue Disposal Site: Phase I Groundwater Monitoring Well Decommissioning Work Plan Construction Quality Assurance Plan Phase I Waste Relocation | |

If as-built drawings are available they may not show existing dimensions and conditions. Where new construction dimensions are dependent on existing bridge dimensions, verify the field dimensions and adjust the dimensions of the work to fit the existing conditions.

2-1.06C-2-1.06D Reserved

2-1.07 JOB SITE AND DOCUMENT EXAMINATION

Examine the job site and bid documents. Notify the Department of apparent errors and patent ambiguities in the plans, specifications, and Bid Item List. Failure to do so may result in rejection of a bid or rescission of an award.

Bid submission is your acknowledgment that you have examined the job site and bid documents and are satisfied with:

- 1. General and local conditions to be encountered
- 2. Character, quality, and scope of work to be performed
- 3. Quantities of materials to be furnished
- 4. Character, quality, and quantity of surface and subsurface materials or obstacles
- 5. Requirements of the contract

2-1.08 RESERVED

2-1.09 BID ITEM LIST

Submit a bid based on the bid item quantities the Department shows on Bid Item List.

2-1.10 SUBCONTRACTOR LIST

On the Subcontractor List form, list each subcontractor to perform work in an amount in excess of 1/2 of 1 percent of the total bid or \$10,000, whichever is greater (Pub Cont Code § 4100 et seq.).

For each subcontractor listed, the Subcontractor List form must show:

- 1. Business name and the location of its place of business.
- 2. California contractor license number for a non-federal-aid contract.
- 3. Public works contractor registration number.
- 4. Portion of work it will perform. Show the portion of the work by:
 - 4.1. Bid item numbers for the subcontracted work
 - 4.2. Percentage of the subcontracted work for each bid item listed
 - 4.3. Description of the subcontracted work if the percentage of the bid item listed is less than 100 percent

2-1.11 RESERVED

2-1.12 RESERVED

2-1.13-2-1.30 RESERVED

Replace section 2-1.31 with:

2-1.31 RESERVED

2-1.31 OPT OUT OF PAYMENT ADJUSTMENTS FOR PRICE INDEX FLUCTUATIONS

You may opt out of the payment adjustments for price index fluctuations specified in section 9-1.07. To opt out, submit a completed Opt Out of Payment Adjustments for Price Index Fluctuations form under section 2-1.33.

2-1.32 RESERVED

2-1.33 BID DOCUMENT COMPLETION AND SUBMITTAL

2-1.33A General

Complete forms in the Bid book.

Submit an electronic bid online at http://www.BidExpress.com (Section 2-1.33D) or submit a hardcopy bid:

- Under sealed cover
- 2. Marked as a bid
- 3. Identifying the contract number and the bid opening date

Certain bid forms must be submitted with the bid and properly executed.

Certain other forms and information must be submitted either with the bid or within the prescribed period after bid opening as specified elsewhere in these special provisions.

Failure to submit the forms and information as specified results in a nonresponsive bid.

If an agent other than the authorized corporation officer or a partnership member signs the bid, file a Power of Attorney with the Department either before opening bids or with the bid. Otherwise, the bid may be nonresponsive.

2-1.33B Bid Item List and Bid Comparison

Submit a bid based on the bid item quantities the Department shows on Proposal 2. Bids will be evaluated and the low bidder determined as indicated in the *Notice to Bidders*.

Do not submit an unbalanced bid. An unbalanced is a bid is one in which one or more bid items is/are considered by the Department to have been bid at an amount that is unreasonably high or unreasonably low. A bid may be considered to be non-responsive and may be rejected if it is considered by the Department to be unbalanced.

2-1.33C Bid Document Completion

Proposal items are identified by title and by the word "Proposal" followed by the number assigned to the proposal item in question. Proposal items are included in the *Bid Book*.

2-1.33C(1) Proposal 1 - Proposal to the Board of Supervisors of Fresno County

2-1.33C(2) Proposal 2 - Bid Item List

One or more sheet(s) or list(s) upon which the bidder completes the bid.

Fill out completely including a unit price and total for each unit price-based item and a total for each lump sum item.

Do not make any additions such as "plus tax", "plus freight", or conditions such as "less 2% if paid by 15th".

Use ink or typewriter for paper bids.

2-1.33C(3) Proposal 3 - Evaluation of Bid Item List

Describes how inconsistences and irregularities are evaluated and corrected when Design Services reviews the Bid Item List.

2-1.33C(4) Proposal 4 - Bid Security and Signature

Submit one of the following forms of bidder's security equal to at least 10 percent of the bid:

- Cash
- Cashier's check
- Certified check
- Signed bidder's bond by an admitted surety insurer

Indicate type of bid security provided.

- Cash Acceptable but not recommended. Cash is deposited in a clearing account and is returned to bidders by County warrant. This process may take several weeks.
- Cashier's or Certified Checks. This type of security is held until the bid is no longer under consideration. If submitted by a potential awardee, they will be returned when the contract is fully executed by the bidder and bonds and insurance have been approved.
- Bid Bonds Must be signed by the bidder and by the attorney-in-fact for the bonding company. Provide notarized signature of attorney-in-fact accompanied by bonding company's affidavit authorizing attorney-in-fact to execute bonds. An unsigned bid bond will be cause for rejection.

Provide contractor's license information.

State business name and if business is a:

- Corporation list officers
- Partnership list partners
- Joint Venture list members; if members are corporations or partnerships, list their officers or partners.
- Individual list Owner's name and firm name style

Signature of Bidder - the following lists types of companies and corresponding authorized signers.

- Corporation by an officer
- Partnership by a partner
- Joint Venture by a member
- Individual by the Owner

If signature is by a Branch Manager, Estimator, Agent, etc., the bid must be accompanied by a power of attorney authorizing the individual to sign the bid in question or to sign bids more generally, otherwise the bid may be rejected.

Business Address - Firm's Street Address

Mailing Address - P.O. Box or Street Address

Complete, sign, and return with bid.

2-1.33C(5) Proposal 5 - Noncollusion Declaration

Must be completed, signed, and returned with bid.

2-1.33C(6) Proposal 6 - Public Contract Code Section 10285.1 Statement

Select "has" or "has not" in accordance with instructions on form, return with completed for with bid. Note that signing the bid constitutes signing this statement.

2-1.33C(7) Proposal 7 - Public Contract Code Section 10162 Questionnaire And Public Contract Code 10232 Statement

Select: "yes" or "no" accordance with instructions on form, include explanation if "yes" is selected. Return completed form with bid. Note that signing the bid constitutes signing this questionnaire and statement.

2-1.33C(8) Proposal 8(a) through Proposal 8(f) - Subcontractors

Sheet(s) or spaces where bidders list subcontractors. List each subcontractor to perform work in an amount in excess of 1/2 of 1 percent of the total bid (Pub Cont Code § 4100 et seq.).

The *Subcontractor List* submitted with the bid must show the name, location of business, work portions to be performed, and the contractor's license number for each subcontractor listed.

- Use subcontractor's business name style as registered with the License Board.
- Specify the city in which the subcontractor's business is located and the state if other than California.
- Description of the work to be performed by the subcontractor. Indicate with bid item numbers from the bid item list and/or work descriptions similar to those on bid item list.
- List license number and Department of Industrial Relations registration number for each subcontractor.

Upon request from Design Services, provide the following additional information within 24 hours of bid opening if not included on the *Subcontractor List* submitted with the bid:

- Complete physical address for each subcontractor listed.
- Percentage of the total bid or dollar amount associated with each subcontractor listed.

2-1.33C(16) Proposal 16 - Opt out of payment adjustments for price index fluctuations

You may opt out of the payment adjustments for price index fluctuations specified in section 9-1.07. To opt out, submit a completed *Opt Out of Payment Adjustments for Price Index Fluctuations* form with your bid.

2-1.33C(17) Proposal 17 - Guaranty

Does not need to be signed with the bid. Part of the contract which must be signed by the contractor when contract is executed.

Section 2-1.33D Electronic Bid Document Completion

Electronic versions of the bid book documents are available online at http://www.BidExpress.com, and may be submitted through that website.

You must either attach an electronic bid bond or provide an original bid bond (or other form of bid security authorized by Public Contract Code Section 20129(a)), prior to the bid opening.

Bidders submitting online may use one of the accepted electronic sureties (SurePath or Surety 2000) to submit their bid bond; or may submit cash, cashier's check, certified check, or a bidder bond to Design Services at 2220 Tulare St., Seventh Floor, Fresno, CA 93721. Those submitting bid bonds directly to Design Services must submit their bid bond:

- 1. Under sealed cover
- 2. Marked as a bid-bond
- 3. Identifying the contract number and the bid opening date on the cover

2-1.34 BIDDER'S SECURITY

Submit one of the following forms of bidder's security equal to at least 10 percent of the bid:

- 1. Cash
- 2. Cashier's check
- 3. Certified check
- 4. Signed bidder's bond by an admitted surety insurer

Submit cash, cashier's check, certified check, or bidder's bond with your bid.

2-1.35-2-1.39 RESERVED

2-1.40 BID WITHDRAWAL

- 1. An authorized agent may withdraw a bid before the bid opening date and time by submitting a written bid withdrawal request at the location where the bid was submitted. Withdrawing a bid does not prevent you from submitting a new bid. An authorized agent is an individual authorized to submit a bid.
- 2. After the bid opening time, you cannot withdraw a bid.

2-1.41-2-1.42 RESERVED

2-1.43 BID OPENING

The Department publicly opens and reads bids at the time and place shown on the Notice to Bidders.

2-1.44-2-1.45 RESERVED

2-1.46 DEPARTMENT'S DECISION ON BID

The Department's decision on the bid amount is final.

The Department may reject:

- 1. All bids
- 2. A nonresponsive bid

2-1.47 BID RELIEF

The Department may grant bid relief under Pub Cont Code § 5100 et seq. Submit any request for bid relief to Design Services.

2-1.48 RESERVED

2-1.49 SUBMITTAL FAILURE HISTORY

The Department considers a bidder's past failure to submit documents required after bid opening in determining a bidder's responsibility.

2-1.50 RESERVED

2-1.51 DISCLOSURE OF SELF-DEALING TRANSACTIONS

This provision is only applicable if the contractor is operating as a corporation (a for-profit or non-profit corporation) or if during the term of this agreement, the contractor changes its status to operate as a corporation.

Members of the contractor's Board of Directors shall disclose any self-dealing transactions that they are a party to while contractor is providing goods or performing services under this agreement. A self-dealing transaction shall mean a transaction to which the contractor is a party and in which one or more of its directors has a material financial interest. Members of the Board of Directors shall disclose any self-dealing transactions that they are a party to by completing and signing a Self-Dealing Transaction Disclosure Form which is included in *Project Details* of these special provisions.

In the event that the Contractor (to whom the project is awarded) is operating as a corporation or incorporates during the course of the construction contract, and any member of its board of directors is engaged or intends to become engaged in self-dealing transaction(s), each member of its board of directors who is engaged or intends to become engaged in a self-dealing transaction or transactions must complete and submit to the County a completed Self-Dealing Transaction Disclosure Form (in Project Details) for each such transaction prior to engaging therein or immediately thereafter.

3 CONTRACT AWARD AND EXECUTION

Replace the headings and paragraphs of Section 3 with:

3-1.01 GENERAL

Section 3 includes specifications related to contract award and execution.

3-1.02 CONSIDERATION OF BIDS

3-1.02A General

Bids will be compared on the basis listed in the Notice to Bidders.

3-1.02B Tied Bids

The Department breaks a tied bid with a coin toss:

3-1.03 CONTRACTOR REGISTRATION

No contractor or subcontractor may be awarded a contract for public work on a public works project (awarded on or after April 1, 2015) unless registered with the Department of Industrial Relations pursuant to Labor Code section 1725.5.

3-1.04 CONTRACT AWARD

3-1.04A BID PROTEST PROCEDURES

Any bid protest must be submitted in writing and delivered by the Bidder by either of the following means: (1) via e-mail to DesignServices@fresnocountyca.gov; or (2) via certified mail, return receipt requested to the following address: Design Division, Department of Public Works and Planning, 2220 Tulare Street, Sixth Floor, Fresno, CA 93721.

The bid protest <u>must</u> be <u>received</u> no later than 5:00 p.m. of the seventh (7th) calendar day following the deadline for submittal of the specific bid document(s) placed at issue by the protest. Any Bidder filing a protest is encouraged to submit the bid protest via e-mail, because the deadline is based on the Department's receipt of the bid protest. A bid protest accordingly may be rejected as untimely if it is

not received by the deadline, regardless of the date on which it was postmarked. The Bidder's compliance with the following additional procedures also is mandatory:

- a. The initial protest document shall contain a complete statement of the grounds for the protest, including a detailed statement of the factual basis and any supporting legal authority.
- b. The protest shall identify and address the specific portion of the document(s) forming the basis for the protest.
- c. The protest shall include the name, address and telephone number of the person representing the protesting party.
- d. The Department will provide a copy of the initial protest document and any attached documentation to all other Bidders or proposers who appear to have a reasonable prospect of receiving an award depending upon the outcome of the protest.
- e. The Board of Supervisors will issue a decision on the protest. If the Board of Supervisors determines that a protest is frivolous, the party originating the protest may be determined to be irresponsible and that party may be determined to be ineligible for future contract awards.
- f. The procedure and time limits set forth herein are mandatory and are the Bidder's sole and exclusive remedy in the event of a bid protest. Failure by the Bidder to comply with these procedures shall constitute a waiver of any right to further pursue the bid protest, including the subsequent filing of a Government Code Claim or legal proceedings.

3-1.04B AWARD PERIOD

If the Department awards the contract, the award is made to the lowest responsible bidder within 54 calendar days after bid opening.

The Department may extend the specified award period if the Bidder agrees.

You may request to extend the award period by faxing a request to Design Services before 4:00 p.m. on or before the last day of the award period. If you do not make this request, after the specified award period:

- 1. Your bid becomes invalid
- 2. You are not eligible for the award of the contract

3-1.05 CONTRACT BONDS (PUB CONT CODE §§ 10221 AND 10222)

The successful bidder must furnish 2 bonds conforming to the requirements in the *Agreement* of these special provisions.

3-1.06 CONTRACTOR LICENSE

For a federal-aid contract, the Contractor must be properly licensed as a contractor from contract award through Contract acceptance (Pub Cont Code § 10164).

For a non-federal-aid contract:

- 1. Contractor must be properly licensed as a contractor from bid opening through Contract acceptance (Bus & Prof Code § 7028.15)
- 2. Joint venture bidders must obtain a joint venture license before contract award (Bus & Prof Code § 7029.1)

3-1.07 INSURANCE POLICIES

The successful bidder must submit copies of its insurance policies conforming to the requirements in the *Agreement* of these special provisions.

3-1.08 -3-1.10 RESERVED

3-1.11 PAYEE DATA RECORD

Complete and deliver to the Engineer a Payee Data Record form when requested by the Engineer.

3-1.12 RESERVED

3-1.13 RESERVED

3-1.14-3-1.17 RESERVED

3-1.18 CONTRACT EXECUTION

The successful bidder must sign the Agreement.

Deliver to Design Services:

- 1. Signed Agreement including the attached form FHWA-1273
- 2. Contract bonds
- 3. Documents identified in section 3-1.07
- 4. For a federal-aid contract, Local Agency Bidder DBE Information form

Design Services must receive these documents before the 10th business day after the bidder receives the contract.

The bidder's security may be forfeited for failure to execute the contract within the time specified (Pub Cont Code §§ 10181, 10182, and 10183).

3-1.19 BIDDERS' SECURITIES

The Department keeps the securities of the 1st, 2nd, and 3rd low bidders until the contract has been executed. The other bidders' securities, other than bidders' bonds, are returned upon determination of the 1st, 2nd, and 3rd low bidders, and their bidders' bonds are of no further effect (Pub Cont Code § 10184).

4 SCOPE OF WORK

Replace Section 4-1.02 with:

4-1.02 INTENT

The Contract intent is to provide for work completion using the best general practices.

Nothing in the specifications, special provisions, Standard Specifications, or in any other Contract document voids the Contractor's public safety responsibilities.

Replace Section 4-1.07C with:

4-1.07C Reserved

Replace Section 4-1.13 with:

4-1.13 CLEANUP

Before final inspection, leave the job site neat and presentable and dispose of:

- 1. Rubbish
- 2. Excess materials
- 3. Falsework

- 4. Temporary structures
- 5. Equipment

Remove warning, regulatory, and guide signs when directed by the Engineer.

5 CONTROL OF WORK

Delete the 9th Paragraph of Section 5-1.01

Add the following before the last sentence in Section 5-1.02

Caltrans Standard Plans, , and any other other-agency Standard Drawings included in the "Project Details" section of the book entitled "Specifications" have the same ranking as Standard Plans."

All other drawings in the "Project Details" section of the book entitled "Specifications" have the same ranking as Project Plans.

Tables and other documents in the "Project Details" section of the book entitled "Specifications" have the same ranking as Special Provisions. If a portion of a document in the Project Details section conflicts with the Special Provisions, the Special Provisions shall prevail.

Replace Section 5-1.09 with:

5-1.09 RESERVED

Replace Section 5-1.12 with:

5-1.12 ASSIGNMENT

No third-party agreement relieves you or your surety of the responsibility to complete the work. Do not sell, transfer, or otherwise dispose of any Contract part without prior written consent from the Department.

If you assign the right to receive Contract payments, the Engineer accepts the assignment upon the Engineer's receipt of a notice. Assigned payments remain subject to deductions and withholds described in the Contract. The Department may use withheld payments for work completion whether payments are assigned or not.

A pending or disapproved request for assignment does not relieve you of the responsibility to commence and pursue work timely and in strict accordance with contract documents.

Replace Section 5-1.13C with:

5-1.13C RESERVED

Replace Section 5-1.13D with:

5-1.13D RESERVED

Add the following paragraph to the end of section 5-1.16 with:

Submit Daily Log records to the Engineer weekly for the entire course of work unless the Engineer requests another interval.

Replace Section 5-1.20B(4) with:

5-1.20B(4) Contractor-Property Owner Agreement

Before procuring material from or disposing or stockpiling of material on non-highway property:

- 1. Provide proof that the property where materials are to be stockpiled or equipment parked/stored is appropriately zoned and/or permitted for the use proposed by the Contractor.
- 2. Obtain written authorization from each and every owner of the property where materials are to be stockpiled or equipment parked/stored.
- 3. Provide proof that the signor(s) of the authorization are the owners of the property.

- 4. Provide an executed release from the property owner(s) absolving the Department from any and all responsibility in connection with the stockpiling of materials or parking/storage of equipment on said property.
- 5. Obtain written permission from the Engineer to stockpile materials or park/store equipment at the location designated in said authorization.

Before Contract acceptance, submit a document signed by the owner of the material source or disposal site stating that the Contractor has complied with the Contractor-owner agreement.

Failure by the Contractor to provide written authorization shall result in the withholding of all funds due to the Contractor until said authorization is received by the County.

Replace Section 5-1.23A with:

5-1.23A General

Section 5-1.23 includes specifications for action and informational submittals.

Any submittal not specified as an informational submittal is an action submittal.

Submit action and informational submittals to the Engineer. Unless otherwise specified in these Specifications, submittals shall be provided via email in .pdf format.

Each submittal must have a cover sheet that must include:

- 1. Contract number
- 2. Project Name
- 3. Date
- 4. Submittals (and resubmittals if applicable) must be numbered sequentially. Each submittal shall be labeled with an original number and a decimal number. The decimal number will indicate a revision to the original submittal number. Example: Original submittal 1.0; any resubmittal of the same material shall be labeled as 1.1, 1.2, etc. until approved.
- 5. Structure number if applicable
- 6. Contractor
- 7. Person responsible for submitting the submittal
- 8. Signature of Contractor's representative sending submittal
- 9. Section number and/or item submittal is referencing
- 10. Pages of submittal, excluding cover sheet

The Department rejects a submittal if it has any error or omission.

If the last day for submitting a document falls on a Saturday or holiday, it may be submitted on the next business day with the same effect as if it had been submitted on the day specified.

Documents must be submitted in the English language.

Convert documents to US customary units.

Add to Section 5-1.23B with:

Refer to Section 01330 of the Technical Specifications for additional requirements.

Replace Section 5-1.26 with:

5-1.26 CONSTRUCTION SURVEYS

Construction Surveys shall be as per Section 01571 of the Technical Specifications.

Replace Section 5-1.27E with:

5-1.27E CHANGE ORDER BILLS

Maintain separate records for change order work costs.

5-1.32 AREAS FOR USE

Occupy the site only for purposes necessary to perform the work and as directed by Engineer.

Defend, indemnify, and hold the Department harmless to the same extent as under section 7-1.05.

The Department does not allow temporary residences within the site.

6 CONTROL OF MATERIALS

Replace section 6-1.05 with:

6-1.05 SPECIFIC BRAND OR TRADE NAME AND SUBSTITUTION

Unless substitution is expressly precluded in the special provisions, a reference to a specific brand or trade name establishes a quality standard and is not intended to limit competition. Unless the Department has made a public interest finding expressly authorizing sole source procurement of a particular item, you may use a product that is equal to or better than the specified brand or trade name if authorized.

Submit a substitution request with a time period that:

- 1. Follows Contract award
- 2. Allows 30 days for review
- 3. Causes no delay

Include substantiating data with the substitution request that proves that substitution:

- 1. Causes no delay
- 2. Is of equal or better quality and suitability

If the special provisions disallow substitution of a particular item, provide the specified item and do not propose substitution.

7 LEGAL RELATIONS AND RESPONSIBILITY TO THE PUBLIC

Replace the 2nd Paragraph of Section 7-1.02K(2) with:

The general prevailing wage rates and any applicable changes to these wage rates are available:

- 1. From Design Services
- 2. From the Department of Industrial Relations' Web site

Replace section 7-1.02K(3) with:

Keep accurate payroll records.

Submit a copy of your certified payroll records, weekly, including those of subcontractors. Include:

- 1. Each employee's:
 - 1.1. Full name
 - 1.2. Address
 - 1.3. Social security number

- 1.4. Work classification
- 1.5. Straight time and overtime hours worked each day and week
- 1.6. Actual wages paid for each day to each:
 - 1.6.1. Journeyman
 - 1.6.2. Apprentice
 - 1.6.3. Worker
 - 1.6.4. Other employee you employ for the work
- 1.7. Pay rate
- 1.8. Itemized deductions made
- 1.9. Check number issued
- 1.10. Fringe Benefits
- 2. Apprentices and the apprentice-to-journeyman ratio

Each certified payroll record must include a Statement of Compliance form signed under penalty of perjury that declares:

- 1. Information contained in the payroll record is true, correct, and complete
- 2. Employer has complied with the requirements of sections 1771, 1811, and 1815 for any work performed by his or her employees on the public works project
- 3. Wage rates paid are at least those required by the Contract

Submitted certified payrolls for hauling and delivering ready-mixed concrete must be accompanied by a written time record. The time record must include:

- 1. Truck driver's full name and address
- 2. Name and address of the factory or batching plant
- 3. Time the concrete was loaded at the factory or batching plant
- 4. Time the truck returned to the factory or batching plant
- 5. Truck driver's signature certifying under penalty of perjury that the information contained in this written time record is true and correct

Make certified payroll records available for inspection at all reasonable hours at your main office on the following basis:

- 1. Upon the employee's request or upon request of the employee's authorized representative, make available for inspection a certified copy of the employee's payroll record.
- 2. Refer the public's requests for certified payroll records to the Department. Upon the public's request, the Department makes available for inspection or furnishes copies of your certified payroll records. Do not give the public access to the records at your main office.

Make all payroll records available for inspection and copying or furnish a copy upon request of a representative of the:

- 1. Department
- 2. Division of Labor Standards Enforcement of the Department of Industrial Relations
- 3. Division of Apprenticeship Standards of the Department of Industrial Relations

Furnish the Department the location of the records. Include the street address, city, and county. Furnish the Department a notification of a location and address change within 5 business days of the change.

Comply with a request for the records within 10 days after you receive a written request. If you do not comply within this period, the Department withholds from progress payments a \$100 penalty for each day or part of a day for each worker until you comply. You are not assessed this penalty for a subcontractor's failure to comply with Labor Code § 1776.

The Department withholds from progress payments for delinquent or inadequate records (Labor Code § 1771.5). If you have not submitted an adequate record by the month's 15th day for the period ending on

or before the 1st of that month, the Department withholds up to 10 percent of the monthly progress estimate, exclusive of mobilization. The Department does not withhold more than \$10,000 or less than \$1.000.

7-1.02K(4)i Apprenticeship Requirements for non-Federal Projects

- A. Pursuant to Sections 1770-1780 of the Labor Code of the State of California, the Director of the Department of Industrial Relations has determined the general prevailing rate of wages in the locality for each craft or type of worker needed to execute the work. Said wage rates pursuant to Section 1773.2 of the Labor Code are on file with the Clerk to the Fresno County Board of Supervisors, and will be made available to any interested person on request. A copy of this wage scale may also be obtained at the following Web Site: www.dir.ca.gov/dlsr.
- B. Pursuant to Section 1775 of the Labor Code of the State of California, nothing in this Article shall prevent the employment of properly registered apprentices upon public works. Every such apprentice shall be paid the standard wage paid to apprentices under the regulations of the craft or trade at which he/she is employed, and shall be employed only at the work of the craft or trade to which he/she is registered.
- C. Only apprentices, as defined in Section 3077, who are in training under apprenticeship standards and written apprentice agreements under Chapter 4 (commencing at Section 3070), Division 3, of the Labor Code, are eligible to be employed on public works. The employment and training of each apprentice shall be in accordance with the provisions of the apprenticeship standards and apprentice agreements under which he/she is training.
- D. Fresno County is committed to increasing the availability of employment and training opportunities, with particular attention to the plight of those who are most economically disadvantaged. In an effort to advance that purpose, the County will require that the Contractor and each subcontractor employed on this Project shall use their best efforts to ensure that thirty-three percent (33%) of apprentice hours, as determined by California Labor Code Section 1777.5 for each contractor and subcontractor of any tier on this Project, are performed by qualified participants in state approved apprenticeship programs who also are current or former "Welfare-to-Work" participants in the CalWORKs program. Provided, that nothing contained in this Paragraph D shall be interpreted to relieve or in any way diminish the obligation of the Contractor and each subcontractor to comply fully with all applicable apprenticeship laws in accordance with the California Labor Code and the California Code of Regulations; and accordingly such requirements as are contractually imposed by this Paragraph D shall be in addition to such legally mandated requirements, and applicable only to the extent fully consistent therewith.

Replace Section 7-1.02M(2) with:

7-1.02M(2) Fire Prevention

Cooperate with local fire prevention authorities in eliminating hazardous fire conditions.

Obtain the phone numbers of the nearest fire suppression agency, California Department of Forestry and Fire Protection (Cal Fire) unit headquarters, United States Forest Service (USFS) ranger district office, and U.S. Department of Interior (USDI) BLM field office. Submit these phone numbers to the Engineer before the start of job site activities.

Immediately report to the nearest fire suppression agency fires occurring within the project limits.

Prevent project personnel from setting open fires that are not part of the work.

Prevent the escape of and extinguish fires caused directly or indirectly by job site activities

Except for motor trucks, truck tractors, buses, and passenger vehicles, equip all hydrocarbon-fueled engines, both stationary and mobile including motorcycles, with spark arresters that meet USFS standards as specified in the *Forest Service Spark Arrester Guide*. Maintain the spark arresters in good operating condition. Spark arresters are not required by Cal Fire, the BLM, or the USFS on equipment powered by properly maintained exhaust-driven turbo-charged engines or equipped with scrubbers with properly maintained water levels. The *Forest Service Spark Arrester Guide* is available at the district offices.

Each toilet must have a metal ashtray at least 6 inches in diameter by 8 inches deep half-filled with sand and within easy reach of anyone using the facility.

Locate flammable materials at least 50 feet away from equipment service, parking, and gas and oil storage areas. Each small mobile or stationary engine site must be cleared of flammable material for a radius of at least 15 feet from the engine.

Each area to be cleared and grubbed must be cleared and kept clear of flammable material such as dry grass, weeds, brush, downed trees, oily rags and waste, paper, cartons, and plastic waste. Before clearing and grubbing, clear a fire break at the outer limits of the areas to be cleared and grubbed. Other fire breaks may be ordered and are change order work.

Furnish the following fire tools:

- 1. 1 shovel and 1 fully charged fire extinguisher UL rated at 4 B:C or more on each truck, personnel vehicle, tractor, grader, or other heavy equipment.
- 2. 1 shovel and 1 backpack 5-gallon water-filled tank with pump for each welder.
- 3. 1 shovel or 1 chemical pressurized fire extinguisher, fully charged, for each gasoline-powered tool, including chain saws, soil augers, and rock drills. The fire tools must always be within 25 feet from the point of operation of the power tool. Each fire extinguisher must be of the type and size required by the Pub Res Code § 4431 and 14 CA Code of Regs § 1234. Each shovel must be size O or larger and at least 46 inches long.

Furnish a pickup truck and driver for the sole purpose of fire control during working hours. The truck must be equipped with:

- 1. 10 shovels, 5 axes, 2 backpack 5-gallon water-filled tanks with pumps
- 2. 100-gallon tank of water with a gasoline motor powered pump and 100 feet of 3/4-inch hose on a reel.

The pickup truck and operator must patrol the area of construction for at least 1/2 hour after job site activities have ended.

In addition to being available at the site of the work, the truck and operator must patrol the area of construction from noon until at least 1/2 hour after job site activities have ended. If the fire danger rating is very high or extreme, the truck and operator must patrol the area of construction while work is being done and for at least 1/2 hour after job site activities have ended.

Cal Fire, USFS, and BLM have established the following adjective class ratings for 5 levels of fire danger for use in public information releases and fire protection signing: low, moderate, high, very high, extreme. Obtain the fire danger rating daily for the project area from the nearest Cal Fire unit headquarters, USFS ranger district office, or BLM field office.

Arrangements have been made with Cal Fire, USFS, and BLM to notify the Department when the fire danger rating is very high or extreme. This information will be furnished to the Engineer who will notify you for dissemination and action in the area affected. If a discrepancy between this notice and the fire danger rating obtained from the nearest office of either Cal Fire or USFS exists, you must conduct operations according to the higher of the two fire danger ratings.

If the fire danger rating reaches very high:

1. Falling of dead trees or snags must be discontinued.

- 2. No open burning is permitted and fires must be extinguished.
- 3. Welding must be discontinued except in an enclosed building or within an area cleared of flammable material for a radius of 15 feet.
- 4. Blasting must be discontinued.
- 5. Smoking is allowed only in automobiles and cabs of trucks equipped with an ashtray or in cleared areas immediately surrounded by a fire break unless prohibited by other authority.
- 6. Vehicular travel is restricted to cleared areas except in case of emergency.

If the fire danger rating reaches extreme, take the precautions specified for a very high fire danger rating except smoking is not allowed in an area immediately surrounded by a firebreak and work of a nature that could start a fire requires that properly equipped fire guards be assigned to such operation for the duration of the work.

The Engineer may suspend work wholly or in part due to hazardous fire conditions. The days during this suspension are non–working days.

If field and weather conditions become such that the determination of the fire danger rating is suspended, section 7-1.02M(2) will not be enforced for the period of the suspension of the determination of the fire danger rating. The Engineer will notify you of the dates of the suspension and resumption of the determination of the fire danger rating.

Replace Section 7-1.04 with:

7-1.04 PUBLIC SAFETY 7-1.04A GENERAL

You are responsible to provide for public safety. Refer also to Section 01350 of the Technical Specifications.

Do not construct a temporary facility that interferes with the safe passage of traffic.

Control dust resulting from the work, inside and outside the right-of-way.

Move workers, equipment, and materials without endangering traffic.

Whenever your activities create a condition hazardous to the public, furnish, erect and maintain those fences, temporary railing, barricades, lights, signs, and other devices and take any other necessary protective measures to prevent damage or injury to the public.

Any fences, temporary railing, barricades, lights, signs, or other devices furnished, erected and maintained by you are in addition to those for which payment is provided elsewhere in the specifications.

Provide flaggers whenever necessary to ensure that the public is given safe guidance through the work zone. At locations where traffic is being routed through construction under one-way controls, move your equipment in compliance with the one-way controls unless otherwise ordered.

Use of signs, lights, flags, or other protective devices must comply with the *California MUTCD* and any directions of the Engineer. Signs, lights, flags or other protective devices must not obscure the visibility of, nor conflict in intent, meaning, and function of either existing signs, lights and traffic control devices, or any construction area signs.

Keep existing traffic signals and highway lighting in operation. Other forces within the Department will perform routine maintenance of these facilities during the work.

Cover signs that direct traffic to a closed area.

Install temporary illumination in a manner which the illumination and the illumination equipment does not interfere with public safety. The installation of general roadway illumination does not relieve you from furnishing and maintaining any protective devices.

Equipment must enter and leave the highway via existing ramps and crossovers and must move in the direction of traffic. All movements of workmen and construction equipment on or across lanes open to traffic must be performed in a manner that do not endanger the public. Your vehicles or other mobile equipment leaving an open traffic lane to enter the construction area must slow down gradually in advance of the location of the turnoff to give the traffic following an opportunity to slow down. When leaving a work area and entering a roadway carrying traffic, your vehicles and equipment must yield to traffic.

Immediately remove hauling spillage from a roadway lane or shoulder open to traffic. When hauling on roadways, trim loads and remove material from shelf areas to minimize spillage.

Notify the Engineer not less than 5 days before the anticipated start of an activity that will change the vertical or horizontal clearance available to traffic, including shoulders.

If vertical clearance is temporarily reduced to 15.5 feet or less, place low clearance warning signs in compliance with the *California MUTCD* and any directions of the Engineer. Signs must comply with the dimensions, color, and legend requirements of the *California MUTCD* and section 12-3.06 except that the signs must have black letters and numbers on an orange retroreflective background. W12-2P signs must be illuminated so that the signs are clearly visible.

Pave or provide full width continuous and cleared wood walks for pedestrian openings through falsework. Protect pedestrians from falling objects and concrete-curing water. Extend overhead protection for pedestrians at least 4 feet beyond the edge of the bridge deck. Illuminate all pedestrian openings through falsework. Temporary pedestrian facilities must comply with the *California MUTCD*, Part 6, Chapter 6D, "Pedestrian and Worker Safety."

Do not store vehicles, material, or equipment in a way that:

- 1. Creates a hazard to the public
- 2. Obstructs traffic control devices

Do not install or place temporary facilities used to perform the work which interfere with the free and safe passage of traffic.

Temporary facilities that could be a hazard to public safety if improperly designed must comply with design requirements described in the Contract for those facilities or, if none are described, with standard design criteria or codes appropriate for the facility involved. Submit shop drawings and design calculations for the temporary facilities and show the standard design criteria or codes used. Shop drawings and supplemental calculations must be sealed and signed by an engineer who is registered as a civil engineer in the State.

If you appear to be neglectful or negligent in furnishing warning devices and taking protective measures, the Engineer may direct your attention to the existence of a hazard. You must furnish and install the necessary warning devices. If the Engineer points out the inadequacy of warning devices and protective measures, that action on the part of the Engineer does not relieve you from your responsibility for public safety or abrogate your obligation to furnish and pay for these devices and measures.

Install Type K temporary railing or other authorized protective systems under any of the following conditions:

- 1. Excavations: Where the near edge of the excavation is within 15 feet from the edge of an open traffic lane
- 2. Temporarily unprotected permanent obstacles: When the work includes the installation of a fixed obstacle together with a protective system, such as a sign structure together with protective railing, and you elect to install the obstacle before installing the protective system; or you, for your convenience and as authorized, remove a portion of an existing protective railing at an obstacle and do not replace such railing completely the same day
- 3. Storage areas: When material or equipment is stored within 15 feet of the edge of an open traffic lane and the storage is not otherwise prohibited by the Contract

4. Height differentials: When construction operations create a height differential greater than 0.15 feet within 15 feet of the edge of traffic lane

Installation of Type K temporary railing is not required if an excavation within 15 feet from the edge of an open traffic lane is protected by any of the following:

- Steel plate or concrete covers of adequate thickness to prevent accidental entry by traffic or the public
- 2. Side slope where the downhill slope is 4:1 (horizontal: vertical) or less unless a naturally occurring condition
- 3. Barrier or railing

Offset the approach end of Type K temporary railing a minimum of 15 feet from the edge of an open traffic lane. Install the temporary railing on a skew toward the edge of the traffic lane of not more than 1 foot transversely to 10 feet longitudinally with respect to the edge of the traffic lane. If the 15-foot minimum offset cannot be achieved, the temporary railing must be installed on the 10 to 1 skew to obtain the maximum available offset between the approach end of the railing and the edge of the traffic lane, and an array of temporary crash cushion modules must be installed at the approach end of the temporary railing.

Secure Type K temporary railing in place before starting work for which the temporary railing is required.

Where 2 or more lanes in the same direction are adjacent to the area where the work is being performed, including shoulders, the adjacent lane must be closed under any of the following conditions:

- 1. Work is off the traveled way but within 6 feet of the edge of the traveled way, and the approach speed is greater than 45 miles per hour
- 2. Work is off the traveled way but within 3 feet of the edge of the traveled way, and the approach speed is less than 45 miles per hour

Closure of the adjacent traffic lane is not required when performing any of the following:

- 1. Working behind a barrier
- 2. Paving, grinding, or grooving
- 3. Installing, maintaining, or removing traffic control devices except Type K temporary railing

Do not reduce an open traffic lane width to less than 10 feet. When traffic cones or delineators are used for temporary edge delineation, the side of the base of the cones or delineators nearest to traffic is considered the edge of the traveled way.

If a traffic lane is closed with channelizers for excavation work, move the devices to the adjacent edge of the traveled way when not excavating. Space the devices as specified for the lane closure.

Do not move or temporarily suspend anything over a traffic lane open to the public unless the public is protected.

7-1.04B WORK ZONE SAFETY AND MOBILITY 7-1.04B(1) POLICY

In order to ensure safe and efficient flow of traffic through work zones, the County of Fresno, via its General Plan, Transportation and Circulation Element, Policy TRA-1, has adopted the use of AASHTO Standards as supplemented by Caltrans and County Department of Public Works and Planning Standards.

7-1.04B(2)TRAFFIC MANAGEMENT PLAN

Perform traffic management shall be in accordance with Section 01570 Temporary Controls of the Technical Specifications.

7-1.04B(3)TEMPORARY TRAFFIC CONTROL PLAN

Prepare traffic control plan in accordance with Section 01570 Temporary Controls of the Technical Specifications.

7-1.04B(4)PUBLIC INFORMATION

Provide notice to public agencies and others to the extent required, if any, elsewhere in these special provisions. The Engineer provides other noticing not identified to be performed by the Contractor.

Replace Section 7-1.06 with:

7-1.06 INSURANCE

7-1.06A General

Nothing in the Contract is intended to establish a standard of care owed to any member of the public or to extend to the public the status of a third-party beneficiary for any of these insurance specifications.

7-1.06B Casualty Insurance

Obtain and maintain insurance on all of your operations with companies acceptable to the Department as follows:

- 1. Keep all insurance in full force and effect from the start of the work through Contract acceptance.
- 2. All insurance must be with an insurance company with a rating from A.M. Best Financial Strength Rating of A or better and a Financial Size Category of VIII or better.
- 3. Maintain completed operations coverage with a carrier acceptable to the State through the expiration of the patent deficiency in construction statute of repose set forth in Civ Pro Code § 337.1.

7-1.06C Workers' Compensation and Employer's Liability Insurance

Under Labor Code § 1860, secure the payment of worker's compensation under Labor Code § 3700.

Submit to the Department the following certification before performing the work (Labor Code § 1861):

I am aware of the provisions of Section 3700 of the Labor Code which require every employer to be insured against liability for workers' compensation or to undertake self-insurance in accordance with the provisions of that code, and I will comply with such provisions before commencing the performance of the work of this contract.

Contract signing constitutes certification submittal.

Provide Employer's Liability Insurance in amounts not less than:

- 1. \$1,000,000 for each accident for bodily injury by accident
- 2. \$1,000,000 policy limit for bodily injury by disease
- 3. \$1,000,000 for each employee for bodily injury by disease

If there is an exposure of injury to your employees under the U.S. Longshoremen's and Harbor Workers' Compensation Act, the Jones Act, or under laws, regulations, or statutes applicable to maritime employees, coverage must be included for such injuries or claims.

7-1.06D Liability Insurance

7-1.06D(1) General

Carry General Liability and Umbrella or Excess Liability Insurance covering all operations by or on behalf of you providing insurance for bodily injury liability and property damage liability for the following limits and including coverage for:

- 1. Premises, operations and mobile equipment
- 2. Products and completed operations
- 3. Broad form property damage (including completed operations)
- 4. Explosion, collapse, and underground hazards
- 5. Personal injury
- 6. Contractual liability

7-1.06D(2) Liability Limits/Additional Insureds

Refer to the *Agreement* of these special provisions

Additional insured coverage must be provided by a policy provision or by an endorsement providing coverage at least as broad as *Additional Insured* (Form B) endorsement form CG 2010, as published by the Insurance Services Office (ISO), or other form designated by the Department.

7-1.06D(3) Contractor's Insurance Policy is Primary

The policy must stipulate that the insurance afforded the additional insureds applies as primary insurance. Any other insurance or self-insurance maintained by the State is excess only and must not be called upon to contribute with this insurance.

7-1.06E Automobile Liability Insurance

Comply with requirements in the Agreement of these special provisions

7-1.06F Policy Forms, Endorsements, and Certificates

Provide your General Liability Insurance under Commercial General Liability policy form no. CG0001 as published by the Insurance Services Office (ISO) or under a policy form at least as broad as policy form no. CG0001.

7-1.06G NOT USED

7-1.06H Enforcement

The Department may assure your compliance with your insurance obligations. Ten days before an insurance policy lapses or is canceled during the Contract period you must submit to the Department evidence of renewal or replacement of the policy.

If you fail to maintain any required insurance coverage, the Department may maintain this coverage and withhold or charge the expense to you or terminate your control of the work.

You are not relieved of your duties and responsibilities to indemnify, defend, and hold harmless the State, its officers, agents, and employees by the Department's acceptance of insurance policies and certificates.

Minimum insurance coverage amounts do not relieve you for liability in excess of such coverage, nor do they preclude the State from taking other actions available to it, including the withholding of funds under this Contract.

7-1.06l Self-Insurance

Comply with the Agreement of these special provisions

Replace Section 7-1.07 with:

7-1.07 LEGAL ACTIONS AGAINST THE DEPARTMENT

7-1.07A General

If legal action is brought against the Department over compliance with a State or federal law, rule, or regulation applicable to highway work, then:

- 1. If the Department in complying with a court order prohibits you from performing work, the resulting delay is a suspension related to your performance, unless the Department terminates the Contract.
- 2. If a court order other than an order to show cause or the final judgment in the action prohibits the Department from requiring you to perform work, the Department may delete the prohibited work or terminate the Contract.

Add between the 1st and 2nd paragraphs of section 7-1.11A:

Comply with 46 CFR 381.7(a)-(b).

8 PROSECUTION AND PROGRESS

Replace the headings and paragraphs in Section 8 with:

8-1.01 GENERAL

Section 8 includes specifications related to prosecuting the Contract and work progress.

8-1.01A Work Hours

Perform all work on working days between the hours of 6:00 a.m. and 6:00 p.m. (working Hours). The site gate will open at 7:00 a.m. and shall be closed by 3:00 p.m. Monday – Friday. The site gate will open at 8:00 a.m. and shall be closed by 2:30 p.m. Saturday. The landfill is closed on Sunday and Holidays. The site shall be cleared by 6:00 PM without exception.

The Contractor may request approval to work on a holiday or on a non-working day. If, pursuant to such a request ,and the Engineer authorizes the Contractor to work on a holiday or on a non-working day, the Contractor shall pay the actual cost incurred by the Department to perform all inspection, surveying, testing, and all other project-related work by the Department on such holiday or non-working day. Such payment will be deducted from monies due or which may become due to the Contractor.

Plan work so that all construction operations performed each day, including cleanup of the project site, establishment of appropriate traffic control and any other work necessary for the safety of the public shall be completed within the working hours listed above.

If the Contractor fails to complete work during the above-mentioned working hours, the Engineer will stop all work and order contractor to perform any and all work the Engineer deems necessary to ensure the safety of the public and ensure the site is cleared by 6:00 p.m.

The Contractor is not entitled to any additional compensation or extension of the contract time as a result of the Engineer stopping the work due to the approaching end of the day's approved working hours.

8-1.02 SCHEDULE

8-1.02A General

Upon completion of all work, the Department returns the withholds associated with section 8-1.02 and makes a payment adjustment for work not performed in the same manner as work-character changes.

8-1.02B Level 1 Critical Path Method Schedule

8-1.02B(1) General

No pay item is provided for Level 1 Critical Path Project Schedule. Payment is considered to be included in the various items of work. See section 01 20 00 for payment and schedule.

Before or at the preconstruction conference, submit a CPM baseline schedule.

8-1.02B(2) Schedule Format

On each schedule, show:

- 1. Planned and actual start and completion dates of each work activity, including applicable:
 - 1.1. Submittal development
 - 1.2. Submittal review and acceptance
 - 1.3. Material procurement
 - 1.4. Mobilization
 - 1.5. Installation of landfill gas extraction wells and collectors
 - 1.6 Installation of landfill gas header and lateral pipe systems
 - 1.7 Installation of wellheads
 - 1.8. Final inspection
 - 1.9. Final cleanup and demobilization
 - 1.10. Submittal of Record Drawings
- 2. Order that you propose to prosecute the work
- 3. Logical links between the time-scaled work activities
- 4. All controlling activities
- 5. Legible description of each activity
- At least 1 predecessor and 1 successor to each activity except for project start and project end milestones
- 7. Duration of at least 1 working day for each activity
- 8. Start milestone date as the Contract approval date

8-1.02B(3) Updated Schedule

Submit a monthly updated schedule that includes the status of work completed to date and the work yet to be performed as planned.

You may include changes to updated schedules that do not alter a critical path or extend the scheduled completion date compared to the current schedule. Changes may include:

- 1. Adding or deleting activities
- 2. Changing activity constraints
- 3. Changing durations
- 4. Changing logic

If any proposed change in planned work would alter the critical path or extend the scheduled completion date, submit a revised schedule within 15 days of the proposed change.

8-1.02C-8-1.02F Reserved

8-1.03 PRECONSTRUCTION CONFERENCE

Attend a preconstruction conference with key personnel, including your assigned representative, at a time and location determined by the Engineer. Submit documents as required before the preconstruction conference.

Be prepared to discuss the topics and documents shown in the following table:

| Topic | Document |
|-----------------------------|-------------------------------------------------------------|
| Potential claim and dispute | Potential claim forms |
| resolution | |
| Contractor's representation | Assignment of Contractor's representative |
| DBE | Final utilization reports |
| Equipment | Equipment list |
| Labor compliance and equal | Job site posters and benefit and payroll reports |
| employment opportunity | |
| Material inspection | Notice of Materials to be Used form |
| Materials on hand | Request for Payment for Materials on Hand form |
| Measurements | |
| Partnering | |
| Quality control | QC plans |
| Safety | Injury and Illness Prevention Program and job site posters |
| Schedule | Baseline schedule and Weekly Statement of Working Days form |
| Subcontracting | Subcontracting Request form |
| Surveying | Survey Request form |
| Traffic control | Traffic contingency plan and traffic control plans |
| Utility work | - |
| Weight limitations | - |
| Water pollution control | SWPPP or WPCP |
| Work restrictions | PLACs |
| Action submittals | |

8-1.04 START OF JOB SITE ACTIVITIES

8-1.04A General

Provide signed contracts, bonds, and evidence of insurance timely as required.

This section, 8-1.04, "Start of Job Activities," does not modify remedies available to the Department should you fail to provide signed contracts bonds and insurance timely.

Submit a notice 72 hours before starting job site activities. If the project has more than 1 location of work, submit a separate notice for each location.

You may start job site activities before receiving notice of Contract approval if you:

- 1. Deliver the signed Contract, bonds, and evidence of insurance to the Department
- 2. Submit 72-hour notice
- 3. Obtain an encroachment permit from the Department
- 4. Are authorized by the Department to start
- 5. Perform work at your own risk
- 6. Perform work under the Contract

If the Contract is approved, work already performed that complies with the Contract is authorized.

If the Contract is not approved, leave the job site in a neat condition. If a facility has been changed, restore it to its former condition or an equivalent condition. The Department does not pay for the restoration.

8-1.04B Standard Start

Be prepared to begin work at the project site no later than the 20th business day after award of the Contract by the Department.

The Engineer may issue a notice to proceed as soon as the Contracts, including bonds and insurance certificates, have been approved.

Start work on the day shown in the notice to proceed, unless an early start has been approved.

The Engineer may issue a notice of commencement of contract time if you fail to provide Contracts, including bonds and insurance certificates or other required documents timely.

A notice of commencement of contract time does not authorize you to start work on the project site, but contract time begins to elapse on the date shown in the notice of commencement of contract time.

Complete work before the expiration of

TWO HUNDRED SIXTY (260) WORKING DAYS

from the date shown in said Notice to Proceed, or in the Notice of Commencement of Contract Time, whichever comes first.

Complete all work, including corrective work and punch list work, prior to the expiration of the allotted working days. Working days continue to accrue until corrective work and punch list work is completed and accepted.

Pay to the County of Fresno the sum of

TEN THOUSAND DOLLARS (\$10,000.00)

per day for each and every calendar day's delay in finishing the work, including corrective work and punch list work, in excess of the total number of working days prescribed above.

Replace Section 8-1.04B with:

8-1.04B Reserved

8-1.05 TIME

Contract time starts on the day specified in the notice to proceed or in the notice of commencement of contract time as described in section 8-1.04 or on the day you start job site activities, whichever occurs first.

Complete the work within the Contract time.

Meet each specified interim work completion date.

The Engineer issues a Weekly Statement of Working Days by the end of the following week.

The Weekly Statement of Working Days shows:

- 1. Working days and non-working days during the reporting week
- 2. Time adjustments
- 3. Work completion date computations, including working days remaining
- 4. Controlling activities

8-1.06 SUSPENSIONS

The Engineer may suspend work wholly or in part due to conditions unsuitable for work progress. Provide for public safety and a smooth and unobstructed passageway through the work zone during the suspension as specified in sections 7-1.03 and 7-1.04. Providing the passageway is force account work. The Department makes a time adjustment for the suspension due to a critical delay.

The Engineer may suspend work wholly or in part due to your failure to (1) fulfill the Engineer's orders, (2) fulfill a Contract part, or (3) perform weather-dependent work when conditions are favorable so that weather-related unsuitable conditions are avoided or do not occur or (4) the Engineer suspends construction operations because the equipment used is not able to perform at the rate specified in the Technical Specifications Section 02112 for more than ten (10) working days. The Department may

provide for a smooth and unobstructed passageway through the work during the suspension and deduct the cost from payments. The Department does not make a time adjustment for the suspension.

Upon the Engineer's order of suspension, suspend work immediately. Resume work when ordered.

8-1.07 DELAYS

8-1.07A General

To request a delay-related time or payment adjustment, submit an RFI.

8-1.07B Time Adjustments

The Department may make a time adjustment for a critical delay. The Engineer uses information from the schedule to evaluate requests for time adjustments.

To request an adjustment, submit a revised schedule showing the delay's effect on the controlling activity. If the delay has:

- 1. Occurred, submit records of the dates and what work was performed during the delayed activity
- 2. Not occurred, submit the expected dates or duration of the delayed activity

Update the schedule to the last working day before the start of the delay if ordered.

8-1.07C Payment Adjustments

The Department may make a payment adjustment for an excusable delay that affects your costs.

Only losses for idle equipment, idle workers, and moving or transporting equipment are eligible for delay-related payment adjustments.

The Engineer determines payment for idle time of equipment in the same manner as determinations are made for equipment used in the performance of force account work under section 9-1.04 with the following exceptions:

- 1. Delay factor in the *Labor Surcharge and Equipment Rental Rates* applies to each equipment rental rate.
- 2. Daily number of payable hours equals the normal working hours during the delay, not to exceed 8 hours per day.
- 3. Delay days exclude non-working days.
- 4. Markups are not added.

The Engineer determines payment adjustment for the idle workers under section 9-1.04B, but does not add markups.

The Engineer includes costs due to necessary extra moving or transporting of equipment.

The Department does not make a payment adjustment for overhead incurred during non-working days of additional construction seasons experienced because of delay.

8-1.08-8-1.09 RESERVED

8-1.10 LIQUIDATED DAMAGES

8-1.10A General

The Department specifies liquidated damages (Pub Cont Code § 10226). Liquidated damages, if any, accrue starting on the 1st day after the expiration of the working days through the day of Contract acceptance except as specified in sections 8-1.10B and 8-1.10C.

The Department withholds liquidated damages before the accrual date if the anticipated liquidated damages may exceed the value of the remaining work.

Liquidated damages are specified in section 8-1.04.

8-1.10B Failure to Complete Work Parts within Specified Times

The Department may deduct specified damages from payments for each day needed to complete a work part in excess of the time specified for completing the work part.

Damages for untimely completion of work parts may not be equal to the daily amount specified as liquidated damages for the project as a whole, but the Department does not simultaneously assess damages for untimely completion of work parts and for the whole work.

Damages accrue starting the 1st day after a work part exceeds the specified time through the day the specified work part is complete.

8-1.10C Failure to Complete Work Parts by Specified Dates

The Department may deduct specified damages from payments for each day needed to complete a work part in excess of the specified completion date for the work part.

Damages for untimely completion of a work part may not be equal to the daily amount specified as liquidated damages for the project as a whole, but the Department does not simultaneously assess damages for untimely completion of a work part and the whole work.

Damages accrue starting the 1st day after an unmet completion date through the day the work part is complete.

8-1.10D RESERVED

8-1.11-8-1.12 RESERVED

8-1.13 CONTRACTOR'S CONTROL TERMINATION

The Department may terminate your control of the work for failure to do any of the following (Pub Cont Code § 10253):

- 1. Supply an adequate workforce
- 2. Supply material as described
- 3. Pay subcontractors (Pub Cont Code §10262)
- 4. Prosecute the work as described in the Contract

The Department may also terminate your control for failure to maintain insurance coverage.

For a federal-aid project, the Department may terminate your control of the work for failure to include "Required Contract Provisions, Federal-Aid Construction Contracts" in subcontracts.

The Department gives notice to you and your surety at least 5 business days before terminating control. The notice describes the failures and the time allowed to remedy the failures. If failures are not remedied within the time provided, the Department takes control of the work.

The Department may complete the work if the Department terminates the Contractor's control or you abandon the project (Pub Cont Code § 10255). The Department determines the unpaid balance under Pub Cont Code § 10258 and the Contract.

At any time before final payment of all claims, the Department may convert a Contractor's control termination to a Contract termination.

8-1.14 CONTRACT TERMINATION

8-1.14A General

The Director may terminate the Contract if it serves the State's best interest. The Department issues you a written notice, implements the termination, and pays you.

8-1.14B Relief from Responsibility for Work

Upon receiving a termination notice:

1. Stop work

- 2. Notify subcontractors and suppliers of the Contract termination and stop Contract-related work
- 3. Perform the Engineer-ordered work to secure the job site for termination
- 4. Remove equipment
- 5. Subject to the Engineer's authorization, settle termination-related claims and liabilities involving subcontractors and suppliers; assign to the Department the rights, titles, or interests held by you with respect to these parties

8-1.14C Responsibility for Materials

Upon receiving a termination notice, protect unused material until:

- 1. You submit an inventory of materials already produced, purchased, or ordered but not yet used; include the location of the material.
- 2. The Engineer identifies materials that will be retained by the Department. Submit bills of sales or other records of material title.
- 3. The Engineer confirms that unused materials paid by progress payment and materials furnished by the State have been delivered and stored as ordered.
- 4. The titles are transferred for materials purchased by the Department.

Dispose of materials that will not be retained by the Department.

8-1.14D Contract Acceptance after Termination

The Engineer recommends Contract acceptance after determining the completion of:

- 1. Work ordered to be completed before termination
- 2. Other work ordered to secure the project before termination
- 3. Material delivery and title transfer

The Department pays you under section 9-1.17.

8-1.14E Payment Adjustment for Termination

If the Department issues a termination notice, the Engineer determines the payment for termination based on the following:

- 1. Direct cost for the work:
 - 1.1. Including:
 - 1.1.1. Mobilization.
 - 1.1.2. Demobilization.
 - 1.1.3. Securing the job site for termination.
 - 1.1.4. Losses from the sale of materials.
 - 1.2. Not including:
 - 1.2.1. Cost of materials you keep.
 - 1.2.2. Profit realized from the sale of materials.
 - 1.2.3. Cost of material damaged by:
 - 1.2.3.1. Act of God.
 - 1.2.3.2. Act of a public enemy.
 - 1.2.3.3. Fire.
 - 1.2.3.4. Flood.
 - 1.2.3.5. Governor-declared state of emergency.
 - 1.2.3.6. Landslide.
 - 1.2.3.7. Tsunami.
 - 1.2.4. Other credits.
- 2. Cost of remedial work, as estimated by the Engineer, is not reimbursed.
- 3. Allowance for profit not to exceed 4 percent of the cost of the work. Prove a likelihood of having made a profit had the Contract not been terminated.
- 4. Material handling costs for material returned to the vendor or disposed of as ordered.
- 5. Costs in determining the payment adjustment due to the termination, excluding attorney fees and litigation costs.

Termination of the Contract does not relieve the surety of its obligation for any just claims arising out of the work performed.

8-1.15-8-1.16 RESERVED

9 PAYMENT

Add to Section 9-1.01:

Refer to Section 01290 Measurement and Payment of the Technical Specifications for bid items descriptions.

Add Section 9-1.01A:

9-1.01A COMPENSATION

The bid items shown in the bid item list represent full compensation for performing all work. Full compensation for any work for which there is no bid item shall be considered to be included in the various items of work.

Replace Section 9-1.03 with:

9-1.03 PAYMENT SCOPE

The Department pays you for furnishing the resources and activities required to complete the work. The Department's payment is full compensation for furnishing the resources and activities, including:

- 1. Risk, loss, damage repair, or cost of whatever character arising from or relating to the work and performance of the work
- 2. PLACs and taxes
- 3. Any royalties and costs arising from patents, trademarks, and copyrights involved in the work

The Department does not pay for your loss, damage, repair, or extra costs of whatever character arising from or relating to the work that is a direct or indirect result of your choice of construction methods, materials, equipment, or manpower, unless specifically mandated by the Contract.

Payment is:

- 1. Full compensation for all work involved in each bid item shown on the Bid Item List by the unit of measure shown for that bid item
- 2. For the price bid for each bid item shown on the Bid Item List or as changed by change order with a specified price adjustment

Full compensation for work specified in divisions I, II, and X is included in the payment for the bid items unless:

- 1. Bid item for the work is shown on the Bid Item List
- 2. Work is specified as change order work

Work paid for under one bid item is not paid for under any other bid item.

Payment for a bid item includes payment for work in sections referenced by the section set forth by that bid item.

Notwithstanding anything to the contrary in these special provisions, full compensation for performing all work as shown, as specified, and as directed by the Engineer is considered to be included in the various bid items, and no additional payment will be made, except pursuant to a contract change order to perform work not shown and/or specified.

If one or more bid item(s) is/are not included, perform the work as shown and as specified and payment therefor is considered to be included in the various items of work.

If an alternative is described in the Contract, the Department pays based on the bid items for the details and specifications not described as an alternative unless the bid item is described as an alternative, in which case, the Department pays based on the details and specifications for that alternative.

The Department pays for change order work based on one or a combination of the following:

- 1. Bid item prices
- 2. Force account
- 3. Agreed price
- 4. Specialist billing

If the Engineer chooses to pay for change order work based on an agreed price, but you and the Engineer cannot agree on the price, the Department pays by force account.

If a portion of extra work is covered by bid items, the Department pays for this work as changed quantities in those items. The Department pays for the remaining portion of the extra work by force account or agreed price.

If the amount of a deduction or withhold exceeds final payment, the Department invoices you for the difference, to be paid upon receipt.

Pay your subcontractors within 10 days of receipt of each progress payment under Pub Cont Code §§ 10262 and 10262.5.

Replace Section 9-1.07 with:

9-1.07 PAYMENT ADJUSTMENTS FOR PRICE INDEX FLUCTUATIONS

9-1.07A General

Section 9-1.07 applies to asphalt contained in materials for pavement structures and pavement surface treatments such as HMA, tack coat, asphaltic emulsions, bituminous seals, asphalt binders, and modified asphalt binders placed in the work. Section 9-1.07 does not apply if you opted out of payment adjustments for price index fluctuations at the time of bid.

The Engineer adjusts payment whenever the California statewide crude oil price index for the month the material is placed is more than 5 percent higher or lower than the price index at the time of bid.

The California Department of Transportation determines the California statewide crude oil price index each month on or about the 1st business day of the month using the average of the posted prices in effect for the previous month as posted by Chevron, ExxonMobil, and ConocoPhillips for the Buena Vista and Midway Sunset fields.

If a company discontinues posting its prices for a field, the Department determines the index from the remaining posted prices. The Department may include additional fields to determine the index.

For the California statewide crude oil price index, go to the California Department of Transportation Division of Construction Web site.

If the adjustment is a decrease in payment, the Department deducts the amount from the monthly progress payment.

The Department makes payment adjustments due to price index fluctuations for changed quantities under section 9-1.06.

If you do not complete the work within the Contract time, payment adjustments during the overrun period are determined using the California statewide crude oil price index in effect for the month in which the overrun period began.

If the price index at the time of placement increases:

- 1. 50 percent or more over the price index at bid opening, notify the Engineer.
- 2. 100 percent or more over the price index at bid opening, do not furnish material containing asphalt until the Engineer authorizes you to proceed with that work. The Department may decrease bid item quantities, eliminate bid items, or terminate the Contract.

Before placing material containing asphalt, submit the current sales and use tax rate in effect in the tax jurisdiction where the material is to be placed.

Submit a public weighmaster's certificate for HMA, tack coat, asphaltic emulsions, and modified asphalt binders, including those materials not paid for by weight. For slurry seals, submit a separate public weighmaster's certificate for the asphaltic emulsion.

Replace Section 9-1.16F with:

9-1.16F Retentions

The Department, once in each month, shall cause an estimate in writing to be made by the Engineer. The estimate shall include the total amount of work done and acceptable materials furnished, provided the acceptable materials are listed as eligible for partial payment as materials in the special provisions and are furnished and delivered by the Contractor on the ground and not used or are furnished and stored for use on the contract, if the storage is within the State of California and the Contractor furnishes evidence satisfactory to the Engineer that the materials are stored subject to or under the control of the Department, to the time of the estimate, and the value thereof. The estimate shall also include any amounts payable for mobilization. Daily extra work reports furnished by the Contractor less than 5 calendar days, not including Saturdays, Sundays and legal holidays, before the preparation of the monthly progress estimate shall not be eligible for payment until the following month's estimate.

The amount of any material to be considered in making an estimate will in no case exceed the amount thereof which has been reported by the Contractor to the Engineer on State-furnished forms properly filled out and executed, including accompanying documentation as therein required, less the amount of the material incorporated in the work to the time of the estimate. Only materials to be incorporated in the work will be considered. The estimated value of the material established by the Engineer will in no case exceed the contract price for the item of work for which the material is furnished.

The Department shall retain 5 percent of the estimated value of the work done and 5 percent of the value of materials so estimated to have been furnished and delivered and unused or furnished and stored as aforesaid as part security for the fulfillment of the contract by the Contractor. The Department will not hold retention for mobilization or demobilization.

The Department shall pay monthly to the Contractor, while carrying on the work, the balance not retained, as aforesaid, after deducting therefrom all previous payments and all sums to be kept or retained under the provisions of the contract. No monthly estimate or payment shall be required to be made when, in the judgment of the Engineer, the work is not proceeding in accordance with the provisions of the contract.

No monthly estimate or payment shall be construed to be an acceptance of any defective work or improper materials.

Attention is directed to the prohibitions and penalties pertaining to unlicensed contractors as provided in Business and Professions Code Sections 7028.15(a) and 7031.

Add Section 9-1.23:

9-1.23 RESOLUTION OF CONTRACT CLAIMS

Public works contract claims of three hundred seventy-five thousand dollars (\$375,000) or less which arise between a Contractor and a local public agency shall be resolved in accordance with the provisions of California Public Contract Code Sections 20104-20104.6, inclusive. In addition, California Public Contract

Code Section 9204 requires that the procedure established therein shall apply to all claims (as therein defined) filed by a contractor in connection with a public works project. Accordingly, this contract expressly incorporates all of the terms and conditions of those statutory provisions, which are as follows:

California Public Contract Code Section 9204

- (a) The Legislature finds and declares that it is in the best interests of the state and its citizens to ensure that all construction business performed on a public works project in the state that is complete and not in dispute is paid in full and in a timely manner.
- (b) Notwithstanding any other law, including, but not limited to, Article 7.1 (commencing with Section 10240) of Chapter 1 of Part 2, Chapter 10 (commencing with Section 19100) of Part 2, and Article 1.5 (commencing with Section 20104) of Chapter 1 of Part 3, this section shall apply to any claim by a contractor in connection with a public works project.
- (c) For purposes of this section:
 - (1) "Claim" means a separate demand by a contractor sent by registered mail or certified mail with return receipt requested, for one or more of the following:
 - (A) A time extension, including, without limitation, for relief from damages or penalties for delay assessed by a public entity under a contract for a public works project.
 - (B) Payment by the public entity of money or damages arising from work done by, or on behalf of, the contractor pursuant to the contract for a public works project and payment for which is not otherwise expressly provided or to which the claimant is not otherwise entitled.
 - (C) Payment of an amount that is disputed by the public entity.
 - (2) "Contractor" means any type of contractor within the meaning of Chapter 9 (commencing with Section 7000) of Division 3 of the Business and Professions Code who has entered into a direct contract with a public entity for a public works project.
 - (3)(A) "Public entity" means, without limitation, except as provided in subparagraph (B), a state agency, department, office, division, bureau, board, or commission, the California State University, the University of California, a city, including a charter city, county, including a charter county, city and county, including a charter city and county, district, special district, public authority, political subdivision, public corporation, or nonprofit transit corporation wholly owned by a public agency and formed to carry out the purposes of the public agency.
 - (B) "Public entity" shall not include the following:
 - (i) The Department of Water Resources as to any project under the jurisdiction of that department.
 - (ii) The Department of Transportation as to any project under the jurisdiction of that department.
 - (iii) The Department of Parks and Recreation as to any project under the jurisdiction of that department.
 - (iv) The Department of Corrections and Rehabilitation with respect to any project under its jurisdiction pursuant to Chapter 11 (commencing with Section 7000) of Title 7 of Part 3 of the Penal Code.
 - (v) The Military Department as to any project under the jurisdiction of that department.
 - (vi) The Department of General Services as to all other projects.
 - (vii) The High-Speed Rail Authority.
 - (4) "Public works project" means the erection, construction, alteration, repair, or improvement of any public structure, building, road, or other public improvement of any kind.

- (5) "Subcontractor" means any type of contractor within the meaning of Chapter 9 (commencing with Section 7000) of Division 3 of the Business and Professions Code who either is in direct contract with a contractor or is a lower tier subcontractor.
- (d) (1) (A) Upon receipt of a claim pursuant to this section, the public entity to which the claim applies shall conduct a reasonable review of the claim and, within a period not to exceed 45 days, shall provide the claimant a written statement identifying what portion of the claim is disputed and what portion is undisputed. Upon receipt of a claim, a public entity and a contractor may, by mutual agreement, extend the time period provided in this subdivision.
 - (B) The claimant shall furnish reasonable documentation to support the claim.
 - (C) If the public entity needs approval from its governing body to provide the claimant a written statement identifying the disputed portion and the undisputed portion of the claim, and the governing body does not meet within the 45 days or within the mutually agreed to extension of time following receipt of a claim sent by registered mail or certified mail, return receipt requested, the public entity shall have up to three days following the next duly publicly noticed meeting of the governing body after the 45-day period, or extension, expires to provide the claimant a written statement identifying the disputed portion and the undisputed portion.
 - (D) Any payment due on an undisputed portion of the claim shall be processed and made within 60 days after the public entity issues its written statement. If the public entity fails to issue a written statement, paragraph (3) shall apply.
 - (2) (A) If the claimant disputes the public entity's written response, or if the public entity fails to respond to a claim issued pursuant to this section within the time prescribed, the claimant may demand in writing an informal conference to meet and confer for settlement of the issues in dispute. Upon receipt of a demand in writing sent by registered mail or certified mail, return receipt requested, the public entity shall schedule a meet and confer conference within 30 days for settlement of the dispute.
 - (B) Within 10 business days following the conclusion of the meet and confer conference, if the claim or any portion of the claim remains in dispute, the public entity shall provide the claimant a written statement identifying the portion of the claim that remains in dispute and the portion that is undisputed. Any payment due on an undisputed portion of the claim shall be processed and made within 60 days after the public entity issues its written statement. Any disputed portion of the claim, as identified by the contractor in writing, shall be submitted to nonbinding mediation, with the public entity and the claimant sharing the associated costs equally. The public entity and claimant shall mutually agree to a mediator within 10 business days after the disputed portion of the claim has been identified in writing. If the parties cannot agree upon a mediator, each party shall select a mediator and those mediators shall select a qualified neutral third party to mediate with regard to the disputed portion of the claim. Each party shall bear the fees and costs charged by its respective mediator in connection with the selection of the neutral mediator. If mediation is unsuccessful, the parts of the claim remaining in dispute shall be subject to applicable procedures outside this section.
 - (C) For purposes of this section, mediation includes any nonbinding process, including, but not limited to, neutral evaluation or a dispute review board, in which an independent third party or board assists the parties in dispute resolution through negotiation or by issuance of an evaluation. Any mediation utilized shall conform to the timeframes in this section.
 - (D) Unless otherwise agreed to by the public entity and the contractor in writing, the mediation conducted pursuant to this section shall excuse any further obligation under Section 20104.4 to mediate after litigation has been commenced.
 - (E) This section does not preclude a public entity from requiring arbitration of disputes under private arbitration or the Public Works Contract Arbitration Program, if mediation under this section does not resolve the parties' dispute.

- (3) Failure by the public entity to respond to a claim from a contractor within the time periods described in this subdivision or to otherwise meet the time requirements of this section shall result in the claim being deemed rejected in its entirety. A claim that is denied by reason of the public entity's failure to have responded to a claim, or its failure to otherwise meet the time requirements of this section, shall not constitute an adverse finding with regard to the merits of the claim or the responsibility or qualifications of the claimant.
- (4) Amounts not paid in a timely manner as required by this section shall bear interest at 7 percent per annum.
- (5) If a subcontractor or a lower tier subcontractor lacks legal standing to assert a claim against a public entity because privity of contract does not exist, the contractor may present to the public entity a claim on behalf of a subcontractor or lower tier subcontractor. A subcontractor may request in writing, either on his or her own behalf or on behalf of a lower tier subcontractor, that the contractor present a claim for work which was performed by the subcontractor or by a lower tier subcontractor on behalf of the subcontractor. The subcontractor requesting that the claim be presented to the public entity shall furnish reasonable documentation to support the claim. Within 45 days of receipt of this written request, the contractor shall notify the subcontractor in writing as to whether the contractor presented the claim to the public entity and, if the original contractor did not present the claim, provide the subcontractor with a statement of the reasons for not having done so.
- (e) The text of this section or a summary of it shall be set forth in the plans or specifications for any public works project that may give rise to a claim under this section.
- (f) A waiver of the rights granted by this section is void and contrary to public policy, provided, however, that (1) upon receipt of a claim, the parties may mutually agree to waive, in writing, mediation and proceed directly to the commencement of a civil action or binding arbitration, as applicable; and (2) a public entity may prescribe reasonable change order, claim, and dispute resolution procedures and requirements in addition to the provisions of this section, so long as the contractual provisions do not conflict with or otherwise impair the timeframes and procedures set forth in this section.
- (g) This section applies to contracts entered into on or after January 1, 2017.
- (h) Nothing in this section shall impose liability upon a public entity that makes loans or grants available through a competitive application process, for the failure of an awardee to meet its contractual obligations.
- (i) This section shall remain in effect only until January 1, 2027, and as of that date is repealed, unless a later enacted statute, that is enacted before January 1, 2027, deletes or extends that date.

California Public Contract Code Sections 20104 - 20104.6

Section 20104

- (a)(1) This article applies to all public works claims of three hundred seventy-five thousand dollars (\$375,000) or less which arise between a contractor and a local agency.
 - (2) This article shall not apply to any claims resulting from a contract between a contractor and a public agency when the public agency has elected to resolve any disputes pursuant to Article 7.1 (commencing with Section 10240) of Chapter 1 of Part 2.
- **(b)(1)** "Public work" means "public works contract" as defined in Section 1101 but does not include any work or improvement contracted for by the state or the Regents of the University of California.

- (2) "Claim" means a separate demand by the contractor for (A) a time extension, (B) payment of money or damages arising from work done by, or on behalf of, the contractor pursuant to the contract for a public work and payment of which is not otherwise expressly provided for or the claimant is not otherwise entitled to, or (C) an amount the payment of which is disputed by the local agency.
- **(c)** The provisions of this article or a summary thereof shall be set forth in the plans or specifications for any work which may give rise to a claim under this article.
- (d) This article applies only to contracts entered into on or after January 1, 1991.

Section 20104.2

For any claim subject to this article, the following requirements apply:

- (a) The claim shall be in writing and include the documents necessary to substantiate the claim. Claims must be filed on or before the date of final payment. Nothing in this subdivision is intended to extend the time limit or supersede notice requirements otherwise provided by contract for the filing of claims.
- **(b) (1)** For claims of less than fifty thousand dollars (\$50,000), the local agency shall respond in writing to any written claim within 45 days of receipt of the claim, or may request, in writing, within 30 days of receipt of the claim, any additional documentation supporting the claim or relating to defenses to the claim the local agency may have against the claimant.
 - (2) If additional information is thereafter required, it shall be requested and provided pursuant to this subdivision, upon mutual agreement of the local agency and the claimant.
 - (3) The local agency's written response to the claim, as further documented, shall be submitted to the claimant within 15 days after receipt of the further documentation or within a period of time no greater than that taken by the claimant in producing the additional information, whichever is greater.
- **(c) (1)** For claims of over fifty thousand dollars (\$50,000) and less than or equal to three hundred seventy-five thousand dollars (\$375,000), the local agency shall respond in writing to all written claims within 60 days of receipt of the claim, or may request, in writing, within 30 days of receipt of the claim, any additional documentation supporting the claim or relating to defenses to the claim the local agency may have against the claimant.
 - (2) If additional information is thereafter required, it shall be requested and provided pursuant to this subdivision, upon mutual agreement of the local agency and the claimant.
 - (3) The local agency's written response to the claim, as further documented, shall be submitted to the claimant within 30 days after receipt of the further documentation, or within a period of time no greater than that taken by the claimant in producing the additional information or requested documentation, whichever is greater.
- (d) If the claimant disputes the local agency's written response, or the local agency fails to respond within the time prescribed, the claimant may so notify the local agency, in writing, either within 15 days of receipt of the local agency's response or within 15 days of the local agency's failure to respond within the time prescribed, respectively, and demand an informal conference to meet and confer for settlement of the issues in dispute. Upon a demand, the local agency shall schedule a meet and confer conference within 30 days for settlement of the dispute.

- (e) Following the meet and confer conference, if the claim or any portion remains in dispute, the claimant may file a claim as provided in Chapter 1 (commencing with Section 900) and Chapter 2 (commencing with Section 910) of Part 3 of Division 3.6 of Title 1 of the Government Code. For purposes of those provisions, the running of the period of time within which a claim must be filed shall be tolled from the time the claimant submits his or her written claim pursuant to subdivision (a) until the time that claim is denied as a result of the meet and confer process, including any period of time utilized by the meet and confer process.
- (f) This article does not apply to tort claims and nothing in this article is intended nor shall be construed to change the time periods for filing tort claims or actions specified by Chapter 1 (commencing with Section 900) and Chapter 2 (commencing with Section 910) of Part 3 of Division 3.6 of Title 1 of the Government Code.

Section 20104.4

The following procedures are established for all civil actions filed to resolve claims subject to this article:

- (a) Within 60 days, but no earlier than 30 days, following the filing or responsive pleadings, the court shall submit the matter to nonbinding mediation unless waived by mutual stipulation of both parties. The mediation process shall provide for the selection within 15 days by both parties of a disinterested third person as mediator, shall be commenced within 30 days of the submittal, and shall be concluded within 15 days from the commencement of the mediation unless a time requirement is extended upon a good cause showing to the court or by stipulation of both parties. If the parties fail to select a mediator within the 15-day period, any party may petition the court to appoint the mediator.
- **(b) (1)** If the matter remains in dispute, the case shall be submitted to judicial arbitration pursuant to Chapter 2.5 (commencing with Section 1141.10) of Title 3 of Part 3 of the Code of Civil Procedure, notwithstanding Section 1141.11 of that code. The Civil Discovery Act (Title 4 (commencing with Section 2016.010) of Part 4 of the Code of Civil Procedure) shall apply to any proceeding brought under this subdivision consistent with the rules pertaining to judicial arbitration.
 - (2) Notwithstanding any other provision of law, upon stipulation of the parties, arbitrators appointed for purposes of this article shall be experienced in construction law, and, upon stipulation of the parties, mediators and arbitrators shall be paid necessary and reasonable hourly rates of pay not to exceed their customary rate, and such fees and expenses shall be paid equally by the parties, except in the case of arbitration where the arbitrator, for good cause, determines a different division. In no event shall these fees or expenses be paid by state or county funds.
 - (3) In addition to Chapter 2.5 (commencing with Section 1141.10) of Title 3 of Part 3 of the Code of Civil Procedure, any party who after receiving an arbitration award requests a trial de novo but does not obtain a more favorable judgment shall, in addition to payment of costs and fees under that chapter, pay the attorney's fees of the other party arising out of the trial de novo.
- **(c)** The court may, upon request by any party, order any witnesses to participate in the mediation or arbitration process.

Section 20104.6

(a) No local agency shall fail to pay money as to any portion of a claim which is undisputed except as otherwise provided in the contract.

(b) In any suit filed under Section 20104.4, the local agency shall pay interest at the legal rate on any arbitration award or judgment. The interest shall begin to accrue on the date the suit is filed in a court of law.

DIVISION II GENERAL CONSTRUCTION

10 GENERAL

Add to the end of Section 10-1.02C(2):

Protect any irrigation component to be relocated before performing any other construction activity in the area.

Add to Section 10-6 WATERING:

A construction water supply (non-potable) is available on-site. Contractor is responsible for all materials and equipment necessary to pump water from the pond and haul it to the construction site.

12 TEMPORARY TRAFFIC CONTROL

Refer to Section 01570 Temporary Controls of the Technical Specifications.

13 WATER POLLUTION CONTROL

Refer to Section 01570 Temporary Controls of the Technical Specifications.

14 ENVIRONMENTAL STEWARDSHIP

Refer to Section 01570 Temporary Controls of the Technical Specifications.

22 FINISHING ROADWAY

Finishing roadway shall conform to the provisions in Section 22 "Finishing Roadway," of the Standard Specifications.

26 AGGREGATE BASE

Replace Section 26 as follows:

26-1.01 GENERAL

Aggregate base shall be Class 2 and shall conform to the provisions in Section 26, "Aggregate Bases," of the Standard Specifications and these Special Provisions.

26-1.02A Materials

The grading of the material shall conform to the 3/4 inch, maximum, specified in Section 26-1.02B, "Class 2 Aggregate Base," of the Standard Specifications.

DIVISION V SURFACINGS AND PAVEMENTS

36 GENERAL

Replace the headings and paragraphs of Section 36-3 with: 36-3 PAVEMENT SMOOTHNESS

36-3.01 GENERAL

36-3.01A Summary

Section 36-3 includes specifications for measuring the smoothness of pavement surfaces.

36-3.01B Definitions

Reserved

36-3.01C Submittals

36-3.01C(1) General

Reserved

36-3.01C(2) Reserved

36-3.01C(3) Reserved

36-3.01C(4) Straightedge Measurements

Within 2 business days of measuring smoothness with a straightedge, submit a list of the areas requiring smoothness correction. Identify the areas by:

- 1. Location number
- 2. District-County-Route
- 3. Beginning station or post mile to the nearest 0.01 mile
- 4. For correction areas within a traffic lane:
 - 4.1. Lane direction, NB, SB, EB, or WB
 - 4.2. Lane number from left to right in the direction of travel
 - 4.3. Wheel path, L for left, R for right, or B for both
- 5. For correction areas not within a traffic lane:
 - 5.1. Identify the pavement area, such as shoulder, weigh station, or turnout
 - 5.2. Direction and distance from the centerline, L for left or R for right
- 6. Estimated size of correction area

36-3.01D Quality Assurance

36-3.01D(1) General

Reserved

36-3.01D(2) Reserved

36-3.01D(3) Quality Control

36-3.01D(3)(a) General

Reserved

36-3.01D(3)(b) Smoothness

36-3.01D(3)(b)(i) General

Test pavement smoothness using a 12-foot straightedge.

36-3.01D(3)(b)(ii) Reserved

36-3.01D(3)(b)(iii) Reserved

36-3.01D(4) Department Acceptance

The Department accepts pavement surfaces for smoothness based on compliance with the smoothness specifications for the type of pavement surface specified.

For areas that require pavement smoothness determined using a 12-foot straightedge, the pavement surface must not vary from the lower edge of the straightedge by more than:

- 1. 0.01 foot when the straightedge is laid parallel with the centerline
- 2. 0.02 foot when the straightedge is laid perpendicular to the centerline and extends from edge to edge of a traffic lane
- 3. 0.02 foot when the straightedge is laid within 24 feet of a pavement conform

36-3.02 MATERIALS

Not Used

36-3.03 CONSTRUCTION

Perform pavement smoothness testing in areas selected by the Engineer in the presence of the Engineer.

36-3.04 PAYMENT

Not Used

37-7-37-10 RESERVED

Replace Section 39 with:

39 ASPHALT CONCRETE 39-1 GENERAL

39-1.01 GENERAL

Section 39 includes specifications for performing asphalt concrete work.

39-1.02 MATERIALS

Not Used

39-1.03 CONSTRUCTION

Not Used

39-1.04 PAYMENT

Not Used

39-2 HOT MIX ASPHALT

39-2.01 GENERAL

39-2.01A General

39-2.01A(1) Summary

Section 39-2.01 includes general specifications for producing and placing hot mix asphalt.

HMA includes one or more of the following types:

- 1. Type A HMA
- 2. RHMA-G
- 3. OGFC
- 4. BWC
- 5. Minor HMA

WMA technologies must be on the Authorized Material List for WMA authorized technologies.

For HMA that uses asphalt binder containing crumb rubber modifier, submit a Crumb Rubber Usage Report form monthly and at the end of the project.

Wherever reference is made to the following test methods, the year of publication for these test methods is as shown in the following table:

| Test method | Year of publication |
|------------------------|------------------------|
| AASHTO M 17 | 2011 (2015) |
| AASHTO M 323 | 2013 |
| AASHTO R 30 | 2002 (2015) |
| AASHTO R 35 | 2014 |
| AASHTO T 27 | 2014 |
| AASHTO T 49 | 2014 |
| AASHTO T 59 | 2013 |
| AASHTO T 96 | 2002 (2010) |
| AASHTO T 164 | 2014 |
| AASHTO T 176 | 2008 |
| AASHTO T 209 | 2012 |
| AASHTO T 269 | 2014 |
| AASHTO T 275 | 2007 (2012) |
| AASHTO T 283 | 2014 |
| AASHTO T 304 | 2011 |
| AASHTO T 305 | 2014 |
| AASHTO T 308 | 2010 |
| AASHTO T 312 | 2014 |
| AASHTO T 324 | 2014 |
| AASHTO T 329 | 2013 |
| AASHTO T 335 | 2009 |
| ASTM D36/D36M | 2014 ^{ε1} |
| ASTM D92 | 2012b |
| ASTM D217 | 2010 |
| ASTM D297 | 2013 |
| ASTM D445 | 2014 |
| ASTM D2007 | 2011 |
| ASTM D2074 | 2007 (Reapproved 2013) |
| ASTM D2995 | 1999 (Reapproved 2009) |
| ASTM D4791 | 2010 |
| ASTM D5329 | 2009 |
| ASTM D7741/D7741M | 2011 ^{ε1} |
| Asphalt Institute MS-2 | 7th edition (2015) |

39-2.01A(2) Definitions

binder replacement: Binder from RAP expressed as a percent of the total binder in the mix.

coarse aggregate: Aggregate retained on a no. 4 sieve.

fine aggregate: Aggregate passing a no. 4 sieve.

leveling course: Thin layer of HMA used to correct minor variations in the longitudinal and transverse profile of the pavement before placement of other pavement layers.

miscellaneous areas: Areas outside the traveled way and shoulders such as:

- 1. Median areas not including inside shoulders
- 2. Island areas
- 3. Sidewalks
- 4. Gutters
- 5. Ditches
- 6. Overside drains
- 7. Aprons at ends of drainage structures
- 8. Driveways and driveway approaches

processed RAP: RAP that has been fractionated.

supplemental fine aggregate: Mineral filler consisting of rock dust, slag dust, hydrated lime, hydraulic cement, or any combination of these and complying with AASHTO M 17.

39-2.01A(3) Submittals 39-2.01A(3)(a) General

Reserved

39-2.01A(3)(b) Job Mix Formula 39-2.01A(3)(b)(i) General

Except for the HMA to be used in miscellaneous areas and dikes, submit your proposed JMF for each type of HMA to be used. The JMF must be submitted on the Contractor Job Mix Formula Proposal form along with:

- Mix design documentation on Contractor Hot Mix Asphalt Design Data form dated within 12 months of submittal
- 2. JMF verification on a Caltrans Hot Mix Asphalt Verification form, if applicable
- 3. JMF renewal on a Caltrans Job Mix Formula Renewal form, if applicable
- 4. SDS for:
 - 4.1. Asphalt binder
 - 4.2. Supplemental fine aggregate except fines from dust collectors
 - 4.3. Antistrip additives

The Contractor Hot Mix Asphalt Design Data form must show documentation on aggregate quality.

If you cannot submit a Department-verified JMF on a Caltrans Hot Mix Asphalt Verification form dated within 12 months before HMA production, the Engineer verifies the JMF.

Submit a new JMF if you change any of the following:

- 1. Target asphalt binder percentage greater than ±0.2 percent
- 2. Asphalt binder supplier
- 3. Combined aggregate gradation
- Aggregate sources
- 5. Liquid antistrip producer or dosage
- 6. Average binder content in a new processed RAP stockpile by more than ±2.00 percent from the average RAP binder content reported on page 4 of your Contractor Hot Mix Asphalt Design Data form
- 7. Average maximum specific gravity in a new processed RAP stockpile by more than ±0.060 from the average maximum specific gravity value reported on page 4 of your Contractor Hot Mix Asphalt Design Data form
- 8. Any material in the JMF, except lime supplier and source

Allow the Engineer 5 business days from a complete JMF submittal for document review of the aggregate qualities, mix design, and JMF. The Engineer notifies you if the proposed JMF submittal is accepted.

If your JMF fails verification testing, submit an adjusted JMF based on your testing. The adjusted JMF must include a new Contractor Job Mix Formula Proposal form, Contractor Hot Mix Asphalt Design Data form, and the results of the failed verification testing.

You may submit an adjusted aggregate gradation TV on a Contractor Job Mix Formula Proposal form before verification testing. Aggregate gradation TV must be within the TV limits specified.

39-2.01A(3)(b)(ii) Job Mix Formula Renewal

You may request a JMF renewal by submitting:

- 1. Proposed JMF on a Contractor Job Mix Formula Proposal form
- 2. Previously verified JMF documented on a Caltrans Hot Mix Asphalt Verification form dated within 12 months
- Mix design documentation on a Contractor Hot Mix Asphalt Design Data form used for the previously verified JMF

39-2.01A(3)(b)(iii) Job Mix Formula Modification

For an authorized JMF, submit a modified JMF if you change any of the following:

- 1. Asphalt binder supplier
- 2. Liquid antistrip producer
- 3. Liquid antistrip dosage

You may change any of the above items only once during the Contract.

Submit your modified JMF request at least 15 days before production. Each modified JMF submittal must include:

- 1. Proposed modified JMF on Contractor Job Mix Formula Proposal form, marked Modified.
- 2. Mix design records on Contractor Hot Mix Asphalt Design Data form for the authorized JMF to be modified.
- 3. JMF verification on Hot Mix Asphalt Verification form for the authorized JMF to be modified.
- 4. Test results for the modified JMF in compliance with the mix design specifications. Perform tests at the mix design OBC as shown on the Contractor Asphalt Mix Design Data form.

With an accepted modified JMF submittal, the Engineer verifies each modified JMF within 10 days of receiving all verification samples.

39-2.01A(3)(c) Quality Control Plan

With your proposed JMF submittal, submit a QC plan for HMA.

The QC plan must describe the organization and procedures for:

- 1. Controlling HMA quality characteristics
- 2. Taking samples, including sampling locations
- 3. Establishing, implementing, and maintaining QC
- 4. Determining when corrective actions are needed
- 5. Implementing corrective actions
- 6. Using methods and materials for backfilling core locations

The QC plan must address the elements affecting HMA quality, including:

- 1. Aggregates
- 2. Asphalt binder
- 3. Additives
- 4. Production
- 5. Paving

The QC plan must include aggregate QC sampling and testing during lime treatment.

The QC Plan must include action and suspension limits and details of corrective action to be taken if any process is outside of those limits. Suspension limits must not exceed specified acceptance criteria.

The QC plan must describe how test results will be submitted including times for sampling and testing for each quality characteristic.

Allow 5 business days for review of the QC plan.

If you change QC procedures, personnel, or sample testing locations, submit a QC plan supplement before implementing the proposed change. Allow 3 business days for review of the QC plan supplement.

39-2.01A(3)(d) Test Results

For mix design, JMF verification, production start-up, and each 10,000 tons, submit AASHTO T 283 and AASHTO T 324 (Modified) test results to the Engineer.

Submit all QC test results, except AASHTO T 283 and AASHTO T 324 (Modified), within 3 business days of a request. Submit AASHTO T 283 QC tests within 15 days of sampling.

For tests performed under AASHTO T 324 (Modified), submit test data and 1 tested sample set within 5 business days of sampling.

If coarse and fine durability index tests are required, submit test results within 2 business days of sampling.

If a tapered notched wedge is used, submit compaction test result values within 24 hours of testing.

39-2.01A(3)(e) Reserved

39-2.01A(3)(f) Liquid Antistrip Treatment

If liquid antistrip treatment is used, submit the following with your proposed JMF submittal:

- 1. One 1 pt sample
- 2. Infrared analysis, including copy of absorption spectra
- 3. Certified copy of test results
- 4. Certificate of compliance for each liquid antistrip shipment. On each certificate of compliance, include:
 - 4.1. Your signature and printed name
 - 4.2. Shipment number
 - 4.3. Material type
 - 4.4. Material specific gravity
 - 4.5. Refinery
 - 4.6. Consignee
 - 4.7. Destination
 - 4.8. Quantity
 - 4.9. Contact or purchase order number
 - 4.10. Shipment date
- 5. Proposed proportions for the liquid antistrip

For each delivery of liquid antistrip to the HMA production plant, submit a 1 pt sample to the Engineer. Submit shipping documents. Label each liquid antistrip sampling container with:

- 1. Liquid antistrip type
- 2. Application rate
- 3. Sample date
- 4. Contract number

At the end of each day's production shift, submit production data in electronic media. Present data on electronic media in a tab delimited format. Use line feed carriage return with 1 separate record per line for

each production data set. Allow enough fields for the specified data. Include data titles at least once per report. For each HMA mixing plant type, submit the following information in the order specified:

- 1. For batch plant mixing:
 - 1.1. Production date
 - 1.2. Time of batch completion
 - 1.3. Mix size and type
 - 1.4. Each ingredient's weight
 - 1.5. Asphalt binder content as a percentage of the total weight of mix
 - 1.6. Liquid antistrip content as a percentage of the asphalt binder weight
- 2. For continuous mixing plant:
 - 2.1. Production date
 - 2.2. Data capture time
 - 2.3. Mix size and type
 - 2.4. Flow rate of wet aggregate collected directly from the aggregate weigh belt
 - 2.5. Aggregate moisture content as a percentage of the dry aggregate weight
 - 2.6. Flow rate of asphalt binder collected from the asphalt binder meter
 - 2.7. Flow rate of liquid antistrip collected from the liquid antistrip meter
 - 2.8. Asphalt binder content as a percentage of the total weight of mix calculated from:
 - 2.8.1. Aggregate weigh belt output
 - 2.8.2. Aggregate moisture input
 - 2.8.3. Asphalt binder meter output
 - 2.9. Liquid antistrip content as a percentage of the asphalt binder weight calculated from:
 - 2.9.1. Asphalt binder meter output
 - 2.9.2. Liquid antistrip meter output

39-2.01A(3)(g) Lime Treatment

If aggregate lime treatment is used, submit the following with your proposed JMF submittal and each time you produce lime-treated aggregate:

- 1. Exact lime proportions for fine and coarse virgin aggregates
- 2. If marination is required, the averaged aggregate quality test results within 24 hours of sampling
- 3. For dry lime aggregate treatment, a treatment data log from the dry lime and aggregate proportioning device in the following order:
 - 3.1. Treatment date
 - 3.2. Time of day the data is captured
 - 3.3. Aggregate size being treated
 - 3.4. HMA type and mix aggregate size
 - 3.5. Wet aggregate flow rate collected directly from the aggregate weigh belt
 - 3.6. Aggregate moisture content, expressed as a percentage of the dry aggregate weight
 - 3.7. Flow rate of dry aggregate calculated from the flow rate of wet aggregate
 - 3.8. Dry lime flow rate
 - 3.9. Lime ratio from the authorized JMF for each aggregate size being treated
 - 3.10. Lime ratio from the authorized JMF for the combined aggregates
 - 3.11. Actual lime ratio calculated from the aggregate weigh belt output, aggregate moisture input, and dry lime meter output, expressed as a percentage of the dry aggregate weight
 - 3.12. Calculated difference between the authorized lime ratio and the actual lime ratio
- 4. For lime slurry aggregate treatment, a treatment data log from the slurry proportioning device in the following order:
 - 4.1. Treatment date
 - 4.2. Time of day the data is captured
 - 4.3. Aggregate size being treated
 - 4.4. Wet aggregate flow rate collected directly from the aggregate weigh belt
 - 4.5. Moisture content of the aggregate just before treatment, expressed as a percentage of the dry aggregate weight
 - 4.6. Dry aggregate flow rate calculated from the wet aggregate flow rate

- 4.7. Lime slurry flow rate measured by the slurry meter
- 4.8. Dry lime flow rate calculated from the slurry meter output
- 4.9. Authorized lime ratio for each aggregate size being treated
- 4.10. Actual lime ratio calculated from the aggregate weigh belt and slurry meter output, expressed as a percentage of the dry aggregate weight
- 4.11. Calculated difference between the authorized lime ratio and actual lime ratio
- 4.12. Dry lime and water proportions at the slurry treatment time

Each day during lime treatment, submit the treatment data log on electronic media in tab delimited format. Each continuous treatment data set must be a separate record using a line feed carriage return to present the specified data on 1 line. The reported data must include data titles at least once per report.

39-2.01A(3)(h) Warm Mix Asphalt Technology

If a WMA technology is used, submit the following with your proposed JMF submittal:

- 1. SDS for the WMA technology
- 2. For water injection foam technology:
 - 2.1. Name of technology
 - 2.2. Proposed foaming water content
 - 2.3. Proposed HMA production temperature range
 - 2.4. Certification from binder supplier stating no antifoaming agent is used
- 3. For additive technology:
 - 3.1. Name of technology
 - 3.2. Percent admixture by weight of binder and percent admixture by total weight of HMA as recommended by the manufacturer
 - 3.3. Methodology for inclusion of admixture in laboratory-produced HMA
 - 3.4. Proposed HMA production temperature range

Collect and hold data for the duration of the Contract and submit the electronic media daily. The snapshot of production data must include the following:

- 1. Production date
- 2. Production location
- 3. Time of day the data is captured
- 4. HMA mix type being produced and target binder rate
- 5. HMA additive type, brand, and target rate
- 6. Temperature of the binder and HMA mixture
- 7. For a continuous mixing plant, the rate of flow of the dry aggregate calculated from the wet aggregate flow rate as determined by the conveyor scale
- 8. For a continuous mixing plant, the rate of flow of the asphalt meter
- 9. For a continuous mixing plant, the rate of flow of HMA additive meter
- 10. For batch plant mixing, actual batch weights of all ingredients
- 11. Dry aggregate to binder ratio calculated from metered ingredient output
- 12. Dry aggregate to HMA additive ratio calculated from metered output

At the end of each day's production shift, submit electronic media from the HMA plant process controller. Present data on electronic media in comma-separated values or tab-separated values format. The captured data for the ingredients represented by the production snapshot must have allowances for sufficient fields to satisfy the amount of data required by these specifications and include data titles at least once per report.

39-2.01A(3)(i) Reserved

39-2.01A(3)(m)-39-2.01A(3)(o) Reserved 39-2.01A(4) Quality Assurance

Add to the table in the 1st paragraph of section 39-2.01A(4)(h)(iii)(B):

| Coarse durability index | AASHTO T 210 | 1 per 3,000 tons or 1 per paving day, whichever is greater |
|-------------------------|--------------|------------------------------------------------------------|
| Fine durability index | AASHTO T 210 | 1 per 3,000 tons or 1 per paving day, whichever is greater |

39-2.01A(4)(a) General

AASHTO T 324 (Modified) is AASHTO T 324 with the following parameters:

- 1. Target air voids must equal 7.0 ± 1.0 percent
- 2. Specimen height must be 60 ± 1 mm
- 3. Number of test specimens must be 4 to run 2 tests
- 4. Do not average the 2 test results
- 5. Test specimen must be a 150 mm gyratory compacted specimen
- 6. Test temperature must be set at:
 - 6.1. 113 ± 2 degrees F for PG 58
 - 6.2. 122 ± 2 degrees F for PG 64
 - 6.3. 131 ± 2 degrees F for PG 70 and above
- 7. Measurements for impression must be taken at every 100 passes along the total length of the sample
- 8. Inflection point is the number of wheel passes at the intersection of the creep slope and the stripping slope at maximum rut depth
- 9. Testing shut off must be set at 25,000 passes
- 10. Submersion time for samples must not exceed 4 hours

Take samples under California Test 125.

If a WMA technology is used, a technical representative for the WMA technology must attend the preconstruction meeting.

39-2.01A(4)(b) Job Mix Formula Verification

The Engineer verifies the JMF from samples taken from HMA produced by the plant to be used. The production set point at the plant must be within ±0.2 from the asphalt binder percentage TV shown in your Contractor Job Mix Formula Proposal form. Notify the Engineer at least 2 business days before sampling materials. Samples may be taken from a different project including a non-Department project if you make arrangements for the Engineer to be present during sampling.

In the Engineer's presence and from the same production run, take samples of:

- Aggregates. Coarse, fine, and supplemental fine aggregates must be taken from the combined cold-feed belt or the hot bins. If lime treatment is required, samples must be taken from individual stockpiles before lime treatment. Samples must be at least 120 lb for each coarse aggregate, 80 lb for each fine aggregate, and 10 lb for each type of supplemental fine aggregate. For hot-bin samples, the Department combines these aggregate samples to verify the TV submitted on a Contractor Job Mix Formula Proposal form.
- 2. Asphalt binder. Take at least four 1 qt samples. Each sample must be in a cylindrical-shaped can with an open top and friction lid. If the asphalt binder is modified or rubberized, the asphalt binder must be sampled with the components blended in the proportions to be used.
- 3. RAP. Samples must be at least 50 lb from each fractionated stockpile used or 100 lb from the belt.
- 4. Plant-produced HMA. The HMA samples must be at least 250 lb.

For aggregate, RAP, and HMA, split the samples into at least 4 parts and label their containers.

Submit 3 parts and keep 1 part.

After acceptance of the JMF submittal, the Engineer verifies each proposed JMF within 20 days of receiving all verification samples.

For JMF verification, the Engineer tests the following for compliance with the specifications:

- 1. Aggregate quality
- 2. Aggregate gradation
- 3. Voids in mineral aggregate on laboratory-produced HMA
- 4. HMA quality characteristics for Department acceptance

To verify the HMA for air voids, voids in mineral aggregate, and dust proportion, the Engineer uses an average of 3 briquettes. The Engineer tests plant-produced material.

If the Engineer verifies the JMF, the Engineer furnishes you a Hot Mix Asphalt Verification form.

If the Engineer's test results on plant-produced samples do not show compliance with the specifications, the Engineer notifies you. Adjust your JMF based on your testing unless the Engineer authorizes reverification without adjustments. JMF adjustments may include a change in:

- Asphalt binder content TV up to ±0.20 percent from the OBC value submitted on the Contractor Hot Mix Asphalt Design Data form
- 2. Aggregate gradation TV within the TV limits specified in the aggregate gradation table

You may adjust the JMF only once due to a failed verification test.

For each HMA type and aggregate size specified, the Engineer verifies up to 2 proposed JMF submittals including a JMF adjusted after verification failure. If you submit more than 2 JMFs for each type of HMA and aggregate size, the Engineer deducts \$3,000 from payments for each verification exceeding this limit. This deduction does not apply to verifications initiated by the Engineer or if a JMF expires while HMA production is stopped longer than 30 days.

A verified JMF is valid for 12 months.

39-2.01A(4)(c) Job Mix Formula Authorization

You may start HMA production if:

- 1. Engineer's review of the JMF shows compliance with the specifications
- 2. Department has verified the JMF within 12 months before HMA production
- 3. Engineer authorizes the verified JMF

39-2.01A(4)(d) Job Mix Formula Renewal

For a JMF renewal and upon request, in the Engineer's presence and from the same production run, take samples of:

- 1. Aggregates. Coarse, fine, and supplemental fine aggregates must be taken from the combined cold-feed belt or the hot bins. If lime treatment is required, samples must be taken from individual stockpiles before lime treatment. Samples must be at least 120 lb for each coarse aggregate, 80 lb for each fine aggregate, and 10 lb for each type of supplemental fines. For hot-bin samples, the Department combines these aggregate samples to verify the TV submitted on a Contractor Job Mix Formula Proposal form.
- 2. Asphalt binder. Take at least four 1 qt samples. Each sample must be in a cylindrical-shaped can with an open top and friction lid. If the asphalt binder is modified or rubberized, the asphalt binder must be sampled with the components blended in the proportions to be used.
- 3. RAP. Samples must be at least 50 lb from each fractionated stockpile.
- 4. Plant-produced HMA. The HMA samples must be at least 250 lb.

Notify the Engineer at least 2 business days before sampling materials. For aggregate, RAP, and HMA, split samples into at least 4 parts. Submit 3 parts and use 1 part for your testing.

Allow the Engineer 5 business days from a complete JMF reverification submittal for document review of the aggregate qualities, mix design, and JMF.

The most recent aggregate quality test results within the past 12 months may be used for verification of JMF renewal or upon request, the Engineer may perform aggregate quality tests for verification of JMF renewal.

The Engineer verifies the JMF for renewal under section 39-2.01A(4)(b) except:

- 1. Engineer keeps the samples until you provide test results for your part on a Contractor Job Mix Formula Renewal form.
- 2. Department tests samples of materials obtained from the HMA production unit after you submit test results that comply with the mix design specifications.
- 3. After completion of the JMF verification renewal document review, the Engineer verifies each proposed JMF within 20 days of receiving the verification renewal samples and the complete Contractor Job Mix Formula Renewal form.
- 4. You may not adjust the JMF due to a failed verification.
- 5. For each HMA type and aggregate gradation specified, the Engineer verifies at no cost to you 1 proposed JMF renewal within a 12-month period.

If the Engineer verifies the JMF renewal, the Engineer furnishes you a Hot Mix Asphalt Verification form. The Hot Mix Asphalt Verification form is valid for 12 months.

39-2.01A(4)(e) Job Mix Formula Modification

The Engineer verifies the modified JMF after the modified JMF HMA is placed and verification samples are taken within the first 750 tons. The Engineer tests verification samples for compliance with:

- 1. Hamburg wheel track mix design specifications
- 2. Air void content
- 3. Voids in mineral aggregate on plant-produced HMA mix design specifications
- 4. Dust proportion mix design specifications

The Engineer may test for moisture susceptibility for compliance with the mix design specifications.

If the modified JMF is verified, the Engineer revises your Hot Mix Asphalt Verification form to include the new asphalt binder source, new liquid antistrip producer, or new liquid antistrip dosage. Your revised form will have the same expiration date as the original form.

If a modified JMF is not verified, stop production and any HMA placed using the modified JMF is rejected.

The Engineer deducts \$2,000 from payments for each JMF modification.

39-2.01A(4)(f) Certifications

39-2.01A(4)(f)(i) General

Laboratories testing aggregate and HMA qualities used to prepare the mix design and JMF must be qualified under AASHTO Re:Source program and the Caltrans Independent Assurance Program.

39-2.01A(4)(f)(ii) Hot Mix Asphalt Plants

Before production, the HMA plant must have a current qualification under the Caltrans Material Plant Quality Program.

39-2.01A(4)(f)(iii)-39-2.01A(4)(f)(v) Reserved

39-2.01A(4)(g) Reserved

39-2.01A(4)(h) Quality Control

39-2.01A(4)(h)(i) General

QC test results must comply with the specifications for Department acceptance.

Prepare 3 briquettes for air voids content and voids in mineral aggregate determination. Report the average of 3 tests.

Except for smoothness, if 2 consecutive QC test results or any 3 QC test results for 1 day's production do not comply with the materials specifications:

- 1. Stop HMA production
- 2. Notify the Engineer
- 3. Take corrective action
- 4. Demonstrate compliance with the specifications before resuming production and placement

For QC tests performed under AASHTO T 27, results are considered 1 QC test regardless of number of sieves out of compliance.

Do not resume production and placement until the Engineer authorizes your corrective action proposal.

You are not entitled to compensation for the suspension of work resulting from noncompliance with quality control requirements, including those identified in the QC Plan

39-2.01A(4)(h)(ii) Reserved 39-2.01A(4)(h)(iii) Aggregates 39-2.01A(4)(h)(iii)(A) General

Reserved

39-2.01A(4)(h)(iii)(B) Aggregate Lime Treatments

If lime treatment is required, sample coarse and fine aggregates from individual stockpiles before lime treatment. Combine aggregate in the JMF proportions. Test the aggregates under the test methods and frequencies shown in the following table:

Aggregate Quality Control During Lime Treatment

| Quality characteristic | Test method | Minimum sampling and testing frequency |
|---------------------------------|------------------------|---------------------------------------------------------|
| Sand equivalent ^{a, b} | AASHTO T 176 | 1 per 750 tons of untreated aggregate |
| Percent of crushed particles | AASHTO T 335 | |
| Los Angeles Rattler | AASHTO T 96 | 1 nor 10 000 tone or 2 nor project |
| Fine aggregate angularity | AASHTO T 304, Method A | 1 per 10,000 tons or 2 per project whichever is greater |
| Flat and elongated particles | ASTM D4791 | whichever is greater |
| Fine durability index | AASHTO T 210 | |

^aReport test results as the average of 3 tests from a single sample.

For lime slurry aggregate treatment, determine the aggregate moisture content at least once every 2 hours of treatment. Calculate moisture content under AASHTO T 255 and report it as a percent of dry aggregate weight. Use the moisture content calculations as a set point for the proportioning process controller.

The device controlling lime and aggregate proportioning must produce a treatment data log. The log must consist of a series of data sets captured at 10-minute intervals throughout daily treatment. The data must be a treatment activity register and not a summation. The material represented by a data set is the quantity produced 5 minutes before and 5 minutes after the capture time. Collected data must be stored by the controller for the duration of the Contract.

^bUse of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, "Manual Shaker," 7.1.2, "Alternate Method No. 2," 8.4.2. "Manual Shaker Method," and 8.4.3, "Hand Method," do not apply. Prepare the stock solution as specified in section 4.8.1, "Stock solution with formaldehyde," except omit the addition of formaldehyde.

If 3 consecutive sets of recorded treatment data indicate a deviation of more than 0.2 percent above or below the lime ratio in the authorized JMF, stop treatment and take corrective action.

If a set of recorded treatment data indicates a deviation of more than 0.4 percent above or below the lime ratio in the authorized JMF, stop treatment and do not use the material represented by that set of data in HMA.

If 20 percent or more of the total daily treatment indicates a deviation of more than 0.2 percent above or below the lime ratio in the authorized JMF, stop treatment and do not use that day's treated aggregate in HMA.

The Engineer may order you to stop aggregate treatment activities for any of following:

- 1. You fail to submit treatment data log.
- 2. You fail to submit aggregate QC data for marinated aggregate.
- 3. You submit incomplete, untimely, or incorrectly formatted data.
- 4. You do not take corrective actions.
- You take late or unsuccessful corrective actions.
- 6. You do not stop treatment when proportioning tolerances are exceeded.
- 7. You use malfunctioning or failed proportioning devices.

If you stop treatment for noncompliance, notify the Engineer of any corrective actions taken and conduct a successful 20-minute test run before resuming treatment.

39-2.01A(4)(h)(iv) Liquid Antistrip Treatment

For continuous mixing or batch-plant mixing, sample asphalt binder before adding liquid antistrip. For continuous mixing, sample the combined asphalt binder and liquid antistrip after the static mixer.

39-2.01A(4)(h)(v) Production Start-up Evaluation

You and the Engineer evaluate HMA production and placement at production start-up.

Within the first 750 tons produced on the 1st day of HMA production, in the Engineer's presence, and from the same production run, take samples of:

- 1. Aggregates. Samples must be at least 120 lb for each coarse aggregate, 80 lb for each fine aggregate, and 10 lb for each type of supplemental fines. For hot-bin samples, the Department combines these aggregate samples.
- 2. Asphalt binder. Take at least four 1 qt samples. Each sample must be in a cylindrical-shaped can with an open top and friction lid. If the asphalt binder is modified or rubberized, the asphalt binder must be sampled with the components blended in the proportions to be used.
- 3. RAP. Samples must be at least 50 lb..
- 4. HMA. The HMA samples must be at least 250 lb.

Sample aggregates from the combined cold-feed belt or hot bin. Take RAP samples from the RAP system.

For aggregates, RAP, and HMA, split the samples into at least 4 parts and label their containers. Submit 3 parts and keep 1 part.

You and the Engineer must test the samples and report test results, except for AASHTO T 324 (Modified) and AASHTO T 283 test results, within 5 business days of sampling. For AASHTO T 324 (Modified) and AASHTO T 283 test results, report test results within 15 days of sampling. If you proceed before receipt of the test results, the Engineer may consider the HMA placed to be represented by these test results.

39-2.01A(4)(h)(vi) Hot Mix Asphalt Density

During HMA placement determine HMA density using a nuclear gauge. On the 1st day of production, develop a correlation factor between cores and nuclear gauge under California Test 375.

Test for in-place density using cores and a nuclear gauge. Test at random locations you select and include the test results in your QC production tests reports.

39-2.01A(4)(h)(vii) Reserved

39-2.01A(4)(h)(viii) Density Cores

Except for HMA pavement placed using method compaction, take 4- or 6-inch diameter density cores at least once every 5 business days. Take 1 density core for every 250 tons of HMA from random locations the Engineer selects. Take density cores in the Engineer's presence, and backfill and compact holes with authorized material. Before submitting a density core, mark it with the density core's location and place it in a protective container.

If a density core is damaged, replace it with a density core taken within 1 foot longitudinally from the original density core location. Relocate any density core located within 1 foot of a rumble strip to 1 foot transversely away from the rumble strip.

For a tapered notched wedge joint, take 4- or 6-inch diameter density cores 6 inches from the upper vertical notch of the completed longitudinal joint for every 3,000 feet at locations selected by the Engineer. Take cores after the adjacent lane is placed and before opening the pavement to traffic. Take cores in the presence of the Engineer, and backfill and compact holes with authorized material. Before submitting a density core, mark it with the core's location, and place it in a protective container.

39-2.01A(4)(h)(ix) Pavement Smoothness

For HMA pavement within 3 feet from and parallel to the construction joint formed between curbs, gutters, or existing pavement, test pavement smoothness using a 12-foot straightedge.

39-2.01A(4)(h)(x) Reserved

39-2.01A(4)(i) Department Acceptance

39-2.01A(4)(i)(i) General

The Department tests treated aggregate for acceptance before lime treatment except for gradation.

The Engineer takes HMA samples for AASHTO T 283 and AASHTO T 324 (Modified) from any of the following locations:

- 1. Plant
- 2. Truck
- 3. Windrow

The Engineer takes HMA samples for all other tests from any of the following locations:

- 1. Plant
- 2. Truck
- 3. Windrow
- 4. Mat behind the paver

To obtain workability of the HMA sample for splitting, the Engineer reheats each sample of HMA mixture not more than 2 cycles. Each reheat cycle is performed by placing the loose mixture in a mechanical forced-draft oven for 2 hours or less after the sample reaches 140 degrees F.

The Engineer splits samples and provides you with a part if you request this.

No single aggregate or HMA

test result may represent more than 750 tons or one day's production, whichever is less, except AASHTO T 283 and AASHTO T 324 (Modified).

Except for smoothness, if 2 consecutive Department acceptance test results or any 3 Department acceptance test results for 1 day's production do not comply with the specifications:

- 1. Stop HMA production
- 2. Take corrective action
- 3. Demonstrate compliance with the specifications before resuming production and placement

For Department acceptance tests performed under AASHTO T 27, results are considered 1 Department acceptance test regardless of the number of sieves out of compliance.

The Engineer accepts HMA based on:

- 1. Authorized JMF
- 2. Authorized QC plan
- 3. Asphalt binder compliance
- 4. Asphalt emulsion compliance
- 5. Visual inspection
- 6. Pavement smoothness

39-2.01A(4)(i)(ii) In-Place Density

Except for HMA pavement placed using method compaction, the Engineer tests the density core you take from each 250 tons of HMA. The Engineer determines the percent of theoretical maximum density for each density core by determining the density core's density and dividing by the theoretical maximum density.

Density cores must be taken from the final layer, cored through the entire pavement thickness shown. Where OGFC is required, take the density cores before placing OGFC.

If the percent of theoretical maximum density does not comply with the specifications, the Engineer may accept the HMA and take a payment deduction as shown in the following table:

Reduced Payment Factors for Percent of Maximum Theoretical Density

| HMA percent of | Reduced payment | HMA percent of | Reduced payment |
|---------------------|--------------------|---------------------|--------------------|
| maximum theoretical | factor | maximum theoretical | factor |
| density | | density | |
| 91.0 | 0.0000 | 97.0 | 0.0000 |
| 90.9 | 0.0125 | 97.1 | 0.0125 |
| 90.8 | 0.0250 | 97.2 | 0.0250 |
| 90.7 | 0.0375 | 97.3 | 0.0375 |
| 90.6 | 0.0500 | 97.4 | 0.0500 |
| 90.5 | 0.0625 | 97.5 | 0.0625 |
| 90.4 | 0.0750 | 97.6 | 0.0750 |
| 90.3 | 0.0875 | 97.7 | 0.0875 |
| 90.2 | 0.1000 | 97.8 | 0.1000 |
| 90.1 | 0.1125 | 97.9 | 0.1125 |
| 90.0 | 0.1250 | 98.0 | 0.1250 |
| 89.9 | 0.1375 | 98.1 | 0.1375 |
| 89.8 | 0.1500 | 98.2 | 0.1500 |
| 89.7 | 0.1625 | 98.3 | 0.1625 |
| 89.6 | 0.1750 | 98.4 | 0.1750 |
| 89.5 | 0.1875 | 98.5 | 0.1875 |
| 89.4 | 0.2000 | 98.6 | 0.2000 |
| 89.3 | 0.2125 | 98.7 | 0.2125 |
| 89.2 | 0.2250 | 98.8 | 0.2250 |
| 89.1 | 0.2375 | 98.9 | 0.2375 |
| 89.0 | 0.2500 | 99.0 | 0.2500 |
| <89.0 | Remove and replace | >99.0 | Remove and replace |

For acceptance of a completed tapered notched wedge joint, the Engineer determines density from cores you take every 3,000 feet.

39-2.01A(4)(i)(iii) Pavement Smoothness

For areas that require pavement smoothness determined using an inertial profiler, the pavement surface must:

- 1. Have no areas of localized roughness with an International Roughness Index greater than 160 in/mi
- Comply with the Mean Roughness Index requirements shown in the following table for a 0.1 mile section:

HMA Pavement Smoothness Acceptance Criteria

| HMA thickness | Mean Roughness Index requirement | |
|---------------|----------------------------------|--|
| > 0.20 foot | 60 in/mi or less | |
| ≤ 0.20 foot | 75 in/mi or less | |

Note: These requirements do not apply to the OGFC surface. Smoothness requirements for OGFC are specified in section 39-2.04A(4)(c)(iii).

The final surface of HMA must comply with the Mean Roughness Index requirements before placing OGFC. Correct pavement to the Mean Roughness Index specifications. Areas of localized roughness greater than 160 in/mi must be corrected regardless of the Mean Roughness Index values of a 0.1-mile section.

39-2.01A(4)(i)(iv) Dispute Resolution

You and the Engineer must work together to avoid potential conflicts and to resolve disputes regarding test result discrepancies. Notify the Engineer within 5 business days of receiving a test result if you dispute the test result.

If you or the Engineer dispute the other's test results, submit your test results and copies of paperwork including worksheets used to determine the disputed test results. An independent third party performs referee testing. Before the third party participates in a dispute resolution, it must be qualified under AASHTO Materials Reference Laboratory program, and the Caltrans' Independent Assurance Program. The independent third party must have no prior direct involvement with this Contract. By mutual agreement, the independent third party is chosen from:

- 1. Caltrans laboratory in a district or region not in the district or region the project is located
- 2. Transportation Laboratory
- 3. Laboratory not currently employed by you or your HMA producer

If the Department's portion of the split QC samples or acceptance samples are not available, the independent third party uses any available material representing the disputed HMA for evaluation.

For a dispute involving JMF verification, the independent third party performs referee testing as specified in the 5th paragraph of section 39-2.01A(4)(b).

If the independent third party determines the Department's test results are valid, the Engineer deducts the independent third party's testing costs from payments. If the independent third party determines your test results are valid, the Department pays the independent third party's testing costs.

39-2.01B Materials 39-2.01B(1) General

Reserved

39-2.01B(2) Mix Design 39-2.01B(2)(a) General

The HMA mix design must comply with the Superpave HMA mix design as described in MS-2 Asphalt Mix Design Methods by the Asphalt Institute.

The Contractor Hot Mix Asphalt Design Data form must show documentation on aggregate quality.

39-2.01B(2)(b) Hot Mix Asphalt Treatments

If the proposed JMF indicates that the aggregate is being treated with dry lime or lime slurry with marination, or the HMA with liquid antistrip, then testing the untreated aggregate under AASHTO T 283 and AASHTO T 324 is not required.

If HMA treatment is required or being used by the Contractor, determine the plasticity index of the aggregate blend under California Test 204.

Do not use an aggregate blend with a plasticity index greater than 10.

If the plasticity index is from 4 to 10, treat the aggregate blend

with dry lime with marination or lime slurry with marination.

If the plasticity index is less than 4, treat the aggregate blend

with dry lime or lime slurry with marination, or treat the HMA with liquid antistrip.

39-2.01B(2)(c) Warm Mix Asphalt Technology

For HMA with WMA additive technology, produce HMA mix samples for your mix design using your methodology for inclusion of WMA admixture in laboratory-produced HMA. Cure the samples in a forcedair draft oven at 275 degrees F for 4 hours ± 10 minutes.

For WMA water injection foam technology, the use of foamed asphalt for mix design is not required.

39-2.01B(3) Asphalt Binder

Asphalt binder must comply with section 92.

For a leveling course, the grade of asphalt binder for the HMA must be PG 64-10 or PG 64-16.

39-2.01B(4) Aggregates

39-2.01B(4)(a) General

Aggregates must be clean and free from deleterious substances.

The aggregates for a leveling course must comply with the grading specifications for Type A HMA in section 39-2.02B(4)(b).

39-2.01B(4)(b) Aggregate Gradations

Aggregate gradation must be determined before the addition of asphalt binder and must include supplemental fine aggregates. Test for aggregate gradation under AASHTO T 27. Do not wash the coarse aggregate. Wash the fine aggregate only. Use a mechanical sieve shaker. Aggregate shaking time must not exceed 10 minutes for each coarse and fine aggregate portion.

Choose a TV within the TV limits shown in the tables titles "Aggregate Gradation for Type A HMA (Percentage Passing)".

Gradations are based on nominal maximum aggregate size.

39-2.01B(4)(c) Aggregate Lime Treatments

39-2.01B(4)(c)(i) General

If aggregate lime treatment is required as specified in section 39-2.01B(2)(b), the virgin aggregate must comply with the aggregate quality specifications.

Lime for treating aggregate must comply with section 24-2.02.

Water for lime treatment of aggregate with lime slurry must comply with section 24-1.02B.

Notify the Engineer at least 24 hours before the start of aggregate treatment.

Do not treat RAP.

The lime ratio is the pounds of dry lime per 100 lb of dry virgin aggregate expressed as a percentage. Water content of slurry or untreated aggregate must not affect the lime ratio.

Coarse and fine aggregate fractions must have the lime ratio ranges shown in the following table:

| Aggregate fractions | Lime ratio percent | |
|---------------------|--------------------|--|
| Coarse | 0.4–1.0 | |
| Fine | 1.5–2.0 | |
| Combined | 0.8–1.5 | |

The lime ratio for fine and coarse aggregate must be within ± 0.2 percent of the lime ratio in the accepted JMF. The lime ratio must be within ± 0.2 percent of the authorized lime ratio when you combine the individual aggregate sizes in the JMF proportions. The lime ratio must be determined before the addition of RAP.

If marination is required, marinate treated aggregate in stockpiles from 24 hours to 60 days before using in HMA. Do not use aggregate marinated longer than 60 days.

Treated aggregate must not have lime balls or clods.

39-2.01B(4)(c)(ii) Dry Lime

If marination is required:

- 1. Treat and marinate coarse and fine aggregates separately
- 2. Treat the aggregate and stockpile for marination only once
- 3. Treat the aggregate separately from HMA production

Proportion dry lime by weight with an automatic continuous proportioning system.

If you use a batch-type proportioning system for HMA production, control proportioning in compliance with the specifications for continuous mixing plants. Use a separate dry lime aggregate treatment system for HMA batch mixing including:

- 1. Pugmill mixer
- 2. Controller
- 3. Weigh belt for the lime
- 4. Weigh belt for the aggregate

If a continuous mixing plant for HMA production without lime-marinated aggregates is used, use a controller that measures the blended aggregate weight after any additional water is added to the mixture. The controller must determine the quantity of lime added to the aggregate from the aggregate weigh belt input in connection with the manually input total aggregate moisture, the manually input target lime content, and the lime proportioning system output. Use a continuous aggregate weigh belt and pugmill mixer for lime treatment in addition to the weigh belt for the aggregate proportioning to asphalt binder in

the HMA plant. If you use a water meter for moisture control for lime treatment, the meter must comply with Caltrans' *MPQP* manual.

When mixing dry lime with aggregate, the aggregate moisture content must ensure complete lime coating. The aggregate moisture content must not cause aggregate to be lost between the point of weighing the combined aggregate continuous stream and the dryer. Add water to the aggregate for mixing and coating before dry lime addition. Immediately before mixing lime with aggregate, water must not visibly separate from the aggregate.

Mix aggregate, water, and dry lime with a continuous pugmill mixer with twin shafts. Immediately before mixing lime with aggregate, water must not visibly separate from the aggregate. Store dry lime in a uniform and free-flowing condition. Introduce dry lime to the pugmill in a continuous process. The introduction must occur after the aggregate cold feed and before the point of proportioning across a weigh belt and the aggregate dryer. Prevent loss of dry lime.

The pugmill must be equipped with paddles arranged to provide sufficient mixing action and mixture movement. The pugmill must produce a homogeneous mixture of uniformly coated aggregates at mixer discharge.

If the aggregate treatment process is stopped longer than 1 hour, clean the equipment of partially treated aggregate and lime.

Aggregate must be completely treated before introduction into the mixing drum.

39-2.01B(4)(c)(iii) Lime Slurry

For lime slurry aggregate treatment, treat aggregate separate from HMA production. Stockpile and marinate the aggregate.

Proportion lime and water with a continuous or batch mixing system.

Add lime to the aggregate as slurry consisting of mixed dry lime and water at a ratio of 1 part lime to from 2 to 3 parts water by weight. The slurry must completely coat the aggregate.

Immediately before mixing lime slurry with the aggregate, water must not visibly separate from the aggregate.

Proportion lime slurry and aggregate by weight in a continuous process.

39-2.01B(5) Liquid Antistrip Treatment

Liquid antistrip must be from 0.25 to 1.0 percent by weight of asphalt binder. Do not use liquid antistrip as a substitute for asphalt binder.

Liquid antistrip total amine value must be 325 minimum when tested under ASTM D2074.

Use only 1 liquid antistrip type or brand at a time. Do not mix liquid antistrip types or brands.

Store and mix liquid antistrip under the manufacturer's instructions.

39-2.01B(6)-39-2.01B(7) Reserved

39-2.01B(8) Hot Mix Asphalt Production

39-2.01B(8)(a) General

Do not start HMA production before verification and authorization of JMF.

The HMA plant must have a current qualification under Caltrans' Material Plant Quality Program.

Weighing and metering devices used for the production of HMA modified with additives must comply with Caltrans' *MPQP*. If a loss-in-weight meter is used for dry HMA additive, the meter must have an automatic and integral material delivery control system for the refill cycle.

Calibrate the loss-in-weight meter by:

- 1. Including at least 1 complete system refill cycle during each calibration test run
- 2. Operating the device in a normal run mode for 10 minutes immediately before starting the calibration process
- 3. Isolating the scale system within the loss-in-weight feeder from surrounding vibration
- 4. Checking the scale system within the loss-in-weight feeder for accuracy before and after the calibration process and daily during mix production
- 5. Using a minimum 15 minute or minimum 250 lb test run size for a dry ingredient delivery rate of less than 1 ton per hour.
- 6. Complying with the limits of Table B, "Conveyor Scale Testing Extremes," in Caltrans' MPQP

Proportion aggregate by hot or cold-feed control.

Aggregate temperature must not be more than 375 degrees F when mixed with the asphalt binder.

Asphalt binder temperature must be from 275 to 375 degrees F when mixed with aggregate.

Mix HMA ingredients into a homogeneous mixture of coated aggregates.

HMA must be produced at the temperatures shown in the following table:

HMA Production Temperatures

| HMA compaction | Temperature (°F) | |
|-------------------------|------------------|--|
| HMA | | |
| Density based | ≤ 325 | |
| Method | 305–325 | |
| HMA with WMA technology | | |
| Density based | 240–325 | |
| Method | 260–325 | |

If you stop production for longer than 30 days, a production start-up evaluation is required.

39-2.01B(8)(b) Liquid Antistrip

If 3 consecutive sets of recorded production data show that the actual delivered liquid antistrip weight is more than ±1 percent of the authorized mix design liquid antistrip weight, stop production and take corrective action.

If a set of recorded production data shows that the actual delivered liquid antistrip weight is more than ±2 percent of the authorized mix design liquid antistrip weight, stop production. If the liquid antistrip weight exceeds 1.2 percent of the asphalt binder weight, do not use the HMA represented by that data.

The continuous mixing plant controller proportioning the HMA must produce a production data log. The log must consist of a series of data sets captured at 10-minute intervals throughout daily production. The data must be a production activity register and not a summation. The material represented by the data is the quantity produced 5 minutes before and 5 minutes after the capture time. For the duration of the Contract, the collected data must be stored by the plant controller or a computer's memory at the plant.

The Engineer orders proportioning activities stopped for any of the following reasons:

- 1. You fail to submit data
- 2. You submit incomplete, untimely, or incorrectly formatted data
- 3. You fail to take corrective actions
- 4. You take late or unsuccessful corrective actions
- 5. You fail to stop production when proportioning tolerances are exceeded
- 6. You use malfunctioning or failed proportioning devices

If you stop production, notify the Engineer of any corrective actions taken before resuming.

39-2.01B(8)(c) Warm Mix Asphalt Technology

Proportion all ingredients by weight. The HMA plant process controller must be the sole source of ingredient proportioning control and be fully interfaced with all scales and meters used in the production process. The addition of the HMA additive must be controlled by the plant process controller.

Liquid ingredient additive, including a normally dry ingredient made liquid, must be proportioned with a mass flow meter at continuous mixing plants. Use a mass flow meter or a container scale to proportion liquid additives at batch mixing plants.

Continuous mixing plants using HMA additives must comply with the following:

- 1. Dry ingredient additives for continuous production must be proportioned with a conveyor scale or a loss-in-weight meter.
- 2. HMA plant process controller and ingredient measuring systems must be capable of varying all ingredient-feed rates proportionate with the dry aggregate delivery at all production rates and rate changes.
- 3. Liquid HMA additive must enter the production stream with the binder. Dry HMA additive must enter the production stream at or before the mixing area.
- 4. If dry HMA additives are used at continuous mixing HMA plants, bag-house dust systems must return all captured material to the mix. This requirement is waived for lime-treated aggregates.
- 5. HMA additive must be proportioned to within ± 0.3 percent of the target additive rate.

Batch mixing plants using HMA additives must comply with the following:

- 1. Metered HMA additive must be placed in an intermediate holding vessel before being added to the stream of asphalt binder as it enters the pugmill.
- 2. If a container scale is used, weigh additive before combining with asphalt binder. Keep the container scale separate from other ingredient proportioning. The container scale capacity must be no more than twice the volume of the maximum additive batch size. The container scale's graduations must be smaller than the proportioning tolerance or 0.001 times the container scale capacity.
- 3. Dry HMA additive proportioning devices must be separate from metering devices for the aggregates and asphalt binder. Proportion dry HMA additive directly into the pugmill, or place in an intermediate holding vessel to be added to the pugmill at the appropriate time in the batch cycle. Dry ingredients for batch production must be proportioned with a hopper scale.
- 4. Zero tolerance for the HMA additive batch scale is ±0.5 percent of the target additive weight. The indicated HMA additive batch scale weight may vary from the preselected weight setting by up to ±1.0 percent of the target additive weight.

39-2.01B(9) Geosynthetic Pavement Interlayer

Geosynthetic pavement interlayer must comply with the specifications for pavement fabric, paving mat, paving grid, paving geocomposite grid, or geocomposite strip membrane as shown.

The asphalt binder for geosynthetic pavement interlayer must be PG 64-10, PG 64-16, or PG 70-10.

39-2.01B(10) Tack Coat

Tack coat must comply with the specifications for asphaltic emulsion or asphalt binder. Choose the type and grade of emulsion or binder.

39-2.01B(11) Miscellaneous Areas and Dikes

For miscellaneous areas and dikes:

- 1. Choose the aggregate gradation from:
 - 1.1. 3/8-inch Type A HMA aggregate gradation
 - 1.2. 1/2-inch Type A HMA aggregate gradation
 - 1.3. dike mix aggregate gradation
- 2. Choose asphalt binder Grade PG 64-10, PG 64-16 or PG 70-10.
- 3. Minimum asphalt binder content must be:

- 3.1. 6.40 percent for 3/8-inch Type A HMA aggregate gradation
- 3.2. 5.70 percent for 1/2-inch Type A HMA aggregate gradation
- 3.3. 6.00 percent for dike mix aggregate gradation

If you request and the Engineer authorizes, you may reduce the minimum asphalt binder content.

Aggregate gradation for dike mix must be within the TV limits for the specified sieve size shown in the following table:

Dike Mix Aggregate Gradation (Percentage Passing)

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 1/2" | 100 | |
| 3/8" | | 95 - 100 |
| No. 4 | 73–77 | TV ± 10 |
| No. 8 | 58–63 | TV ± 10 |
| No. 30 | 29–34 | TV ± 10 |
| No. 200 | | 0 - 14 |

For HMA used in miscellaneous areas and dikes, sections 39-2.01A(3), 39-2.01A(4), 39-2.01B(2), 39-2.01B(4)(c), and 39-2.01B(5)–(10) do not apply.

39-2.01C Construction

39-2.01C(1) General

Do not place HMA on wet pavement or frozen surface.

You may deposit HMA in a windrow and load it in the paver if:

- 1. Paver is equipped with a hopper that automatically feeds the screed
- 2. Loading equipment can pick up the windrowed material and deposit it in the paver hopper without damaging base material
- 3. Activities for depositing, pickup, loading, and paving are continuous
- 4. For method compaction:
 - 4.1. The temperature of the HMA and the HMA produced with WMA water injection technology in the windrow does not fall below 260 degrees F
 - 4.2. The temperature of the HMA produced using WMA additive technology in the windrow does not fall below 250 degrees F

HMA placed in a windrow on the roadway surface must not extend more than 250 feet in front of the loading equipment or material transfer vehicle.

You may place HMA in 1 or more layers on areas less than 5 feet wide and outside the traveled way, including shoulders. You may use mechanical equipment other than a paver for these areas. The equipment must produce uniform smoothness and texture.

HMA handled, spread, or windrowed must not stain the finished surface of any improvement, including pavement.

Do not use petroleum products such as kerosene or diesel fuel to release HMA from trucks, spreaders, or compactors.

HMA must be free of:

- 1. Segregation
- 2. Coarse or fine aggregate pockets
- 3. Hardened lumps
- 4. Marks

- 5. Tearing
- 6. Irregular Texture

Complete finish rolling activities before the pavement surface temperature is:

- 1. Below 150 degrees F for HMA with unmodified binder
- 2. Below 140 degrees F for HMA with modified binder

3.

39-2.01C(2) Spreading and Compacting Equipment

39-2.01C(2)(a) General

Paving equipment for spreading must be:

- 1. Self-propelled
- 2. Mechanical
- 3. Equipped with a screed or strike-off assembly that can distribute HMA the full width of a traffic lane
- 4. Equipped with a full-width compacting device
- 5. Equipped with automatic screed controls and sensing devices that control the thickness, longitudinal grade, and transverse screed slope

Install and maintain grade and slope references.

The screed must be heated and produce a uniform HMA surface texture without tearing, shoving, or gouging.

The paver must not leave marks such as ridges and indentations unless you can eliminate them by rolling.

Rollers must be equipped with a system that prevents HMA from sticking to the wheels. You may use a parting agent that does not damage the HMA or impede the bonding of layers.

In areas inaccessible to spreading and compacting equipment:

- 1. Spread the HMA by any means to obtain the specified lines, grades, and cross sections
- 2. Use a pneumatic tamper, plate compactor, or equivalent to achieve thorough compaction

39-2.01C(2)(b) Material Transfer Vehicle

If a material transfer vehicle is specified, the material transfer vehicle must have sufficient capacity to prevent stopping the paver and must be capable of:

- 1. Either receiving HMA directly from trucks or using a windrow pickup head to load it from a windrow deposited on the roadway surface
- 2. Remixing the HMA with augers before transferring into the paver's receiving hopper or feed system
- 3. Transferring HMA directly into the paver's receiving hopper or feed system

39-2.01C(2)(c) Method Compaction Equipment

For method compaction, each paver spreading HMA must be followed by at least one of each of the following 3 types of rollers:

- 1. Breakdown roller must be a vibratory roller specifically designed to compact HMA. The roller must be capable of at least 2,500 vibrations per minute and must be equipped with amplitude and frequency controls. The roller's gross static weight must be at least 7.5 tons.
- 2. Intermediate roller must be an oscillating-type pneumatic-tired roller at least 4 feet wide. Pneumatic tires must be of equal size, diameter, type, and ply. The tires must be inflated to 60 psi minimum and maintained so that the air pressure does not vary more than 5 psi.
- 3. Finishing roller must be a steel-tired, 2-axle tandem roller. The roller's gross static weight must be at least 7.5 tons.

Each roller must have a separate operator. Rollers must be self-propelled and reversible.

39-2.01C(2)(d)-39-2.01C(2)(f) Reserved

39-2.01C(3) Surface Preparation

39-2.01C(3)(a) General

Before placing HMA, remove loose paving particles, dirt, and other extraneous material by any means including flushing and sweeping.

39-2.01C(3)(b) Subgrade

Prepare subgrade to receive HMA under the sections for the material involved. Subgrade must be free of loose and extraneous material.

39-2.01C(3)(c) Reserved

39-2.01C(3)(d) Reserved

39-2.01C(3)(e) Reserved

39-2.01C(3)(f) Tack Coat

Apply a tack coat:

- 1. To existing pavement including planed surfaces
- 2. Between HMA layers
- 3. To vertical surfaces of:
 - 3.1. Curbs
 - 3.2. Gutters
 - 3.3. Construction joints

Equipment for the application of tack coat must comply with section 37-1.03B.

Before placing HMA, apply a tack coat in 1 application at the minimum residual rate shown in the following table for the condition of the underlying surface:

Tack Coat Application Rates for HMA

| | Minimum residual rates (gal/sq yd) | | |
|-----------------------------------------------------------|-----------------------------------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------------|
| HMA over: | CSS1/CSS1h, SS1/SS1h and QS1h/CQS1h asphaltic emulsion | CRS1/CRS2, RS1/RS2 and QS1/CQS1 asphaltic emulsion | Asphalt binder and PMRS2/PMCRS2 and PMRS2h/PMCRS2h asphaltic emulsion |
| New HMA (between layers) | 0.02 | 0.03 | 0.02 |
| Concrete pavement and existing asphalt concrete surfacing | 0.03 | 0.04 | 0.03 |
| Planed pavement | 0.05 | 0.06 | 0.04 |

If a stress absorbing membrane interlayer as specified in section 37-2.05 is applied, the tack coat application rates for new HMA apply.

Notify the Engineer if you dilute asphaltic emulsion with water. The weight ratio of added water to asphaltic emulsion must not exceed 1 to 1.

Measure added water either by weight or volume under section 9-1.02 or use water meters from water districts, cities, or counties. If you measure water by volume, apply a conversion factor to determine the correct weight.

With each dilution, submit:

- 1. Weight ratio of water to bituminous material in the original asphaltic emulsion
- 2. Weight of asphaltic emulsion before diluting

- 3. Weight of added water
- 4. Final dilution weight ratio of water to asphaltic emulsion

Apply a tack coat to vertical surfaces with a residual rate that will thoroughly coat the vertical face without running off.

If authorized, you may:

- 1. Change tack coat rates
- 2. Omit tack coat between layers of new HMA during the same work shift if:
 - 2.1. No dust, dirt, or extraneous material is present
 - 2.2. Surface is at least 140 degrees F

Immediately in advance of placing HMA, apply additional tack coat to damaged areas or where loose or extraneous material is removed.

Close areas receiving tack coat to traffic. Do not allow the tracking of tack coat onto pavement surfaces beyond the job site.

If you use an asphalt binder for tack coat, the asphalt binder temperature must be from 285 to 350 degrees F when applied.

39-2.01C(3)(g) Geosynthetic Pavement Interlayer

Where shown, place geosynthetic pavement interlayer over a coat of asphalt binder and in compliance with the manufacturer's instructions. Do not place the interlayer on a wet or frozen surface. If the interlayer, in compliance with the manufacturer's instructions, does not require asphalt binder, do not apply asphalt binder before placing the interlayer.

Before placing the interlayer or asphalt binder:

- Repair cracks 1/4 inch and wider, spalls, and holes in the pavement. This repair is not a change order work.
- 2. Clean the pavement of loose and extraneous material.

If the interlayer requires asphalt binder, immediately before placing the interlayer, apply asphalt binder at a rate specified by the interlayer manufacturer; at 0.25 ± 0.03 gal per square yard of interlayer; or at a rate that just saturates the interlayer; whichever is greater. Apply asphalt binder the width of the interlayer plus 3 inches on each side. At an interlayer overlap, apply asphalt binder on the lower interlayer the same overlap distance as the upper interlayer.

If asphalt binder tracked onto the interlayer or brought to the surface by construction equipment causes interlayer displacement, cover it with a small quantity of HMA.

If the interlayer placement does not require asphalt binder, apply tack coat prior to placing HMA at the application rates specified under section 39-2.01C(3)(f) based on the condition of the underlying surface on which the interlayer was placed.

Align and place the interlayer with no overlapping wrinkles, except a wrinkle that overlaps may remain if it is less than 1/2 inch thick. If the overlapping wrinkle is more than 1/2 inch thick, cut the wrinkle out and overlap the interlayer no more than 2 inches.

Overlap the interlayer borders between 2 to 4 inches. In the direction of paving, overlap the following roll with the preceding roll at any break.

You may use rolling equipment to correct distortions or wrinkles in the interlayer.

Before placing HMA on the interlayer, do not expose the interlayer to:

- 1. Traffic, except for crossings under traffic control and only after you place a small HMA quantity
- 2. Sharp turns from construction equipment
- 3. Damaging elements

Pave HMA on the interlayer during the same work shift. The minimum HMA thickness over the interlayer must be 0.12 foot including at conform tapers.

39-2.01C(4) Longitudinal Joints

39-2.01C(4)(a) General

Longitudinal joints in the top layer must match lane lines. Alternate the longitudinal joint offsets in the lower layers at least 0.5 foot from each side of the lane line. Other longitudinal joint placement patterns are allowed if authorized.

A vertical longitudinal joint of more than 0.15 foot is not allowed at any time between adjacent lanes open to traffic.

For an HMA thickness of 0.15 foot or less, the distance between the ends of the adjacent surfaced lanes at the end of each day's work must not be greater than can be completed in the following day of normal paving.

For an HMA thickness greater than 0.15 foot, you must place HMA on adjacent traveled way lanes or shoulder such that at the end of each work shift the distance between the ends of HMA layers on adjacent lanes is from 5 to 10 feet. Place additional HMA along the transverse edge at each lane's end and along the exposed longitudinal edges between adjacent lanes. Hand rake and compact the additional HMA to form temporary conforms. You may place kraft paper or other authorized release agent under the conform tapers to facilitate the taper removal when paving activities resume.

If placing HMA against the edge of existing pavement, saw cut or grind the pavement straight and vertical along the joint and remove extraneous material.

39-2.01C(4)(b) Tapered Notched Wedge

For divided highways with an HMA lift thickness greater than 0.15 foot, you may construct a 1-foot wide tapered notched wedge joint as a longitudinal joint between adjacent lanes open to traffic. A vertical notch of 0.75 inch maximum must be placed at the top and bottom of the tapered wedge.

The tapered notched wedge must keep its shape while exposed to traffic. Pave the adjacent lane within 1 day.

Construct the tapered portion of the tapered notched wedge with an authorized strike-off device. The strike-off device must provide a uniform slope and must not restrict the main screed of the paver.

You may use a device attached to the screed to construct longitudinal joints that will form a tapered notched wedge in a single pass. The tapered notched wedge must be compacted to a minimum of 91 percent compaction.

39-2.01C(5) Pavement Edge Treatments

Construct edge treatment on the HMA pavement as shown.

Where a tapered edge is required, use the same type of HMA used for the adjacent lane or shoulder.

The edge of roadway where the tapered edge is to be placed must have a solid base, free of debris such as loose material, grass, weeds, or mud. Grade the areas to receive the tapered edge as required.

The tapered edge must be placed monolithic with the adjacent lane or shoulder and must be shaped and compacted with a device attached to the paver.

The device must be capable of shaping and compacting HMA to the required cross section as shown. Compaction must be accomplished by constraining the HMA to reduce the cross sectional area by 10 to 15 percent. The device must produce a uniform surface texture without tearing, shoving, or gouging and must not leave marks such as ridges and indentations. The device must be capable of transitioning to cross roads, driveways, and obstructions.

For the tapered edge, the angle of the slope must not deviate by more than ±5 degrees from the angle shown. Measure the angle from the plane of the adjacent finished pavement surface.

If paving is done in multiple lifts, the tapered edge must be placed with each lift.

Short sections of hand work are allowed to construct tapered edge transitions.

The test section:

- 1. Must not be less than 0.1 mile in length.
- 2. Must have a width equal to the width of the pavement and tapered edge to be paved in one pass during production.
- 3. Locations shall be proposed by the Contractor and approved by the Engineer.

The test section must be constructed with asphalt paver fitted with one of the following FHWA-approved tapered edge devices:

- 1. **"Shoulder Wedge Maker"** manufactured by Transtech Systems, Inc.,1594 State Street, Schenectady, NY 12304, Telephone 1-800-724-6306 or 518-370-5558
- 2. "Advant-Edger" manufactured by Advant-Edge Paving Equipment LLC, 33 Old Niskayuna Road, Loudonville, NY 12211, Telephone 814-422-3343
- 3. **"Ramp Champ"** manufactured by Advant-Edge Paving Equipment LLC, 33 Old Niskayuna Road, Loudonville, NY 12211, Telephone 814-422-3343
- 4. "SafeTSlope" manufactured by Troxler Electronic Laboratories, Inc., 3008 E. Cornwallis Rd. Research Triangle Park, NC 27709, Telephone 877-876-9537

Comply with manufacturer's instructions for attaching the device(s) to the paver. The Engineer accepts the use of selected tapered edge device when edge shape and compaction of the test section are in compliance with plans and specifications. No further paving operations which include the construction of the tapered edge shall commence unless means and methods for constructing the tapered edge are approved by the Engineer.

39-2.01C(6) Widening Existing Pavement

If widening existing pavement, construct new pavement structure to match the elevation of the existing pavement's edge before placing HMA over the existing pavement.

39-2.01C(7) Shoulders, Medians, and Other Road Connections

Until the adjoining through lane's top layer has been paved, do not pave the top layer of:

- 1. Shoulders
- 2. Tapers
- 3. Transitions
- 4. Road connections
- 5. Driveways
- 6. Curve widenings
- 7. Chain control lanes
- 8. Turnouts
- 9. Turn pockets

If the number of lanes changes, pave each through lane's top layer before paving a tapering lane's top layer. Simultaneous to paving a through lane's top layer, you may pave an adjoining area's top layer, including shoulders. Do not operate spreading equipment on any area's top layer until completing final compaction.

If shoulders or median borders are shown, pave shoulders and median borders adjacent to the lane before opening a lane to traffic.

If shoulder conform tapers are shown, place conform tapers concurrently with the adjacent lane's paving.

If a driveway or a road connection is shown, place additional HMA along the pavement's edge to conform to road connections and driveways. Hand rake, if necessary, and compact the additional HMA to form a smooth conform taper.

New paving shall tie smoothly into previously resurfaced mats, existing pavement and to private drives. Place additional HMA along the pavement's edge to conform to private drives and private road connections as shown in the Project Details.

Hand rake, if necessary, and compact the additional HMA to form a smooth conform taper.

Feather down the HMA to zero thickness at the approximate rate of 20 feet per 0.08-foot thickness at all match lines across the travel lanes including the beginning and end of construction and at all intersections unless otherwise shown or described in the Project Details and as directed by the Engineer.

39-2.01C(8) Leveling

Section 39-2.01C(8) applies if a bid item for hot mix asphalt (leveling) is shown on the Bid Item List.

Fill and level irregularities and ruts with HMA before spreading HMA over the base, existing surfaces, or bridge decks. You may use mechanical equipment other than a paver for these areas. The equipment must produce uniform smoothness and texture. HMA used to change an existing surface's cross slope or profile is not paid for as hot mix asphalt (leveling).

39-2.01C(9) Miscellaneous Areas and Dikes

Prepare the area to receive HMA for miscellaneous areas and dikes, including excavation and backfill as needed.

Spread the HMA in miscellaneous areas in 1 layer and compact to the specified lines and grades.

In median areas adjacent to slotted median drains, each layer of HMA must not exceed 0.20 foot maximum compacted thickness.

The finished surface must be:

- 1. Textured uniformly
- 2. Compacted firmly
- 3. Without depressions, humps, and irregularities

39-2.01C(10)-39-2.01C(14) Reserved 39-2.01C(15) Compaction

39-2.01C(15)(a) General

Rolling must leave the completed surface compacted and smooth without tearing, cracking, or shoving.

If a vibratory roller is used as a finish roller, turn the vibrator off.

Do not open new HMA pavement to traffic until its mid depth temperature is below 160 degrees F.

If the surface to be paved is both in sunlight and shade, pavement surface temperatures are taken in the shade.

39-2.01C(15)(b) Method Compaction

Use method compaction for all conditions.

HMA compaction coverage is the number of passes needed to cover the paving width. A pass is 1 roller's movement parallel to the paving in either direction. Overlapping passes are part of the coverage being made and are not a subsequent coverage. Do not start a coverage until completing the prior coverage.

Method compaction must consist of performing:

- 1. Breakdown compaction of each layer with 3 coverages using a vibratory roller. The speed of the vibratory roller in miles per hour must not exceed the vibrations per minute divided by 1,000. If the HMA layer thickness is less than 0.08 foot, turn the vibrator off.
- 2. Intermediate compaction of each layer of HMA with 3 coverages using a pneumatic-tired roller at a speed not to exceed 5 mph.
- 3. Finish compaction of HMA with 1 coverage using a steel-tired roller.

Start rolling at the lower edge and progress toward the highest part.

The Engineer may order fewer coverages if the layer thickness of HMA is less than 0.15 foot.

The compacted lift thickness must not exceed 0.25 foot.

39-2.01C(15)(c)-39-2.01C(15)(e) Reserved 39-2.01C(16) Smoothness Corrections

If the pavement surface does not comply with section 39-2.01A(4)(i)(iii), grind the pavement to within specified tolerances, remove and replace the pavement, or place an overlay of HMA. Do not start corrective work until your method is authorized.

Do not use equipment with carbide cutting teeth to grind the pavement unless authorized.

Smoothness corrections must leave at least 75 percent of the specified HMA thickness. If ordered, core the pavement at the locations selected by the Engineer. Coring, including traffic control, is change order work. Remove and replace deficient pavement areas where the overlay thickness is less than 75 percent of the thickness specified.

Corrected HMA pavement areas must be uniform rectangles, half the lane width, with edges:

1. Parallel to and along

the nearest HMA pavement edge or lane line

2. Perpendicular to the pavement centerline

On ground areas not to be overlaid with OGFC, apply a fog seal under section 37-4.02.

Where corrections are made within areas requiring testing with inertial profiler, reprofile the entire lane length with the inertial profiler.

Where corrections are made within areas requiring testing with a 12-foot straightedge, retest the corrected area with the straightedge.

39-2.01C(17) Data Cores

Not Used

39-2.01D Payment

Refer to Section 01290 Measurement and Payment.

The Department does not adjust the unit price for an increase or decrease in the tack coat quantity.

The payment quantity for HMA of the type shown on the Bid Item List is measured based on the combined mixture weight. If recorded batch weights are printed automatically, the bid item for HMA is measured by using the printed batch weights, provided:

- 1. Total aggregate and supplemental fine aggregate weight per batch is printed. If supplemental fine aggregate is weighed cumulatively with the aggregate, the total aggregate batch weight must include the supplemental fine aggregate weight.
- 2. Total virgin asphalt binder weight per batch is printed.
- 3. Each truckload's zero tolerance weight is printed before weighing the first batch and after weighing the last batch.
- 4. Time, date, mix number, load number and truck identification is correlated with a load slip.
- 5. Copy of the recorded batch weights is certified by a licensed weigh master and submitted.

The payment quantity for place hot mix asphalt dike of the type shown on the Bid Item List is the length measured from end to end. Payment for the HMA used to construct the dike is not included in the payment for place hot mix asphalt dike.

The payment quantity for place hot mix asphalt (miscellaneous areas) is the area measured for the inplace compacted area. Payment for the HMA used for miscellaneous areas is not included in the payment for place hot mix asphalt (miscellaneous areas).

The Engineer does not adjust the unit price for an increase or decrease in the prepaving grinding day quantity.

39-2.02 TYPE A HOT MIX ASPHALT

39-2.02A General

39-2.02A(1) Summary

Section 39-2.02 includes specifications for producing and placing Type A hot mix asphalt.

You may produce Type A HMA using an authorized WMA technology.

39-2.02A(2) Definitions

Reserved

39-2.02A(3) Submittals 39-2.02A(3)(a) General

Reserved

39-2.02A(3)(b) Job Mix Formula

The JMF must be based on the superpave HMA mix design as described in MS-2 Asphalt Mix Design Methods by the Asphalt Institute.

39-2.02A(3)(c) Reclaimed Asphalt Pavement

Submit QC test results for RAP gradation with the combined aggregate gradation within 2 business days of taking RAP samples during Type A HMA production.

39-2.02A(3)(d)-39-2.02A(3)(f) Reserved

39-2.02A(4) Quality Assurance

39-2.02A(4)(a) General

Reserved

39-2.02A(4)(b) Quality Control

39-2.02A(4)(b)(i) General

Reserved

39-2.02A(4)(b)(ii) Aggregates

Test the quality characteristics of aggregates under the test methods and frequencies shown in the following table:

Aggregate Testing Frequencies

| | JJ J T T T T T T T T T T T T T T T T T | | | | |
|---------------------------------|----------------------------------------|------------------------------------------------------------|--|--|--|
| Quality characteristic | Test method | Minimum testing frequency | | | |
| Gradationa | AASHTO T 27 | | | | |
| Sand equivalent ^{b, c} | AASHTO T 176 | 1 per 750 tons and any remaining part | | | |
| Moisture content ^d | AASHTO T 255 | | | | |
| Crushed particles | AASHTO T 335 | | | | |
| Los Angeles Rattler | AASHTO T 96 | 1 per 10 000 tone or 2 per project | | | |
| Flat and elongated particles | ASTM D4791 | 1 per 10,000 tons or 2 per project whichever is greater | | | |
| Fine aggregate angularity | AASHTO T 304 | whichever is greater | | | |
| | Method A | | | | |
| Coarse durability index | AASHTO T 210 | 1 per 3,000 or 1 per paving day, | | | |
| Fine durability index | AASHTO T 210 | whichever is greater | | | |

alf RAP is used, test the combined aggregate gradation under California Test 384.

For lime treated aggregate, test aggregate before treatment and test for gradation and moisture content during HMA production.

39-2.02A(4)(b)(iii) Reclaimed Asphalt Pavement

Sample and test processed RAP at a minimum frequency of 1 sample per 1,000 tons with a minimum of 6 samples per fractionated stockpile. If the fractionated stockpile has not been augmented, the 3 RAP samples taken and tested for mix design can be part of this minimum sample requirement. If a processed RAP stockpile is augmented, sample and test processed RAP quality characteristics at a minimum frequency of 1 sample per 500 tons of augmented RAP.

The combined RAP sample when tested under AASHTO T 164 must be within ±2.00 percent of the average asphalt binder content reported on page 4 of your Contractor Hot Mix Asphalt Design Data form. If a new processed RAP stockpile is required, the average binder content of the new processed RAP stockpile must be within ±2.00 percent of the average binder reported on page 4 of your Contractor Hot Mix Asphalt Design Data form.

The combined RAP sample when tested under AASHTO T 209 must be within ±0.06 of the average maximum specific gravity reported on page 4 of your Contractor Hot Mix Asphalt Design Data form.

During Type A HMA production, sample RAP twice daily and perform QC testing for:

- 1. Aggregate gradation at least once a day under California Test 384
- 2. Moisture content at least twice a day

39-2.02A(4)(b)(iv)-39-2.02A(4)(b)(viii) Reserved 39-2.02A(4)(b)(ix) Type A Hot Mix Asphalt Production

Test the quality characteristics of Type A HMA under the test methods and frequencies shown in the following table:

^bReported value must be the average of 3 tests from a single sample.

^cUse of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7,

[&]quot;Manual Shaker," 7.1.2, "Alternate Method No. 2," and 8.4.3, "Hand Method," do not apply. Prepare the stock solution as specified in section 4.8.1, "Stock solution with formaldehyde," except omit the addition of formaldehyde.

^dTest at continuous mixing plants only. If RAP is used, test the RAP moisture content at continuous mixing plant and batch mixing plant.

Type A HMA Production Testing Frequencies

| Quality characteristic | Test method | Minimum testing frequency |
|-------------------------|-----------------------------------------|-----------------------------------------------------------------|
| Asphalt binder content | AASHTO T 308, Method A | 1 per 750 tons and any remaining part |
| HMA moisture content | AASHTO T 329 | 1 per 2,500 tons but not less than 1 per paving day |
| Air voids content | AASHTO T 269 | 1 per 4,000 tons or 2 every 5 paving days, whichever is greater |
| Voids in mineral | MS-2MS-2 Asphalt Mixture | |
| aggregate | Volumetrics | 1 per 10,000 tons or 2 per project |
| Dust proportion | MS-2MS-2 Asphalt Mixture Volumetrics | whichever is greater |
| Density of core | California Test 375 | 2 per paving day |
| Nuclear gauge density | California Test 375 | 3 per 250 tons or 3 per paving day, |
| | | whichever is greater |
| Hamburg wheel track | AASHTO T 324 (Modified) | 1 per 10,000 tons or 1 per project, |
| Moisture susceptibility | AASHTO T 283 | whichever is greater |

39-2.02A(4)(c)-39-2.02A(4)(d) Reserved 39-2.02A(4)(e) Department Acceptance

The Department accepts Type A HMA based on compliance with:

1. Aggregate quality requirements shown in the following table:

Aggregate Quality

| Quality characteristic | Test method | Requirement |
|----------------------------------------------|------------------------|-----------------|
| Aggregate gradation ^a | AASHTO T 27 | JMF ± Tolerance |
| Percent of crushed particles | | |
| Coarse aggregate (min, %) | | |
| One-fractured face | | 95 |
| Two-fractured faces | AASHTO T 335 | 90 |
| Fine aggregate (min, %) | AASI110 1 333 | |
| (Passing No. 4 sieve | | |
| and retained on No. 8 sieve.) | | |
| One-fractured face | | 70 |
| Los Angeles Rattler (max, %) | | |
| Loss at 100 Rev. | AASHTO T 96 | 12 |
| Loss at 500 Rev. | | 40 |
| Sand equivalent (min.) ^{b, c} | AASHTO T 176 | 47 |
| Flat and elongated particles (max, % by | ASTM D4791 | 10 |
| weight at 5:1) | | 10 |
| Fine aggregate angularity (min, %)d | AASHTO T 304, Method A | 45 |
| Coarse durability index (Dc, min) | AASHTO T 210 | 65 |
| Fine durability index (D _f , min) | AASHTO T 210 | 50 |

^aThe Engineer determines combined aggregate gradations containing RAP under California Test 384.

^bReported value must be the average of 3 tests from a single sample.

cUse of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7,

[&]quot;Manual Shaker," 7.1.2, "Alternate Method No. 2," 8.4.2 Manual Shaker Method, and 8.4.3, "Hand Method," do not apply. Prepare the stock solution as specified in section 4.8.1, "Stock solution with formaldehyde," except omit the addition of formaldehyde.

^dThe Engineer waives this specification if HMA contains 10 percent or less of nonmanufactured sand by weight of total aggregate. Manufactured sand is fine aggregate produced by crushing rock or gravel.

2. If RAP is used, RAP quality requirements shown in the following table:

Reclaimed Asphalt Pavement Quality

| Quality characteristic | Test method | Requirement |
|------------------------------------------------------|--------------|-------------|
| Binder content (% within the average value reported) | AASHTO T 164 | ±2.00 |
| Specific gravity (within the average value reported) | AASHTO T 209 | ±0.06 |

3. In place Type A HMA quality requirements shown in the following table:

Type A HMA Acceptance In Place

| | ceptance In Place | T |
|----------------------------------------------------------------|--------------------------|------------------------------------------------------|
| Quality characteristic | Test method | Requirement |
| Asphalt binder content (%) | AASHTO T 308 Method A | JMF -0.30, +0.50 |
| HMA moisture content (max, %) | AASHTO T 329 | 1.00 |
| Air voids content at N _{design} (%) ^{a, b} | AASHTO T 269 | 4.0 ± 1.5 |
| | | $(5.0 \pm 1.5 \text{ for } 1\text{-inch aggregate})$ |
| Voids in mineral aggregate on laboratory- | MS-2MS-2 | |
| produced HMA (min, %)d | Asphalt Mixture | |
| Gradation: | Volumetrics | |
| No. 4 | | 16.5–19.5 |
| 3/8-inch | | 15.5–18.5 |
| 1/2-inch | | 14.5–17.5 |
| 3/4-inch | | 13.5–16.5 |
| 1-inch | | |
| with NMAS = 1-inch | | 13.5–16.5 |
| with NMAS = 3/4-inch | | 14.5–17.5 |
| Voids in mineral aggregate on plant-produced | MS-2MS-2 | |
| HMA (min, %) ^a | Asphalt Mixture | |
| Gradation: | Volumetrics ^c | |
| No. 4 | | 15.5–18.5 |
| 3/8-inch | | 14.5–17.5 |
| 1/2-inch | | 13.5–16.5 |
| 3/4-inch | | 12.5–15.5 |
| 1-inch | | 10 5 15 5 |
| with NMAS = 1-inch | | 12.5–15.5 |
| with NMAS = 3/4-inch | 140 0140 0 | 13.5–16.5 |
| Dust proportion | MS-2MS-2 | 0.0.4.00 |
| | Asphalt Mixture | 0.6–1.3 ⁹ |
| Denoity of core (0) of may the carefical denoity \earthcare | Volumetrics | |
| Density of core (% of max theoretical density) ^{e, f} | California Test 375 | 91.0–97.0 |
| Hamburg wheel track (min number of passes at | AASHTO T 324 | |
| 0.5-inch rut depth) | (Modified) | |
| Binder grade: | | |
| PG 58 | | 10,000 |
| PG 64 | | 15,000 |
| PG 70 | | 20,000 |
| PG 76 or higher | | 25,000 |
| Hamburg wheel track (min number of passes at | AASHTO T 324 | |
| inflection point) | (Modified) | |
| Binder grade: | | |
| PG 58 | | 10,000 |
| PG 64 | | 10,000 |
| PG 70 | | 12,500 |
| PG 76 or higher | | 15,000 |
| Moisture susceptibility (min, psi, dry strength) | AASHTO T 283 | 100 |
| Moisture susceptibility (min, psi, wet strength) | AASHTO T 283 | 70 |

- 1. AASHTO T 275 to determine in-place density of each density core
- 2. AASHTO T 209, Method A to determine theoretical maximum density instead of calculating test maximum density

^fThe Engineer determines theoretical maximum density under AASHTO T 209, Method A, at the frequency specified in California Test 375, part 5, section D.

⁹For lime-treated aggregates, the dust proportion requirement is 0.6–1.5.

39-2.02B Materials 39-2.02B(1) General Reserved

39-2.02B(2) Type A Hot Mix Asphalt Mix Design

The mix design for Type A HMA must comply with the requirements shown in the following table:

^aPrepare 3 briquettes. Report the average of 3 tests.

^bThe Engineer determines the bulk specific gravity of each lab-compacted briquette under AASHTO T 275, Method A, and theoretical maximum specific gravity under AASHTO T 209, Method A.

^cDetermine bulk specific gravity under AASHTO T 275, Method A.

^dThe Engineer determines the laboratory-prepared Type A HMA value for only mix design verification.

^eThe Engineer determines percent of theoretical maximum density under California Test 375 except the Engineer uses:

Type A HMA Mix Design Requirements

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------------------|---------------------------|---------------------------------------|
| Air voids content (%) | AASHTO T 269 ^a | N _{initial} > 8.0 |
| All voids content (70) | 7/A01110 1 200 | $N_{\text{design}} = 4.0$ |
| | | (N _{design} = 5.0 for 1-inch |
| | | aggregate) |
| | | $N_{\text{max}} > 2.0$ |
| Gyration compaction (no. of gyrations) | AASHTO T 312 | $N_{\text{initial}} = 8$ |
| Gyration compaction (no. or gyrations) | AASITIO I 312 | N _{design} = 85.0 |
| | | N _{max} = 130 |
| Voids in mineral aggregate (min, %) ^b | MS-2 | Nmax — 130 |
| Gradation: | Asphalt Mixture | |
| No. 4 | Volumetrics | 16.5–19.5 |
| 3/8-inch | Volumetrics | 15.5–19.5 |
| | | |
| 1/2-inch | | 14.5–17.5 |
| 3/4-inch | | 13.5–16.5 |
| 1-inch | | 40 F 40 F |
| with NMAS = 1-inch | | 13.5–16.5 |
| with NMAS = 3/4-inch | 140.0 | 14.5–17.5 |
| Dust proportion | MS-2 | |
| | Asphalt Mixture | 0.6–1.3 |
| | Volumetrics | |
| Hamburg wheel track (min number of passes | AASHTO T 324 | |
| at 0.5-inch rut depth) | (Modified) ^c | |
| Binder grade: | | |
| PG 58 | | 10,000 |
| PG 64 | | 15,000 |
| PG 70 | | 20,000 |
| PG 76 or higher | | 25,000 |
| Hamburg wheel track (min number of passes | AASHTO T 324 | |
| at the inflection point) | (Modified) ^c | |
| Binder grade: | | |
| PG 58 | | 10,000 |
| PG 64 | | 10,000 |
| PG 70 | | 12,500 |
| PG 76 or higher | | 15,000 |
| Moisture susceptibility, dry strength (min, psi) | AASHTO T 283° | 100 |
| Moisture susceptibility, wet strength (min, | AASHTO T 283c, d | 70 |
| psi) | | 70 |
| ^a Calculate the air voids content of each specim | on using AASHTO T | 275 Method A to determine hulk |

^aCalculate the air voids content of each specimen using AASHTO T 275, Method A, to determine bulk specific gravity. Use AASHTO T 209, Method A, to determine theoretical maximum specific gravity. Use a digital manometer and pycnometer when performing AASHTO T 209.

For Type A HMA mixtures using RAP, the maximum allowed binder replacement is 25.0 percent in the upper 0.2 foot exclusive of OGFC and 40.0 percent below. The binder replacement is calculated as a percentage of the approved JMF target asphalt binder content.

For Type A HMA with a binder replacement percent less than or equal to 25 percent of your specified OBC, you may request that the performance graded asphalt binder grade with upper and lower temperature classifications be reduced by 6 degrees C from the specified grade.

^bMeasure bulk specific gravity using AASHTO T 275, Method A.

^cTest plant-produced Type A HMA.

dFreeze thaw required.

For Type A HMA with a binder replacement greater than 25 percent of your specified OBC and less than or equal to 40 percent of OBC, you must use a performance graded asphalt binder grade with upper and lower temperature classifications reduced by 6 degrees C from the specified grade.

39-2.02B(3) Asphalt Binder

The grade of asphalt binder for Type A HMA must be PG 70-10.

39-2.02B(4) Aggregates

39-2.02B(4)(a) General

Before the addition of asphalt binder and lime treatment, the aggregates must comply with the requirements shown in the following table:

Aggregate Quality

| Quality characteristic | Test method | Requirement |
|--------------------------------------------------------|------------------------|-------------|
| Percent of crushed particles: | | |
| Coarse aggregate (min, %) | | |
| One-fractured face | | 95 |
| Two-fractured faces | AASHTO T 335 | 90 |
| Fine aggregate (min, %) | AASITIO 1 333 | |
| (Passing No. 4 sieve | | |
| and retained on No. 8 sieve.) | | |
| One-fractured face | | 70 |
| Los Angeles Rattler (max, %) | | |
| Loss at 100 Rev. | AASHTO T 96 | 12 |
| Loss at 500 Rev. | | 40 |
| Sand equivalent (min) ^a | AASHTO T 176 | 47 |
| Flat and elongated particles (max, % by weight at 5:1) | ASTM D4791 | 10 |
| Fine aggregate angularity (min, %)b | AASHTO T 304, Method A | 45 |
| Coarse durability index (D _c , min) | AASHTO T 210 | 65 |
| Fine durability index (D _f , min) | AASHTO T 210 | 50 |

^aThe reported value must be the average of 3 tests from a single sample. Use of a sand reading indicator is required as shown in AASHTO T 176, Figure 1. Sections 4.7, "Manual Shaker," 7.1.2, "Alternate Method No. 2," 8.4.2 Manual Shaker Method, and 8.4.3, "Hand Method," do not apply. Prepare the stock solution as specified in section 4.8.1, "Stock solution with formaldehyde," except omit the addition of formaldehyde.

39-2.02B(4)(b) Aggregate Gradations

The aggregate gradations for Type A HMA must comply with the requirements shown in the following table:

Aggregate Gradation Requirements

| Type A HMA pavement thickness shown | Gradation |
|------------------------------------------|--------------------|
| 0.10 foot | 3/8 inch |
| Greater than 0.10 to less than 0.20 foot | 1/2 inch |
| 0.20 to less than 0.25 foot | 3/4 inch |
| 0.25 foot or greater | 3/4 inch or 1 inch |

Aggregate gradation must be within the TV limits for the specified sieve size shown in the following tables:

^bThe Engineer waives this specification if the Type A HMA contains 10 percent or less of nonmanufactured sand by weight of total aggregate. Manufactured sand is fine aggregate produced by crushing rock or gravel.

Aggregate Gradations for Type A HMA (Percentage Passing)

1 inch

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 1" | 100 | |
| 3/4" | 88–93 | TV ± 5 |
| 1/2" | 72–85 | TV ± 6 |
| 3/8" | 55–70 | TV ± 6 |
| No. 4 | 35–52 | TV ± 7 |
| No. 8 | 22–40 | TV ± 5 |
| No. 30 | 8–24 | TV ± 4 |
| No. 50 | 5–18 | TV ± 4 |
| No. 200 | 3.0–7.0 | TV ± 2.0 |

3/4 inch

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 1" | 100 | |
| 3/4" | 90–98 | TV ± 5 |
| 1/2" | 70–90 | TV ± 6 |
| No. 4 | 42–58 | TV ± 5 |
| No. 8 | 29–43 | TV ± 5 |
| No. 30 | 10–23 | TV ± 4 |
| No. 200 | 2.0–7.0 | TV ± 2.0 |

1/2 inch

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 3/4" | 100 | |
| 1/2" | 95–98 | TV ± 5 |
| 3/8" | 72–95 | TV ± 5 |
| No. 4 | 52–69 | TV ± 5 |
| No. 8 | 35–55 | TV ± 5 |
| No. 30 | 15–30 | TV ± 4 |
| No. 200 | 2.0-8.0 | TV ± 2.0 |

3/8 inch

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 1/2" | 100 | |
| 3/8" | 95–98 | TV ± 5 |
| No. 4 | 55–75 | TV ± 5 |
| No. 8 | 30–50 | TV ± 5 |
| No. 30 | 15–35 | TV ± 5 |
| No. 200 | 2.0-9.0 | TV ± 2.0 |

No. 4

| Sieve size | Target value limit | Allowable tolerance |
|------------|--------------------|---------------------|
| 3/8" | 100 | |
| No. 4 | 95–98 | TV ± 5 |
| No. 8 | 70–80 | TV ± 6 |
| No. 30 | 34–45 | TV ± 5 |
| No. 200 | 2.0–12.0 | TV ± 4.0 |

39-2.02B(5) Reclaimed Asphalt Pavement

You may substitute RAP for part of the virgin aggregate in a quantity up to 25 percent of the aggregate blend.

Provide enough space at your plant for complying with all RAP handling requirements. Provide a clean, graded base, well drained area for stockpiles.

If RAP is from multiple sources, blend the RAP thoroughly and completely before fractionating.

For RAP substitution greater than 15 percent of the aggregate blend, fractionate RAP stockpiles into 2 sizes, a coarse fraction RAP retained on 3/8-inch sieve and a fine fraction RAP passing 3/8-inch sieve. For RAP substitution of 15 percent of the aggregate blend or less, fractionation is not required.

The RAP fractionation must comply with the requirements shown in the following table:

RAP Stockpile Fractionation Gradation Requirements

| Size | Test method | Requirement |
|-------------------------------------|----------------------|-------------|
| Coarse (% passing the 1-inch sieve) | California Test 202ª | 100 |
| Fine (% passing the 3/8-inch sieve) | California Test 202ª | 98–100 |

^aMaximum mechanical shaking time is 10 minutes.

You may use the coarse fractionated stockpile, the fine fractionated stockpile, or a combination of the coarse and fine fractionated stockpiles.

Isolate the processed RAP stockpiles from other materials. Store processed RAP in conical or longitudinal stockpiles. Processed RAP must not be agglomerated or be allowed to congeal in large stockpiles.

39-2.02B(6)-39-2.02B(10) Reserved

39-2.02B(11) Type A Hot Mix Asphalt Production

If RAP is used, the asphalt plant must automatically adjust the virgin asphalt binder to account for RAP percentage and RAP binder.

During production, you may adjust hot- or cold-feed proportion controls for virgin aggregate and RAP. RAP must be within ±3 of RAP percentage described in your Contractor Job Mix Formula Proposal form without exceeding 25 percent.

39-2.02C Construction

Where the pavement thickness shown is greater than 0.30 foot, you may place Type A HMA in multiple lifts not less than 0.15 foot each. If placing Type A HMA in multiple lifts:

1. Aggregate gradation must comply with the requirements shown in the following table:

Aggregate Gradation Requirements

| Type A HMA lift thickness | Gradation |
|----------------------------------|--------------------|
| 0.15 to less than 0.20 foot | 1/2 inch |
| 0.20 foot to less than 0.25 foot | 3/4 inch |
| 0.25 foot or greater | 3/4 inch or 1 inch |

- 2. Apply a tack coat before placing a subsequent lift
- 3. The Engineer evaluates each HMA lift individually for compliance

If the ambient air temperature is below 60 degrees F, cover the loads in trucks with tarpaulins. If the time for HMA discharge to truck at the HMA plant until transfer to paver's hopper is 90 minutes or greater and if the ambient air temperature is below 70 degrees F, cover the loads in trucks with tarpaulins, unless the time from discharging to the truck until transfer to the paver's hopper or the pavement surface is less than

30 minutes. The tarpaulins must completely cover the exposed load until you transfer the mixture to the paver's hopper or the pavement surface.

Spread Type A HMA at the ambient air and surface temperatures shown in the following table:

Minimum Ambient Air and Surface Temperatures

| Lift thickness | Ambient air (°F) | | SS Ambient air (°F) Surface (°F) | | e (°F) |
|------------------------------------------------------------------------|------------------|------------------|----------------------------------|------------------|--------|
| (feet) | Unmodified | Modified asphalt | Unmodified | Modified asphalt | |
| | asphalt binder | binder | asphalt binder | binder | |
| Type A HMA and Type A HMA produced with WMA water injection technology | | | | | |
| <0.15 | 55 | 50 | 60 | 55 | |
| ≥0.15 | 45 | 45 | 50 | 50 | |
| Type A HMA produced with WMA additive technology | | | | | |
| < 0.15 | 45 | 45 | 50 | 45 | |
| ≥0.15 | 40 | 40 | 40 | 40 | |

For Type A HMA and Type A HMA produced with WMA water injection technology placed under method compaction, if the asphalt binder is:

- 1. Unmodified, complete:
 - 1.1. 1st coverage of breakdown compaction before the surface temperature drops below 250 degrees F
 - Breakdown and intermediate compaction before the surface temperature drops below 190 degrees F
 - 1.3. Finish compaction before the surface temperature drops below 150 degrees F
- 2. Modified, complete:
 - 2.1. 1st coverage of breakdown compaction before the surface temperature drops below 240 degrees F
 - 2.2. Breakdown and intermediate compaction before the surface temperature drops below 180 degrees F
 - 2.3. Finish compaction before the surface temperature drops below 140 degrees F

For Type A HMA produced with WMA additive technology placed under method compaction, if the asphalt binder is:

- 1. Unmodified, complete:
 - 1.1 1st coverage of breakdown compaction before the surface temperature drops below 240 degrees F
 - Breakdown and intermediate compaction before the surface temperature drops below 190 degrees F
 - 1.3. Finish compaction before the surface temperature drops below 140 degrees F
 - 1.4 You may continue static rolling below 140 degrees F to remove roller marks.
- 2. Modified, complete:
 - 2.1. 1st coverage of breakdown compaction before the surface temperature drops below 230 degrees F
 - 2.2. Breakdown and intermediate compaction before the surface temperature drops below 170 degrees F
 - 2.3. Finish compaction before the surface temperature drops below 130 degrees F
 - 2.4. You may continue static rolling below 130 degrees F to remove roller marks.

You may cool Type A HMA with water when rolling activities are complete if authorized.

39-2.02D Payment

Not Used

39-2.03 NOT USED

39-2.04 NOT USED

39-2.05 NOT USED

39-2.06 NOT USED

39-2.07 MINOR HOT MIX ASPHALT

39-2.07A General

39-2.07A(1) Summary

Section 39-2.07 includes specifications for producing and placing minor hot mix asphalt.

Minor HMA must comply with section 39-2.02 except as specified in this section 39-2.07.

The inertial profiler requirements in section 36-3 do not apply.

39-2.07A(2) Definitions

Reserved

39-2.07A(3) Submittals

The QC plan and test results in sections 39-2.01A(3)(c) and 39-2.01A(3)(d) do not apply.

39-2.07A(4) Quality Assurance

39-2.07A(4)(a) General

The JMF renewal requirements in section 39-2.01A(4)(d) do not apply.

Test pavement smoothness with a 12 foot straightedge.

39-2.07A(4)(b) Quality Control

Testing for compliance with the following quality characteristics is not required:

- 1. Flat and elongated particles
- 2. Fine aggregate angularity
- 3. Hamburg wheel track
- 4. Moisture susceptibility

39-2.07A(4)(c) Department Acceptance

The Department accepts minor HMA under section 39-2.02A(4)(e) except for compliance with requirements for the following quality characteristics:

- 1. Flat and elongated particles
- 2. Fine aggregate angularity
- 3. Hamburg wheel track
- 4. Moisture susceptibility

39-2.07B Materials

39-2.07B(1) General

Reserved

39-2.07B(2) Minor Hot Mix Asphalt Mix Design

The Hamburg wheel track and moisture susceptibility requirements do not apply to the mix design for minor HMA.

39-2.07B(3) Asphalt Binder

The grade of asphalt binder for minor HMA must be PG-70-10.

39-2.07B(4) Liquid Antistrip Treatment

Treat minor HMA with liquid antistrip unless you submit AASHTO T 283 and AASHTO T 324 (Modified) test results showing compliance with section 39-2.02B and dated within 12 months of the submittal.

39-2.07C Construction

Not Used

39-2.07D Payment

Not Used

39-2.08-39-2.10 RESERVED

39-3 EXISTING ASPHALT CONCRETE

39-3.01 GENERAL

39-3.01A General

Section 39-3.01 includes general specifications for performing work on existing asphalt concrete facilities.

Work performed on existing asphalt concrete facilities must comply with section 15.

39-3.01B Materials

Not Used

39-3.01C Construction

Before removing a portion of an asphalt concrete facility, make a 2-inch deep saw cut to a true line along the limits of the removal area.

39-3.01D Payment

Not Used

39-3.02 REPLACE ASPHALT CONCRETE SURFACING

39-3.02A General

Section 39-3.02 includes specifications for replacing asphalt concrete surfacing.

39-3.02B Materials

HMA to be used for replacing asphalt concrete surfacing must comply with Type A HMA as specified in section 39-2.02.

The grade of asphalt binder must be PG70-10.

Tack coat must comply with section 39-2.01B(10).

39-3.02C Construction

Where replace asphalt concrete surfacing is shown, remove the asphalt concrete surfacing and if necessary, base to a depth of 6 inches below the grade of the existing surfacing and replace with HMA. The Engineer determines the exact limits of asphalt concrete surfacing to be replaced.

The width of each removal shall be a minimum of four feet wide or as determined by the Engineer

Use cold planned material for shoulder backing inside the project limits, as per these specifications and as directed by the Engineer.

Replace asphalt concrete in a lane before the lane is specified to be opened to traffic.

Before removing asphalt concrete, outline the replacement area and cut neat lines with a saw or grind to a depth of 6 inches below the grade of the existing surfacing. Do not damage any asphalt concrete and base remaining in place.

If you excavate the base beyond the specified plane, replace it with HMA.

Do not use a material transfer vehicle for replacing asphalt concrete surfacing.

Before placing HMA, apply a tack coat as specified in section 39-2.01C(3)(f).

Place HMA using method compaction as specified in section 39-2.01C(2)(c).

The contract price paid per square feet for Remove Asphalt Concrete Pavement shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in repairing pavement, complete in place, including disposal of removed material, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The quantity of Remove Asphalt Concrete Pavement to be paid for will be the actual area repaired.

39-3.02D Payment

The payment quantity for replace asphalt concrete surfacing is the volume determined from the dimensions shown.

39-3.03 REMOVE ASPHALT CONCRETE DIKES

39-3.03A General

Section 39-3.03 applies to removing asphalt concrete dikes outside the limits of excavation.

39-3.03B Materials

Not Used

39-3.03C Construction

Reserved

39-3.03D Payment

Not Used

39-3.04 COLD PLANING ASPHALT CONCRETE PAVEMENT

39-3.04A General

Section 39-3.04 includes specifications for cold planning asphalt concrete pavement.

Cold planning asphalt concrete pavement includes the removal of pavement markers, traffic stripes, and pavement markings within the area of cold planning.

Schedule cold planning activities such that the pavement is cold planed, the HMA is placed, and the area is opened to traffic during the same work shift.

39-3.04B Materials

HMA for temporary tapers must be of the same quality that is used for the HMA overlay or comply with the specifications for minor HMA in section 39-2.07.

39-3.04C Construction

39-3.04C(1) General

Do not use a heating device to soften the pavement.

The cold planning machine must be:

- 1. Equipped with a cutter head width that matches the planning width unless a wider cutter head is authorized.
- 2. Equipped with automatic controls for the longitudinal grade and transverse slope of the cutter head and:
 - 2.1. If a ski device is used, it must be at least 30 feet long, rigid, and a 1-piece unit. The entire length must be used in activating the sensor.

- 2.2. If referencing from existing pavement, the cold planning machine must be controlled by a self-contained grade reference system. The system must be used at or near the centerline of the roadway. On the adjacent pass with the cold planning machine, a joint-matching shoe may be used.
- 3. Equipped to effectively control dust generated by the planning operation
- 4. Operated such that no fumes or smoke is produced.

Replace broken, missing, or worn machine teeth.

If you do not complete placing the HMA surfacing before opening the area to traffic, you must:

- 1. Construct a temporary HMA taper to the level of the existing pavement.
- 2. Place HMA during the next work shift.
- 3. Submit a corrective action plan that shows you will complete cold planning and placement of HMA in the same work shift. Do not restart cold planning activities until the corrective action plan is authorized.

39-3.04C(2) Grade Control and Surface Smoothness

Install and maintain grade and transverse slope references.

The final cut must result in a neat and uniform surface.

The completed surface of the planed pavement must not vary more than 0.02 foot when measured with a 12-foot straightedge parallel with the centerline. With the straightedge at right angles to the centerline, the transverse slope of the planed surface must not vary more than 0.03 foot.

Where lanes are open to traffic, the drop-off of between adjacent lanes must not be more than 0.15 foot.

39-3.04C(3) Planed Material

Remove cold planed material concurrently with planning activities such that the removal does not lag more than 50 feet behind the planer.

39-3.04C(4) Temporary HMA Tapers

If a drop-off between the existing pavement and the planed area at transverse joints cannot be avoided before opening to traffic, construct a temporary HMA taper.

Compact by any method that will produce a smooth riding surface

Completely remove temporary tapers before placing permanent surfacing.

39-3.04D Payment

Not Used

39-3.05 REMOVE BASE AND SURFACING

39-3.05A General

Section 39-3.05 includes specifications for removing base and asphalt concrete surfacing.

39-3.05B Materials

Not Used

39-3.05C Construction

Where base and surfacing are described to be removed, remove base and surfacing to a depth of at least 6 inches below the grade of the existing surfacing. Backfill resulting holes and depressions with embankment material under section 19.

39-3.05D Payment

The payment quantity for remove base and surfacing is the volume determined from the dimensions shown.

39-3.06-39-3.08 RESERVED

Technical Specifications

TECHNICAL SPECIFICATIONS PHASE I WASTE RELOCATION

AMERICAN AVENUE DISPOSAL SITE KERMAN, FRESNO COUNTY, CALIFORNIA

OCTOBER 2021 GLA PROJECT NO. 2016.A086





PREPARED FOR:
County of Fresno
Department of Public Works & Planning
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DIVISION 1 GENERAL REQUIREMENTS

SECTION 01110

SUMMARY OF WORK

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Contract description.
- B. Contractor's use of site.
- C. Description of work.
- D. Contractor's work scope
- E. Construction water.
- F. Existing Site conditions.
- G. Construction Drawings.
- H. Manufacturers specifications and instruction.
- I. Work quality.
- J. Access to work.

1.2 CONTRACT DESCRIPTION

- A. Contract Type: Written and executed contract between the County and the Contractor.
- B. Bid Book: Includes bid forms and certifications and may be requested from Engineer.
- C. Agreement: the section in the Notice to Bidders and Special Provisions which includes forms which the successful bidder will be required to execute to enter into a contract with the County.

1.3 CONTRACTOR'S USE OF SITE

A. The Contractor shall avoid disrupting ongoing landfill operations, including the allowance of sufficient water supply for dust control and operational measures.

B. The Contractor should limit activities to the project area, as shown on the Construction Drawings, stockpiles, staging area(s), and haul roads as identified by the Engineer.

1.4 DESCRIPTION OF WORK

A. The work to be performed for this contract includes, but is not necessarily limited to, the relocation of buried wastes currently located within Phase I to the lined Phase II waste management unit of the AADS. This will consist of the mass excavation in stages and hauling of approximately 1,500,000 cubic yards of waste, cover soil, potentially waste-impacted soil, and clean soils. The order of the initial waste excavation sequencing in Phase I is indicated on Sheet 6 of the Construction Drawings. The goal is to remove all waste and impacted soil from within the area to be filled to construct the embankment for the new customer access road first and then continue with waste excavation outside of this area.

All excavated materials are anticipated to be hauled to the lined Phase II waste management unit, where it will be sequentially placed in stages as a side slope wedge fill increasing the existing Phase II side slope inclination from 5(H):1(V) to 4(H):1(V) and as top deck fill in proximity to the side slopes. Placement of wastes on the Phase II side slopes will require the Contractor to excavate or push the existing 12 to 18 inches of intermediate cover soils down slope to the toe intermediate soil cover exposing wastes and construct a 15 to 20-foot wide bench near the toe of the slopes to provide a stable platform for subsequent waste placement so that wastes can be properly placed and compacted. Once waste is placed and compacted in place on Phase II, a new 2-foot-thick compacted intermediate soil cover layer will be placed over the waste. Waste filling within Phase II shall occur in stages and the sequence shown on Sheet 17 of the Construction Drawings as designed to reduce the number of landfill gas wells impacted by waste filling operations at any time. Note that all modifications to the existing Phase II landfill gas (LFG) collection and control system (GCCS), including raising vertical wells during the waste relocation work, will be performed by the County's LFG Contractor, and that any work being done near the landfill gas collection system will require close coordination and scheduling with the County's LFG Contractor.

Soil for general fill for roadway embankment construction will come from on-site soil stockpiles as indicated on the Construction Drawings.

B. Other Construction items include:

1. Decommissioning 10 groundwater monitoring wells by a combination of pressure grouting and overdrilling.

- 2. Construction of a new paved landfill customer access road with associated drainage, stripping, and signage.
- 3. Removal and disposal of existing Phase I landfill gas extraction wells and laterals, along with removal and disposal of well heads, valves, and blind flanges.
- 4. Providing flag men, radio communication, and signage to assure safe and effective traffic control.
- 5. Working around and protecting extended Phase II vertical landfill gas extraction wells and buried laterals; a new temporary landfill gas header will be installed prior to Contractor mobilization; several truck crossings will be established for Contractor use; Contractor will coordinate with the County's landfill gas Contractor (LFG Contractor).
- 6. Construction of surface water management features including, but not limited to: downchutes, ditches, swales, berms, and outlets.
- 7. Placement of 2-foot-thick compacted intermediate cover over Phase I areas where miscellaneous AADS operational waste have been exposed and will remain in place.
- 8. Installation and maintenance of stormwater best management practices (BMPs) and erosion control measures including hydroseeding of slopes.
- 9. All work must be carried out and maintained per the Construction Drawings and Specifications subject to the approval of the Engineer and Construction Quality Assurance Consultant.

1.5 CONTRACTOR'S WORK SCOPE

- A. Contractor shall furnish all labor, materials, tools, equipment, supervision, transportation, installation services, and safety equipment required for the following tasks as summarized below, and shown on the Construction Drawings and these Specifications:
 - Excavating, stockpiling, hauling, preparing side slopes for waste placement, compacting wastes, and placing and compacting intermediate cover soils within the project area to the lines and grades shown on the Construction Drawings, including dust control, proof-rolling, and stockpile development as needed.
 - 2. Decommissioning existing groundwater monitoring wells by pressure grouting and overdrilling with bentonite backfill.
 - 3. Excavating, hauling, placing and compacting earthfill embankment for new customer access road. Placing pavement structural section and installing stormwater control elements of the new customer access road.

- 4. Providing all necessary construction staking to lay-out the work and other surveying necessary to prepare as-built drawings. Prepare all required surveys necessary to document as-built quantities/conditions, with the exception of Phase I excavation quantities.
- 5. Installation of berms, drop-inlets, culverts, channel linings, and other stormwater/surface water control features.
- 6. Construction, realignment, and repair of access roads.
- 7. Provide warranties, performance and payment bonds, and insurance as specified in the Contract Documents.
- 8. Generate and submit Project Schedules and Schedules of Values for Engineer's review.
- 9. Satisfy the substantive requirements of permits required from appropriate federal, state, and local authorities such as stormwater discharge, erosion, sedimentation, and dust control.
- 10. The Contractor shall submit their Injury and Illness Prevention Plan (IIPP) (subject to approval by the Engineer), and site-specific Health and Safety Plan (HASP), furnish health and safety equipment and decontamination materials as specified in the IIPP and HASP, and implement provisions of such as necessary.
- 11. Mobilization and demobilization of equipment and systems at the site.
- 12. Any other task not listed but included herein this set of Construction Drawings and Specifications.
- B. Contractor shall be aware of and comply with guidance documents for this project:
 - Operational Health and Safety Plan, December 2019, by Blue Ridge Services
 - 2. Draft Landfill Gas Collection and Control System (GCCS) Coordination Plan, Phase I Waste Relocation in Phase II, American Avenue Disposal Site, October 29, 2018, by Tetra Tech BAS.

1.6 CONSTRUCTION WATER

A. Water for construction and dust control shall be applied by the Contractor. Construction water is available from an on-site pond shown as "Existing Pond" on the Construction Drawings. The Contractor shall establish their construction water requirements prior to bidding and shall be responsible for supplying an adequate amount of water. The County shall not be responsible for providing additional water, nor does it guarantee the quality or quantity of water from the

on-site source. Any additional water shall be provided by the Contractor at their expense.

- B. Water obtained from the pond must be acquired via the use of a Contractor supplied pump. The Contractor will also be responsible for supplying all necessary ancillary equipment required to operate the provided pump. The Contractor will not have access to the County's water supply pump or overhead water tank.
- C. The Contractor may supply a temporary dedicated water supply tank plumbed to their dedicated pump.
- D. The Contractor shall be responsible for transporting, storing, and/or conveying, all required construction water obtained on-site.

1.7 EXISTING SITE CONDITIONS

- A. The Contractor is advised that there are survey monuments, underground utilities, landfill gas collection system components, landfill liner and leachate collection system components, paved roads, lined pond, fencing, lysimeters, scale house and scales, flare station, and landfill gas and groundwater monitoring wells on the Project Site. The Contractor shall be responsible for the repair or replacement of any existing facilities and equipment damaged by the Contractor's personnel, equipment, subcontractors, or material suppliers.
- B. The Contractor is advised that the construction of this project will entail working within buried wastes and refuse. As buried organic materials decompose anaerobically, they generate landfill gas (LFG). This LFG (or biogas) normally consists of about 45% carbon dioxide (CO₂), 55% methane (CH₄), and minor quantities of other gases dependent on the composition of the buried materials. Occasionally hydrogen sulfide (H₂S) or other toxic gases have been encountered at some landfills, even though this site was not classified as a hazardous waste disposal site.
- C. Tetra Tech/BAS (LFG Contractor) will be contracted directly with the County to perform landfill gas collection and control system (GCCS) modifications before and during the waste relocation project. Prior to the start of the Phase I waste relocation project, the LFG Contractor has prepared the Phase II GCCS for the consolidation of Phase I wastes within Phase II. Modifications included installing new header and lateral systems and developing specific travel ways for Contractor use to traverse the top deck of Phase II. Additionally, the LFG Contractor will be working in coordination with the Contractor to perform GCCS modifications during the waste relocation work, such as raising vertical wells. The Contractor will be expected to schedule, including providing sufficient

- notice, and plan works with the LFG Contractor when they need to be involved, or potentially may need to be involved, regarding the portions of the GCCS.
- D. The landfill is permitted by the state and operated as a Class III landfill that allows for the disposal of "nonhazardous solid waste" as defined in Title 22 of the California Code of Regulations. Notwithstanding the above, the Engineer cannot guarantee that toxic or hazardous materials or vapors will not be encountered by the Contractor during the performance of this project.

1.8 CONSTRUCTION DRAWINGS

A. Where "as shown," "as detailed," "as noted," or words of like meaning are used in the Contract Documents, it shall be understood that reference is being made to the Construction Drawings unless otherwise specified.

1.9 MANUFACTURER'S SPECIFICATIONS AND INSTRUCTIONS

- A. Unless otherwise indicated or specified, all manufactured materials, products, processes, equipment, or the like shall be installed or applied consistent with the Manufacturer's instructions, directions, or Specifications. Said installation or application shall be in accordance with printed instructions furnished by the Manufacturer of the material or equipment concerned for use under conditions similar to those at the Project Site. Two copies of such instructions shall be furnished to the Engineer a minimum of 1 week in advance of their anticipated first use and their acceptance thereof obtained before work is commenced.
- B. Any deviation from the Manufacturer's printed recommendations shall be explained and acknowledged as correct for the circumstances, in writing, by the particular Manufacturer. The Contractor will be held responsible for all installations not conforming to the Manufacturer's recommendations. If any item of material or equipment is found to be installed not consistent with the Manufacturer's recommendations, the Contractor shall make all changes necessary to achieve such compliance.
- Contractor shall secure all field measurements required for proper and accurate fabrication and installation of the work included in this Contract. Exact measurements are the Contractor's responsibility. The Contractor shall also furnish or obtain all templates, patterns, and setting instructions required for the installation of all work. All dimensions shall be verified by the Contractor in the field.

1.10 WORK QUALITY

A. Shop and field work shall be performed by mechanics and workers skilled and experienced in the fabrication and installation of the work feature involved. All

work under this Contract shall be performed consistent with the best practices of the various trades involved and consistent with the Construction Drawings, reviewed shop drawings, and these Specifications.

- B. All work shall be erected and installed plumb, level, square and true, or true to indicated angle, and in proper alignment and relationship to the work of other trades. All finished work shall be free from defects and damage.
- C. The Engineer reserves the right to reject any and all materials and work quality that is not considered to be up to the general standards of the various trades involved. Such inferior material or work quality shall be repaired or replaced, as directed, at no additional cost to the Engineer.
- C. All work shall also comply with Chapter 5 of the 2015 State Standard Specifications.

1.11 ACCESS TO WORK

- A. The authorized representatives of the following agencies will also have the right of access to inspect the work covered by these Contract Documents during the performance of this Contract:
 - 1. California Regional Water Quality Control Board, Central Valley Region.
 - 2. San Joaquin Valley Air Pollution Control District.
 - 3. California Department of Resources Recycling and Recovery (CalRecycle).
 - 4. Fresno County Department of Public Health Division of Environmental Health.
 - 5. Other local, state, and federal agencies.
- B. These inspections will be performed in the presence of the Engineer. Reasonable facilities for the proper handling and inspection of the materials and the work shall be furnished by the Contractor.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

END OF SECTION

SECTION 01111

DEFINITIONS

- A. ASTM International: An international standards organization that develops standards, practices, guides, and test materials. Standards typically used for construction quality control and quality assurance testing.
- B. Backfill: Material placed in trenches or other excavation. Conform to applicable fill as specified.
- C. Bentonite: Clay soil, comprised primarily of sodium montmorillonite, characterized by high swelling potential and low hydraulic conductivity.
- D. Borrow Excavation: Borrow excavation shall include excavation of materials from existing stockpiles and borrow areas identified on the Construction Drawings for the purpose of obtaining fill materials. The process may require exclusion of unsuitable materials and minor manipulation of materials.
- E. Bridging: Condition existing when the material being placed down a borehole becomes caught up in the borehole instead of falling to the bottom of the well preventing the entire boring from being filled from the bottom to the top. Condition results in void spaces within the borehole.
- F. Caltrans: California Department of Transportation.
- G. Clod: A compact, coherent mass of soil varying in size; can be due to the depositional process or from cementation.
- H. California Code of Regulations (CCR), Title 27, Division 2 Solid Waste: California Regulations for treatment, storage, processing, or disposal of waste.
- I. Cohesionless Materials: Materials classified by Unified Soil Classification System (USCS) as GW, GP, SW, and SP. Materials classified as GM and SM shall be identified as cohesionless only when the fines have a plasticity index of zero.
- J. Cohesive Materials: Materials classified by USCS as GC, SC, ML, CL, MH, or CH.
- K. Contractor: Person or business or its legal representative entering into a Contract with the Department for performance of the work.
- L. Construction Quality Assurance (CQA): A planned series of observations and tests to verify that quality control functions have been performed adequately and determine compliance with plans and specifications.

- M. Construction Quality Assurance Consultant (CQA Consultant) The party, independent from County or Contractor, that is responsible for observing and documenting activities related to the quality of material manufacturing, material installation, and other construction activities related to the project. Also responsible for issuing a CQA report sealed by a Professional Engineer registered in the State of California.
- N. CQA Monitors: The individuals working under the direction of the CQA Officer. Such personnel include "Technicians", "Field Engineers" and "Field Geologists" representing the Design Team and CQA Consultant. CQA Monitors shall be experienced in landfill construction monitoring including earthworks and seed planting for erosion control.
- O. CQA Officer: A California Registered Civil Engineer or Certified Engineering Geologist responsible for construction quality assurance (CQA). The CQA Officer will be the engineer of record and will stamp the final report.
- P. Contract Documents: The official set of documents, which includes bidding requirements, contract forms, contract conditions, construction specifications, construction drawings, addenda, and contract modifications.
- Q. Construction Drawings (Or Drawings): The official plans, profiles, typical cross-sections, elevations, and details, as well as their amendments and supplemental drawings, which show the locations, character, dimensions, and details of the work to be performed. Construction drawings are also referred to as Contract Plans, Project Plans and/or Plans. Also, for Caltrans standards, Standard Plans, Revised Standard Plans, and Project Plans:
 - 1. Standard Plans: Drawings standard to Department construction projects. These plans are listed in a book titled *Standard Plans*.
 - 2. Revised Standard Plans: New or revised standard plans.
 - 3. Project Plans: Drawings specific to the project, including authorized shop drawings.
- R. Construction Specifications (Or Specifications): The qualitative requirements for products, materials, and workmanship upon which the construction is based. Construction specifications are also referred to as Contract Specifications, Specifications, and/or Special Provisions. Also, for Caltrans standards, 2015 State Standard Specifications, Revised Standard Specifications, Special Provisions, and Technical Specifications:
 - 2015 State Standard Specifications: Specifications standard to Department construction projects. These specifications are in a book titled Standard Specifications.
 - 2. Revised Standard Specifications: New or revised standard specifications. These specifications are in a section titled *Revised Standard Specifications* of a book titled *Specifications*.

- 3. Special Provisions: Specifications specific to the project. These specifications are in a section titled Special Provisions of a book titled *Specifications*.
- 4. Technical Specifications: Divisions 1 & 2 of the book titled AADS Phase I Waste Relocation Technical Specifications.
- S. Construction Testing: Testing that occurs during material placement.
- T. Contractor: The person or persons, firm, partnership, corporation, or any combination, who, as an independent contractor, has entered into a contract with the County of Fresno.
- U. Corrective Measures: Procedures to be used to rework, repair or replace a deficiency in the quality of an item or to resolve unacceptable or indeterminate activities.
- V. County: The County of Fresno.
- W. County's LFG Contractor: Contractor retained by the County of Fresno to perform work on Phase II Landfill gas collection system and other areas specified herein these Specifications.
- X. Engineer: The County's Director of Public Works and Planning, acting through their authorized designees.
- Y. Design Engineer: The individual or firm responsible under contract to the County for the design and preparation of the project Construction Drawings and Specifications.
- Z. Decommissioned Well: Decommissioned wells shall be destroyed by the Contractor in such a way that they will not produce or act as a channel for the interchange of waters, when such interchange will result in a water bearing formations penetrated, or present a hazard to the safety and wellbeing of people and animals.
- AA. Earthfill: Fill, (also referred to as Engineered Fill) placed and compacted using excavated materials meeting the requirements of these Specifications to the lines and grades indicated on the Construction Drawings.
- BB. Earthwork: A construction activity involving the use of soil materials as defined in the construction specifications.
- CC. Excavation: Excavation of materials from areas identified on the Construction Drawings. The process may require exclusion of unsuitable materials.
- DD. Gas Collection and Control System (GCCS) Contractor (LFG Contractor): The person or persons, firm, partnership, corporation, or any combination, who, as an independent contractor, has entered into a contract with the County to perform work on the GCCS.

- EE. Geosynthetic Manufacturer: The party responsible for producing the geosynthetic material.
- FF. Geosynthetics: Products manufactured from polymeric material to be used with geotechnical engineering-related materials as an integral part of civil engineering works. Geosynthetic materials include geomembranes, geotextiles, geocomposites, geonets, GCL, and HDPE pipe.
- GG. Geosynthetic Quality Assurance Laboratory (Third-Party Laboratory): Party, independent from the County, Engineer, Manufacturer, Fabricator, and Installer, retained for conducting laboratory tests on samples of geosynthetics for the project.
- HH. Geotextile: Woven or non-woven synthetic fabric used as a filter, separator, or reinforcement in geotechnical applications.
- II. Gradation: Particle size gradation of materials as determined consistent with ASTM C136, D422, or D1140.
- JJ. HMA: Hot Mix Asphalt
- KK. Installer: The party or parties retained by, acting on behalf of, and representing the Contractor's interests for the field handling, transporting, storing, deploying, seaming, temporary restraining (against wind), and installing the geosynthetics.
- LL. LFG Contractor: Tetra Tech/BAS will be contracted directly with the County to perform landfill gas collection and control system (GCCS) modifications before and during the waste relocation project.
- MM. Lift: One-single continuous placement of soils, usually measured in inches of depth.
- NN. Minimum Average Roll Value (MARV): A manufacturing quality control tool used to allow geosynthetic manufacturers to establish published values such that the user/purchaser shall have a 97.7% confidence that the property in question shall meet published values. For normally distributed data, "MARV" is calculated as the typical value minus two (2) standard deviations from documented quality control test results for a defined population from one specific test method associated with one specific property. Discussion: MARV is applicable to a geosynthetic's intrinsic physical properties such as weight, thickness, and strength. MARV may not be appropriate for some hydraulic, performance or durability properties.
- OO. Nonconformance: A deficiency in characteristic, documentation, or procedure that renders the quality of an item or activity unacceptable or indeterminate. Examples of non-conformance include, but are not limited to: physical defects, test failures, and inadequate documentation.

- PP. Over Excavation: Excavation carried out beyond the lines and grades shown on the Construction Drawings, unless authorized in writing by the Engineer.
- QQ. Oversized Excavated Material: Excavated material not suitable for fill because of particle size.
- RR. Particle Size: Size of individual soil grains or rock measured using a US Standard Sieve size or other method acceptable to the Engineer.
- SS. Panel: The unit area of a geosynthetic material, a roll or portion of a roll that shall be seamed or overlapped in the field.
- TT. Percent of Maximum Density (Relative Compaction): Field dry density expressed as a percentage of the maximum dry density obtained by the test procedure presented in ASTM D1557.
- UU. Pipe Bedding: Select granular material placed beneath pipes to the lines and grades indicated on the Construction Drawings.
- VV. Procedure: Listed steps or actions that specify or describe how an activity is to be performed.
- WW. Project: The Phase I Waste Relocation project.
- XX. Project Documents: Contractor submittals, construction drawings, record drawings, specifications, shop drawings, construction quality control and quality assurance plans, safety plan, and project schedule. The Specifications include, but may not be limited to, the Notice to Bidders, Special Provisions, Federal Requirements, Project Details, Agreement, and the Bid Book.
- YY. Quality Assurance: A planned and systematic pattern of procedures and documentation designed to provide adequate confidence that materials or services meet contractual and regulatory requirements, and that these materials shall perform satisfactorily in service.
- ZZ. Quality Control: Those actions that provide a means of measuring and regulating the characteristics of a material or service to comply with the requirements of the construction documents. Quality control shall be performed by the Contractor, manufacturers, suppliers, and subcontractors.
- AAA. Record Drawings: Drawings recording the constructed dimensions, details, and coordinates of the project (also referred to as "as-builts").
- BBB. Soils Quality Assurance Laboratory (Third-Party Laboratory): Party or parties' independent from the County, Engineer and Contractor, retained by the County or Contractor for conducting laboratory tests on soil samples obtained at the site.

- CCC. Standard Dimension Ratio (SDR): Ratio of pipe diameter to wall thickness.
- DDD. 2015 State Standard Specifications: Specifications developed by the California Department of Transportation (Caltrans), 2015 edition and revised Standard Specifications through 9-2-2016.
- EEE. Subgrade: In-situ material.
- FFF. Subgrade Preparation: Preparation of all surfaces upon which fills, geosynthetic lining, erosion protection materials, or other features are to be constructed.
- GGG. Surveyor: The individual or firm responsible for setting grade stakes and other survey markings to establish required elevations for constructing the project in accordance with the drawings and specifications. The surveyor may also perform Record Drawing (asbuilt) surveys for documenting thickness, grade, or other specified tolerances.
- HHH. Testing: Verification that materials meet specified requirements by subjecting that material to a set of physical, chemical, environmental, or operating conditions.
- III. Unsatisfactory Materials: Materials not meeting the applicable specification requirements.
- JJJ. USCS: Unified Soil Classification System.

END OF SECTION

SECTION 01290

MEASUREMENT AND PAYMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Measurement and payment methods for contract bid items.

1.2 MEASUREMENT OF QUANTITIES

- A. Performed according to United States Measures.
- B. Phase I waste excavation and Phase II waste fill quantities will be based on monthly drone aerial photogrammetric surveys performed by the County.
- C. All other work will be based on actual units installed or neat line dimensions of work completed.

1.3 CALCULATION OF QUANTITIES

- A. Progress Payment Quantities:
 - 1. Contractor will compute all quantities of Work performed, or of materials and equipment delivered to the site for progress payment purposes subject to review and verification by the Engineer.
 - 2. Engineer may at any time verify quantities calculated by Contractor.
 - 3. The Engineer will compute all Phase I excavation and Phase II fill quantities associated with the Phase I waste relocation using monthly aerial volumetric surveys, the results of which will be provided to the Contractor for their use.
- B. Final Payment Quantities: Contractor will compute all quantities of Work performed, or of materials and equipment delivered and installed for final payment purposes. Engineer will perform an independent computation of all quantities of work performed, and of materials and equipment installed.

1.4 PAYMENT

A. In accordance with lump sum, unit prices, or force account rates shown on the Contractor's final negotiated Bid Schedule.

B. Includes all costs for overhead and profit and for supplying materials, labor, equipment, and tools, necessary to complete the Work in accordance with the Specifications, Construction Drawings, and Contract Conditions.

1.5 VALUES OF UNIT PRICES

- A. Several of the number of units and quantities contained in the Bid Schedule are final pay quantities. Any variations to the bid quantities will require field verification and approval by the Engineer.
- B. In the event that work and materials or equipment are required to be furnished to a greater or lesser extent than is indicated by the Contract Documents, such work and materials or equipment shall be furnished in greater or lesser quantities.

1.6 CHANGES AND EXTRA WORK

A. Changes and extra work will be measured and paid for in accordance with the requirements of Section 01250 of the Technical Specifications, Section 9-1.03 and Section 4-1.05 of the 2015 State Standard Specifications and Special Provisions.

1.7 REJECTED MATERIALS

A. Quantities of material wasted or disposed in a manner not called for in the Specifications; rejected loads of material, including material rejected after it has been placed by reasons of the failure of Contractor to conform to the provisions of the Specifications; material not unloaded from the transporting vehicle; material placed outside the limits indicated by the Construction Drawings or established by County; or material remaining on hand after completion of the Work, will not be paid for, and such quantities will not be included in the final total quantities. No compensation will be made for loading, hauling, and disposing of rejected material.

1.8 PAY ITEMS

PHASE I WASTE RELOCATION PROJECT

Supplemental Work

(Bid Item 1)

- a. For Bid purposes, measured by Lump Sum (LS), however refer to payment section for additional details.
- b. Supplemental Work shall be performed only upon direct written authorization from the Engineer and daily extra work reports shall be submitted to and approved by the Engineer. Supplemental Work will be classed as extra work in accordance with the provisions of Section 4-1.05, Changes and Extra Work, of the 2015 State Standard Specifications. The

Contractor shall maintain separate records for extra work performed in accordance with the provisions of Section 5-1.27 Records, of the 2015 State Standard Specifications and these Special Provisions. Payment will be based on the total amount of authorized Supplemental Work actually performed. The provisions in Section 9-1.06 Changed Quantity Pay Adjustments of the 2015 State Standard Specifications shall not apply to the item "Supplemental Work."

- Supplemental Work (Payment Adjustment for Price Index Fluctuation) (Bid Item
 2)
 - a. For Bid purposes, measured by Lump Sum (LS), however refer to Payment section for additional details.
 - This Bid item is provided solely to provide funds necessary for adjustments b. to the prices of those oil-containing materials expressly specified as eligible for such adjustments in "Payment Adjustments for Price Index Fluctuations," elsewhere in these Special Provisions. The amount included for this item is an estimate only, and is a predetermined amount included in the Bid for the Project. This item, "Supplemental Work (Payment Adjustments for Price Index Fluctuations" is purely administrative in nature, is not intended to limit such payment adjustments to the number provided in the Bid, nor is it intended to modify or supplement the provisions in "Payment Adjustments for Price Index Fluctuations," in any manner whatsoever. Any and all such adjustments shall be made in strict conformance with the requirements in said section. The provisions in Section 9-1.06 Changed Quantity Pay Adjustments of the 2015 State Standard Specifications shall not apply to the item "Supplemental Work (Payment Adjustments for Price Index Fluctuations)."
- 3. Mobilization/Demobilization

(Bid Item 3)

- a. Measurement by lump sum (LS), based on mobilizing equipment and labor to perform work and demobilizing from and cleaning the site after all work and testing has been performed and accepted by the Engineer.
- b. Payment shall be Lump Sum (LS). Payment shall be made in accordance with applicable sections of Section 9-1.16 of the 2015 State Standard Specifications (Caltrans, 2015). Includes work described in Sections 01110, 01330, 01350, 01450, 01570, 01571, 01600, 01630, 01721, and 01740, unless described in other bid items.
- 4. Layout of Work and Surveys

(Bid Item 4)

- a. Measurement by Lump Sum (LS).
- b. Payment shall be Lump Sum (LS). Payment includes all costs for labor, materials and equipment to perform construction control and slope staking, surveys to complete quantities (other than Phase I waste excavation/Phase II waste placement), surveys to document as-built conditions of the Construction, and the preparation of as-built Drawings as described in the Specifications. Contractor shall provide a Schedule of Values for this service to support the lump sum price.

5. Health and Safety

(Bid Item 5)

- a. Measurement by Lump Sum (LS).
- b. Payment shall be Lump Sum (LS). Payment includes all costs to prepare and implement an Injury and Illness Prevention Plan (IIPP) and Health and Safety Plan (HASP), respond to Engineer comments on the plan, providing appropriate personal protective equipment and any other necessary safety equipment, and for providing safety training to all Contractor and Subcontractor personnel associated with the waste relocation project. Contractor shall provide a Schedule of Values for this service to support the lump sum price.

6. Clearing and Grubbing

(Bid Item 6)

- a. Measured by the Acre (ACRE). Measurement will be based on a perimeter survey of the staked construction and stockpile areas as shown on the Construction Drawings where clearing and grubbing is required.
- b. Payment shall be Acre (ACRE). Payment includes all costs for labor, equipment, and materials required to remove and dispose of all trees, limbs, grasses, and other vegetation from the areas of construction activities, clear shrubs and other vegetation to natural ground surface, and treat remaining roots in soil with a weed killer approved by the Engineer. Payment shall also include costs to haul and place cleared and grubbed material within the waste relocation areas of Phase II, and stockpile shrubs and other substantial vegetation at a location selected by the Engineer.

7. Job Site Management

(Bid Item 7)

- a. Measurement by Lump Sum (LS).
- b. Payment shall be Lump Sum (LS). Payment includes all costs for labor, equipment, and materials to prepare and implement an Environmental Monitoring and Control Plan (EMCP), providing, installing, and/or constructing appropriate environmental controls as well as providing and

applying soil amendments/palliatives as needed on haul roads and/or active construction areas to prevent the development of fugitive dust. This pay item shall also include costs for any air monitoring required by regulatory permits or as identified in the EMCP developed by the Contractor. Payment for watering of excavation, waste placement, and haul road areas is not included in this bid item (reference Bid Item 12). Contractor shall provide a Schedule of Values for this service to support the lump sum price.

8. Hydroseeding

(Bid Item 8)

- a. Measurement by Acre (AC).
- b. Payment shall be by Acre (AC). Payment includes all costs to provide equipment, materials, and labor to prepare the intermediate cover at Phase I and Phase II, the disturbed slopes of the Phase I excavation, and the constructed and disturbed slopes of the realigned landfill access haul road for the application of hydroseed and to apply the hydroseed to the covers and slopes as described in the Specifications and as shown on the Construction Drawings.
- 9. Phase I Gas Collection and Control System Demolition

(Bid Item 9)

- a. Measured by the Lump Sum (LS).
- b. Payment shall be Lump Sum (LS). Payment includes all costs for equipment, labor, and materials required to remove wellheads, install temporary caps at vertical wells until actual destruction occurs, to coordinate with the Owner's LFG Contractor for the disconnection of the Phase I GCCS from the overall site GCCS, to perform the demolition and disposal work, and to provide materials as shown on the Construction Drawings and as described in the Specifications.
- 10. Phase I Groundwater Monitoring Well Decommissioning

(Bid Item 10)

- a. Final Pay [F].
- b. Payment shall be by Final Pay [F]. Payment includes all costs to perform the demolition and disposal work as shown on the Construction Drawings and as described in the Specifications. Payment shall also include all costs for the Contractor to engage the services of a qualified firm or individual (reference Technical Specification Section 02221) to oversee Construction Quality Control of the well decommissioning work, including preparation of the final well decommissioning report, and for coordinating with the

Fresno County Department of Public Health – Environmental Health Division for inspections.

11. Traffic Control (Bid Item 11)

- a. Measurement by Lump Sum (LS).
- b. Payment shall be Lump Sum (LS). Payment includes all costs to prepare a Traffic Control Plan (TCP) as well as to provide labor, equipment, and materials to implement the TCP. Contractor shall provide a Schedule of Values for this service to support the lump sum price.
- 12. Phase I Waste Excavation, Hauling, and Placement (Bid Item 12)
 - Measured by the bank Cubic Yard (CY) of material excavated from Phase I. Measurement of waste excavation will be made by volumetric measurement of in-place waste excavated as measured via monthly drone aerial photogrammetric surveys by the County. Pre-construction topography will be established by an initial aerial survey to establish existing grades and will be completed by the Engineer. Subsequent aerial surveys will be completed on a monthly basis for comparison to the "pre-construction" survey to establish the volume of bank material removed from Phase I for each month. The Contractor shall be responsible to provide an independent quantity calculation.
 - b. Payment shall be by bank Cubic Yard (CY). Payment includes all costs to prepare an Excavation Management Plan and Waste Relocation Plan prior to construction and respond to Engineer comments on the plan, and for all labor, equipment, quality control, and costs incidental to executing this item to access and excavate materials within Phase I; load and haul wastes to the Phase II waste placement area(s); prepare Phase II areas to receive Phase I waste including removing the existing intermediate cover, constructing the soil wedge buttress fill, and preparing the exposed waste surface to receive new wastes; and unload, spread, and compact relocated wastes as described in the Specifications and as shown on the Construction Drawings. This bid item shall include providing dust control for the excavation, transporting, and filling activities. Payment also includes all labor and materials costs for supply, use, and maintenance of daily cover in accordance with Section 02112 Waste Excavation, Relocation, and Placement. Air monitoring and dust control measures required beyond watering shall be included under Bid Item 8. Payment also includes maintenance of haul and access roads used by the Contractor during this Project. There will be no charge to the Contractor for disposal of the Phase I excavated materials deemed unsuitable for placement in Phase II that require disposal at the active face of Phase III. The provisions in Section 9-

1.06 Changed Quantity Pay Adjustments of the 2015 State Standard Specifications shall not apply to this item.

- 13. Off-Site Disposal of Non-Conforming or Hazardous Materials (Bid Item 13)
 - a. Measured by Ton (TON). Measurement of impacted soil or nonconforming waste disposal will be made by mass (TON) of material removed from the Site and disposed of at an appropriate disposal facility.
 - b. Payment shall be by Ton (TON). Payment includes all costs for labor, materials, and equipment to excavate, stockpile on plastic until characterized, characterize through analytical testing, load, transport to Site scales for weight, haul to an approved disposal facility, and fee associated with the approved disposal facility as described in the Specifications and Construction Drawings. Provisions of 2015 State Standard Specifications Section 1-1.06 do not apply to this item.

14. Intermediate Soil Cover

(Bid Item 14)

- a. Measured by in-place Square Yard (SY). Measurement will be based on the surveyed area of the placed intermediate soil cover as required by the Construction Drawings and these Specifications. Contractor will be responsible for verifying the thickness, including installing, surveying, and removing thickness verification devices, and confirming by survey methods that the thickness is within the specified tolerances of these Specifications. Thickness verifications devices shall be installed at a minimum frequency of 5 per acre and consist of a 2-inch PVC with base plate or as approved by the Engineer. No adjustments will be made in the area for uneven contours or for overfilling beyond the vertical neat lines as shown on the Construction Drawings.
- b. Payment shall be made by the Square Yard (SY). Payment includes all costs for labor, materials, and equipment to excavate soils from the Engineer designated borrow area, haul, place, rough grade, moisture condition, compact, and prepare the finished surface as described in the Specifications and as shown on the Construction Drawings. Payment included all costs to provide, install, and remove thickness verification devices. The provisions in Section 9-1.06 Changed Quantity Pay Adjustments of the 2015 State Standard Specifications shall not apply to this item.

15. Stormwater Diversion Berm

(Bid Item 15)

a. Measured by Linear Foot of Stormwater Diversion Berm (LF).

Measurement of Stormwater Division Berm will be made by the surveyed

centerline length of constructed berm as shown on the Construction Drawings.

b. Payment shall be made by the Linear Foot (LF). Payment includes all costs for the labor, materials, and equipment to prepare subgrade, excavate soils from the Engineer designated borrow area, haul, place, rough grade, moisture condition and compact as described in the Specifications and as shown on the Construction Drawings. The provisions in Section 9-1.06 Changed Quantity Pay Adjustments of the 2015 State Standard Specifications shall not apply to this item.

16. Straw Wattles

(Bid Item 16)

- a. Measurement by Linear Foot (LF). Measurement of erosion control measures will be made by the surveyed centerline length of installed straw wattles. No adjustments will be made for uneven contours, for overlaps, seams, wastage, or for material that was damaged from either the fault or negligence of the Contractor.
- b. Payment shall be by the Linear Foot (LF). Payment includes all costs for the labor, materials, tools, and equipment to prepare surfaces, place, and install, and anchor straw wattles along at the locations shown on the Construction Drawings.

17. Erosion Control Mat

(Bid Item 17)

- a. Measurement by the square foot (SF) of area installed. Measurement based on a perimeter survey of the completed installation. The perimeter is defined as the neat line dimension shown on the Construction Drawings. The measured area includes erosion control mat placed in anchor trenches in accordance with the Specifications and to the neat line dimensions shown on the Construction Drawings. No measurement will be made for erosion control matting lost due to damage resulting from either the fault or the negligence of the Contractor. No adjustment will be made for uneven contours, for overlap at seams, or wastage.
- b. Payment shall be by the square foot (SF). Includes all costs for labor, materials, and equipment needed to furnish and install the erosion control mat, as approved by the Engineer and shown on the Construction Drawings and described in the Specifications. Payment includes all work to place and anchor erosion control mat on berms and in drainages as shown on the Construction Drawings, including subgrade preparation, material hauling, placement, and anchoring in accordance with the Drawings, Specifications, and manufacturer recommendations.

18. Permanent Erosion Control Mat

(Bid Item 18)

- a. Measurement by the square foot (SF) of area installed. Measurement based on a perimeter survey of the completed installation. No adjustment will be made for uneven contours, for overlap at seams, or wastage. No measurement will be made for permanent erosion control matting lost due to damage resulting from either the fault or the negligence of the Contractor. The perimeter is defined as the neat line dimension shown on the perimeter details and plans. The measured area includes permanent erosion control mat placed in anchor trenches in accordance with the Specifications and to the neat line dimensions shown on the Construction Drawings.
- b. Payment shall be by the square foot (SF). Includes all costs for labor, equipment, and materials required to furnish and install the permanent erosion control mat, including the 10-oz Non-Woven Geotextile backing, as approved by the Engineer, as shown on the Construction Drawings, and as described in the Specifications. Payment also includes all work to excavate, shape, prepare subgrade and otherwise construct the downchutes lined with permanent erosion control mat, including material hauling, placement and soil compaction, as well as supply, installation, and anchoring of permanent erosion control mat, as approved by the Design Engineer, in accordance with the Drawings, Specifications, and manufacturer recommendations.

19. 8-oz Non-Woven Geotextile

(Bid Item 19)

- a. Measurement by the square foot (SF) of area installed. Measurement based on a perimeter survey of the completed installation. No adjustment will be made for uneven contours, for overlap at seams, or wastage. No measurement will be made for geotextile lost due to damage resulting from either the fault or the negligence of the Contractor. The perimeter is defined as the neat line dimension shown on the perimeter details. The measured area includes geotextile placed in anchor trenches in accordance with the Specifications and to the neat line dimensions shown on the Construction Drawings.
- b. Payment shall be by the square foot (SF). Includes all costs for labor, equipment, and materials needed to furnish and install the geotextile as shown on the Construction Drawings and described in the Specifications. Partial payments for geotextile shall only be made after Contractor has installed geotextile, and the material and its installation has been accepted by the Engineer. Reference Technical Specification Section 02072 for acceptance criteria.

20. Rock Slope Protection, $D_{50} = 6$ "

(Bid Item 20)

- a. Measurement by the Square Feet (SF). Rock slope protection measured by square feet based on the neat line dimensions shown on the Construction Drawings. Contractor will be responsible for verifying the thickness of material placed. Measurements will not include excess rock slope protection delivered to the site but not used.
- b. Payment shall be by the Square Feet (SF). Payment includes full compensation for providing all labor, surveying, material, tools, excavation, grading, and incidentals required to supply and install rock slope protection as shown on the Construction Drawings. Payment also includes full compensation for supplying and installing the K-Rail used a splash block at downchute 7 as shown on the Construction Drawings.

21. Rock Slope Protection, $D_{50} = 8$ "

(Bid Item 21)

- a. Measurement by the Square Feet (SF). Rock slope protection measured by square feet based on the neat line dimensions shown on the Construction Drawings. Contractor will be responsible for verifying the thickness of material placed. Measurements will not include excess rock slope protection delivered to the site but not used.
- b. Payment shall be by the Square Feet (SF). Payment includes full compensation for providing all labor, surveying, material, tools, excavation, grading, and incidentals required to supply and install rock slope protection as shown on the Construction Drawings.

22. Earthfill Embankment

(Bid Item 22)

- a. Measurement for Earthfill Embankment shall be by the in-place (bank) Cubic Yard (CY). Earthfill Embankment shall be measured by comparing the as-built survey of the completed earthfill embankment to the as-built Phase I excavation survey and existing site grades east of Phase I. Topography of the Earthfill Embankment will be established by field survey establishing grades at a maximum 25-foot grid and established major grade breaks. Calculations will be made on an average end area basis vertically by 2-foot contour interval.
- b. Payment shall be by Cubic Yard (CY). Payment includes all costs for labor, materials, and equipment required to construct the new customer access road embankment including, but not limited to, surveying and laying out roadway alignment, preparing the pavement section subgrade, excavating soils from the Engineer designated borrow area, hauling, placing, rough and finish grading, moisture conditioning and compacting earthfill

embankment, and track walking slopes as shown on the Construction Drawings and described in the Specifications.

23. Class 2 Aggregate Base

(Bid Item 23)

- a. Final Pay [F].
- b. Final Pay [F]. This payment includes full compensation for providing all labor, surveying, material, tools, transport, moisture condition, compact with smooth drum roller, grade finish surface, and do all work as shown on the Construction Drawings and discussed in the Specifications.

24. Hot Mix Asphalt (HMA) Placement

(Bid Item 24)

- a. Measured by the Ton (TON). Measurement is based on Tons of Type A (3/4" Grading) Hot Mix Asphalt (HMA) delivered to the site and placed to the neat line dimensions shown on the Construction Drawings. No measurement will be accepted for placement of material outside the limits of pavement section shown on the Construction Drawings, for excess material delivered to the site, or for replacement of paving damaged at the fault or negligence of the Contractor.
- b. Payment shall be by the Ton (TON). Payment for HMA Placement includes full compensation for providing all labor, surveying, material, tools, and incidentals required to supply, place, spread, compact with smooth drum and pneumatic rubber-tired rollers to the finish grades shown on the Construction Drawings and to the tolerances allotted by the Specifications. Payment shall also include compensation for placement of any tack coats, HMA speed bump, development and submittal of hot mix formula mix design, and assisting quality control/assurance personnel in obtaining samples as needed.

25. Striping and Signage

(Bid Item 25)

- a. Measurement for Striping and Signage shall be by Lump Sum (LS).
- b. Payment for Striping and Signage shall be by Lump Sum (LS). Payment for Striping and Signage includes full compensation for providing all labor, surveying, material, tools, and incidentals required to supply and install signage and striping described in, and at the locations shown and on, the Construction Drawings. Payment shall also include procurement and installation of the Type III barricades as referenced in the Construction Drawings.

26. Midwest Guardrail System

(Bid Item 26)

- a. Measurement for Midwest Guardrail System shall be by the Linear Foot (LF). Measurement shall be by the surveyed length along the face of the installed Midwest Guardrail elements as shown on the Construction Drawings. No measurement will be accepted for overlaps of material or for material damaged at the fault or negligence of the Contractor.
- b. Payment for Midwest Guardrail System shall be by the Linear Foot (LF). Payment for Barrier Rail includes full compensation for providing all labor, surveying, material, tools, and incidentals required to supply and install the MidWest Guardrail System including long span sections, end treatments, and anchor assemblies along the access roadway as shown on the Construction Drawings and as described in the project Specifications and 2015 State Standard Specification Section 83.

27. HMA Dike (Bid Item 27)

- a. Measurement by Linear Foot (LF) of HMA Dike installed. Measurement shall be made by the surveyed length of the dike along the centerline of the dike. No measurement will be accepted for dike constructed outside the limits shown on the Construction Drawings.
- b. Payment by the Linear Foot (LF). Payment for HMA Dike placement includes full compensation for providing all labor, surveying, material, tools, and incidentals required to supply and install the dike as shown on the Construction Drawings and described in the Specifications. Payment includes compensation for tack coat between pavement surface and dike, and shaping of terminations at ends.

28. 18" Ø Corrugated Dual Walled HDPE Culvert

(Bid Item 28)

- a. Measurement by the Linear Foot (LF) of culvert installed. Measurement shall be made by the surveyed length along the centerline of the installed culvert.
- b. Payment shall be by the Linear Foot (LF). Payment shall include full compensation for providing all labor, material, tools, and incidentals required to excavate the pipe trench, supply and install pipe bedding, supply and install pipe zone and trench backfill, supplying and installing the pipe as shown in the Construction Drawings, supply and installation of all fittings, flared ends, and anchors as well as backfilling and compaction of the backfill and performing all work as shown in the Construction Drawings and as described in the Specifications.

29. 30" Ø Corrugated Dual Walled HDPE Culvert

(Bid Item 29)

- a. Measurement by the Linear Foot (LF) of piping installed. Measurement shall be made by the surveyed length along the centerline of the installed piping.
- b. Payment shall be by the Linear Foot (LF). Payment shall include full compensation for providing all labor, material, tools, and incidentals required to excavate the pipe trench, supply and install pipe bedding, supply and install pipe zone and trench backfill, supplying and installing the pipe as shown in the Construction Drawings, supply and installation of all fittings, drop inlet and trash rack, bends, flared ends, and anchors as well as backfilling and compaction of the trench backfill and performing all work as shown in the Construction Drawings and as described in the Specifications.

30. Concrete Valley Gutter

(Bid Item 30)

- a. Measured by the Cubic Yard (CY). Measurement is based on the Cubic Yards of concrete placed for the valley gutter to the neat line dimensions shown on the Construction Drawings. No measurement will be accepted for placement of material outside the limits of concrete valley gutter shown on the Construction Drawings, for excess material delivered to the site, or for replacement of concrete damaged at the fault or negligence of the Contractor.
- b. Payment shall be by the Cubic Yard (CY). Payment for Concrete Valley Gutter Placement includes full compensation for providing all labor, surveying, forms, material, tools, and incidentals required to supply, place, spread, consolidate, finish, and cure concrete to the finish grades shown on the Construction Drawings and to the tolerances allotted by the Specifications. Payment shall also include compensation for development and submittal of a concrete mix design, supplying and installing reinforcing steel, and assisting quality control/assurance personnel in obtaining samples as needed.
- 31. Stormwater Pollution Prevention Plan and Implementation (Bid Item 31)
 - a. Measured by the Lump Sum (LS).
 - b. Payment shall be by the Lump Sum (LS). Payment includes all costs for labor, materials, equipment, tools, and incidentals required to develop and implement a Stormwater Pollution Prevention Plan (SWPPP) consistent with the requirements of these Technical Specifications. Payment also includes all costs for providing labor and materials to install geosynthetic

liner for the low point in the Phase 1 excavation as shown on Sheet 5 of the Construction Drawings. Payment for this bid item shall also include all costs for maintaining all stormwater management best management practices (BMPs) until completed work has been accepted by the Engineer and cost for processing, submitting and fees associated with filing the Notice of Intent (NOI).

32. Finishing Roadway

(Bid Item 32)

- a. Measured by the Lump Sum (LS).
- b. Payment shall be by Lump Sum (LS). This payment includes full compensation for providing all labor, material, and tools to perform work as stated in Section 22 Finishing Roadway of the 2015 State Standard Specifications.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

END OF SECTION

SECTION 01330

SUBMITTALS

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Submittal Procedures.
- B. Construction Progress Schedules.
- C. Project Submittals.
- D. Proposed Products List.
- E. Shop Drawings.
- F. Product Data.
- G. Samples.
- H. Manufacturers' Installation Instructions.
- I. Manufacturers' Certificates.

1.2 RELATED SECTIONS

- A. Section 01321 Construction Schedule.
- B. Section 01450 Quality Control.

1.3 SUBMITTAL PROCEDURES

- A. The Submittal procedure shall generally be as required by the 2015 State Standard Specifications Sections 5-1.23 and the requirements of this Technical Specification. In the event of a conflict between these Specifications and the 2015 State Standard Specifications, these Technical Specifications shall take precedence.
- B. Transmit each submittal with a transmittal form in electronic format, such as pdf to the Engineer.
- C. Sequentially number the transmittal form. For revised submittals add a decimal, e.g. 1.0, 1.1, 1.2, etc.
- D. Identify Project Name, Contract Number, Contractor, Subcontractor or supplier;

pertinent drawing and detail number, and specification section number, as appropriate.

- E. Apply Contractor's stamp, signed or initialed certifying review, verifying that the products required, field dimensions, adjacent construction work, and coordination of information, is in accordance with the requirements of the Work and Contract Documents.
- F. Schedule submittals to expedite review by the Engineer and delivery in the time frame specified. Coordinate submission of related items.
- G. Allow 15 working days of review time for each submittal excluding delivery time to and from the Contractor.
- H. Identify variations from Contract Documents and Product or system limitations, which may be detrimental to successful performance of the completed work.
- I. Provide space for Contractor, County and/or Engineer's review stamps.
- J. If revisions and re-submittals are required, identify all changes made since previous submission.
- K. Distribute copies of reviewed submittals as appropriate. Instruct parties to promptly report any inability to comply with provisions.
- L. Submittals not requested will not be recognized or processed.
- M. The Contractor shall prepare a list of all required submittals with the status of review at the pre-construction meeting. This list shall be updated and submitted to the Engineer at the weekly progress meetings.

1.4 CONSTRUCTION PROGRESS SCHEDULES

- A. Submit initial schedule in duplicate within 5 days after execution of Contract.
- B. Revise and resubmit as required but no less than every 7 days. The revised schedule must show the original target schedule.
- C. Submit revised schedules during weekly progress meetings. If revisions to the schedule affect work by others, the Engineer must be notified 2 weeks prior to the change. No changes may be initiated without the written approval of the County.
- D. Submit a computer-generated schedule with a separate line for each item of work or operation identifying the first work day of each week.

- E. Show complete sequence of construction by activity, identifying work of separate stages and other logically grouped activities. Indicate the critical path, start, and finish, float dates, and duration.
- F. Indicate estimated percentage of completion for each item of work at each submission.
- G. Indicate submittal dates and review periods required for shop drawings, product data, samples, and product delivery dates, including those furnished by Engineer.

1.5 PROJECT-SPECIFIC PLANS

- A. Excavation Management Plan (EMP) The Contractor shall prepare an EMP to present the design of shoring, bracing, sloping, benching, or other provisions to be made for worker protection from the hazard of caving ground during the excavation of any trench or excavations 5 feet or more in depth. The EMP shall be submitted to the Engineer for review and approval at least 30 days prior to the start of excavation activities. The Contractor will not be allowed to start any work on-site until the EMP is approved by the Engineer. Refer to Section 02112 Waste Excavation, Relocation, and Placement for additional requirements.
- B. Stormwater Pollution Prevention Plan (SWPPP) Submit a SWPPP to the Engineer for review and approval prior to excavation of waste to be relocated that describes how leachate generation will be controlled during excavation activities and all materials, methods, and best management practices (BMPs) proposed to minimize erosion damage to the working area and to prevent unwanted discharge of sediment waters from the project site. See also, Specification Section 01570 for additional requirements. The SWPPP shall be submitted to the Engineer for review and approval at least 30 days prior to the start of excavation activities. The Contractor will not be allowed to start any work on-site until the SWPPP is approved by the Engineer. Refer to Section 01570 Temporary Controls for additional requirements.
- C. Dust Control Plan (DCP) Submit a DCP to the Engineer for review and approval prior to excavation of waste to be relocated that describes how the Contractor plans to control dust and abide by San Joaquin Valley Air Pollution Control District Rule 8021. The DCP shall be submitted to the Engineer for review and approval at least 30 days prior to the start of excavation activities. The Contractor will not be allowed to start any work on-site until the DCP is approved by the Engineer. Refer to Section 01570 Temporary Controls for additional requirements.
- D. Traffic Control Plan (TCP) Submit a TCP to the Engineer for review prior to excavation of waste to be relocated that describes how the Contractor proposes to manage construction traffic to avoid conflicts with ongoing AADS disposal

operations. The TCP should address all planned crossings, or control points, and shall use signage, traffic cones, and two traffic control points to control AADS customer traffic on the main landfill access road. Full time flaggers with real-time radio communications shall be stationed at traffic control points. The TCP shall be submitted to the Engineer for review at least 30 days prior to the start of excavation activities. The Contractor will not be allowed to start any work on-site until the TCP is approved by the Engineer. Refer to Section 01570 Temporary Controls for additional requirements.

- E. Waste Relocation Plan (WRP) Submit a WRP to the Engineer for review and approval prior to excavation of waste to be relocated that describes how the Contractor proposes execute the project. The WRP should address equipment type and numbers to be used for every aspect of the project. The WRP should also address the Contractor's Phase I waste excavation plan, including excavation sequencing, as well as the Phase II fill plan. The WRP shall be submitted to the Engineer for review and approval at least 30 days prior to the start of excavation activities. Execution of Phase II fill sequence shall follow plans; no deviation will be allowed. The Contractor will not be allowed to start any work on-site until the WRP is approved by the Engineer. Refer to Section 02112 Waste Excavation, Relocation, and Placement for additional requirements.
- F. Health and Safety Plan (HASP) Submit a HASP to the County outlining the Contractor's health and safety program considering the site specific hazards associated with the work to be completed. The HASP shall be submitted no later than 14 days prior to mobilizing to the Site. The Engineer may request that revision and/or edits be made and the HASP resubmitted. Refer to Section 01350 Health and Safety for additional requirements.
- G. Injury and Illness Prevention Plan (IIPP) Submit an IIPP to the Engineer no later than 14 days prior to mobilizing to the Site. The Engineer may request that revision and/or edits be made and the IIPP resubmitted. Refer to Section 01350 Health and Safety for additional requirements.

1.6 PROPOSED PRODUCTS LIST

- A. Within 5 days after date of County Contractor Agreement is executed, submit list of major products proposed for use, with name of manufacturer, trade name, and model number of each product.
- B. For products specified only by reference standards, give manufacturer, trade name, model or catalog designation, and reference standards.

1.7 SHOP DRAWINGS

A. Shop Drawing submittals shall be as required by the 2015 State Standard

- Specifications Section 5-1.23B(2) Shop Drawings. In the event of a conflict between these Technical Specifications and the 2015 State Standard Specifications, these Technical Specifications shall take precedence.
- B. Submit the number of opaque reproductions, which Contractor requires, plus three copies that will be retained by Engineer.
- C. Shop Drawings: Submit for review. After review, produce copies and distribute in accordance with the SUBMITTAL PROCEDURES article above and for record documents purposes described in Section 01700 Contract Closeout.

1.8 PRODUCT DATA

- A. Submit the number of copies, which the Contractor requires, plus three copies that will be retained by the Engineer.
- B. Mark each copy to identify applicable products, models, options, and other data. Supplement manufacturers' standard data to provide information unique to this Project.
- C. After review distribute in accordance with the Submittal Procedures article above and provide copies for record documents described in Section 01700 Contract Closeout.

1.9 SAMPLES

- A. Submit sample of imported soil material(s), on-site soil(s), and geosynthetic materials that represents the specified products. Coordinate sample submittals for interfacing work.
- B. For the soil samples, submit each sample in an air-tight sealed bucket and provide at least 50 pounds, unless otherwise stated in the individual specification sections.
- C. Include identification on each sample including source identification and full project information.
- D. Submit the number of samples specified in individual specification sections. The Engineer may retain all or a portion of each sample as a record of the submittal.

1.10 MANUFACTURER INSTALLATION INSTRUCTIONS

A. When specified in individual specification sections, submit three copies of printed instructions for delivery, storage, assembly, installation, start-up, adjusting, and finishing to the Engineer.

B. Indicate special procedures, perimeter conditions requiring special attention, and special environmental criteria required for application or installation.

1.11 MANUFACTURER CERTIFICATES

- A. When specified in individual specification sections, submit manufacturer's certificates in specified quantities.
- B. Indicate material or product conforms to or exceeds specified requirements. Submit supporting data, affidavits, certifications, and quality control testing.
- C. Certificates must be specific to the material or product delivered to the site.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

END OF SECTION

SECTION 01350

HEALTH AND SAFETY

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes general requirements for:
 - 1. Protection of health and safety of personnel.
 - 2. Additional considerations for Contractor's safety program.
- B. The Contractor shall also submit their Code of Safe Practices (CSP) for review. The CSP shall be submitted to the Engineer no later than 14 days prior to mobilizing to the Site.
- C. The provisions of this section are supplementary to other provisions specified elsewhere in the Contract Documents.
- D. Nothing in this section shall preclude the Contractor from complying with the more stringent requirements of the applicable federal, state, county, and industry standards, rules, and regulations.

1.2 RELATED SECTIONS

- A. California Department of Transportation (Caltrans) Standard Specifications, 2015.
- B. Section 1570 Temporary Controls.

1.3 REFERENCE

A. Operational Health and Safety Plan, December 2019, by Blue Ridge Services.

1.4 SUBMITTALS

- A. The Contractor shall prepare and submit a Health and Safety Plan (HASP) outlining the Contractor's health and safety program considering the site specific hazards associated with the work to be completed. The HASP shall be submitted to the Engineer no later than 14 days prior to mobilizing to the Site. The Engineer may request that revision and/or edits be made and the HASP resubmitted.
 - 1. The HASP shall be prepared with full consideration and reference to the Operational Health and Safety Plan prepared by Blue Ridge Services, dated December 2019.

B. The Contractor shall prepare and submit an Injury and Illness Prevention Plan (IIPP). The IIPP shall be submitted to the Engineer no later than 14 days prior to mobilizing to the Site. The Engineer may request that revision and/or edits be made and the IIPP resubmitted.

1.5 SPECIAL SAFETY PRECAUTIONS

- A. This work will be performed at an active waste disposal site. County and public vehicles will generally not be restricted in their use of the site. The Contractor shall take all precautions to protect County equipment and staff, the general public, and their own workers. The IIPP shall address personnel and traffic safety procedures.
- B. Because this project is located at an active landfill site and possibly in an area subject to landfill gas migration, the Contractor shall become familiar with the potential hazards associated with landfill gas.
- C. The following landfill and gas related information is included to assist the Contractor and is not intended to encompass all aspects to protect the workers or to comply with applicable regulations.

1.6 POTENTIAL FOR HAZARDS

- A. Landfill gases usually vent to the atmosphere through the cover soils and exposed wastes, but may migrate laterally to adjacent areas depending on site and weather conditions.
- B. Landfill gases have the potential to create the following hazardous conditions if not controlled or recognized:
 - 1. Fires may start spontaneously from exposed and/or decomposing refuse.
 - 2. Fires and explosions may occur from the presence of methane gas.
 - 3. Landfill gases may cause an oxygen deficiency in underground trenches, excavations, vaults, conduits, and structures.
 - 4. Hydrogen sulfide, a highly toxic and flammable gas, or other toxic gas may be present.
 - 5. Possible caving of trenches and excavations may occur when working over or in refuse fills and excavations.

1.7 SAFETY PRECAUTIONS

A. In addition to conforming to the safety rules and regulations of governmental authorities having jurisdiction, the Contractor shall take the following precautionary measures:

- 1. Smoking and vaping is prohibited on the landfill property.
- 2. The use of explosives or firearms is prohibited on the site.
- B. The Contractor may encounter explosive and/or toxic gases during construction. If gases are encountered within the project area the Contractor will stop work and notify the County, Engineer, OSHA, Cal-OSHA and all other agencies requiring notification.
- C. If gases are encountered, all of the Contractors and employees working within the area will need to have hazardous waste operations and emergency response (HAZWOPER) training.
- D. Contractor's site specific safety program, in the form of an IIPP, shall include the following measures at a minimum:
 - 1. Shall comply with the requirements of OSHA, Cal-OSHA and all other regulatory agency requirements.
 - 2. Inhalation of landfill gases shall be avoided. Such gases or oxygen deficient air may cause nausea and dizziness, which could lead to accidents. Work should proceed in a direction upwind of the excavation where possible, unless the excavation is constantly monitored and declared safe.
 - 3. Workers shall avoid contact with exposed refuse, condensate, or leachate. Irritants or hazardous materials may be present.
 - 4. Fire extinguishers with a rating of at least A, B, and C shall be available at all times on the Site.
 - 5. Start-up and shutdown of equipment shall be avoided in areas of exposed refuse.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

QUALITY CONTROL

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Acceptance or quality assurance testing by Engineer.
- B. Quality control testing by Contractor.
- C. Certificates of compliance.

1.2 SOURCE OF MATERIALS

A. Contractor must notify Engineer in writing of the sources from which it proposes to obtain material requiring approval, certification, or testing. Such notification must be made as soon as possible after award of Contract but no later than 5 days after receipt of the Notice to Proceed.

1.3 ACCEPTANCE TESTING

- A. Acceptance testing is the testing of materials prior to their use in the work and also any testing deemed necessary by Engineer for acceptance of the completed work. Engineer will perform acceptance testing of materials and workmanship in accordance with the Contract Documents and reserves the right to perform additional testing at any time to assess conformance with the requirements of the Contract Documents.
- B. Acceptance testing by Engineer is not to be considered as a replacement for control testing conducted by Contractor or a manufacturer producing materials for Contractor. Acceptance testing will be at the expense of the County.
- C. Quality assurance testing, as defined in California Code of Regulations Title 27 Section 20164, will be carried out in general accordance with the American Avenue Disposal Site's Construction Quality Assurance Plan for the Phase I Waste Relocation project prepared by Geo-Logic Associates dated September 2021.

1.4 QUALITY CONTROL TESTING

A. Quality control testing is the testing of materials prior to their delivery from a manufacturer, or during construction, such as soil compaction testing, and such other tests as are specified in the various sections of the Specifications to ensure compliance with the Contract Documents. Contractor must assume full responsibility for quality control testing and give sufficient notice to Engineer to

permit it to witness the tests. Quality control testing is at the expense of Contractor and where specifically required, performed by an independent testing firm.

- B. Submit the name, address, and qualifications, together with the scope of proposed services of the proposed testing firm(s) to Engineer for approval at least 14 days prior to the scheduled commencement of any work involving such testing.
- C. Within 5 days after completion of testing performed by or for the Contractor, submit test results to the Engineer. Identify test reports with the information specified for samples in Section 01330 and additionally, the name and address of the organization performing the test, and the date of the tests.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

CONSTRUCTION FACILITIES

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Construction facilities required for the construction of the permanent facilities specified under the Scope of Work of this Contract.
- B. Construction facilities include furnishing of all equipment, materials, tools, accessories, incidentals, labor, and performing all work for the installation of equipment and for construction of facilities, including their maintenance, operation, and removal, if required, at the completion of the Work under the Contract.

1.2 RELATED SECTIONS

- A. Section 01110 Summary of Work.
- B. Section 01570 Temporary Controls.

1.3 DEFINITION

- A. Construction facilities include, but are not limited to, the following temporary offices, utilities, equipment, materials, facilities, areas, and services:
 - 1. Contractor's Field Office.
 - 2. Parking Areas.
 - 3. Temporary Roads.
 - 4. Storage of Materials and Equipment.
 - 5. Construction Equipment.
 - 6. Temporary Sanitary Facilities.
 - 7. Temporary Electric Power.
 - 8. Temporary Water.
 - 9. First Aid Facilities.
 - 10. Security.

1.4 REFERENCES

A. Construct/install, maintain and operate construction facilities in accordance with the applicable federal, state, and local laws, rules, codes, and regulations. Notwithstanding contrary provisions of General Conditions, Special Conditions, and 2015 State Standard Specifications, nothing in the Construction Drawings and Specifications shall be construed to permit work not conforming to the above.

1.5 GENERAL REQUIREMENTS

- A. Contractor is responsible for furnishing, installing, constructing, operating, maintaining, removing and disposing of the construction related facilities, as specified in these Specifications, and as required by Engineer for the completion of the Work under the Contract.
- B. Locate and maintain construction facilities in a clean, safe, and sanitary condition at all times until completion of the Contract.
- C. The requirements specified herein are in addition to any requirements specified elsewhere in the Contract Documents. Construction facilities must meet the requirements for all-weather service.
- D. Minimize land disturbances related to the construction facilities to the greatest extent possible and restore land, to the extent reasonable and practical, to its original contours by grading to provide positive drainage and by seeding the area to match with existing vegetation, or as specified elsewhere. All debris or other disturbances resulting from the Contractor's actions shall be removed by the Contractor to the satisfaction of the Engineer.
- E. Design and construct utilities to provide uninterrupted service.

1.6 FIELD OFFICE

- A. Contractor shall provide an office for his own staff and office equipment.
- B. The location of the office must be approved by Engineer.
- C. If required by the Contractor, the Contractor shall install telephone, fax, and internet services to their office. The Contractor shall be responsible for paying all connection fees, extension of lines, and service charges for telephone service to their office.

- D. If required by the Contractor, the Contractor shall install temporary electrical power to their office. The Contractor shall be responsible for paying all connection fees and service charges for temporary power for their office.
- E. Sanitary sewer hookup is not available at this location.

1.7 PARKING AREAS

- A. Contractor will provide parking area for maintenance and delivery vehicles, the Engineer, and Contractor's representatives, and other authorized visitors. Parking for personal cars shall be limited to the field office area(s).
- B. Contractor shall clean and maintain designated parking areas weekly at a minimum, or as required by the Engineer.
- C. Contractor's personnel shall avoid parking vehicles where they may interfere with public traffic, emergency access, site operations, or construction activity, whether part of this Project or work by others.

1.8 TEMPORARY ROADS

A. General.

- 1. Temporary roads are existing roads that are improved, or new roads constructed by the Contractor for convenience of the Contractor in the performance of the Work under the Contract.
- 2. Coordinate construction with the Engineer.
- 3. If applicable, coordinate all road construction activities with local utilities, fire and police departments.
- 4. Keep erosion to a minimum and maintain suitable grade and radii of curves to facilitate safety and ease of movement of vehicles and equipment.
- 5. Furnish and install longitudinal and cross drainage facilities including, but not limited to, ditches, structures, pipes and the like.
- Clean equipment so that mud or dirt is not carried onto public roads.
 Clean any mud or dirt transported by equipment onto paved roads both on site and off site.
- 7. Maintain all access roads, and/or improved exiting roads, so that they remain drivable during all weather conditions and so they do not pose safety issues to those persons who use them. Conditions that should be corrected as soon as practicable include, but are not limited to: rutting,

soft and/or saturated areas, potholes, excessive wash-boarding as established by the Engineer.

1.9 STORAGE OF MATERIALS AND EQUIPMENT

- A. Contractor shall make arrangements for storage areas for materials and equipment. Locations and configurations of such facilities are subject to the acceptance of Engineer.
- B. Confine all operations, including storage of materials, to approved areas. Contractor is liable for any and all damage caused during such use of property of the Engineer or others. Materials shall be Stored in accordance with manufacturer's instructions when applicable.
- C. Store construction materials and equipment within boundaries of designated areas. Storage of gasoline or similar fuels must conform to state and local regulations and be limited to the areas approved for this purpose by the Engineer.
- D. Contractor shall provide a Safety Data Sheet (SDS) for all hazardous materials to be handled and/or stored on the Site. In addition, Contractor's handling and storing procedures shall comply with the manufacturer's instructions, SDS, and NIOSH requirements.

1.10 CONSTRUCTION EQUIPMENT

- A. Erect, equip, and maintain all construction equipment in accordance with all applicable statutes, laws, ordinances, rules, and regulations of Engineer or other authority having jurisdiction.
- B. Provide and maintain scaffolding, staging, runways, hoists, barricades, and similar equipment required for performance of the Contract. Provide hoists or similar equipment with operators and signals, as required.
- C. Provide, maintain, and remove upon completion of the Work, all temporary rigging, scaffolding, hoisting equipment, debris boxes, barricades around openings and excavations, fences, ladders, and all other temporary work, as required for all work hereunder unless otherwise directed by Engineer.
- D. Construction equipment and temporary work must conform to all the requirements of state, county, local authorities, OSHA, and underwriters, which pertain to operation, safety, and fire hazard. Furnish and install all items necessary for conformity with such requirements, whether or not called for under separate sections of these Specifications.

1.11 TEMPORARY SANITARY FACILITIES

- A. Provide temporary sanitary facilities for use by all employees and persons engaged in the work, including subcontractors, their employees and authorized visitors.
- B. Sanitary facilities include enclosed chemical toilets and washing facilities. These facilities must meet the requirements of local public health standards. Open pit or trench latrines are not permitted.
- C. Locate sanitary facilities as approved by Engineer, and maintain in a sanitary condition during the entire course of the work.

1.12 TEMPORARY ELECTRIC POWER (Optional)

- A. Provide and maintain during the course and progress of the Work all electrical power and wiring requirements to facilitate the work of all trades and services associated with the work. Make arrangements with the applicable serving utility company or provide generators and pay all charges for providing and maintaining electrical service including usage costs at the site unless otherwise approved by the Engineer. Furnish all temporary wiring, feeders, and connections.
- B. Routing of temporary conductors, including welding leads, must not create a safety hazard nor interfere with operation and maintenance of existing facilities.
- C. Install all temporary wiring in accordance with the applicable requirements of the local electrical code.
- D. Provide power and lighting to field office, and for Work as required, at no extra cost to County.

1.13 TEMPORARY WATER

- A. General: Temporary water for potable use by Contractor and their Subcontractors shall be provided by the Contractor at no additional cost to the County. Construction water shall be available from on-site sources to the contractor and will be available at locations designated by the Engineer, reference Specification 01110, Part 1, Section 1.3.
- B. Potable Water: Contractor shall provide chilled drinking water in bottles for his own use.

1.14 FIRST AID FACILITIES

A. Provide first aid equipment and supplies to serve all Contractor personnel at the Site.

1.15 SECURITY

- A. Make all necessary provisions and be responsible for the security of the Work and the site until final inspection and acceptance of the Work unless otherwise approved by the Engineer. In no case shall the Engineer be responsible for the security of the Contractor's supplies, property, or equipment.
- B. No claim shall be made against the County by reason of any act of an employee or trespasser, and the Contractor shall make good all damage to Site property resulting from their failure to provide adequate security as specified.
- C. Security measures shall be at least equal to those usually employed by the County to protect its existing facilities during normal operations (i.e. checkin/out, fencing, etc.), but should also include such additional security fencing, barricades, lighting, and other measures as required to protect the site facilities and contents.

1.16 SHUT-DOWN TIME OF SERVICES

A. Do not disconnect or shut down any part of existing utilities and services, except by express permission of County.

1.17 MAINTENANCE

A. Maintain all construction facilities, utilities, temporary roads, services to office, equipment, and the like in good working condition as required by Engineer during the term of the Contract.

1.18 STATUS AT COMPLETION

- A. Upon completion of the Work, or prior thereto when so required by the Engineer, the Contractor shall:
 - 1. Repair damage to roads caused by or resulting from the Contractor's work until accepted by the Engineer until accepted by the Engineer.
 - 2. Remove and dispose of all construction facilities including office trailers, and other facilities and utilities including all concrete foundations. Similarly, return all areas utilized for temporary facilities to substantially their near original, natural state, or as otherwise indicated or directed.

- B. Obliterate temporary roads built for Contractor's convenience and restore the area to near original conditions to the extent practicable unless otherwise approved by the Engineer.
- C. Any damage to the County's landfill infrastructure (roads, drainage systems, water supply pond, etc.) shall be repaired by the Contractor to match the predamage condition at no extra cost to the County. The Contractor shall report (in writing) any damage to the Engineer within 7 days from the time the damage is discovered.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

TEMPORARY CONTROLS

PART 1 GENERAL

1.1 SECTION INCLUDES:

- A. Summary.
- B. Related Sections.
- C. Applicable Publications.
- D. Submittals.
- E. Dust Control.
- F. Pollution Control.
- G. Traffic and Safety Controls.
- H. Categorically Exempt.
- I. Air Pollution Controls.
- J. Maintenance.
- K. Status at Completion.

1.2 SUMMARY

- A. Section includes temporary controls required during the term of the Contract for the protection of the environment, and the health and safety of workers and general public.
- B. Temporary controls shall include furnishing all equipment, materials, tools, accessories, incidentals and labor, and performing all work for installation of equipment and construction of facilities, including their maintenance and operation during the term of the Contract.
- C. Temporary controls shall include, but not be limited to, the following:
 - 1. Dust control.
 - 2. Noise control.

- Pollution and sediment control.
- 4. Traffic and safety controls.
- 5. Categorically Exempt.
- 6. Air pollution control.
- 7. Protection of the existing Landfill Gas System (LGS) components.
- 8. Protection of existing liner and LCRS components of Phase II.
- 9. Protection of existing monitoring systems.
- 10. Protection of existing roads and fences.
- D. The work shall be performed as specified in this Specification and as required by the Engineer. The equipment and accessories shall be maintained in clean, safe, and sanitary condition at all times until completion of the Contract.
- E. Upon completion of the Contract, the temporary controls shall be left in the status specified in Section 1.13 of this Specification.
- F. The requirements specified herein are in addition to requirements specified elsewhere in the Contract Documents. Temporary controls shall meet the requirements for all-weather service.
- G. All land disturbances related to the temporary controls shall be minimized to the greatest extent possible and the land restored, to the extent reasonable and practical, to its original contours by grading to provide positive drainage.

1.3 RELATED SECTIONS

- A. Section 01110 Summary of Work.
- B. Section 01520 Construction Facilities.

1.4 APPLICABLE PUBLICATIONS

A. All required facilities, equipment, and utilities shall also be constructed, installed, maintained, and operated consistent with applicable federal, state, county, and utility laws, rules, and regulations. Notwithstanding contrary provisions of General Conditions and Special Conditions, nothing in the Construction Drawings and Specifications shall be construed to permit work not conforming to such laws, rules, and regulations.

1.5 SUBMITTALS

A. The Contractor shall submit to the Engineer, for approval, a Traffic Control Plan

(TCP).

- 1. At a minimum the TCP shall include:
 - a. Traffic flow map, including Contractor's equipment and landfill traffic flow patterns
 - b. Alternate routes
 - c. Times of day and schedule for traffic plan operations
 - d. Locations of signs and traffic control devices and their types (if required)
 - e. Flag person's number and locations (if required)
- 2. The TCP shall be submitted no later than 30 days prior to the scheduled first day of construction. The Engineer may provide comments/request edits and require the resubmission of the TCP.
- B. The Contractor shall prepare an Environmental Monitoring and Control Plan (EMCP) describing all fugitive dust control and air monitoring measures to be implemented before, during, and after all work activity for approval by the Engineer.
 - 1. At a minimum the EMCP shall include the following information:
 - a. How the Contractor intends to meet the requirements of the San Joaquin Valley Air Pollution Control District (SJVAPCD) air quality requirements discussed under Rule 8021 (dust control)
 - b. How the Contractor plans to control vectors during the course of the Project
 - c. How litter will be controlled during the Project
 - d. Method of odor monitoring and control
 - e. Air quality monitoring for worker safety
- C. A Stormwater Pollution Prevention Plan (SWPPP) shall be prepared by the Contractor for Engineer approval.
 - 1. The SWPPP shall include a list of potential pollution sources and measures that will be implemented to address these issues. Additionally, the SWPPP shall include a discussion of how leachate generation will be prevented, minimized, and handled if developed.
 - 2. The SWPPP should be prepared in compliance with Caltrans SWPPP Preparation Manual and must be prepared using the latest template posted on the Construction Stormwater Website.

- 3. The SWPPP shall be submitted no later than 30 days prior to the scheduled first day of construction. The Engineer may provide comments/request edits and require the resubmission of the SWPPP. The SWPPP shall be submitted to the SMARTS website.
- 4. The Contractor shall complete the Notice of Intent (NOI) filing process started by the County on the State Water Resources Control Board (SWRCB) website using information available in the Contract Documents and information provided by the Engineer.
- D. A Dust Control Plan (DCP) shall be submitted to the County for review and approval by the Engineer prior to excavation of waste to be relocated. The Plan shall describe how the Contractor plans to control dust and abide by San Joaquin Valley Air Pollution Control District Rule 8021. The DCP shall be submitted to the Engineer for review and approval at least 30 days prior to the start of excavation activities. The Contractor will not be allowed to start any work on-site until the DCP is approved by the Engineer.
- E. Construction on Site shall not commence until the TCP, EMCP, SWPPP and DCP have been reviewed by the Engineer and all measures are in place.

1.6 DUST CONTROL

- A. The Contractor shall be responsible for providing adequate dust control measures during the term of the Contract. Dust palliatives shall not be used without prior written authorization from the Engineer.
- B. Dust control shall consist of furnishing water supply, required equipment, additives, accessories, and incidentals, and carrying out proper and efficient measures wherever and as often as necessary to reduce dust nuisance, and to prevent dust originating from construction operations during the completion of the Contract, as required by the Engineer.
- C. Water shall be applied by means of pressure type distributors or pipelines equipped with a spray system or hoses with nozzles that will insure a uniform application of water.
- D. All equipment used for the application of water shall be equipped with a positive means of shut-off.
- E. Unless otherwise permitted by the Engineer, or unless all the water is applied by means of pipelines, at least one functional mobile unit with a minimum capacity of 5,000 gallons shall be available at the Site in operating condition for applying water at the Site during construction.
- F. Fugitive dust emissions shall be controlled such that violations of the SJVAPCD Rule

- 8021 do not occur. Fines issued as a result of violating SJVAPCD Rule 8021 will be solely the responsibility of the Contractor.
- G. Dust Control shall meet requirements of the "Title V Permit to Operate" included in the Project Details section of the Specifications.

1.7 POLLUTION CONTROL

- A. Pollution of Waterways: The Contractor's construction and related activities shall be performed by methods that prevent entrance or accidental spillage of solid or liquid matter, contaminants, debris, and other objectionable pollutants and wastes into streams, water courses (flowing or dry), and underground water sources. Such pollutants and wastes will include, but will not be restricted to refuse, earth and earth products, garbage, cement, concrete, sewage effluent, industrial waste, radioactive substances, hazardous chemicals, oil and other petroleum products, aggregate processing tailings, and mineral salts. Pollutants and wastes shall be disposed of consistent with applicable permit provisions or in a manner acceptable to and approved by the Engineer. A Stormwater Management Plan shall be prepared by the Contractor prior to the start of work that identifies potential pollution sources and measures that will be implemented to address these issues.
- B. Storage and Disposal of Petroleum Products:
 - 1. Petroleum products covered by this section include gasoline, diesel fuel, lubricants, heating oils, and refined and used oil. During project construction, all petroleum products shall be stored in such a way as to prevent contamination of all ground and surface waters.
 - 2. Lubricating oil may be brought into the project area in steel drums or other means, as the Contractor elects. If the total volume of stored oil is greater than 1,320 gallons, then the Contractor shall provide secondary containment facilities. Used lubricating oil shall be stored in steel drums, or other approved means, and shall be returned to the supplier for disposal. It shall not be burned or otherwise disposed of at the project area.
 - 3. If the total volume of stored petroleum products is greater than 1,320 gallons and these products are stored aboveground, the Contractor shall prepare a spill prevention control and countermeasure plan consistent with applicable EPA and other state regulations.

1.8 TRAFFIC AND SAFETY CONTROLS

A. The Contractor shall prepare a Traffic Control Plan (TCP) describing all actions that will be taken and/or implemented to provide a safe work site and to avoid conflicts with ongoing disposal site traffic.

- B. The Contractor may post construction areas and roads with traffic control signs or devices used for protection of workmen, the public, and equipment. The signs or devices shall conform to the American National Standards Institute Manual on Uniform Traffic Control Devices for Streets and Highways, and the Standard Construction Specifications.
- C. Signs or traffic control devices shall be removed or covered as soon as they have served their purpose. It is particularly important to remove any markings on road surfaces which under conditions of poor visibility could cause a driver to turn off the road or into traffic moving in the opposite direction.
- D. Barricades for protection of employees shall conform to the portions of the American National Standards Institute Manual on Uniform Traffic Control Devices for Streets and Highways relating to barricades.
- E. Flag persons, properly equipped with International Orange protective clothing and flags, shall be provided at all such times, as necessary, to direct or divert pedestrian or vehicular traffic.
- F. The Contractor shall construct and maintain fences, planking, barricades, lights, shoring, and warning signs as required by local authorities and federal and state safety ordinances, and as required, to protect the property from injury or loss and as necessary for the protection of the public, and provide walks around any obstructions made in a public place for carrying on the work covered in this section. All such protection shall be left in place and maintained until removal is authorized.
- G. In addition, the Contractor shall guard and protect all workers, pedestrians, and the public from excavations, blasting operations, construction equipment, all obstructions, and other dangerous items or areas by means of adequate railings, guard rails, temporary walks, barricades, warning signs, sirens, directional signs, overhead protection, planking, decking, danger lights, etc.
- H. As shown on the Construction Drawings, construction access to the excavation area will be on the east side of Phase I. Access roads shown on the Construction Drawings are conceptual and subject to change throughout the Project per Contractor requirements and based on equipment and field conditions. All changes shall require written approval of the Engineer.
 - I. The Contractor shall utilize signage, traffic cones, and two traffic control points to control AADS customer traffic on the main landfill access road. Full time flaggers shall be stationed at traffic control points.
 - J. Construction access to the Phase II area shall be from the main landfill access road at the curve on the northeast corner of Phase II. At that location, a flagger

with radio contact shall be present to direct traffic to minimize disruption of normal landfill traffic operations.

1.9 AIR POLLUTION CONTROL

A. The Contractor shall comply with all air pollution control rules, regulations, ordinances, and statutes which apply to any work performed pursuant to the contract, including, but not limited to, any air pollution control rules, regulations, ordinances, and statutes, specified in Section 11017 of the Government Code.

1.10 MAINTENANCE

- A. Contractor shall maintain all temporary controls in good working condition during the term of the Contract for the safe and efficient transport of equipment and supplies, and for construction of permanent works, as required by the Engineer. Contractor shall be responsible for the maintenance of all roads used by the Contractor during the entire construction period.
- B. The Contractor shall maintain all construction stormwater controls and measures throughout the course of the entire construction project until such time that the Engineer has accepted the work in writing and has given explicit notice that the project, or specific portion thereof, has been accepted and the Contractor is no longer responsible for erosion control and protection of such.
 - Until such time that the Engineer accepts the project, or specific portion thereof, the Contractor is solely responsible for the repair of all work areas that occurs as the result of erosion, sedimentation, or other precipitation related damages. The repair of such damages shall be at the Contractor's sole expense, and shall be completed to the satisfaction of the Engineer.

1.11 STATUS AT COMPLETION

A. Upon completion of the work, or prior thereto, when so required by the Engineer, Contractor shall remove all temporary controls, and restore disturbed areas as required by the Engineer.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

A. Upon receipt of the Notice to Proceed, the Contractor shall furnish, mobilize, and install such temporary works, materials, equipment, supplies, and personnel as necessary for the successful completion of the work. The Contractor shall also operate and maintain temporary works and equipment throughout the duration

of construction. All temporary works, such as sanitation facilities and construction stormwater management, shall fully comply with applicable rules and regulations of the governing authorities.

LAYOUT OF WORK AND SURVEYS

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes general requirements for survey work to be provided by the Contractor for the following:
 - 1. Setting offset stakes, slope stakes, and grade stakes for field layout of features for performance of the Work.
 - 2. Surveys for measurement of quantities for payment for all pay items except waste removal from Phase I and relocation into Phase II as described in Section 01290 Measurement and Payment.
 - 3. As-built Drawings.

1.2 DESCRIPTION

- A. Control and Reference Points. The control and reference points provided by the County include monuments and elevation bench marks in the vicinity of the Project. If displaced during the project, replacement of these reference points will be at the expense of the Contractor.
- B. The Engineer reserves the right to perform any desired checking and correction of the Contractor's layout work relative to County's surveys but this does not relieve the Contractor of the responsibility for adequate performance of their Work.
- C. Equipment and Personnel. Provide instruments and other survey equipment that are accurate, suitable for the surveys required in accordance with recognized professional standards and in proper condition and adjustment at all times. Perform surveys under the direct supervision of a California licensed professional surveyor.
- D. Field Notes and Records. Record surveys in field notebooks or approved electronic device.
- E. Use by the County. The County may at any time use line and grade points and markers established by the Engineer or Contractor. The Contractor's surveys are a part of the Work and may be checked by the County or representatives of the County at any time.
- F. Contractor will furnish all necessary detail surveys including all lines, grades, and

elevation appropriate to control construction. At a minimum, construction surveys are required for top and bottom of intermediate cover on Phase I and Phase II and final, finished excavation grades for Phase I. Note that monthly drone surveys for pay items will be conducted by the Construction Management Team.

1.3 RELATED SECTIONS

A. Section 01290 - Measurement and Payment.

1.4 SURVEYS FOR LAYOUT AND PERFORMANCE WORK

- A. Vertical datum for all surveys is NGVD 29. Horizontal survey datum shall be NAD83 US Survey Feet, CCS83, Zone 4.
- B. Contractor will perform all surveys for layout of the work, reduce the field notes, make necessary calculations, and prepare drawings necessary to carry out such work. Contractor's layout work will include:
 - 1. Slope staking for Phase I waste relocation excavation grading at 50-foot grid and grade breaks.
 - 2. Control staking for base of intermediate cover and top of intermediate cover for layer to establish thickness at 50-foot grid and grade breaks.
 - 3. All as-built surveys specified in this section.
 - 4. Surveys to measure completed units of work specified in this section.
- C. Contractor must perform all additional slope staking, off-setting, and other control staking necessary to perform the work.
- D. County will provide aerial photos for Phases I and II to start project.

1.5 SURVEYS FOR AS-BUILTS AND MEASUREMENT FOR PAYMENT

A. When the Specifications or Engineer require Bid Schedule items of work to be measured by surveying methods, Contractor shall perform the surveys unless noted otherwise in the Measurement and Payment section of the Technical Specifications (Section 01290). All such surveys, including control surveys for establishing the measurement reference lines, shall be performed by a duly qualified and California licensed surveyor in the presence of the Contractor who will provide notice so Engineer may witness the surveying operation. Engineer may independently check calculations of final quantities for payment purposes. A duplicate of the note reductions and calculations will be given to the Engineer. All calculated quantities shall be certified by a California licensed surveyor as to accuracy.

- B. For surveys other than aerial topographical surveys, a 50-foot as-built grid shall be used to confirm minimum thicknesses and lines and grades of finished surfaces.
- C. Contractor will provide the Engineer with As-Built Drawings that show the listed items below. Contractor will submit survey information for items listed above to the Engineer before the items are covered.
 - 1. Topography that depicts the base of the Phase I excavation following excavation.
 - Topography that depicts the toe of slope of the customer access road embankment and the top paved section centerline and edge of pavement.
 - 3. Topography of the Phase II intermediate soil cover within the limits of work.
 - 4. Topography that depicts the top of earthfills.
 - 5. Survey that depicts breaklines for top and bottom of stormwater diversion berm.
 - 6. Location of decommissioned groundwater monitoring wells.
 - 7. Topography that depicts the top of waste within Phase I and Phase II.
 - 8. Invert and top elevation of drop inlets.
 - 9. Survey of installed culverts at 50-foot intervals at invert.
 - 10. Invert of all constructed stormwater downchutes.
- D. Contractor to provide surveys to measure the following items:
 - 1. Actual area (corrected for slope) of re-vegetation
 - 2. Actual area (corrected for slope) of Phase II soil wedge buttress fill/waste fill preparation
 - 3. Actual area (corrected for slope) of erosion control matting
 - 4. Volume of earthfill
 - 5. Volume of intermediate cover soil
 - 6. Length of pipe
 - 7. Length of channels
- **E.** The Engineer may perform independent checks.
- F. Contractor will provide As-Built Drawings on 22" x 34" size drawings, and on computer disk in an approved version of AutoCAD. Use the coordinate system

shown on the Construction Drawings. The As-Built Drawings shall show all relevant features of the phase, including access roads, contours (2-ft. interval), aerial survey control points, hinge lines, and coordinates of all riser pipes, and other permanent design related structures.

1.6 SURVEYING ACCURACY AND TOLERANCES IN SETTING OF SURVEY STAKES

- A. Perform control traverse field surveys and computations to an accuracy of at least 1:10,000.
- B. The tolerances applicable in setting survey stakes are as set forth below. Such tolerances cannot supersede stricter tolerances required by the Construction Drawings or Specifications, and cannot otherwise relieve the Contractor of responsibility for measurements in compliance therewith.

| Type of Mark | <u>Horizontal Position</u> | <u>Elevation</u> |
|----------------------------------|----------------------------|------------------|
| Permanent reference points | 1 in 10,000 | ±0.01 ft. |
| General excavation and earthwork | 1 in 2,000 | ±0.10 ft. |

- C. Tolerances for designed thickness shown on the Construction Drawings and for elevations shown on the Construction Drawings are ±0.10 foot unless otherwise specified.
- D. Surveyor must be licensed in the State of California.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

A. The Contractor shall engage the services of a qualified utility locator service to positively identify the location of the buried 480-volt electrical line within the work area as shown on the Construction Drawings. Non-invasive methods shall be employed. No pot holing or excavations of any type shall be allowed above or in the vicinity of the buried 480-volt electrical line. Once the buried 480-volt electrical line is located, Contractor shall install visible markers identifying the alignment of the buried line, and maintain them for the duration of the waste relocation project.

MATERIAL AND EQUIPMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Products.
- B. Transportation and handling.
- C. Storage and protection.

1.2 PRODUCTS

- A. Products: Means new material, machinery, components, equipment, fixtures, and systems forming the work. Does not include machinery and equipment used for preparation, fabrication, conveying and erection of the work. Products may also include existing materials or components required for reuse.
- B. Do not use materials and equipment removed from existing premises, except as specifically permitted by the Contract Documents.

1.3 TRANSPORTATION AND HANDLING

- A. Transport and handle products in accordance with manufacturer's instructions.
- B. Promptly inspect shipments to assure that products comply with requirements, quantities are correct, and products are undamaged.
- C. Provide equipment and personnel to handle products by methods to prevent soiling, disfigurement, and/or damage.
- D. Any damaged materials, whether as originally shipped or as a result of handling, shall be replaced at no additional cost to the County and with no extension of contract time.

1.4 STORAGE AND PROTECTION

- A. Any damaged materials, whether as originally shipped or as a result of handling, shall be replaced at no additional cost to the County and with no extension of contract time.
- B. For exterior storage of fabricated products, place aboveground on sloped supports, if in accord with manufacturer's handling instructions.

- C. Provide off-site storage and protection when the Site does not permit on-site storage or protection.
- D. Cover products subject to deterioration with impervious sheet covering. Provide ventilation to avoid condensation.
- E. Store loose granular materials on solid flat surfaces in a well-drained area.
- F. Provide equipment and personnel to store products by methods to prevent soiling, disfigurement, or damage.
- G. Arrange storage of products to permit access for inspection. Periodically inspect to assure products are undamaged and are maintained under specified conditions.
- H. Any products that become damaged during storage shall be replaced at no additional cost to the County and with no extension of contract time.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

PRODUCT OPTIONS AND SUBSTITUTIONS

PART 1 GENERAL

1.1 SECTION INCLUDES

This Section describes Contractor procedures for securing approval of proposed product options and substitutions.

1.2 PRODUCT OPTIONS

- A. The Contract is based on standards of quality established in the Contract Documents:
 - 1. In agreeing to the terms and conditions of the Contract, the Contractor has accepted a responsibility to verify that the specified products will be available and to place orders for all required materials in such a timely manner as is needed to meet his agreed construction schedule.
 - 2. The Engineer does not agree to the substitution of materials or methods called for in the Contract Documents, except as they may specifically otherwise be stated in writing.
- B. Materials and/or methods specified by name:
 - 1. Where materials and/or methods are specified by naming one single manufacturer and/or model number, without stating that equal products will be considered, only the material and/or method named is approved for incorporation into the Work.
 - 2. Should the Contractor demonstrate to the approval of the Engineer that a specified material or method was ordered in a timely manner and will not be available in time for incorporation into this Work, the Contractor shall submit to the Engineer such data on proposed substitute materials and/or methods as are needed to help the Engineer establish suitability of the proposed substitution.
- C. Where materials and/or methods are specified by name and/or model number, followed by the words "or an equal approved in advance by the Engineer" or similar wording:
 - 1. The material and/or method specified by name establishes the required standard of quality.
 - 2. Materials and/or methods proposed by the Contractor to be used in lieu

- of materials and/or methods so specified by name must in all ways be equal or exceed the qualities of the named materials and/or methods.
- 3. If the Contractor desires to use another product they believe meets the standard of quality of the originally specified material and/or method, the Contractor shall submit in writing a request for the use of the alternate product and/or method to the Engineer. All information necessary for the Engineer to establish if the proposed alternative meets the same standard of quality as that originally specified shall accompany the request. Necessary information may include written instructions, cut sheets, manufacturer specification sheets, product data, etc.
- 4. The proposed material and/or method shall not be used or incorporated into work by the Contractor until expressed written approval for the use of said material and/or product has been received from the Engineer.
- 5. The decision of the Engineer shall be final.
- D. The following products do not require further approval except for interface within the work:
 - 1. Products specified by reference to standard specifications such as ASTM and/or similar standards.

PART 2 PRODUCTS

Not Used.

PART 3 EXECUTION

Not Used.

MOBILIZATION AND DEMOBILIZATION

PART 1 GENERAL

1.1 SUMMARY

- A. This work item shall consist of expenditures for all preparatory work and operations, including but not limited to: those costs necessary for the movement of personnel, equipment, supplies, and incidentals to the project site; and for all other work and operations that must be performed or costs incurred prior to beginning work on the various work items on the project site as well as the related demobilization costs at the completion of the project.
- B. Demobilization shall include but not be limited to cleaning installations, repair of disturbed areas, and the removal of temporary structures. Throughout all phases of construction, including suspension of work and until final acceptance of the project, the Contractor shall keep the work area clean and free of refuse generated as a result of the Contractor's operations. Any such refuse shall be properly disposed of at the Contractor's expense.

1.2 RELATED SECTIONS

- A. 01110 Summary of Work.
- B. 01350 Health and Safety.
- C. 01520 Construction Facilities.
- D. 01570 Temporary Controls.
- E. 01740 Construction Cleaning.

PART 2 PRODUCTS

- A. The Contractor shall provide fire extinguishers, sanitary facilities, first-aid kits, and other items deemed instrumental to complete the work in sufficient quantities to accommodate all personnel anticipated to be on the landfill site.
- B. All of the aforementioned materials shall be made available for use by employees associated with the construction project, including (but not limited to) the Contractor, County, Engineer, as well as CalRecycle and other regulatory agency staff.
- C. The Contractor shall provide sufficient materials to adequately protect the

construction site from unauthorized entry by the public or Landfill employees not associated with the waste relocation project. Such materials may consist of temporary fencing, signage, and/or barricades. The project shall be left in a secure state at the end of each work day.

PART 3 EXECUTION

Not Used.

CONSTRUCTION CLEANING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Contractor to be responsible for all interim construction site cleaning for haul roads and areas disturbed by and for the Project.
- B. Contractor to be responsible for all final construction site cleaning including for that work performed by Subcontractors.
 - 1. Upon completion of work remove all waste, debris, rubbish, tools, equipment, machinery, and surplus materials. All exposed slopes and remaining roads shall be left clean and accessible.

1.2 RELATED SECTIONS

A. 01350 – Health and Safety

PART 2 PRODUCTS

2.1 CLEANING EQUIPMENT

A. The Contractor shall use all reasonable and appropriate equipment to perform final site cleaning operations.

PART 3 EXECUTION

3.1 SITE MAINTENANCE AND CLEANING

- A. The Contractor shall make every effort to minimize impact to the existing AADS infrastructure. Any damage to the landfill infrastructure (i.e., roads, drainage systems, water supply pond, etc.) shall be repaired by the Contractor to match the pre-damage condition at no extra cost to the County. The contractor shall report (in writing) any damage to the County within 7 days from the time the damage is identified.
- B. The Contractor shall respond immediately to remove any spilled waste during transportation from Phase I to Phase II on the roadway. This is particularly important when spilled waste could impact the landfill's main customer haul routes. As long as the spilled waste is not impacting the safety or efficiency of the haul trucks, cleanup may be performed at the end of the day, with approval by the Engineer. In order to comply with State requirements that all waste to be

covered at the end of every operating day, all spilled waste shall be removed, hauled to Phase II and covered at the end of every day.

- C. The Contractor shall provide litter control efforts in the excavation and fill area. If litter is observed, the following methods shall be implemented as required by the Engineer:
 - 1. The Contractor shall have laborers manually collect and dispose of litter.
 - 2. The Contractor shall minimize the surface area of exposed waste.
 - 3. The Contractor shall implement a targeting system for all trucks to minimize generation of litter during transport.
 - 4. The Contractor shall install portable or temporary fencing to minimize windblown litter.

3.2 FINAL CLEANING

- A. The Contractor shall, at a minimum, complete the following cleaning operations prior to demobilizing from the Site:
 - 5. Clean Project site in areas disturbed by construction activities, including landscape developed areas (if applicable), of rubbish, waste material, litter, and other foreign substances.
 - 6. Sweep or wash down paved areas affected by construction operations. Remove petrochemical spills, stains, and other foreign deposits resulting from the Contractor's work.
 - 7. Repair all unpaved site access roads used by the Contractor and/or their subcontractors during the construction project. Unpaved roads shall be repaired and left in a condition that is satisfactory to the Engineer, but at a minimum shall be repaired so they are free of ruts, excessive washboard, rills, and low spots where water can collect and pond.

DIVISION 2

SITE WORK

GEOTEXTILE

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Supply and installation of geotextile is for rip rap and rock aprons, and at other locations around the site as shown on the Construction Drawings.

1.2 RELATED SECTIONS

- A. Section 02370 Erosion and Sediment Control.
- B. Section 02640 Surface Water Drainage Systems.
- C. Section 02710 Corrugated HDPE Pipe.

1.3 REFERENCES

- A. ASTM International, latest version:
 - 1. ASTM D4355 Standard Test Method for Deterioration of Geotextiles by Exposure to Light, Moisture and Heat in a Xenon Arc Type Apparatus.
 - 2. ASTM D4491 Standard Test Method for Water Permeability of Geotextiles by Permittivity.
 - 3. ASTM D4533 Standard Test Method for Trapezoid Tearing Strength of Geotextiles.
 - 4. ASTM D4595 Standard Test Method for Tensile Properties by the Widewidth Strip Method.
 - 5. ASTM D4632 Standard Test Method for Grab Breaking Load and Elongation of Geotextiles.
 - 6. ASTM D4751 Standard Test Method for Determining Apparent Opening Size of a Geotextile.
 - 7. ASTM D5261 Standard Test Method for Mass per Unit Area of Geotextile.
 - 8. ASTM D6241 Standard Test Method for Static Puncture Strength of Geotextiles and Geotextile-Related Products Using a 50-mm Probe.

1.4 SUBMITTALS

A. Submit samples and complete description of geotextile proposed for use that

- meets or exceeds the requirements of this Section. Include certified minimum property values and test methods used to obtain property values.
- B. Submit Manufacturer's certificates of compliance with specified product requirements. This submittal includes Manufacturer's Quality Control (MQC) testing certificates notarized by responsible party. Include lot, batch, and roll numbers, sampling procedures, test procedures, and test results.
- C. Warranty: Submit to Owner prior to installation, Manufacturers, and Installers written warranty against product and installation defects.

PART 2 PRODUCTS

2.1 GEOTEXTILE

- A. The geotextile products shall consist of non-woven, needle punched polypropylene or polyester fabric made from virgin materials; oriented into a staple network that maintains its structure during handling, placement, and long-term service.
- B. Geotextile used for filtration shall not be heat burnished.
- C. Geotextile shall conform to the roll values, as defined in Table 02072-1.
- D. Conformance samples of the geotextile will be collected by the project CQA and submitted to an independent laboratory for testing to confirm the material meets the properties summarized in Table 02072-1.

TABLE 02072-1
GEOTEXTILE PROPERTIES

| TEST | ASTM TEST DESIGNATION | UNIT | REQUIREMENT |
|-----------------------------|--------------------------|------------------------|-------------|
| Mass per Unit Area | D5261 | oz/yd² | >8 |
| Grab Tensile | D4632 | lbs | >190 |
| Elongation | D4632 | % | ≥50 |
| Puncture Resistance | D6241 | lbs | >530 |
| Trapezoidal Tear | D4533 | lbs | >80 |
| Permittivity | D4491 | S ⁻¹ | >1.0 |
| Apparent Opening Size (AOS) | D4751 | in | 0.0059 |
| UV Resistance | D4355 | % retained at 500 hrs. | 70 |

2.2 MANUFACTURER SOURCE QUALITY CONTROL

A. The Manufacturer shall provide quality control data and certification for the properties indicated in Table 02072-1 and at the minimum frequencies indicated

in Table 02072-2. Test results shall demonstrate that the material conforms to all requirements of this Section.

TABLE 02072-2

MANUFACTURER'S QUALITY CONTROL TESTING REQUIREMENTS

| TEST | ASTM TEST DESIGNATION | FREQUENCY |
|-----------------------------|-----------------------|---------------------------|
| Mass per Unit Area | D5261 | 1/100,000 ft ² |
| Grab Tensile | D4632 | 1/100,000 ft ² |
| Puncture Resistance | D4833 | 1/100,000 ft ² |
| Trapezoidal Tear | D4533 | 1/100,000 ft ² |
| Permittivity | D4491 | 1/100,000 ft ² |
| Apparent Opening Size (AOS) | D4751 | 1/100,000 ft ² |
| UV Resistance | D4355 | 1 per resin formulation |

- B. Engineer will reject rolls for which quality control requirements are not met.
- C. Certify the quality of the rolls of geotextile.
- D. Provide quality control certificates for each lot of production. The quality control certificates must include:
 - 1. Details of resin used.
 - 2. Roll numbers and identification.
 - 3. Sampling procedures.
 - 4. Results of quality control tests, including a description of test methods used.

2.3 LABELING

- A. Mark or tag geotextile rolls with the following information:
 - 1. Manufacturer's name.
 - Product identification.
 - 3. Lot number or date.
 - 4. Roll number.
 - 5. Roll dimensions.
 - 6. Roll weight.
- B. Mark special handling requirements on rolls.

PART 3 EXECUTION

3.1 EXAMINATION

A. Prior to installation of geotextile, examine underlying construction for conformance with specifications.

3.2 PROTECTION

- A. When placing soil or rock materials over geotextile ensure the following:
 - 1. No damage to geotextile.
 - 2. No slippage of geotextile on underlying layers.
 - 3. No excessive tensile stresses in the geotextile.
- B. Ensure that geotextile is covered within 7 days.

3.3 DELIVERY, STORAGE, AND HANDLING

- A. Protect geotextile from ultraviolet light exposure, precipitation, inundation, mud, dirt, dust, puncture, cutting, and other damaging or deleterious condition.
- B. Ship geotextile with protective wrapping in closed trailer.
- C. Immediately restore damaged protective covering.
- D. Store and handle geotextiles in strict compliance with Manufacturer's recommendations and instructions for such.

3.4 DEPLOYMENT

- A. Follow Manufacturer's recommendations, standards, and guidelines.
- B. Deploy geotextile down slope in a controlled manner that keeps the geotextile sheet in sufficient tension to prevent folds and wrinkles.
- C. Weight geotextile with sandbags, or equivalent, to ballast during deployment. Leave ballast in place until geotextile is covered with succeeding construction layer.
- D. Deploy geotextile in a manner that does not place horizontal cross seams on slopes steeper than 10 percent.
- E. Cut geotextile using approved cutter only. Take care to protect other in-place geosynthetic materials when cutting geotextile. Utility knives must have hooked blades.

- F. Do not trap excessive dust, stones, or moisture in geotextile that could damage or clog drains or filters, or hamper subsequent seaming.
- G. Examine geotextile over entire completed surface to ensure that no potentially harmful foreign objects, such as broken needles, are present. Remove any foreign objects.

3.5 SEAMS AND OVERLAPS

- A. Overlap geotextile as recommended by Manufacturer prior to seaming, but in no case shall seems be less than 6 inches.
- B. For slopes steeper that 10 percent, sew all seams for geotextiles.
- C. All sewn seams shall be either "double prayer" or "single J" seam. Overlaps for sewn seams shall be as required for the type of sewing method selected.
- D. Ensure that no soil materials are inadvertently inserted beneath the seams of geotextiles.
- E. For slopes less than 10 percent, geotextiles can be either sewn (preferred) as indicated above or left unbonded as an overlap only. All unbonded seams shall have a minimum overlap of 1 foot. Seams in filtration geotextiles shall all be sewn.
- F. Sew with a polymeric thread that is approved by the Manufacturer.
- G. For sewing, use a 401 two-thread chain stitch, or equivalent. The stitch shall be at least 2 inches from the panel edges.
- H. Verify that all needles used for sewing have been accounted for after installation.

3.6 REPAIRS

- A. Repair holes, burn-outs or tears in geotextiles with a patch from the same geotextile material, by sewing or lapping in place with a minimum seam overlap of 12 inches in all directions and, when sewing is possible, with the stitching no less than 2 inches from the edge of the patch.
- B. Remove any soil or other material which may have penetrated the torn geotextile.
- C. Notify Engineer and CQA Consultant of all repairs prior to completing to allow for observation.

3.7 CONSTRUCTION QUALITY ASSURANCE

- A. Samples of geotextile shall be collected by the CQA Consultant for conformance testing by a third party in accordance with the CQA Plan, at least every 100,000 square feet.
- B. The CQA Consultant shall observe all seaming and repair operations.
- C. All material from the same lot as a conformance sample not meeting the requirements for geotextile summarized Table 02072-1 shall be removed from the project at the Contractor's expense and replaced with material meeting the minimum project requirements. Replacement product shall be subject to CQA testing.

3.8 ACCEPTANCE

- A. Contractor retains all ownership and responsibility for geotextiles until acceptance by Engineer.
- B. Engineer may accept geotextiles when all the following have been completed:
 - 1. The installation is complete.
 - 2. Conformance tests (if any) verify product requirements.
 - 3. Documentation of installation is complete including the CQA Consultant's final report.
 - 4. Verification of the adequacy of all seams and repairs is complete.
 - 5. Written certification documents from the CQA Consultant have been received by the Engineer.

END OF SECTION

SECTION 02110

CLEARING AND GRUBBING

PART 1 GENERAL

1.1 SUMMARY

- A. Section includes:
 - 1. Clearing.
 - 2. Grubbing.
 - 3. Stripping.
 - 4. Removing and disposing of cleared and stripped materials.

1.2 RELATED SECTIONS

- A. Section 01740 Construction Cleaning.
- B. Section 02310 Site Earthwork.

1.3 DEFINITIONS

A. Refer to Section 01111, Technical Specification Definitions.

1.4 QUALITY ASSURANCE

- A. Coordinate site clearing work with Engineer in advance of site clearing, excavation, and grading operations.
- B. Notify the Engineer not less than 2 working days prior to commencement of work.
- C. Where utility cutting, capping, or plugging is required, perform such work consistent with the requirements of the utility company or governmental agency having jurisdiction.

PART 2 PRODUCTS

Not Used

PART 3 EXECUTION

3.1 SURFACE CONDITIONS

A. Examine the areas and conditions under which work of this section will be

performed. Correct conditions detrimental to timely and proper completion of the work. Do not proceed until unsatisfactory conditions are corrected.

3.2 PROTECTION OF PROPERTY

- A. Protect existing improvements, adjacent property, other facilities, and existing utilities indicated on the Construction Drawings or made known. Costs for repairs of any damage to existing improvements, adjacent property, other facilities, and existing utilities will be borne by the Contractor.
- B. Protection of Persons and Property:
 - 1. Barricade open depressions and holes occurring as part of this work, and post warning lights and signs on property adjacent to or within public access.
 - 2. Operate warning lights during hours from dusk to dawn each day, as required.
 - 3. Protect structures, utilities, sidewalks, pavements, and other facilities from damage by settlement, lateral movement, undermining, washout, and other hazards created by operations under this section.
- C. Use means necessary to prevent dust from becoming a nuisance to the public, neighbors, or other work being performed on or near the site.
- D. Maintain access to the site at all times.

3.3 CLEARING, GRUBBING, AND STRIPPING

- A. Remove and dispose of all trees and limbs from the areas of construction activities.
- B. Clear shrubs and other vegetation including grasses and weeds to natural ground surface or about 3 inches.
- C. Treat roots remaining in soil with a weed killer approved by the Engineer.

3.4 STOCKPILING OF CLEARED AND GRUBBED MATERIAL

A. Cleared Materials:

 Dispose of cleared material as directed by the Engineer. Tree stumps, brush, roots, and rubbish will be disposed of in the landfill as directed by the Engineer. Soil containing grasses and roots will be stockpiled at the landfill as directed by the Engineer, and saved for later use by the landfill operator.

- 2. Do not store or permit debris to accumulate on the Site.
- 3. Do not burn debris on the Site.

3.5 UTILITIES

A. The Contractor shall be responsible for protection of any buried or surface utilities and drainage structures within the limits of work existing at the site. Certain items are indicated on the Construction Drawings. These may include, but are not limited to: water lines, groundwater monitoring wells, lysimeters, gas monitoring probes, utility poles, underground electrical lines, landfill gas collection and control system equipment, and survey monuments. Contractor to protect in place the existing 480 volt buried electrical line shown on the Construction Drawings.

Attention is directed to the possible existence of underground utilities not indicated on the Construction Drawings and to the possibility that underground utilities may be at a location different from that which is indicated on the Construction Drawings or in these Specifications. The Contractor shall be responsible for verifying the location of underground utilities, including contacting Underground Services Alert (USA) at 811, a minimum of 2 working days prior to the start of earthmoving activities.

Contractor shall be responsible for protection of these utilities and shall take all necessary precautions by constructing barriers, bridges, and crossings for construction equipment and vehicles, to prevent damage to the utilities or as required by the Engineer. Any damage or loss caused by the Contractor's operations shall be promptly repaired at the Contractor's expense and to the satisfaction of the Engineer.

B. Where utility cutting, capping, or plugging is required, perform such work consistent with requirements of the utility company or governmental agency having jurisdiction.

END OF SECTION

SECTION 02112

WASTE EXCAVATION, RELOCATION, AND PLACEMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. The work shall consist of excavating, hauling, and disposing of existing wastes from and to locations designated or shown on the Construction Drawings.
- B. Minimum qualifications requirements for contractors to be considered for award of this project.
- C. The work shall also consist of site clean-up, outside of the waste footprint that includes examining the limits of work, gathering all observed scattered wastes, and disposing of the waste in the designated area(s).

1.2 RELATED SECTIONS

- A. Section 01350 Health and Safety.
- B. Section 01570 Temporary Controls.
- C. Section 02230 Clearing and Stripping.
- D. Section 02222 Phase I Gas Collection and Control System Decommission.
- E. Section 02310 Site Earthwork.

1.3 MINIMUM CONTRACTOR QUALIFICATIONS

- A. Experience and License:
 - 1. The Contractor shall hold a current California, Class A, Contractor's license.
 - 2. The Contractor shall be required to have worked in waste excavation and large earthmoving capacity on at least three (3) projects as described below within the last five (5) years. Only projects involving excavating, handling, transporting, placing, and compacting waste material volumes of at least 5,000 cubic yards (cy) per day and/or at least 200,000 cy of total waste material will be considered.
 - 3. The Contractor shall have available and utilize in performing the work the appropriate amount of adequately-sized heavy equipment to meet the following operational requirements safely and efficiently.

- a. Waste Excavation:
 - i. Excavate at least 10,000 cy of material per day.
 - ii. Strip cover soil associated with the minimum 10,000 cy of material excavated per day. Place soil or alternative daily cover (ADC) over uncovered waste daily to meet regulatory requirements.
 - iii. Construct ramps and perform road/facility maintenance within the Phase I footprint to facilitate the excavation of at least 10,000 cy of material per day.
- b. Waste Transportation:
 - i. Transport at least 11,500 cy of material per day (includes a 15% material swell factor of excavated material). Haul trucks shall meet the following minimum specifications:
 - 1. Truck Capacity: 40 cy
 - ii. Perform appropriate road/facility maintenance along waste transportation route to facilitate transport of the minimum 11,500 cy of material per day.
- c. Waste Fill:
 - i. Push, place, and trim at least 9,000 cy of material per day (includes a 10% material shrink factor of excavated material).
 - ii. Strip, place, and trim cover soil associated with the minimum 9,000 cy of material placed per day.
 - iii. Perform road/facility maintenance within Phase II footprint to facilitate the placement of at least 9,000 cy of material per day.
- B. The Contractor shall be required to certify, by signing and submitting together with its bid the "Equipment Certification" form included in the Bid Book, that the Contractor can readily access heavy equipment sufficient to meet all of the above minimum specifications for operational requirements, and commits to using this equipment throughout the life of the project (including readily available replacement equipment in the event of breakdowns). The Engineer can, at any time and at their discretion, suspend construction operations if the equipment utilized is not able to perform at the specified rate for more than ten (10) working days. Construction will not resume until Contractor mobilizes the equipment necessary to meet specifications and any such suspension will be subject to Special Provisions 8-1.06 regarding Liquidated Damages.

C. Resumes of the following two individuals who will work on the project are required to be submitted either with the Contractor's bid or no later than three (3) business days after bid opening.

• The Contractor's proposed site supervisor

The resume submitted for the Contractor's proposed site supervisor for this Project shall demonstrate that such individual has worked in that same functionally equivalent supervisorial capacity on at least two prior projects, each involving excavating, handling, transporting, placing, and compacting material volumes of at least 5,000 cy per day and/or at least 200,000 cy of total material.

• The Contractor's proposed project manager

The resume submitted for the Contractor's proposed project manager for this Project shall demonstrate that such individual has worked in that same functionally equivalent supervisorial capacity on at least two prior projects, each involving excavating, handling, transporting, placing, and compacting material volumes of at least 5,000 cy per day and/or at least 200,000 cy of total material.

D. The Contractor shall submit to the Owner, either at the time of bid submittal or no later than three (3) days after bid opening, references for each of the three (3) projects on which the bidder satisfactorily excavated, handled, transported, placed, and compacted material volumes of at least 5,000 cy per day and/or at least 200,000 cy of total material. In listing these references, the Contractor shall give the name of the person or entity for whom the work was performed, the address and telephone number at which that person or entity can be contacted, and a description of the work performed. [The Contractor's failure to provide sufficiently complete and verifiable information as required under this Paragraph may be grounds for rejection of the bid.]

1.4 SUBMITTALS

A. Contractor shall submit various plans as described in specification Section 01330.

PART 2 PRODUCTS

2.1 BURIED MUNICIPAL AND NON-HAZARDOUS SOLID WASTE

A. Excavated waste and soils for hauling and disposal to the locations designated in the Construction Drawings and these Specifications.

2.2 DAILY COVER

A. Alternative daily cover (ADC), shall be used in lieu of soil, and will consist of tarps, foam, or other material as approved by the County/Engineer. Soil shall not be used

as ADC.

B. If necessary, and after approval by the Engineer/County, daily soil cover for temporarily covering exposed waste may consist of native or import soil with a maximum particle size of 3 inches.

PART 3 EXECUTION

3.1 WASTE EXCAVATION

- A. Prior to waste excavation, the County's LFG Contractor will disconnect the existing Phase I gas collection and control system (GCCS) from the Site GCCS system. The Contractor shall give the County's LFG Contractor a minimum of 72-hours' notice prior to start of work. The Contractor shall remove existing GCCS wellheads, and place caps on risers per the requirements of Section 02222 of these Specifications.
- B. Begin excavation at the Stage 1 location shown on the Construction Drawings, then proceed to stages 2, 3, and 4. Waste excavation staging north of Stage 1 is at the Contractor's discretion. However, the new haul access road shall be constructed before proceeding with excavation north of Stage 1.
- C. Excavate, load, and haul excavated soil and waste to areas designated on the Construction Drawings or as directed by the CQA Consultant.
- D. Provide landfill gas monitoring during excavation activities in accordance with the IIPP.
- E. Excavate all wastes to their terminus along the eastern and northern boundaries of the Phase I excavation area shown on the Construction Drawings and as directed by the County/Engineer.
 - Track walk all excavation surfaces that will receive hydroseeding with track grousers perpendicular to slope after confirmation that all wastes have been removed.
- F. Excavate all waste to the lines and grades shown for the western and southern boundaries of the excavation area as shown on the Construction Drawings.
- G. The Contractor shall keep a minimum 500 cubic yard clean soil stockpile near all active waste excavation areas for use as fire suppression throughout the project.
- H. Bulky items and long sections of cable, wire, plastics, etc. shall be broken up and/or cut to facilitate safe excavation, loading, and hauling.
- The Contractor shall be responsible for identifying hazardous and non-conforming wastes encountered during excavation activities, and preventing them from being

transported to the Phase II waste relocation area or to the on-site disposal area.

Hazardous Waste

- a. If hazardous wastes, as defined in California Code of Regulations, Title 23, Section 2510, are identified during excavation activities, the Contractor shall cease all operations in the affected area, remove personnel from the affected area, and contact the CQA Consultant and the County/Engineer immediately.
- b. Any identified hazardous wastes shall only be handled by a hazardous material response contractor licensed to contain, characterize, load, transport, and dispose of the encountered hazardous wastes. The Contractor shall not attempt to perform hazardous waste handling operations unless they are appropriately licensed for such.

2. Non-Conforming Waste

- a. Non-conforming wastes in Phase I shall be removed from the excavation area by the Contractor and stockpiled/stored in the area designated by the County/Engineer.
- b. The non-conforming wastes shall be disposed of at a facility approved to receive the waste, and must be transported only by a permitted transporter as required by the waste type.

3. Decontamination of Equipment

- a. After handling hazardous wastes with a piece of equipment, the Contractor shall decontaminate the equipment prior to using the same piece of equipment for other site construction activities.
 - i. Decontamination shall be completed by brushing waste and/or soils off of equipment or by washing with an appropriate rinse. Rinse water and/or soils and wastes removed shall be collected and stockpiled with the associated wastes.
 - ii. Decontamination shall be completed in a designated area identified by the County/Engineer, or as close as practicable to the location of waste stockpiling. In no case shall decontamination occur in area where materials removed from equipment cannot be captured and collected.
- b. If different pieces of equipment are used to handle hazardous wastes and perform other portions of site work then decontamination need not occur until the completion of hazardous waste handling activities.
- c. Decontamination is not needed for equipment handling non-

hazardous wastes.

3.2 WASTE RELOCATION AND PLACEMENT

- A. Coordinate with Engineer prior to waste placement in Phase II. Engineer will request LFG Contractor to raise necessary wells as needed to complete the work.
- B. Place waste excavated from Phase I in stages at the locations designated and to the grades shown on the Construction Drawings within the existing waste footprint of the landfill. Waste placement shall start in the Stage 1 area as depicted on the Construction Drawings and then proceed in a clockwise manner sequentially into stages 2 through 7. The Contractor shall not deviate from this sequence. The County's LFG Contractor has built all access crossings on Phase II top deck for this project. Contractor shall use those crossings only when creating access roads for waste placement on Phase II.
- C. Prior to waste placement, clear and strip the existing waste cover as described in Sections 02110 and 02310 of these Specifications.
- D. All waste fills shall be keyed-in (bonded) to the existing waste fill to prevent the development of a slip-plane by removing all or part of the existing interim cover by excavating horizontally into the existing waste in a minimum 1 foot vertical step or as approved by the CQA Consultant and County/Engineer.
- E. Place waste in areas and in the stages depicted on the Construction Drawings and as directed by the County/Engineer.
- F. As described in the CQA Plan, appropriate verification must be performed on a daily basis to ensure that relocated waste is placed in designated locations, meeting the required grades and elevations, and is compacted in approximately 12-inch thick lifts with a minimum of three (3) passes utilizing equipment with a minimum operating weight of 100,000 pounds (equivalent to a D9), consistent with Section 6.0 of the CQA Plan and meeting all requirements specified in this Part 3.2, and covered with alternative daily cover at the end of each working day.
- G. At the conclusion of each work day, or prior to the onset of inclement weather, place alternative daily cover according to manufacturer recommendations, and/or per industry standard-of-practice as approved by the County/Engineer.
- H. The Contractor shall keep approximately 500 cubic yard stockpile of soil near all active waste filling areas for use as fire suppression throughout the project. Any deviation from this amount is subject to Engineer's discretion
- Place intermediate cover soils per the Construction Drawings and Section 02310
 of these Specifications after all Phase I waste has been relocated to the Phase II
 area.

J. Contractor shall be aware of and avoid damage or disruption to all existing geosynthetic liner materials.

3.3 SITE CLEAN-UP OUTSIDE OF WASTE FOOTPRINT

- A. At the start of the project, the Contractor, CQA Consultant, and the County/Engineer shall walk the limits of work to perform reconnaissance and establish the location of scattered waste and recyclables that are located outside of the waste footprint, but within the limits of work.
- B. In addition, the Contractor shall perform all activities of the site clean-up in accordance with all other environmental programs defined within the Contract Documents, including the Erosion Control Plan (ECP).

END OF SECTION

SECTION 02221

GROUNDWATER MONITORING WELL DECOMMISSIONING

PART 1 GENERAL

1.1 DESCRIPTION

- A. The furnishing of all the products and labor required for the methods to be used to "decommission" or "destroy" monitoring wells. Decommissioning or destruction as used is the permanent removal, destruction, or backfill of a monitoring well that is no longer useful or needed as shown on the Construction Drawings and described in these Specifications.
- B. The Contractor shall notify the County in their bid what method of overdrilling has been assumed for bidding purposes and will be employed at the time of work.
- C. The CQA Consultant will provide an independent consulting firm familiar in this type of work who is licensed by the State of California as a professional engineer or geologist to provide quality control of the well decommissioning work.

1.2 RELATED SECTIONS

- A. Section 01571 Layout of Work and Surveys.
- B. Section 01330 Submittals.
- C. Section 01350 Health and Safety.
- D. Section 01450 Quality Control.
- E. Section 01600 Material and Equipment.

1.3 DEFINITIONS

A. Refer to Section 01111 - Definitions.

1.4 SUBMITTALS

A. Fresno County Department of Public Health – Environmental Health Division (EHD) Well Destruction Permits – Submit to Engineer for review and approval for Fresno County Department of Public Health – Environmental Health Division Well Destruction Permit Applications (Permits) for abandonment of all monitoring wells identified in the Construction Drawings prior to drilling. Submit Permits no later than 10 working days prior to the start of well decommissioning.

- В. Existing well survey information shall be submitted to the Engineer for review a minimum of 2 working days prior to the start of drilling.
- C. Work Plan describing the well decommissioning method selected and proposed under Section 1.1 B of this Specification. The Work Plan shall describe how the Contractor will destroy the well as required by the Construction Drawings and detail any contingency plans for the event that the overdrilling process veers out of the original well bore.

1.5 CONSTRUCTION QUALITY CONTROL

- Α. Well abandonment details will be documented in detail in the field. Field documentation forms will consist of field logs documenting borehole/well name, location and abandonment procedures. Deviations from project-specific planning documents will be documented and explained in daily field notes and with photos where applicable.
- B. Field quality control can be maintained through 1) making sure employees are properly trained to conduct the work being implemented, and 2) performing routine field audits to evaluate how well employees are following procedures.
- C. The CQA Consultant shall be responsible for CQC. The CQA Consultant shall engage and pay for the services of qualified staff or a qualified Subcontractor to perform CQC for monitoring and documenting the quality of the monitoring well abandonment in accordance with the Contract Documents.
 - 1. CQC shall be completed by a California licensed Professional Geologist or Civil Engineer with experience in the drilling and abandonment of groundwater wells.
- D. Unless otherwise specified, the CQA Consultant shall complete CQC inspection, sampling, testing or any other action, as considered necessary by the Contractor to ensure that the Work has been completed in accordance with the Contract Documents. Notwithstanding the results of the CQA Consultant's CQC program, compliance of the Work with the Contract Documents shall be defined by the results of the CQA program.
- E. Any Work that does not satisfy the requirements of the Contract Documents shall be corrected in accordance with the requirements of the Contract Documents or as directed by the CQA Consultant at the sole expense of the Contractor.
- F. The Engineer and the CQA Consultant shall be permitted to review the well abandonment methods, materials, completion techniques, and test results at any time.
- G. Driller qualifications:

- 1. The drilling subcontractor shall have minimum five years of experience in the drilling and decommissioning of groundwater wells. All superintendents and drill rig operators shall have minimum 2 years of experience in the drilling and decommissioning of groundwater wells.
- 2. The Contractor and the drilling subcontractor must demonstrate prior experience of at least three groundwater well decommissioning projects completed within the last 5 years.
- 3. The Contractor and the drilling subcontractor shall comply with the approved Phase I Groundwater Monitoring Well Decommissioning Work Plan. All decommissioning work shall be performed by a qualified driller with a current C-57 certification in good standing with the state of California.

PART 2 PRODUCTS

2.1 NEAT CEMENT GROUT

- A. Neat cement grout shall be Portland cement grout comprised of (1) 94 pound sack of cement to 6 gallons of clean water mixed to a uniform consistency.
 - 1. ASTM C-150 Type I, Type III, or Type V cement may be used for mixing neat cement grout.

2.2 BENTONITE CLAY MIX

- A. Bentonite clay mixtures shall be comprised of sodium bentonite mixed at 2 pounds of bentonite to 1 gallon of water.
- B. Thoroughly mix bentonite clay mixture and allow hydration before placement.

2.3 WATER

A. Water shall be potable.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Contractor will abandon wells by using either a combination of pressure grouting and overdrilling or by overdrilling alone.
 - 1. Combination Procedure:
 - a. Contractor will pressure grout the lower portion of the wells to the elevations shown on the Construction Drawings and Specifications with neat cement grout.

b. Contractor will then overdrill to the top of grout and seal the upper portion of wells using a bentonite clay mix in accordance with the Construction Drawings and these Specifications to the specified.

2. Overdrill Only Procedure:

- a. Contractor will overdrill wells to total depth of original borehole and seal lower portion of overdrill with neat cement grout to the elevations shown on the Construction Drawings and Specifications.
- Contractor will then seal the upper portion of the overdrill with a bentonite clay mix as required by the Construction Drawings and Specifications.
- B. Contractor shall perform overdrilling of monitoring wells using an appropriate drilling method capable of boring to the depths indicated in the Construction Drawings.
- C. Drilling shall be performed by the Contractor only at the locations shown on the Construction Drawings.
- D. A steel grate or similar barrier will be placed over the borehole at all times that drilling activities are not taking place. At no time are open borings to be uncovered and/or unattended.
- E. All refuse removed from drilling operations must be removed and managed in accordance with Section 02112 of these Specifications.
- F. The Contractor shall be responsible for any grading, leveling, towing and/or restoration that may be necessary for movement of the drill rig on the site.

3.2 PREPARATION

- A. The Contractor shall review the IIPP and conduct daily tailgate safety meetings prior to each day's work activity.
- B. The Contractor and/or CQC personnel shall notify the CQA Consultant and Fresno County Department of Public Health Environmental Health Division (DEH) a minimum of 2 working days prior to well decommissioning work so that CQA personnel may observe work in progress.
- C. The Contractor shall be responsible for safe handling of all water, drilling fluids, and drill cuttings in accordance with the Environmental Management Plan and the Stormwater Management Plan.
- D. Contractor is responsible for meeting reviewing and complying with all appropriate permit requirements.

- E. Prior to well decommissioning activities, the Contractor shall have the location and elevation of the wells surveyed by a California licensed surveyor. The survey shall provide vertical control of the ground surface at the well and provide accurate horizontal control of the well locations.
 - 1. Horizontal well coordinates shall be obtained in State Plane and latitude and longitude. Horizontal surveys shall have "2 centimeter network accuracy" as defined in the Caltrans Surveys Manual (2015).
 - 2. Vertical control of ground surface at the well locations shall be have a "2-centimeter network accuracy".
 - 3. Horizontal survey datum shall be NAD83 US Survey Feet, CCS83, Zone 4. Vertical survey datum shall be NGVD29.
 - a. Convert all coordinates to the site datum and include both State Plane and site datum coordinates on report.
- F. Remove all pumps, piping, and other equipment from the wells and dispose of accordingly.

3.3 INSPECTION

- A. Before the well is filled, the well shall be investigated by a Licensed Well Driller to determine its condition, details of construction, and whether there are obstructions that will interfere with the process of filling and sealing.
- B. If there are any obstructions, the Contractor shall remove them if possible.
- C. CQC personnel shall record the diameter and total depth of well and the water level.

3.4 CLEANING

- A. Prior to pressure grouting, the well shall be cleaned by brushing throughout the interval to be pressure grouted, and then perforated through the sand pack interval by the Contractor to help ensure sealing material fills not only the well casing but also any annular space or nearby voids.
- B. The Contractor shall bail the well to remove any sediment or other debris that may have settled to the bottom of the well during cleaning operations.
- C. The Contractor shall re-sound the well after cleaning and bailing and the CQC personnel shall record all measurements to the nearest 0.01-foot.

3.5 PRESSURE GROUTING

A. Neat cement grout shall be placed from the bottom of the well using a tremie

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pipe.

- B. Place grout to an elevation as shown on the Construction Drawings, or as directed by the Engineer.
- C. Upon reaching the required elevation, place a cap on the well capable of creating an air tight seal and that is fitted with a valve and air pressure gauge. The gauge shall have an accuracy of \pm 0.5% to allow for reasonable measuring the applied air pressure.
- D. Apply air to the well casing through the cap fitting until the air pressure reaches 25 psi, and then close the valve.
- E. Air pressure shall be applied until the grout has had sufficient time to set, but no less than 24 hours.
- F. The air pressure shall not be allowed to dissipate more than 2 psi over the grout curing period.
- G. Apply more air pressure to casing as needed to maintain required pressure over grout column.
- H. To help ensure grout does not bridge during grouting operations, the volume of grout shall be calculated by the CQC personnel prior to grouting. If the amount of grout used to reach the required elevation is less than that calculated, the grout shall be assumed to be bridged, and the well shall be destroyed by overdrilling as soon as possible.

3.6 OVERDRILLING

- A. Once grout has cured, overdrilling may occur.
- B. Prior to starting overdrilling operations, the uppermost 3 feet of existing well bore shall be excavated and the casing shall be cut.
- C. The diameter of the drill bit used for overdrilling shall have sufficient diameter to remove the well casing and all annular materials in original borehole.
- D. The overdrilling procedure shall be completed from the bottom of the 3-foot excavation to the top of previously grouted section of well casing.
- E. Upon reaching the required overdrill depth, backfill the boring with bentonite clay mixture from the bottom up to the top using a tremie pipe.
- F. The bentonite clay mixture shall fill the overdrill boring until it overflows into the 3-foot excavation.

- G. To assure that the well is filled and that there has been no jamming or bridging of the material, CQC personnel shall verify the volume of bentonite clay mixture material placed into the borehole at least equals the volume of the empty hole. The borehole shall be cleaned and re-backfilled if the actual quantity is substantially less than the actual quantity.
- H. Allow bentonite clay mixture to settle for a minimum of 12 hours and top off as needed.
- I. Backfill 3-foot excavation with native soil per the requirements of Section 02310 of these Specifications.

3.7 ALTERNATIVE PROCEDURE

- A. At the Contractor's option, wells may be decommissioned by overdrilling alone in lieu of the combined pressure grouting/overdrilling method presented in sections 3.5 and 3.6 of this Specification.
- B. If the Contractor opts to decommission wells by overdrilling alone, cleaning and perforation of the well casing shall not be required.
- C. Prior to starting overdrilling operations, the uppermost 3 feet of existing well bore shall be excavated and the casing shall be cut.
- D. Neat cement grout shall be placed from the bottom of the overdrill boring using a tremie pipe.
- E. Place grout to an elevation as shown on the Construction Drawings or as directed by the Engineer.
- F. Allow grout a sufficient amount of time for it to cure and harden.
- G. Measure depth to top of grout prior to backfilling with bentonite clay mixture.
- H. Backfill the overdrill boring with bentonite clay mixture from the bottom up to the top using a tremie pipe.
- I. The bentonite clay mixture shall fill the overdrill boring until it overflows into the 3-foot excavation.
- J. Allow bentonite clay mixture to settle for a minimum of 12 hours and top off as needed.
- K. Backfill 3-foot excavation with native soil per the requirements of Section 02310 of these Specifications.

L. To assure that the well is filled and that there has been no jamming or bridging of the materials, CQC personnel shall verify the volume of both the grout and bentonite clay mixture material placed into the borehole at least equals the calculated volume of the empty hole prior to placement of the respective materials. The borehole shall be cleaned and re-backfilled if the actual quantity is substantially less than the actual quantity.

3.8 DOCUMENTATION AND RECORDS

- A. Monitoring well decommissioning will be documented in field logbooks. The following information will be recorded for each well decommissioned by the CQC personnel:
 - 1. Drilling Contractor(s).
 - 2. Name of field person(s).
 - 3. Well number, depth and location, and static water-level <u>or</u> boring number, depth, and location.
 - 4. Drilling equipment and method employed.
 - 5. Date and time of abandonment.
 - 6. Type and volume of sealant material (volume should be consistent with anticipated borehole volume).
 - 7. Grout/Bentonite volume calculations.
- B. CQC shall make all documents available to the CQA Consultant upon request, and/or upon completion of the well decommissioning work.
- C. CQC shall keep the CQA Consultant updated on the status of well decommissioning work on a daily basis in writing, or via daily meetings.

3.9 WELL ABANDONMENT ACCEPTANCE

- A. Contractor shall maintain open lines of communication with Fresno County Department of Public Health Environmental Health Division (EHD) staff for well abandonments. All destroyed wells are subject to inspection during and after sealing or filling operation by the EDH as required by the drilling permit.
- B. Contractor retains all ownership and responsibility for the decommissioned wells until acceptance by the Engineer.
- C. Engineer will accept installation when:
 - 1. The abandonment is finished.
 - 2. A signed and sealed Well Decommissioning Report has been submitted to

- the Engineer and the EDH verifying completion of all field activities have been provided in accordance with these Specifications and the Well Decommissioning Work Plan.
- 3. EDH approval of the well decommissioning work and report, and written certification documents and drawings have been received by the Engineer.

END OF SECTION

SECTION 02222

PHASE I GAS COLLECTION AND CONTROL SYSTEM DECOMMISSION

PART 1 GENERAL

1.1 DESCRIPTION

A. The furnishing of all the products and labor required for the methods to be used to "decommission" or "destroy" the existing Phase I gas collection and control system (GCCS). Decommissioning or destruction as used is the permanent removal and/or destruction of GCCS components that will no longer be useful or needed as shown on the Construction Drawings and described in these Specifications.

1.2 RELATED SECTIONS

- A. Section 01571 Layout of Work and Surveys.
- B. Section 01330 Submittals.
- C. Section 01350 Health and Safety.
- D. Section 01450 Quality Control.
- E. Section 01600 Material and Equipment.

1.3 REFERENCES

A. Draft Landfill Gas Collection and Control System (LFGCCS) Coordination Plan Phase I Waste Relocation in Phase 2, October 29, 2018

1.4 DEFINITIONS

A. Reference Specification Section 01111 – Definitions.

1.5 SUBMITTALS

A. Phase I Gas Collection and Control System Decommissioning Work Plan describing the methods to be employed during the Phase I gas system decommissioning and how the Contractor will meet the requirements of this Specification. Additionally, the Contractor shall describe how they will meet the coordination requirements described in these Technical Specifications and the Landfill Gas Collection and Control System Coordination Plan.

PART 2 PRODUCTS

2.1 TEMPORARY VERTICAL WELL END CAPS

- Contractor shall utilize materials that are in new and unused condition.
- B. Fernco Inc. Qwik Cap with ring clamp or approved alternate.

2.2 EQUIPMENT

A. Mass excavation and hauling equipment used for waste removal and relocation work at the Site.

PART 3 EXECUTION

3.1 GENERAL REQUIREMENTS

- A. Disconnection of the Phase I GCCS from the Site GCCS at the location shown on the Construction Drawings will be performed by the County's LFG Contractor.
- B. The Contractor shall coordinate with the LFG Contractor 5 days in advance of starting any work.
- C. Remove and dispose of Phase I surface laterals and headers as directed by the Engineer.
- D. Remaining vertical GCCS materials will be removed as Phase I waste is excavated.

3.2 REMOVE PHASE I GCCS WELLHEADS

- A. Remove all wellheads from the vertical landfill gas (LFG) extraction wells within Phase I.
- B. Dispose of, or salvage, removed wellheads as directed by the Engineer.
- C. Install temporary vertical well cap per manufacturer's recommendations.

3.3 DECOMMISSION PHASE I GCCS LATERALS AND HEADERS

- A. The Contractor shall dismantle, and otherwise disassemble, the Phase I surface laterals and headers in preparation for loading, transport, and disposal within Phase III or at a location designated by the Engineer.
- B. The Contractor shall be responsible for reducing the length of individual pipe segments as needed to safely load and transport to final disposal area.
- C. The Contractor shall ensure that the size of pipe segments have been sufficiently reduced to 5 ft long or less to allow for proper disposal and compaction within the Phase III waste fill.

3.4 FIELD QUALITY CONTROL

- A. The Contractor shall excavate vertical extraction wells along with waste materials during the course of mass waste excavation activities, or by other means approved by the Engineer.
- B. Prior to excavation of a vertical extraction well, the temporary cap shall be removed and the levels of landfill gas within the well shall be measured by the Contractor.
 - 1. If methane levels are observed to be below the lower explosive limit (LEL) of 5% by volume, excavation of the vertical extraction well may occur.
 - 2. If methane levels are observed to exceed the LEL of 5% by volume, a fire and/or explosion hazard may be present and the Contractor shall notify the Engineer immediately so that remedial action may be undertaken.
 - a. The Contractor shall reinstall the temporary cap, rope off area, and prevent worker access until remedial action has been completed.

END OF SECTION

SECTION 02270

EROSION AND SEDIMENT CONTROL

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Supply and installation of the following for temporary and long-term erosion protection of all work.
 - 1. Silt Fence.
 - 2. Straw Wattle.
 - 3. Rock Slope Protection.
 - 4. Erosion Control Mulch.
 - Erosion Control Mat.
- B. Areas to receive erosion and sediment controls are as shown on the Construction Drawings or as established in the field by the Engineer.
- C. Areas requiring erosion and sediment control shall also include all soil stockpile(s).

1.2 RELATED SECTIONS

- A. Section 02072 Geotextile.
- B. Section 02112 Waste Excavation, Relocation, and Placement.
- C. Section 02310 Site Earthwork.
- D. Section 02640 Surface Water Drainage Structures.
- E. Section 02950 Hydroseeding.

1.3 DEFINITIONS

A. Refer to Section 01111 – Definitions.

1.4 REFERENCES

A. State of California, Department of Transportation, Standard Specifications and Standard Plans, May 2015.

1.5 SUBMITTALS

A. Meet the conditions contained in the site's approved Stormwater Prevention

Pollution Plan (SWPPP) for construction of this Project. Implement erosion control practices and procedures. If the erosion control measures are inadequately maintained, or are found to be inadequate in the field, as established by the Engineer and/or CQA Consultant, install additional, or repair, erosion control measures to prevent sediment laden runoff from leaving the site. Control measures shall strive to stabilize sediment in place in addition to secondary controls at the boundary of the construction area.

1.6 SEQUENCING AND SCHEDULING

- A. All erosion control features must be approved by the Engineer before beginning site earthwork.
- B. Divert runoff from cleared or disturbed areas through filter wattles, or silt fences. Place erosion control facilities prior to any earthwork, clearing, and grubbing. It is preferable for construction to progress in an upstream direction starting with downstream erosion control facilities as the first elements of construction.
- C. Stabilize disturbed ground at the end of each work day. Perform surface roughening immediately upon reaching final grade of non-lined areas by uniformly track-walking up and down the slope with a dozer, leaving a pattern of cleat imprints that parallel the slope contours. Implement permanent soil stabilization and erosion/sedimentation controls upon reaching final grade.
- D. Notify the Engineer of any soils showing signs of erosion.
- E. Prevent stormwater from coming in contact with exposed wastes using temporary berms or other diversion type management features.
- F. Manage stormwater that contacts waste as leachate, and keep separate from stormwater that has not contacted waste.

1.7 REMOVAL OF EROSION CONTROL FACILITIES

A. Remove all temporary erosion control facilities, when permanent stabilization is reached and within 30 days after final completion of the Work or as necessary to complete other portions of the Work or upon approval of Engineer. Dispose of used silt fence and supports, straw bales, and sediment traps as directed by the Engineer. Costs for removal of erosion control features are incidental, and shall be included in lump sum or unit costs. Final payment will not be released until this work is completed.

PART 2 PRODUCTS

2.1 GENERAL

A. Product specifications described below pertain to erosion control facilities shown on the Construction Drawings and to temporary erosion control products deployed as part of the Contractor's Stormwater Management Plan.

2.2 SILT FENCE

A. Silt fence shall be woven polypropylene geotextile supplied in the minimum lengths and widths shown on the Construction Drawings and meeting the requirements of Table 02270-1.

TABLE 02270-1
WOVEN SILT FENCE GEOTEXTILE PROPERTIES

| TEST | ASTM TEST DESIGNATION | UNIT | REQUIREMENT |
|-------------------------|--------------------------|-------------------|-------------|
| Grab Tensile Strength | D4632 | lb | 120 |
| Grab Tensile Elongation | D4632 | % | 15 |
| Trapezoid Tear | D4533 | lb | 45 |
| Puncture Strength | D4833 | lb | 300 |
| Permittivity | D4491 | Sec ⁻¹ | 0.1 |
| Apparent Opening Size | D4751 | mm | 0.6 |

- B. Support Fence: 2-inch by 2-inch by wood stakes of commercial quality lumber, free from decay, splits, or cracks longer than the thickness of the stakes, and free of any other defects that could weaken the stakes and/or cause the stakes to be structurally unsuitable for the application.
- C. Fasteners: Staples used to fasten the fabric to stakes shall be not less than 1.75 inches long and shall be fabricated from 0.06-inch or heavier wire. Staples used to fasten the tops of stakes together when joining two sections shall be 0.12-inch or heavier wire. Staples need not be galvanized.
- D. Backfill: Native or import soil with a maximum particle size of 2 inches.

2.3 STRAW WATTLE / SEDIMENT LOG EROSION BARRIER

- A. Straw Wattles: Wattles, minimum size 8-inch diameter certified to be free of noxious weeds and seed and be at least 1.1 lb/ft with a functional longevity of 1-year.
- B. Anchor Posts: 0.75-inch by 0.75-inch wooden stakes, minimum length 24 inches in length.

2.4 ROCK SLOPE PROTECTION AND CRUSHED STONE BEDDING

- A. Durable, angular, hard, stone that is free from seams, cracks, or other structural defects. Materials shall be obtained from off-site sources that meet the requirements of these Specifications and the Construction Drawings.
- B. Maximum wear not greater than 40 percent when tested in accordance with ASTM C535.
- C. Maximum 16 percent weighted loss when tested in accordance with ASTM C88.
- D. Rock Slope Protection: Stones with either a $D_{50} = 6$ inches or $D_{50} = 8$ inches as indicated on the Construction Drawings and graded in size so as to produce a dense mass. The greatest dimension of fifty percent of the stone to be at least two-thirds times, but not more than one and one-half times, the specified thickness of the rip rap layer shown on the Construction Drawings. Not more than 10 percent of the rock will have a dimension of less than one-tenth the indicated thickness of the rip rap shown on the Construction Drawings.

2.5 QUARRY SPALLS

- A. Open graded stone between 3 inches minimum and 6 inches maximum in size with no more than 10 percent passing the 3-inch sieve.
- B. Durable, angular, hard, stone containing no deleterious materials.

2.6 EROSION CONTROL MULCH

A. The erosion control mulch shall be composed of processed strippings, green waste and/or chipped wood that is clean of all refuse or waste material. The mulch shall be no greater than 4 inches in length as approved by the Engineer.

2.7 EROSION CONTROL MAT (OR BLANKET)

A. Temporary erosion control mat shall meet the requirements of Standard Specifications Section 21-2.02O(4) Type B.

2.8 HYDROSEEDING

A. Hydroseed shall be supplied in accordance with Section 02950 of these Specifications.

2.9 GEOTEXTILE

A. Geotextile shall be supplied in accordance with Section 02072 of these Specifications.

PART 3 EXECUTION

3.1 PREPARATION AND APPLICABILITY

A. Contractor shall hydroseed all exposed native soil surfaces once finish grading is complete or as designated by the Engineer.

3.2 SILT FENCE AND CHECK DAM INSTALLATION

- A. Drive wood stakes to the depths shown on the Construction Drawings at a maximum spacing of 8 feet for standard silt fence and 3 feet for check dams. The fence line should be at a constant elevation for each continuous length of fence.
- B. Excavate a trench to the dimensions shown on the Construction Drawings along the alignment for the silt fence or check dam. Place the woven geotextile so it extends into the trench as shown on the Construction Drawings and fasten the geotextile to wood stakes. At each post, place fasteners at the top of the fence, at ground level, and halfway in between.
- C. Join silt fence ends by overlapping a minimum of 1 stake as shown on the Construction Drawings.
- D. Backfill and compact trench using the excavated materials or import soil.

3.3 STRAW WATTLES INSTALLATION

- A. Install Straw Wattles as shown on the Construction Drawings. Excavate a shallow trench no less than 2 inches, nor greater than 4 inches, in depth into the soil surface for each wattle. Remove all grass and other materials that may allow underflow.
- B. Install Straw Wattles with no less than 2 feet of overlap end-to-end. The overlapped section shall be bound using no less than two wire binders to prevent separation.
- C. Straw Wattles shall be anchored using 24-inch long wooden stakes positioned on 4-foot centers along the length of the wattle. Stakes shall be driven through approximately one-third of the wattle thickness on the downslope side. Wooden stakes shall be driven to within 1-inch of top of wattle.

3.4 LOOSE ROCK SLOPE PROTECTION

- A. Install geotextile separation layer where all rock slope protection is to be placed as shown on the Construction Drawings.
- B. Place stones to secure a rock mass, conforming to the grades and dimensions

shown on the Construction Drawings. Distribute and manipulate the stones in a manner that the larger rock fragments are uniformly distributed and the smaller rock fragments serve to fill the spaces between the larger fragments. Place in a manner that results in un-segregated, densely placed, uniform layers of rock slope protection of the thickness indicated on the Construction Drawings.

C. Excavate at the toe of the slope and embed rock slope protection as shown in the Construction Drawings to protect against undercutting.

3.5 QUARRY SPALLS AT CONSTRUCTION ENTRANCE

- A. Excavate existing soil to the depth and dimensions and place geotextile as shown on the Construction Drawings.
- B. Carefully place quarry spalls over geotextile to the depths and dimensions shown on the Construction Drawings.
- C. Match the existing grade of the existing or new asphalt road surface, so as to not create a drop, rise or bump in excess of 0.2 feet.

3.6 EROSION CONTROL MULCH PLACEMENT

- A. Acquiring, hauling, and stockpiling chipped wood waste or processed green waste shall be provided by the Contractor.
- B. Erosion control mulch stockpile shall be located as designated area approved by the Engineer.
- C. The erosion control mulch shall be placed over the bare slopes outside of the landfill footprint as shown on the Construction Drawings.
- D. The erosion control mulch shall be placed in a single lift of not less than 4 inches in thickness.
- E. Perform surface roughening and compacting of areas by uniformly track-walking up and down the slope with a dozer, leaving a pattern of cleat imprints within the erosion control mulch that parallel the slope contours.

3.7 EROSION CONTROL MAT

A. Contractor shall install all erosion control mat in accordance with the Construction Drawings, Manufacturer's guidelines, and Standard Specification Section 21-2.03O.

3.8 HYDROSEEDING

A. Hydroseeding shall be performed in accordance with Section 02950 of these Specifications.

3.9 MAINTENANCE

- A. General Requirements: Contractor shall observe the facilities during the first storm following construction to ensure that the facilities are properly located, constructed, and operating as designed. The Contractor shall maintain and repair facilities as needed to ensure that they continue to work as designed. Continue post-storm monitoring periodically (at least monthly) for ongoing performance evaluation.
- B. Silt Fence: Check for sagging fences, torn geotextile, and signs of erosion and/or sedimentation downgradient of the fence. Make repairs as necessary. If the silt fence fails due to storm water runoff inundating the fence, construct additional erosion and sediment control measures to remove sediment from and convey the runoff to downstream drainage facilities. Remove accumulated sediment behind silt fences whenever it reaches approximately one-third the height of the fence.
- C. Temporary Sediment Traps: Remove sediment before it reaches the rock weir outlet. The trap bottom may be over-excavated to provide additional sediment storage.
- D. Straw Bale Barriers and Wattles: Check for undercutting, damaged bales and wattles, evidence of erosion or sedimentation between bales and wattles, and "end run" erosion at the ends of the barrier. Make repairs, replace bales and wattles, and remove sediment before it reaches approximately one-half the height of the barrier.
- E. Quarry Spalls in Construction Entrance: Check for excessive sediment build-up and replace with clean material and new geotextile as necessary and as designated by the Engineer.
- F. The Contractor shall maintain all construction stormwater controls and measures throughout the course of the entire construction project until such time that the Engineer has accepted the work in writing and has given explicit notice that the project, or specific portion thereof, has been accepted and the Contractor is no longer responsible for erosion control and protection of such.
 - 1. Until such time that the Engineer accepts the project, or specific portion thereof, the Contractor is solely responsible for the repair of all work areas that occurs as the result of erosion, sedimentation, or other precipitation related damages. The repair of such damages shall be at the Contractor's

sole expense, and shall be completed to the satisfaction of the Engineer.

END OF SECTION

SECTION 02310

SITE EARTHWORK

PART 1 GENERAL

1.1 SUMMARY

A. Section Includes:

- 1. Excavation.
- 2. Earthfill.
- 3. Class 2 Aggregate Base.
- 4. Intermediate Soil Cover.
- 5. Soil Wedge Buttress Fill.
- 6. Pipe Bedding.
- 7. Pipe Zone Backfill.
- 8. Trench Backfill.
- 9. Disposal of excess/unsuitable excavated materials.
- 10. Furnishing fill materials from Contractor's sources.

1.2 RELATED SECTIONS:

- 1. Section 02072 Geotextile.
- 2. Section 02110 Clearing and Grubbing.
- 3. Section 02112 Waste Excavation, Relocation, and Placement.
- 4. Section 02370 Erosion and Sediment Control.
- 5. Section 02640 Surface Water Drainage Structures.
- 6. Section 02711 Corrugated HDPE Pipe.
- 7. Section 02950 Hydroseeding.

1.3 DEFINITIONS

A. Refer to Section 01111 – Definitions.

1.4 REFERENCES

- A. ASTM International, latest version:
 - 1. C136 Test Method for Sieve Analysis of Fine and Coarse Aggregate.

- 2. D1140 Test Methods for Determining the Amount of Material Finer than 75-μm (No. 200) Sieve in Soils by Washing.
- 3. D1556 Test Method for Density of Soil in Place by the Sand Cone Method.
- 4. D1557 Test Method for Moisture Density Relations of Soils and Soilaggregate Mixtures Using 10-pound (4.54 kilograms) Hammer and 18-inch (457 millimeters) Drop.
- 5. D2487 Standard Test Method for Classification of Soils for Engineering Purposes.
- 6. D2488 Standard Practice for Description and Identification of Soils (Visual-manual Procedure).
- 7. D4318 Test Method for Liquid Limit, Plastic Limit, and Plasticity Index of Soils.
- 8. D4643 Standard Test Method for Determination of Water (Moisture) Content of Soil by the Microwave Oven Method.
- 9. D4959 Test Method for Determination of Water (Moisture) Content of Soil by the Direct Heating Method.
- 10. D6913 Test Methods for Particle-Size Distribution (Gradation) of Soil Using Sieve Analysis.
- 11. D6938 Standard Test Method for In-place Density and Water Content of Soil and Soil Aggregate by Nuclear Methods (Shallow Depth).
- 12. D7928 Test Method for Particle-Size Distribution (Gradation) of Fine-Grained Soils Using Sedimentation (Hydrometer) Analysis.

1.5 QUALITY ASSURANCE

- A. A Construction Quality Assurance (CQA) Plan has been developed in conjunction with this project and is included with these Technical Specifications for the Contractor's reference. The Contractor shall assure that the Engineer and the CQA Officer, or the Officer's designated representative, have safe access to the work for the purpose of monitoring, observation, and CQA Plan implementation at all times.
- B. The Contractor shall allow for all required CQA Consultant observations, sampling, and testing at no additional cost to the County.
- C. The CQA Officer or their designee will perform the tests required by the Construction Quality Assurance Plan on a regular basis; these tests are a minimum requirement. Additional tests may be performed at the CQA Officer's discretion.

- D. The CQA Officer and/or CQA Monitor will take soil samples and perform moisture, density, gradation, and other tests to ascertain that the work is being performed in compliance with these Specifications. The CQA Officer and/or CQA Monitor will conduct density and other tests on the fill, and related laboratory testing as specified in Tables 02310-1, 02310-2, 02310-3, and 02310-4 and as outlined in the Construction Quality Assurance Plan. The Contractor shall remove surface material and render assistance as necessary to enable sampling and testing.
- E. Methods of Sampling and Testing are described in the CQA Plan.
- F. Suitability of Materials: The suitability of all materials will be established by the Engineer and verified in the field by the CQA Officer. Fill material shall be approved material from required excavations, stockpiles, or Contractor-selected off-site sources, as directed by the Engineer.
- G. The CQA Officer may direct that inspection trenches or test pits be cut into fills to determine that the Specifications have been met. Such trenches or pits will be of limited depth and size, and shall be backfilled with the material excavated there from, or other fill material meeting the requirements for the zones cut into. Backfill shall be compacted to a density at least equal to that specified for contiguous fills.
- H. If, based on the results of conformance testing and/or in the opinion of the CQA Manager and/or CQA Monitor, the materials or work observed does not satisfy the project requirements, it shall be replaced and/or re-worked to the to meet project specifications to the satisfaction of the CQA Manager and/or CQA Monitor. Rework shall be retested by the CQA Manager, CQA Monitor, or a designated representative as needed. The Contractor shall be responsible for the costs of additional testing.

1.6 SUBMITTALS

A. The Contractor shall submit certificates of compliance for the aggregate base material to the Engineer for approval at least 14 calendar days before he intends to place these materials. The certificates of compliance shall include the results of gradation and permeability tests as specified in these Specifications and the Construction Quality Assurance Plan.

PART 2 PRODUCTS

2.1 GENERAL

A. Sources: Materials shall be obtained from identified on-site stockpiles, on-site

borrow areas, or from Contractor-selected (Engineer-approved) off-site sources.

- B. All fill materials shall be free of organic and other deleterious materials as established by the CQA Officer.
- C. Unsuitable materials as defined in Section 1-1.07 of the Standard Specifications.
- D. Properties for earthwork materials specified in Part 2 Products and are summarized in Table 02310-4.
- E. Material evaluation and testing frequencies are shown in Tables 02310-1 and 02310-2, respectively.

2.2 EARTHFILL

- A. Sources: On-site stockpiles or borrow excavations as shown on Construction Drawings.
- B. Consists of clean, non-expansive silty sand (SM), clayey sand (SC), or mixtures thereof as approved by the Engineer.
- C. Maximum particle size of 3 inches.

2.3 CLASS 2 AGGREGATE BASE

- A. Source: Contractor-selected (Engineer approved) off-site borrow source.
- B. Shall consist of crushed stone, gravel, sand or other sound, durable, mineral materials free of organic material, processed and blended, and naturally combined.
- C. Maximum particle size of ¾-inch.
- D. Shall conform to the requirements of Caltrans Section 26 for Class 2 ¾-inch maximum aggregate of the Standard Specifications.

2.4 INTERMEDIATE SOIL COVER

- A. Sources: Engineer selected on-site and, if necessary, (Engineer approved) off-site borrow sources.
- B. Shall consist of silty sands, clayey sand, or approved mixtures. (SM and SC soils). Uniform clays and silts should be avoided.

Intermediate soil cover shall have the following gradation:

| ASTM SIEVE | PERCENT PASSING |
|------------|-----------------|
| 1" | 100 |
| #20 | 80 minimum |
| #60 | 45 minimum |
| #200 | 12 to 50 |

- C. Plasticity Index <15.
- D. The Engineer may accept other soils for use as intermediate soil cover based on available soils within the on-site stockpiles and borrow areas.

2.5 SOIL WEDGE BUTTRESS FILL

- A. Sources: Soil Wedge fill buttress shall be constructed of soils from the existing Phase II intermediate soil cover. Surface shall be cleared and grubbed per Specification Section 02110 to remove organic materials, trash, and other materials that may be potentially deleterious to the buttress fill as established by the Engineer. Additional soils, if needed to achieve grades shall be obtained from the onsite borrow source as identified in the Construction Drawings and/or as required by the Engineer.
- B. Fill material shall consist of silty sands, clayey sand, or approved mixtures. (SM and SC soils) by visual classification. Uniform clays and silts should be avoided.
- C. Because the soil buttress is to be constructed from the existing intermediate soil cover, the Engineer and/or the CQA Officer may allow other soil types as long as the plasticity index is <15 and the soil is non-expansive.

2.6 PIPE BEDDING

- A. Source: Contractor-selected (Engineer approved) off-site borrow source.
- B. Pipe bedding shall be sand, free of clay or other organic or other deleterious material.
- C. Sand shall meet the following gradation:

| U.S. SIEVE SIZE | PERCENT PASSING |
|-----------------|-----------------|
| #4 | 90-100 |
| #200 | 0 – 5 |

D. Sand shall conform to the requirements of Section 19-3.02F(2) of the Standard

Specifications.

2.7 PIPE ZONE BACKFILL

A. Pipe zone backfill shall consist of crushed rock conforming to the requirements of Section 19-3.02D, State of California, Department of Transportation, Standard Specifications, 2015.

2.8 TRENCH BACKFILL

A. Trench backfill shall meet requirements of Earthfill, except the maximum particle size shall be 1 inch.

PART 3 EXECUTION

3.1 PROTECTION OF EXPOSED SURFACES DURING TEMPORARY SUSPENSION OF WORK

- A. In accordance with Section 8 of the Standard Specifications, when the Engineer deems it necessary to suspend the work due to unsuitable weather, or any other conditions the Engineer considers unfavorable for the suitable prosecution of the work; the Contractor shall comply with the following provisions:
 - 1. For excavated or filled areas, including haul roads, or stockpiles placed by the Contractor, the Contractor shall provide labor, materials, and equipment to maintain and protect exposed surfaces of cut and fill areas against wind and water erosion. The Contractor shall be responsible for protective method effectiveness.
 - 2. Any damages caused to the project area by inclement weather shall be repaired by the Contractor at their sole expense and to the satisfaction of the Engineer. The Contractor shall be required to be responsible for, and protect, all project work areas until such time that the Engineer has accepted the project, or potion thereof, in writing and explicitly relieves the Contractor of said responsibility.
 - 3. During any work suspension, the Contractor shall still be required to inspect and maintain all deployed best management practices (BMPs). If any BMPs are observed to be damaged, or ineffective, the Contractor shall repair, amend, adjust, replace, or upgrade the BMPs in such a way as to increase the effectiveness of the BMP.

3.2 EARTHWORK – GENERAL

A. Required lines, levels, contours, and datum shall be identified by the Contractor before the start of earthwork operations.

- B. Earthwork shall conform to lines and grades indicated on the Construction Drawings and as specified in this section.
- C. Temporary drainage ditches shall be constructed and maintained to provide drainage during construction.
- D. Contractor will be responsible for providing siltation control and management during construction.
- E. Care shall be taken during earthwork operations to avoid damaging components of the landfill including geotextiles, geomembranes, geonets, and pipes. Damage caused by the Contractor shall be repaired at the Contractor's expense consistent with industry standard specification requirements.
- F. During excavation activities, the Contractor shall implement measures to control surface waters as needed to direct them away from exposed wastes, and to minimize the generation of leachate.

3.3 EXCAVATION

A. General:

- 1. Excavation shall be conducted in areas and to the grades indicated on the Construction Drawings or specified herein.
- 2. At all times, the Contractor shall conduct operations in such a manner as to prevent free-standing water, limit the generation of leachate, and limit the amount of airborne dust.
- 3. With the exception of soils excavated for the Phase II soil buttress fill (see section 2.7 of this specification), soils from within Phase I shall be excavated along with waste and handled according to specification 02112.
- 4. Adequate working space shall be provided within limits of the excavation for personnel safety.
- 5. Except as otherwise noted, care shall be exercised to preserve the material below and beyond the lines of all excavation. Where excavation is carried below grade, the Contractor shall backfill with earthfill to the required grade to tolerances presented in Table 02310-3 and as generally described in the Construction Quality Assurance Plan and this specification for placement, lift thickness, placement tolerance, subgrade and lift density, moisture content, and test methods.
- 6. Any excavation to be carried out for the convenience of the Contractor shall conform to the limits approved by the Engineer and shall be at no additional expense to the County.
- 7. Excavated material shall be placed at sufficient distance from the edge of

excavations to prevent cave-ins or bank slides. Side slopes of stockpiles shall not be steeper than 2.5:1 (horizontal:vertical). Side slopes of excavations shall be no steeper than 2.5:1 (horizontal:vertical) unless otherwise noted on the Construction Drawings or approved by the Engineer.

B. Ditch Excavation:

- 1. General: Ditches shall be cut accurately to cross sections and grades where indicated. All roots, stumps, rock, and foreign matter in the sides and bottom of ditches shall be trimmed and dressed or removed to conform to the slope, grade, and shape of sections indicated. Care shall be exercised not to over-excavate ditches. Over-excavated ditches shall be backfilled to required grade with satisfactory, thoroughly compacted material meeting the requirements of this specification and the Construction Quality Assurance Plan. Ditches shall be maintained until final acceptance of the work. Where ditches planned in natural materials are over-excavated and do not include erosion protection such as rip rap, the Contractor shall provide erosion protection equivalent to the undisturbed natural material.
- 2. Ditches shall be excavated at locations shown on the Construction Drawings to collect and transport stormwater run-off, and water-bound material to the retention basins.
- 3. Ditches shall be excavated true to line and grade. Any erosion which occurs to ditch excavation before the Engineer acceptance of project shall be repaired with compacted backfill. All such repairs shall be considered as maintenance costs prior to the Engineer's acceptance and shall not be considered extra work for payment purposes.
- 4. Except where rock is encountered, do not excavate below the depth indicated or specified.
- 5. Where rock is encountered, over excavate rock to a minimum depth of 4 inches below the ditch depth indicated or specified.

C. Trenching for Pipes:

- 1. Trench to the minimum width necessary for proper installation of pipe with sides as nearly vertical as possible. Uniformly grade the bottom to provide uniform bearing for the pipe.
- Where it becomes necessary to excavate beyond the limits of normal excavation lines to remove boulders or other interfering objects, backfill the voids remaining after removal of the objects as directed by the CQA Monitor.

- 3. When the void is below the subgrade for the pipe bedding, use pipe bedding material as backfill to fill in the void.
- 4. When the void is in the side of the trench or open cut, use select backfill to fill in the void.
- 5. Remove boulders and other interfering objects, and backfill voids left by such removals.
- 6. Except where rock is encountered, do not excavate below the depth indicated or specified.
- 7. Where rock is encountered, over excavate rock to a minimum depth of 4 inches below the trench depth indicated or specified.

D. Soil Wedge Buttress Fill:

- 1. Excavate the existing Phase II intermediate soil cover until waste is exposed.
- 2. Excavate intermediate soil cover by pushing soils down the landfill side slope to the toe.
- The Contractor shall take care not to incorporate wastes into excavated soils being pushed down slope. Waste shall be picked from soils if they become incorporated.
- 4. Key soil wedge buttress fill into existing waste slope per the Construction Drawings to help reduce the possibility of developing a preferential slip plane.

The Contractor shall use extreme caution when excavating the soil buttress key as to not damage the existing Phase II base liner and/or any component of the GCCS. Any damage caused as a result of the Contractor's activities shall be repaired at no expense to the County, and shall be completed to the satisfaction of the Engineer and the CQA Officer. Repairs to the Phase II base line will be subject to standard-of-practice testing and CQA documentation as established by the CQA Officer.

E. Pumping and Drainage:

- 1. The Contractor at all times during construction shall be prepared to, and shall provide and maintain proper equipment and facilities to, remove all water entering excavations and shall keep such excavations dry so as to obtain a satisfactory undisturbed subgrade foundation condition.
- 2. Dewatering shall at all times be conducted in such a manner as to preserve the undisturbed bearing capacity of subgrade soils at the bottom of the excavation.

- Water entering the excavation from surface runoff shall be collected in shallow ditches around the perimeter of the excavation, drained to sumps, and pumped from the excavation to maintain a bottom free from standing water.
 - a. The Contractor shall enact measures to limit the contact of surface waters with waste. If surface water does contact waste, it shall be considered leachate, and must be collected and disposed of off-site at the Contractor's expense.
 - b. The Contractor shall work to limit the comingling of waste contact water and surface waters that have not contacted waste.
- 4. Conveyance of dewatered liquids in open trenches will not be allowed. The Contractor shall not cause flooding by blocking flow in the drainage facilities, and shall leave the facilities unrestricted and clean as originally found. Any damage to the facilities shall be repaired or restored as directed by the Engineer.

F. Sheeting and Shoring:

- 1. The Contractor shall furnish, place and maintain sheeting and bracing where required supporting the sides of excavations, to prevent movement which could in any way diminish the width of the excavation below that necessary for proper construction, to protect adjacent structures, and to protect workers from hazardous conditions or other damage. Such support shall consist of braced steel piling, braced wood lagging and shoulder beams, or other approved methods. Care shall be taken to prevent voids behind the sheeting, but if voids are formed, they shall be immediately filled and compacted. Where soil cannot be properly compacted to fill the void, lean concrete shall be used as backfill at no additional expense to the County.
- 2. Sheeting shall be plumb and securely braced and tied in position. Sheeting and bracing shall withstand all pressures to which the trench will be subjected. Any deformation shall be corrected at the expense of the Contractor, so as to provide the necessary clearances and dimensions.
- 3. Where sheeting and bracing are required to support the sides of excavation or trenches, the Contractor shall engage a Professional Structural or Civil Engineer, registered in the State of California, to design sheeting and bracing. Installed sheeting and bracing shall conform to the design, and the Professional Structural or Civil Engineer shall provide certification of this.
- 4. No wood sheeting is to be withdrawn if driven below mid diameter of any pipe, and under no circumstances shall any wood sheeting be cut off at a

level lower than 1-foot above the top of any pipe.

3.4 USE OF EXCAVATED MATERIALS

A. Excavated Materials:

- 1. Materials excavated from the existing Phase II intermediate cover shall be used as fill for construction of the soil wedge buttress fill.
- 2. All other excavated soils shall be considered as waste and disposed of within the Phase II waste management unit.

B. Excess/Oversized/Unsuitable Materials:

- 1. Excess excavated materials, oversized materials, or materials unsuitable for use as fill shall be disposed of at a location designated by the Engineer.
- 2. Concrete rubble, garbage, refuse, and debris, and any waste material that is harmful to the environment shall be disposed of at locations designated by the Engineer.

3.5 EARTHFILL CONSTRUCTION

A. General Requirements:

- 1. Materials shall be placed and compacted to the lines and grades shown on the Construction Drawings or as required by the Engineer.
- 2. If any portion of the materials placed as fill does not meet the specified requirements, the Contractor shall remove such material and replace it with fill materials meeting this specification section at no additional cost to the County.
- 3. Constructed fills shall be maintained to meet the requirements of this specification section until final completion and acceptance of the work. This shall include all measures to prevent erosion. During seasonal or other extended shutdowns, all exposed surfaces shall be protected with special treatments specified in section 3.1 of this specification.

B. Placing Requirements:

- No material shall be placed on any portion of the subgrade, or against or upon any structure, until consent to place such fill has been obtained from the Engineer.
- Conform to the requirements provided in Table 02310-3 for placement, lift thickness, placement tolerance, subgrade and lift density, moisture content, and test methods.

- 3. Prior to placement of materials, the in-place density of the underlying material shall be as specified in Table 02310-3.
- 4. Materials may require moisture conditioning (wetting or drying) prior to placement and compaction. Some materials may require spreading and extended drying time prior to placement and compaction. Moisture-conditioning requirements shall be as specified in Table 02310-3.
- 5. Materials shall be placed in continuous and approximately horizontal lifts for their full length and width, unless otherwise specified or specifically permitted by the Engineer.
- 6. Method of dumping and spreading materials shall ensure uniform distribution of the material.
- 7. Unless otherwise indicated, earthfill materials shall be placed to a grade no flatter than 2 percent to facilitate drainage of water. In areas where ponding cannot be prevented or ponding has occurred and fill is required to be placed, placing shall begin only after the area is dewatered and permission is obtained from the Engineer.

C. Compaction Requirements:

- 1. Each lift of earthfill material shall be compacted to the applicable minimum relative compaction specified in Table 02310-3.
- During compaction, the moisture content range of the earthfill shall be maintained relative to the ASTM D1557 optimum moisture content as specified in Table 02310-3. A uniform moisture distribution shall be obtained by disking, blading, or other methods approved by the CQA Officer prior to compaction of a lift.
- 3. If the rolled surface of any in-place lift is too wet for proper compaction of the next succeeding lift to be placed thereon, then the materials from the in-place lift shall be removed and allowed to dry, or worked with harrow, scarifier, or other suitable equipment to reduce the water content, and then recompacted before the next succeeding lift is placed.
- 4. Fill compacted to densities lower than the specified minimum density, or fill compacted at moisture contents outside the specified acceptable range of moisture content shall be reworked to meet the density and moisture requirements or removed and replaced by acceptable fill compacted to meet these requirements.
- 5. Compaction equipment shall be approved by the Engineer.

3.6 PREPARATION OF SUBGRADE

A. Subgrade shall be scarified, moisture conditioned and recompacted as specified in Table 02310-3. All areas to receive geosynthetics shall be steel drum rolled a minimum of two passes. The steel drum roller is to remain on site during the geosynthetic placement activities to correct subgrade inconsistencies as directed by the CQA Officer.

3.7 BACKFILLING

A. General:

- 1. Backfill trenches to the ground surface with materials as specified or otherwise shown on the Construction Drawings.
- 2. Reopen trenches that have been improperly backfilled. Refill and compact as specified or otherwise correct to the approval of the CQA Officer.
- Do not allow or cause any of the work performed or installed to be covered up or enclosed by work of this section prior to required inspections, tests, and approvals.
- 4. Should any of the work be so enclosed or covered up before it has been approved, uncover all such work and, after approvals have been made, refill and compact as specified, all at no additional cost to the County.
- 5. Backfill shall meet the requirements established for such in these specifications.
- B. Pipe Bedding and Pipe Zone Backfill around Pipes:
 - 1. Take special care in bedding and backfilling operations to not damage pipe and pipe coatings.
 - 2. Place pipe bedding material to the thickness as shown on Construction Drawings. Lightly tamp bedding material under pipe haunches to compact. No jetting is allowed.
 - 3. Place backfill material to completely surround pipe without voids.
 - 4. Place select backfill in layers not exceeding 8 inches in loose thickness, and compact as shown in Table 02310-3.

3.8 CLASS 2 AGGREGATE BASE

A. Class 2 aggregate base material shall be placed and compacted to the lines and grades shown on the Construction Drawings and shall conform to the requirements of Section 26 of the Standard Specifications.

3.9 SOIL WEDGE BUTTRESS FILL

A. Placement:

- 1. No soils shall be placed until the underlying waste has been exposed and the surface has been accepted by the CQA Officer.
- Conform to the requirements of Table 02310-3 for placement, lift thickness, placement tolerance, subgrade and lift density, moisture content, and test methods.
- 3. Prior to placement of materials, the in-place condition of the underlying material shall be as specified in Table 02310-3.
- 4. Materials may require moisture conditioning (wetting or drying) prior to placement and compaction. Some materials may require spreading and extended drying time prior to placement and compaction. Moisture conditioning requirements shall be as specified in Table 02310-3.
- 5. Method of dumping and spreading materials shall ensure uniform distribution of the material.

B. Compaction Requirements:

- 1. Each lift of soil wedge buttress fill shall be compacted by track walking with a D9 dozer or similar a minimum of three passes.
- 2. During compaction, the moisture content should be adjusted to facilitate compaction as observed and judged by the CQA Officer.
- 3. If the rolled surface of any in-place lift is too wet for proper compaction of the next succeeding lift to be placed thereon, then the materials from the in-place lift shall be removed and allowed to dry, or worked with harrow, scarifier, or other suitable equipment to reduce the water content, and then recompacted before the next succeeding lift is placed.
- Fill compacted to densities deemed too loose by the CQA Officer, or fill
 compacted at moisture contents outside the specified acceptable range
 of moisture content, shall be reworked.
- 5. Compaction equipment shall be approved by the Engineer.
- 6. The finish compacted surface of the wedge fill that is to be hydroseeded shall be track walked so that track imprints are perpendicular to slope.

3.10 INTERMEDIATE SOIL COVER

A. Placement:

1. No soils shall be placed until the underlying waste has been exposed and

- the surface has been accepted by the CQA Officer.
- 2. Conform to the requirements of Table 02310-3 for placement, lift thickness, placement tolerance, subgrade and lift density, moisture content, and test methods.
- 3. Prior to placement of materials, the in place condition of the underlying material shall be as specified in Table 02310-3.
- 4. Materials may require moisture conditioning (wetting or drying) prior to placement and compaction. Some materials may require spreading and extended drying time prior to placement and compaction. Moisture conditioning requirements shall be as specified in Table 02310-3.
- 5. Materials shall be placed in continuous lifts for their full length and width, unless otherwise specified or specifically permitted by the Engineer.
 - Method of dumping and spreading materials shall ensure uniform distribution of the material.

B. Compaction Requirements:

- 1. Each lift of earthfill material shall be compacted to the applicable minimum relative compaction specified in Table 02310-3.
- During compaction, the moisture content range of the earthfill shall be maintained to accommodate proper compaction without over wetting. A uniform moisture distribution shall be obtained by disking, blading, or other methods approved by the CQA Officer prior to compaction of a lift.
- 3. If the rolled surface of any in-place lift is too wet for proper compaction of the next succeeding lift to be placed thereon as established by the CQA Officer/Monitor, then the materials from the in-place lift shall be removed and allowed to dry, or worked with harrow, scarifier, or other suitable equipment to reduce the water content, and then recompacted before the next succeeding lift is placed.
- 4. Fill shall be compacted to an appropriate condition as established by the CQA Officer/Monitor to the requirements specified in Table 02310-3.
- 5. Compaction equipment shall be approved by the Engineer.
- 6. The finish compacted surface of the intermediate cover that is to be hydroseeded shall be track walked so that track imprints are perpendicular to slope.

TABLE 02310-1 MATERIAL EVALUATION TESTING FREQUENCY¹

| ASTM TEST DESIGNATION ¹ | PIPE BEDDING AND PIPE ZONE BACKFILL (CY) | EARTHFILL/ CLASS 2 AGGREGATE BASE (CY) | SUBGRADE PREPARATION (SF) | SOIL WEDGE BUTTRESS FILL (CY) | INTERMEDIATE SOIL COVER (CY) |
|----------------------------------------------------|------------------------------------------|----------------------------------------------------|---------------------------------|----------------------------------------|------------------------------------|
| D2488 (Visual Soil Description) | | 10,000 | 10,000 | 10,000 | 10,000 |
| D2487 (Soil Classification) | | 10,000 | 10,000 | 10,000 | 10,000 |
| D1557 (Maximum Density/Optimu m Moisture) | | 10,000 | 10,000 | 10,000 | |
| D6913 (Particle Size) | 5.000 | 10,000 | 10,000 | 10,000 | |
| D1140 (#200 Sieve Wash) | 5.000 | 10,000 | 10,000 | 10,000 | 10,000 |
| D4318 (Atterberg Limits) | | 2 | 10,000 | 2 | 2 |

¹Minimum one test per material type. ²Unless plastic soils encountered, at which point the frequency is per 10,000 cy.

TABLE 02310-2 SOIL CONSTRUCTION TESTING FREQUENCY¹

| ASTM TEST DESIGNATION ^{1,2} | EARTHFILL/ CLASS 2 AGGREGATE BASE (CY) | SUBGRADE PREPARATION (SF) | SOIL WEDGE BUTTRESS FILL (CY) | INTERMEDIATE SOIL COVER (CY) |
|---------------------------------------------|----------------------------------------------------|---------------------------------|----------------------------------------|------------------------------------|
| D6938 (Nuclear Moisture-Density) | 5,000 ³ | 1,000 | 5,000 ³ | |
| D2488 (Visual Soil Description) | 10,000 | 5,000 | 10,000 | 5,000 |
| D2487 (Soil Classification) | 10,000 | 5,000 | 10,000 | 5,000 |
| D1557 (Maximum Density/Optimum Moisture) | 10,000 | 5,000 | 10,000 | |
| D6913 (Particle Size) | 10,000 | 5,000 | 10,000 | |
| D1140 (#200 Sieve Wash) | 10,000 | 5,000 | 10,000 | |
| D4318 (Atterberg Limits) | 4 | 5,000 | 4 | 10,000 |

 $^{^{1}\,\}mbox{Minimum}$ one test per material type. $^{2}\,\mbox{Pipe}$ bedding to be vibrated into placed; jetting or flooding not allowed.

³ Minimum one test per lift

⁴ Unless plastic soils are encountered, at which point the frequency is 10,000 cy.

TABLE 02310-3 FILL PLACEMENT AND COMPACTION

| FILL | MAXIMUM LOOSE LIFT THICKNESS (IN.) | MAXIMUM COMPACTED LIFT THICKNESS (IN.) | MOISTURE CONTENT | MINIMUM SUBGRADE OR LIFT RELATIVE COMPACTION | TEST METHOD | FINISHED GRADE TOLERANCE (FT.) |
|-----------------------------------------------------|---------------------------------------------|----------------------------------------------------|-------------------------|-------------------------------------------------------|----------------|-----------------------------------------|
| Subgrade ¹ | | | | 90% | ASTM D1557 | <u>+</u> 0.1 |
| Earthfill | 8 | | ±2% of Optimum | 90% | ASTM D1557 | <u>+</u> 0.2 |
| Earthfill within 12 inches of base of road base | 8 | | 0% to +3% of Optimum | 95% | ASTM D1557 | <u>+</u> 0.2 |
| Trench Backfill | 8 | | ±2% of Optimum | 90% | ASTM D1557 | <u>+</u> 0.1 |
| Soil Wedge Buttress Fill ² | 8 | | ±2% of Optimum | 90% | ASTM D1557 | <u>+</u> 0.2 |
| Intermediate Soil Cover ³ | | 12 | ±2% of Optimum | 85% | ASTM D1557 | <u>+</u> 0.2 |
| Pipe Bedding and Pipe Zone Backfill ⁴ | 6 | | Dry | | | <u>+</u> 0.1 |
| Class 2 Aggregate Base | 6 | | 0% to +3% of Optimum | 95% | ASTM D1557 | 0.0 to +0.2 |

¹Subgrade that directly supports aggregate base shall be compacted to 95% of its maximum dry density at 0% to +3% above optimum moisture.

²If, in the opinion of the CQA Officer, soil being placed as part of the Soil Wedge Buttress Fill cannot be compacted to the requirements presented in this table due to the yielding nature of the underlying waste, the Wedge Fill Soil Buttress soils may be compacted to a firm and unyielding condition as established by the CQA Monitor or Officer.

³Contractor shall perform two 12" maximum compacted lifts that results in a 2-foot-thick compacted lift as indicated on the Construction Drawings. Each lift a minimum of three (3) passes with a D9 non-low ground pressure track dozer (minimum operating weight of 100,000 lbs.). If the Contractor proposes use of different equipment or compaction method, then the Contractor shall complete a test strip (50' X 50') on recently relocated waste at Phase II to verify this method will provide minimum 85% compaction at plus or minus two percent optimum moisture. Compaction will be tested per ASTM D1557. The County will NOT allow the use of low ground pressure track equipment for any substitution. Any deviation from this requirement requested by the Contractor will be subject to CQA Officer/Monitor's approval.

⁴No relative compaction requirement is specified. Relative compaction is not an appropriate specification for sands and gravels with little to no fines (i.e. minus #200 standard sieve). Rather, these materials when placed in a dry state, will achieve sufficient relative density. The pipe bedding material will be of limited thickness. The pipe zone backfill should be compacted as described in this Specification.

TABLE 02310-4 PROPERTIES FOR EARTHWORK MATERIALS

| Material and Property | Test ¹ | Requi | rements | |
|------------------------------------------|-------------------|----------------------------------------------------------------------------------------|----------------------------------------------------|--|
| Earthfills | | | | |
| Material Gradation | | | | |
| Maximum Particle Size | D6913 | 3 inches | | |
| USCS Classification/Material Description | D2488 | SM and SC and approved mixtures thereof, clean and nonexpansive (i.e. PI<15) | | |
| Intermediate Soil Cover | | | | |
| Material Gradation | | | | |
| | D6913 | <u>Sieve</u> 1" #20 #60 #200 | Percent Passing 100 80 minimum 45 minimum 12 to 50 | |
| Plasticity Index | D4318 | <15 | | |
| USCS Classification | D2488 | SM and SC and approved mixtures, clean and nonexpansive | | |
| Soil Wedge Buttress Fill | | | | |
| USCS Classification | D2488 | SM and SC and approved mixtures, clean and nonexpansive | | |
| Class 2 Aggregate Base | | See Section 26, Caltrans Standard Specifications, ¾-inch maximum particle size maximum | | |
| Trench Backfill | | | | |
| Material Gradation | | | | |
| Maximum Particle Size | D6913 | 1 inches | | |
| USCS Classification/Material Description | D2488 | SM and SC and approved mixtures thereof, clean and non-expansive (i.e. PI<15) | | |
| Pipe Zone Backfill | | See Section 64-1.02B, Caltrans Standard Specification, crushed rock | | |
| Pipe Bedding | | See Section 19-3. Standard Specific sand bedding | • • • | |

END OF SECTION

SECTION 02640

SURFACE DRAINAGE SYSTEMS

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Construction of surface drainage channels, downchutes, energy dissipaters, and associated appurtenances associated with the erosion control and surface water drainage systems at the site, as defined on the Construction Drawings.

1.2 RELATED SECTIONS

- A. Section 02230 Clearing and Grubbing.
- B. Section 02230 Site Earthwork.

1.3 DEFINITIONS

A. Refer to Section 01111 – Definitions.

1.4 REFERENCES

- A. ASTM International, latest versions.
- B. State of California, Department of Transportation, Standard Specifications and Standard Plans, May 2015.

PART 2 PRODUCTS

2.1 PERMANENT EROSION CONTROL MAT

- A. Permanent erosion control mat (PECM) shall be Flexamat Plus UV-T or other approved equivalent as provided in the Contract Documents and approved by the Engineer.
- B. PECM for use as downchute armoring shall, at a minimum, meet the following specifications. The Contractor shall submit manufacturer data showing that the proposed permanent erosion control mat meets the requirements of this Technical Specification.
- C. Material type requirements: A four-layered system must include, in order from top to bottom, Concrete block mat, 5-Pick Leno Weave, Recyclex TRM-V and Curlex® II. The underlayment materials shall be packaged within the roll of the PECM.

1. Concrete blocks shall be blocks manufactured with concrete conforming to the cement requirements of ASTM C150 and to the aggregate requirements of ASTM C33. The concrete shall meet a minimum compressive strength of 6,900 psi at 28 days. Furnish blocks that have a minimum weight of 3 lbs. per block and placed no further than 2 in. apart. Material shall have a weight per square foot not exceeding 10 lbs. Blocks shall have a 2.25-inch profile, a flat-top pyramid shape, and a coarse finish without protrusions. Concrete shall have a minimum compressive strength requirement of Table 02640-1, certified by a third party.

TABLE 02640-1
CONCRETE COMPRESSIVE STRENGTH
REQUIREMENTS

| AGE | REQUIRED COMPRESSIVE STRENGTH, PSI (f'c) |
|---------|------------------------------------------------|
| 7 days | 5,000 |
| 14 days | 6,000 |
| 28 days | 6,900 |

2. Polypropylene Bi-Axial Geogrid. The interlocking geogrid shall be composed of polypropylene multifilament yarns knitted in tension and designed to resist degradation in environments with exposure to ultraviolet light, water and low pH (<4 pH) and high pH (>9 pH). Carbon black UV inhibitor shall be blended into to the extruded yarns at a rate no less than 0.8% by weight and the knitted geogrid shall be coated with an initial coating to independently achieve a maximum Tensile Strength loss of 8% at 500 hours when tested in accordance ultra with ASTM D4355. The geogrid shall then be subsequently coated with a high ultra-violet resistant synthetic rubber blend coating with a tan color (for identification). When combined with the revetment mat, this will yield a durable, high tenacity, low elongating, and continuous filament polypropylene fibers that is securely cast into and embedded within the base of the concrete blocks and obtains connection strength greater than that of the geogrid. Ensure the geogrid meets physical and ultra-violet resistance requirements of Table 02640-2.

TABLE 02640-2
POLYPROPYLENE BI-AXIAL GEOGRID REQUIREMENTS

| PROPERTY | UNIT | TEST | REQUIREMENT |
|----------------------------------------------------|---------------|------------|------------------------|
| Mass/Unit Area | oz/yd² | ASTM D5261 | 6.5 oz/yd ² |
| Aperture Size | English units | Measured | 1.4x 1.4 inch |
| Ultimate Wide Width Tensile Strength (MD x CMD) | lb/ft | ASTM D6637 | 2,055 lb/ft |
| Elongation at Ultimate Tensile Strength (MD x CMD) | % | ASTM D6637 | ≤ 8% |
| Wide Width Tensile Strength @ 2% (MD x CMD) | lb/ft | ASTM D6637 | 822 lb/ft |
| Wide Width Tensile Strength @ 5% (MD x CMD) | lb/ft | ASTM D6637 | 1,640 lb/ft |
| Tensile Modulus @ 2% (MD x CMD) | lb/ft | ASTM D6637 | 41,100 lb/ft |
| Tensile Modulus @ 5% (MD x CMD) | lb/ft | ASTM D6637 | 32,800 lb/ft |
| UV Resistance (3200 hr) | % retained/hr | ASTM G154 | 100% Retained Strength |
| Color | Color Chart | Visual | Tan |

- 3. Underlayment material included with PECM shall be packaged with product to ensure proper installation.
- 4. Ultraviolet resistant geotextile backing materials shall be 10 oz non-woven geotextile with the properties shown in Table 02640-3.

TABLE 02640-2
POLYPROPYLENE BI-AXIAL GEOGRID REQUIREMENTS

| PROPERTY | UNIT | TEST | REQUIREMENT |
|----------------------------|-------------------|------------|----------------|
| Weight | oz/yd² | ASTM D5261 | 10 |
| Tensile Sterngth | lb | ASTM D4632 | 250 |
| Elongation at Break | % | ASTM D4632 | 50 |
| Mullen Burst | psi | ASTM D3786 | 500 |
| Puncture Strength | lb | ASTM D4833 | 155 |
| CBR Puncture | lb | ASTM D6241 | 700 |
| Trapezoidal Tear | lb | ASTM D4533 | 100 |
| Apparent Opening Size | US Seive | ASTM D4751 | #100 (0.15 mm) |
| Permittivity | sec ⁻¹ | ASTM D4491 | 1.20 |
| Water Flow Rate | gpm/sf | ASTM D4491 | 80 |
| UV Resistance at 500 hours | % | ASTM D4355 | 70 |

5. Limiting shear: 24 pounds per square foot (non-vegetated) as established via ASTM D6460. Certified independent third-party test results along with calculations shall be submitted along with material submittal a minimum

- of 7 days prior to ordering material.
- 6. Limiting velocity: 30 feet per second (non-vegetated) as established via ASTM D6460. Certified independent third-party test results along with calculations shall be submitted along with material submittal a minimum of 7 days prior to ordering material.
- 7. Cover the PECM or otherwise protect it during long periods of storage to protect against degradation of the backing material as recommended by the manufacturer.
 - a. Mats shall be rolled for shipment. Upon delivery, rolls may be left exposed for up to 30 days. If exposure will exceed 30 days, cover or tarp the rolls to minimize UV exposure.
 - b. All mats to be inspected upon delivery. Assure that all units are sound and free of defects that would interfere with the proper placing of the unit or impair the strength or permanence of the construction.
 - c. Chipping or missing concrete resulting in a weight loss exceeding 15% of the average weight of a concrete unit is grounds for rejection by the engineer. Replace, repair or patch the damaged areas per the manufacturer's recommendations.

2.2 EROSION CONTROL MAT

A. Erosion control mat (other than PECM) shall be supplied in accordance with Section 02270 of these Specifications.

2.3 STRAW WATTLES

A. Straw wattles shall be supplied in accordance with Section 02270 of these Specifications.

2.4 ROCK SLOPE PROTECTION

A. Rock slope protection shall be supplied in accordance with Section 02270 of these Specifications.

PART 3 EXECUTION

3.1 PREPARATION

- A. Set required lines, levels, contours, and datum by construction staking.
- B. Notify utility companies to locate utilities, if applicable.
- C. Provide for dust control.

- D. Protect benchmarks, existing structures, and fences from excavation equipment and vehicular traffic.
- E. Perform clearing and grubbing in accordance with Section 02230.
- **F.** Prepare intermediate cover per Section 02310.
- G. Prior to installing PECM, prepare the subgrade as detailed in the Construction Drawings and these Technical Specifications. All subgrade surfaces to be smooth and free of all rocks, stones, sticks, roots, and other protrusions or debris of any kind that would result in an individual block being raised more than 0.75-inch above the adjoining blocks. When seeding is shown on the plans, provide subgrade material that can sustain growth.
- H. Distribute seed on the prepared topsoil subgrade before installation of the concrete mats in accordance with the specifications.

3.2 INSTALLATION OF PERMANENT EROSION CONTROL MAT

- A. Shape the downchutes and drainage channels to the lines, grades, and dimensions shown on the Construction Drawings.
- B. The manufacturer or authorized representative shall be available to provide technical assistance during installation of the concrete block mats as needed.
- C. Install downchute permanent erosion control matting and all associated appurtenances by fastening all parts together as shown on the Construction Drawings, the Specifications and as recommended by the manufacturer.
- D. Anchor the permanent erosion control mat as shown on the Construction Drawings.
- E. Areas that require mat seams parallel to concentrated flows are required to install mats with an interlocking geogrid and underlayment extension on the long edge for overlapping and anchoring the adjacent mat. Extensions shall be comprised of the mat's interlocking geogrid and all three layers of the Plus underlayment system.
- **F.** Provide fastening or anchoring as recommended by the manufacturer or engineer for the site conditions.
- G. Contractor shall take care as to not damage the permanent erosion control matting during installation and anchoring. Any damage shall be repaired or the materials replaced (if necessary) by the Contractor at no additional cost to the Engineer.

3.3 PROTECTION OF INSTALLED PERMANENT EROSION CONTROL MAT

A. Contractor shall avoid disruption or damage to the installed erosion control mat. No heavy equipment shall travel over or along installed mat. Any damage shall be repaired or the materials replaced (if necessary) by the Contractor at no additional cost to the County.

END OF SECTION

SECTION 02711

CORRUGATED HIGH DENSITY POLYETHYLENE (HDPE) PIPE

PART 1 GENERAL

1.1 SECTION INCLUDES

A. Install water-tight corrugated, dual walled, High Density Polyethylene (HDPE) pipe and associated pipe fittings and connections for surface water drainage culvert.

1.2 RELATED SECTIONS

- A. Section 02072 Geotextile.
- B. Section 02310 Site Earthwork.
- C. Section 02640 Surface Water Drainage System.

1.3 REFERENCES

- A. ASTM International, latest version.
 - 1. ASTM D1238 Standard Test Method for Flow Rates of Thermoplastics by Extrusion Plastometer.
 - 2. ASTM D1248 Specification for Polyethylene Plastics Molding and Extrusion Materials.
 - 3. ASTM D1505 Standard Test Method for Density of Plastics by the Density-Gradient Technique.
 - 4. ASTM D1603 Standard Test Method for Carbon Black in Olefin Plastics.
 - 5. ASTM D3350 Specification for Polyethylene Plastics Pipe and Fittings Materials.
- B. State of California, Department of Transportation, Standard Specifications and Standard Plans, May 2015.

1.4 SUBMITTALS

A. Submit with each shipment of pipe to site, Manufacturer's certification of compliance with specified requirements of this Section. Submit catalog cut sheet of pipe and fittings to be supplied prior to commencing work.

PART 2 PRODUCTS

2.1 CORRUGATED DUAL WALLED HDPE CULVERT

- A. Corrugated HDPE pipe shall be first quality corrugated double-wall, smooth interior, HDPE pipe manufactured by ADS, Hancor, or other approved Manufacturer.
- B. Pipe shall be manufactured with HDPE resin that is new, first quality, compounded, and manufactured specifically for producing HDPE pipe.
- C. Supplied to the sizes shown on the Construction Drawings and meeting the requirements of the Manufacturer's certified properties.

2.2 FITTINGS

- A. All fittings (couplers, pipe ends, joints, caps, etc.) shall be water-tight as provided by the pipe Manufacturer.
- B. Provide fittings, manufactured from the same class of materials and fully compatible with the HDPE pipe.
- C. Provide fabricated fittings with pressure ratings matching or exceeding the HDPE pipe.
- D. Provide flared culvert ends compatible with the supplied pipe.

2.3 BACKFILL MATERIALS

A. Bedding and backfill materials shall meet the requirements of Site Earthfill - Section 02310.

PART 3 EXECUTION

3.1 PIPE INSTALLATION GENERAL REQUIREMENTS

- A. Pipe, fittings, and accessories shall be shipped, delivered, and installed in such a manner as to ensure a sound, undamaged installation.
- B. Provide adequate storage for all materials and equipment delivered to the job site.
- C. Handle and store pipe and fittings in accordance with the Manufacturer's recommendations.

3.2 PLACING PIPE

- A. Provide required maintenance of all materials and equipment used to handle and place pipe.
- B. Follow the Manufacturer's recommendations when hauling, unloading and placing the pipe.
- C. Take precautions to prevent damage to the pipe.
- D. Do not push, pull, or drag pipe and fittings over sharp projections, or drop, or have objects dropped on the pipe and fittings.
- E. Inspect for defects before and during installation. Remove any piping showing kinks, buckles, cuts, gouges, or any other damage, which in the opinion of the Engineer will affect performance of the pipe.
- F. Replace material found to be defective before or after laying with sound material at no additional expense to the County.
- G. Remove all foreign materials or plastic shavings before placement. The pipe shall be clean prior to acceptance by the Engineer. Protect pipe from intrusion of soil after placement.
- H. Carefully lower pipe and accessories into place and when moving them around the site. Do not drop the pipe into trenches.
- I. Backfill shall be carefully placed and compacted over the pipe in a manner acceptable to the Engineer and in accordance with Section 02200.
- J. Rest the full length of each section of pipe solidly upon the pipe bedding.
- K. Take up or adjust pipe when the subgrade has been disturbed while joining the pipe.
- L. Anchor flared culvert ends per manufacturer's recommendations.

3.3 JOINING PIPE

A. Join the HDPE pipe using water-tight couplers as recommended by the pipe Manufacturer.

3.4 BACKFILLING PIPE

A. Backfill pipes with the materials shown on the Construction Drawings and in accordance with Section 02310.

END OF SECTION

SECTION 02950

HYDROSEEDING

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Hydroseeding includes preparing the areas to be vegetated, applying hydromulch, seed, straw, and other materials as identified herein.
- B. Contractor shall hydroseed areas as shown on the Construction Drawings and as directed by the Engineer.

1.2 RELATED SCETIONS

- A. Section 02310 Site Earthwork.
- B. Section 02640 Surface Water Drainage Structures.

1.3 REFERENCES

A. State of California, Department of Transportation, Standard Specifications and Standard Plans, May 2015.

1.4 SUBMITTALS

- A. Product data: within 30 days after Contractor has received the County's Notice to Proceed, submit:
 - 1. Complete materials list of items proposed to be provided under this section.
 - 2. Complete data on source, size and quality.
 - 3. Sufficient data to demonstrate compliance with the specified requirements.
- B. The Contractor shall submit seed bag certification tags/labels indicating the quantity and type of material used in the seeding installation as well as the information required by the 2015 State Standard Specifications Section 21-2.01C(3).

1.5 WARRANTY

- A. Warranty period is 1 year.
- B. Replant areas that do not produce ground cover within the warranty period at no

expense to the County.

PART 2 PRODUCTS

2.1 MATERIALS

- A. Materials shall be per 2015 State Standard Specifications Section 21.
- B. Seed mix shall be as follows:

TABLE 02950-1

SEED MIX

| PERCENT OF MIX | SEED TY | PE/SPECIES | PLANT TYPF | PLS PLANT TYPE PLS APPLICATION RATE (DRILL | APPLICATION | PLS APPLICATION RATE (BROADCAST SEEDING) | |
|-------------------|---------------------|------------------------------------------------------------|---------------|---------------------------------------------|--------------|------------------------------------------|--|
| OI WIIX | Common Name | Scientific Name | | | SEEDING) | | |
| 15% | California Brome | Bromus carinatus Hook. et Arn. | Grass | Perennial | 7.2 lb/acre | 10.8 lb/acre | |
| 18% | Blue Wildrye | Elymus glaucus Buckley subsp. glaucus | Grass | Perennial | 6.5 lb/acre | 9.8 lb/acre | |
| 27% | Barley | Hordeum brachyantherum Nevski subsp. californicum | Grass | Perennial | 10.0 lb/acre | 15.0 lb/acre | |
| 15% | Junegrass | Koeleria macrantha (Ledeb.) J.A.Schultes | Grass | Perennial | 0.2 lb/acre | 0.4 lb/acre | |
| 8% | Purnle | Melica imperfecta Trin. | Grass | Perennial | 0.6 lb/acre | 0.9 lb/acre | |
| 16% | | Nassella pulchra (A.S.Hitchc.) Barkworth | Grass | Perennial | 7.8 lb/acre | 11.7 lb/acre | |

- C. Plant seed shall not contain a more than 1% total weed seed by weight, or any prohibited noxious weed seeds.
- D. Fertilizer shall meet the requirements of Section 20-3.01B(4)(b) of the 2015 State Standard Specifications.
- E. Fiber shall meet the requirements of Section 21-2.02D of the 2015 State

Standard Specifications except dyed brown or tan.

- F. Tackifier shall meet the requirements of the 2015 State Standard Specifications Section 21-2.02E.
- G. Compost shall meet the requirements of Section 21-2.02K of the 2015 State Standard Specifications.
- H. Hydromulch fiber shall be recycled cellulose fiber meeting the requirements of 2015 State Standard Specification Section 21-2.02D.

PART 3 EXECUTION

3.1 PREPARATION OF SEEDING AREA

- A. Loosen the top ½-inch of soil to create favorable conditions for germination. Method to be approved by Engineer.
- B. Remove soil lumps, ridges, and depressions.
- C. Remove deleterious material including trash, debris, and weeds.
- D. Remove rocks larger than 2.5 inches in maximum dimension.
- E. Protect traveled ways, sidewalks, lined drainages, and existing vegetation from overspray.

3.2 APPLICATION

- A. Application shall be as done as late in the fall season as possible or as otherwise approved by the Engineer.
- B. If there is a delay in seeding, during which weeds grow or soil is washed out, the Contractor shall remove the weeds or replace the soil before sowing the seed, without additional compensation. Lightly rake soil immediately before seeding is begun.
- C. The application of the total seed amount will be verified by the weight of the seed delivered to the site for use. Contractor shall not apply seed until the Engineer has verified the seed on site.
- D. Even distribution of the seed will be indicated by the even distribution of the hydroseed mix on the surface.
- E. Mix hydromulch materials in a tank, with a built-in, continuous agitation and recirculating system of sufficient operating capacity to produce a homogeneous slurry, and a discharge system that will apply the slurry to designated areas at a

- continuous and uniform rate. The tank and all hoses shall have been rinsed thoroughly of all seed and chemicals before entering the project site.
- F. Prepare the slurry preparation at the project site, and begin by adding water to the tank when the engine is at half-throttle. Good recirculation shall be established when the water level has reached the height of the agitator shaft; at this time seed shall be added; the wood cellulose fiber shall be added when the tank is at least 30 percent filled with water. The Contractor shall commence spraying once the tank is full.
- G. Slurry shall include a color agent such that the coverage of surfaces can be verified. The maximum duration for material retention in slurry shall be limited to:
 - 1. Seed in slurry \leq 30 minutes.
 - 2. Wood fiber in slurry < 2 hours.
 - 3. Fertilizer in slurry \leq 2 hours.
- H. The Contractor shall spray designated areas with the slurry in a sweeping motion and in an arched stream, until a uniform coat is achieved with no slumping or shadowing and the material is spread at the required rate per acre.
- I. Apply seed and mulch evenly, at the minimum rate indicated herein.
- J. Apply slurry mixture within four hours of mixing. A slurry mixture that has not been applied by the Contractor within four hours after mixing shall be rejected and replaced at the Contractor's expense. In addition, all cost incurred for repair or replacement of bare, sparse, or damaged areas shall be the sole responsibility of the Contractor.
- K. No seed shall be added to the slurry mix until immediately prior to the beginning of the hydromulching application.
- L. Hydromulching equipment shall be equipped with a gear driven pump and paddle agitator. Agitation by recirculating of the pump will not be allowed.
- M. The time allowed between the placement of the seed in the hydromulching tank and emptying of the hydromulching tank shall not exceed 30 minutes.
- N. Hydromulching shall be performed to provide a uniformly covered surface based on visual observation. The hydromulched surface shall be free of bare spots and thin areas.
- O. Hydromulching equipment shall minimize access paths and shall not cause tire ruts. If tire ruts in excess of 4 inches in depth are created by hydromulching

equipment, Contractor shall notify Engineer. The rutted area shall be avoided by Contractor until the area has been repaired and/or graded or has become sufficiently dry and firm to resume hydromulching operations. If rutting results from overwatering (saturation) by Contractor, Contractor shall repair these areas at their own cost.

3.3 WEATHER REQUIREMENTS

A. Contractor shall not hydroseed during unfavorable weather conditions, such as high winds, high temperatures, heavy rains, frozen ground or other conditions not conductive to seed placement or germination. When Work is interrupted by weather conditions, hydromulching shall not resume until approved by the Engineer.

3.4 APPLICATION METHOD: SEED AND FIBER ONLY

A. Apply the following materials in a single application:

TABLE 02950-2
SEED APPLICATION

| MIX | APPLICATION RATE |
|---------------|-----------------------------------|
| Plant Seed | Rate as shown in Table 02950-1 |
| Fiber | 2,000 lb/acre |
| Tacking Agent | 150 lb (Dry)/acre |
| Compost | 2 cy/acre |
| Fertilizer | 500 lb/acre |
| Water | 3,000 gal/acre |

3.5 PROTECTION

- Protect seeding area from damage.
- B. Repair damaged areas.

END OF SECTION

Project Details

Operational Health and Safety Plan



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Operational Health and Safety Plan

Prepared for AADS Phase I Waste Relocation Project

March 29, 2019

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List of Abbreviations

22 CCR California Code of Regulations Title 2227 CCR California Code of Regulations Title 27

AADS American Avenue Disposal Site

ADC Alternative Daily Cover AMSL Above Mean Sea Level

BMPs Best Management Practices

BRS Blue Ridge Services

Cal-OSHA California Department of Occupational Safety and Health

CalRecycle California Department of Recycling and Recovery

CEIP Compliance & Environmental Issues Plan
CEQA California Environmental Quality Act

CMT Construction Management Team CQA Construction Quality Assurance

ESPP Excavation Sequence & Process Plan

FSPP Fill Sequence & Process Plan

ft Foot/Feet

GLA Geo-Logic Associates

IIPP Injury & Illness Prevention PlanLEA Local Enforcement AgencyLEL Lower Explosive Limit

LFG Landfill Gas

MSW Municipal Solid Waste

OHASP Operational Health and Safety Plan

OSHA Occupational Safety and Health Administration

OSM On-site Safety Manager

PPE Personal Protective Equipment
SOP Standard Operating Procedure
SWIS Solid Waste Information System

SWPPP Storm Water Pollution Prevention Plan

VOC Volatile Organic Compound
WDR Waste Discharge Requirements

WMU Waste Management Unit WRP Waste Relocation Project

yd³ Cubic Yards

1 Introduction

The American Avenue Disposal Site (AADS) Phase I Waste Relocation Project (WRP) is a massive waste excavation and fill project. The purpose of this Operational Health and Safety Plan (OHASP) is to identify potential risks that staff may encounter during completion of this project. Additionally, it presents procedures for preventing and/or minimizing those risks.

This OHASP should not be used in lieu of the contractor's Injury and Illness Prevention Program (IIPP), but instead considered, and used, as a supplement to the contractor's IIPP. If there is any conflict between the OHASP and the contractor's IIPP, the more stringent shall apply.

The operational processes outlined in this OHASP are based on Cal-OSHA guidelines and standard industry practice for solid waste operations.

Key OSHA requirements are addressed in the following sections of this document:

- Health and Safety Training (Section 2)
- Heat Stress (Section 4.1)
- Bloodborne Pathogens (Section 4.5)
- Lockout Tagout (Section 4.6)
- Fall Prevention (Section 4.7)
- PPE (Section 7)
- Hearing Protection (Section 7.6)
- Respiratory Protection (Section 7.7)
- Hazard Communication (Section 8)
- Confined Spaces (Section 9.1.8)
- Emergency Response (Section 12)

2 Health and Safety Training

2.1 Initial Orientation Training

Blue Ridge Services (BRS) will provide initial orientation training to the contractor's entire team (supervisors, foremen, operators, flaggers, mechanics, etc.). The goal of this orientation is to explain the overall process of excavating, transporting, landfilling and covering Phase I waste, and to ensure that the contractor's team has a clear understanding of the types of landfill-specific safety issues that may be encountered during this project.

Every person associated with the WRP will be required to attend initial training, and read the OHASP. Upon completion of both, each staff member will be required to sign a document verifying that they have completed each and fully understand the level of safety and operational guidelines that are expected of them. Once verified, staff will be given a (hardhat) sticker, badge or some other visual indicator that shows that he/she has successfully completed OHASP training. Staff will be required to wear this marker so that it is visible throughout the course of the project.

2.2 Operational Compliance

The contractor will be responsible to ensure that their staff comply with what was presented in the initial orientation training. It is the intent of Fresno County, Geo-Logic Associates (GLA) and BRS that the contractor's entire crew understands how to safely perform the work associated with this waste relocation project. GLA and BRS staff will comprise the Construction Management Team (CMT) that will oversee all construction activities on behalf of the County.

In addition to reading and understanding this OHASP, all WRP staff will be required to receive Initial Operational Training (i.e., review the safety video) and read the accompanying plans:

- Compliance and Environmental Issues Plan (CEIP)
- Excavation Sequence & Process Plan (ESPP)
- Fill Sequence & Process Plan (FSPP)

2.3 On-going Operational Training

The contractor will be responsible for providing ongoing review training for their staff on the topics included in this OHASP.

3 General Health and Safety

The following rules and procedures represent a minimum standard and apply to all WRP staff and outside agents approved to conduct business on-site.

3.1 General Safety Awareness

- Be aware of the surrounding working environment.
- Continually observe conditions.

- Inform all individuals in the work area, who are not familiar with the area, of potential hazards.
- Pre-plan activities and tasks.
- Re-evaluate each work situation periodically (every time you return to a work area).
- Mentally rehearse "what if" situations.
- Consider the consequences of your actions prior to acting.

3.2 General Safe Work Practices

- Follow all developed standard operating procedures (SOPs). Know or learn the safe practices for the job. If staff do not know, they are to ask their supervisor.
- WRP staff are to work purposefully and as a team. Running or hurrying should be avoided, except in an emergency.
- Before working alone, staff should let someone know where they are and what time they expect to complete the task.
- All incidents or violations of known operational or safety procedures should be reported to a supervisor and to the BRS On-site Safety Manager (OSM) as soon as possible.
- Willful acts of horseplay, fighting, sabotage, etc., will not be tolerated.

3.3 Violence in the Workplace Policy

The WRP shall be a safe, secure, and healthful working environment where staff and AADS customers are free from the threat of violence. Severe action, up to and including dismissal from the project, will be taken in response to infractions. Violence is defined in three ways: verbal violence, physical violence and written violence. All WRP staff are prohibited from engaging in any act that:

- Threatens the safety or health of staff or customers.
- Adversely affects the health, life, or well-being of staff and/or customers.
- Results in damage to fellow staff or WRP property.

3.4 Drug and Alcohol Policy

The WRP shall be a drug-free, healthy, and safe workplace. Staff are required to report to work in appropriate mental and physical condition to perform their jobs in a satisfactory manner.

While on WRP premises, no staff may use, possess, distribute, sell, or be under the influence of alcohol or illegal drugs. The legal use of prescribed drugs is permitted on the job only if it

does not impair a staff member's ability to perform the essential functions of the job effectively and in a safe manner that does not endanger other individuals in the workplace.

Violations of this policy may lead to disciplinary action, up to and including immediate dismissal from the worksite. Such violations may also have legal consequences.

3.5 Smoking Policy

The AADS has a strict no smoking, vaping, or e-cigarette use policy on-site. This policy will be enforced throughout the WRP. Violations of this policy may lead to disciplinary action, up to and including immediate dismissal from the worksite.

4 Workplace Safety

4.1 Heat Stress

Heat illness and/or heat stress may result from over-exertion, high ambient temperatures, radiant heat sources, or a combination of these items.

Age, weight, degree of physical fitness, degree of acclimatization, metabolism, dehydration, use of alcohol or drugs, and a variety of medical conditions such as hypertension all affect a person's sensitivity to heat. Prior heat injury predisposes an individual to additional injury. Individual susceptibility varies.

4.1.1 Preventing Heat Stress

Key factors in preventing all forms of heat stress include:

- Provision of water
- Appropriate Clothing
- Rest Periods and Access to Shade
- Understanding Written High Heat Procedures
- Training

Provision of Water

Water is a key preventive measure to reduce the risk of heat related injury/illness. Staff should have easy access to cool drinking water. Staff should regularly drink water.

Appropriate Clothing

Appropriate work clothing for staff protects them against the sun and other environmental risk factors and allows the body to cool helping to prevent Heat Illness. In general, appropriate work clothing should be:

- Light weight, loose fitting and made of breathable fabric that allow airflow and air movement aiding in cooling the body. **Note** Staff should not wear loose fitting clothes when working near moving machinery because of the danger of entanglement.
- Light-colored clothing is best because it reflects the heat better than dark-colored clothes (which absorb heat).
- Shirts with long sleeves that cover the body and avoid sunburn. Sunburn affects the body's ability to cool itself and increases the loss of body fluid.

Rest Periods and Access to Shade

All staff will be allowed and encouraged to take a preventive cool-down rest in the shade when they feel the need to do so to protect themselves from overheating.

Written High Heat Work Procedures

The WRP contractor shall have written work procedures prepared for how work will be adjusted in high heat scenarios (over 95° F).

Training

Before beginning work, the WRP contractor shall provide all staff with training on how to prevent heat-related injury/illness.

4.2 Cold Stress

WRP staff are not expected to be exposed to significant cold working conditions that would lead to serious cold-related injury. But despite the relatively warm local climate, staff may be exposed to some cold-related risks.

Four factors contribute to cold stress: cold temperatures, high or cold wind, dampness, and cold water. Cold stress occurs by driving down the skin temperature and eventually the internal body temperature (core temperature).

4.2.1 Preventing Cold Stress

Planning for work in cold weather is the most important defense.

Dress Properly

Dressing properly is extremely important to preventing cold stress. The type of fabric worn also makes a difference. Cotton loses its insulation value when it becomes wet. Wool, silk and

most synthetics, on the other hand, retain their insulation even when wet. The following are recommendations for working in cold environments:

- Wear multiple layers of loose fitting clothing. Layering provides better insulation. Do not wear tight fitting clothing.
- Wear an inner layer of wool, silk or synthetic to keep moisture away from the body.
- Wear a middle layer of wool or synthetic to provide insulation even when wet.
- Wear an outer wind and rain protection layer that allows some ventilation to prevent overheating.
- Wear a hat or hood to help keep your whole body warmer. Hats reduce the amount of body heat that escapes from your head.
- Use a knit mask to cover the face (if needed).
- Use caution when climbing steps or a ladder that may be wet or icy.
- Use insulated gloves to protect the hands (water resistant if necessary).
- Wear insulated and waterproof boots (or other footwear).

Work Practices

- Drink plenty of liquids and avoid caffeine and alcohol. It is easy to become dehydrated in cold weather.
- If possible, outside work should be scheduled during the warmer parts of the day. Take breaks out of the cold.
- Keep an eye on other staff and watch for signs of cold stress.

Training

Staff and supervisors should be trained to detect early signs of cold stress. Supervisors should watch for signs of cold stress and allow staff to interrupt their work to get warm if they are extremely uncomfortable. Supervisors should also ensure that work schedules allow appropriate rest warming periods and ensure liquids are available.

4.3 Slips, Trips and Falls

One of the most common hazards encountered are slips, trips, and falls. Common sense must be used to avoid these hazards.

- Plan tasks to decrease the risk of slipping.
- Avoid slippery surfaces.
- Do not hurry work and travel.

- Maintain good housekeeping.
- All personnel must vigilantly observe where they are working and walking to avoid slips, trips, and falls.

4.4 Sprains and Strains

To minimize the chance of sprains, staff should observe the following practices:

- Keep work areas clear of clutter.
- Avoid strenuous activity on the job when tired or in pain.
- Use extra caution when working on slippery or wet surfaces.
- Use extra caution when walking across uneven surfaces.
- When stepping down, always look for solid foot placement.

To minimize the chance of strains, staff should observe the following practices:

- Minimize heavy lifting.
- Always plan a lift. Consider the weight of the object, how far it must be carried, and the
 route of travel. When approaching an object on the floor, try to get an idea of how heavy
 it may be by moving it or cautiously lifting it off the ground. If the object is too heavy,
 seek additional help or use a mechanical lifting device such as a forklift, hand truck, or
 overhead crane.
- Always carry objects close to the body, lifting slowly and smoothly.
- Avoid twisting. Always turn the whole body as one unit when changing direction while carrying a heavy object.
- Move heavy objects by pushing or pulling whenever possible. Pushing is preferable.
- Always lift with the legs, not the back.

4.5 Bloodborne Pathogens in the Waste Stream

Bloodborne pathogens are micro-organisms like viruses that are carried in human blood and can cause disease (Hepatitis, AIDS, etc.).

Accidental Puncture

The most common exposure to bloodborne pathogens is accidental puncture from medical waste sharps that have been disposed in the landfill. Staff need to diligently watch for:

- Any liquid or semi-liquid blood or other potentially infectious materials on waste.
- Items caked with blood or other potential infectious materials.
- Sludge, sewage, or septic waste.

Broken Skin

Unbroken skin provides a barrier to most pathogens, but exposure can occur if blood contacts the eyes, nose, mouth, or other mucus membranes. Staff are vulnerable if the skin is damaged by the following:

- Cuts
- Scrapes
- Rashes

- Acne
- Blisters
- Sunburn

Any person receiving or giving first aid is at risk for bloodborne pathogen exposure. Anytime there is contact with infected blood or body fluids there is chance of transmission.

Operational Prevention

Staff should avoid walking in trash when possible. Even high-quality boots may not protect against puncture wounds. Mechanics and maintenance staff removing trash from equipment undercarriage, wheels, or engine compartments should use tools to remove waste instead of their hands. Gloves may not provide adequate protection against puncture wounds.

Personal Protective Equipment

All WRP staff should wear appropriate PPE to protect against bloodborne pathogens. At a minimum this includes gloves, proper clothing, and work boots. If PPE is torn or punctured, it should be immediately replaced.

Other Blood-borne Pathogen Safety Controls

All staff should regularly wash their hands with warm water and soap to prevent the accidental and unknown transmission of blood-borne pathogens. All work areas and facilities should be regularly kept clean and decontaminated to reduce risk of contamination.

In an environment where exposure to blood-borne pathogens may occur, staff have the right to request a Hepatitis B vaccination and a post-exposure evaluation from a doctor.

4.6 Energy Control (Lockout/Tagout)

The WRP contractor is required to have a Lockout/Tagout program that all staff must follow. This program should include training staff on:

- When to utilize lockout/tagout.
- How to properly apply and remove lockout/tagout to a piece of equipment or machine.

4.7 Fall Prevention

The WRP excavation will result in sharp drop-offs at the excavation edge. This creates a fall hazard along with the potential for falls from trucks, tractors, etc. It is the WRP contractor's responsibility for providing excavation prevention that meets OSHA standards.

5 Hazard Assessment and Control

The WRP contractor shall continually conduct assessments to identify potentially and/or actual dangerous conditions. It is the contractor's responsibility to initiate timely corrective action, and to document that the action has rectified the targeted situation or condition.

5.1 Job Hazard Analysis

The WRP contractor is responsible for completing a Job Hazard Analysis of each work task to be performed throughout the project.

5.2 Work Area Inspections

The WRP contractor's supervisors, or a designated representative, shall conduct work area inspections on a daily basis. Such inspections shall include observing for staff engaging in unsafe activities, as well as identifying poor housekeeping and maintenance situations or conditions that could lead to an unsafe working environment. These frequent inspections are essential to safe, efficient, and effective operations. These daily inspections shall be documented and the results shall be shared with the OSM. Also, the contractor shall keep the records of the daily Work Area Inspections available for inspection and copying during normal work hours throughout the duration of the WRP.

The OSM will also conduct daily work area inspections. If unsafe conditions or activities are observed, the OSM will document the incident and contact the WRP contractor's safety representative immediately. The OSM will not make direct contact with contractor staff unless a risk of imminent danger is present.

5.3 Equipment Inspections

All trucks and heavy equipment shall be inspected daily before use by each driver/operator. Walk-around inspection forms must be used that directly apply to each specific equipment/vehicle type.

These daily inspections shall be documented and the contractor shall keep the records of the daily walk-around inspection available for inspection or copying during normal work hours throughout the duration of the WRP.

6 Communication

Communication between all parties involved in this project is critical to ensure that the work is performed in a safe and efficient manner. The WRP contractor shall adopt a means of communication – Two-Way radios, Nex-Tel, etc. – that will allow all WRP staff to communicate at any time while on the job. Additionally, the contractor's communication system shall be able to integrate into the system used by GLA and BRS so that safety, operational or other important information can be communicated to all staff at any time work is being conducted on-site.

7 Personal Protective Equipment (PPE)

Personal protective equipment to be worn by WRP staff include some items that are mandatory and must be worn at all times:

- Hard hat
- High visibility safety apparel
- Leather work boots
- Full-length trousers

And some items that are worn/required only in certain conditions:

- Safety glasses
- Gloves
- Hearing protection

7.1 High Visibility Safety Apparel

Staff are required to wear at minimum a Class 2 ANSI/ISEA 107-2015 compliant safety vest at all times. Vests must contain reflective material and background material must be fluorescent yellow-green or red-orange. Vests must be worn as outerwear at all times.

7.2 Head Protection

ANSI/ISEA Z89.1-2014 compliant Type II hard hats are required for all on-site staff. Staff shall wear hard hats as designed, with the bills in the forward position. Hard hats should regularly be inspected to ensure they are in proper condition.

7.3 Foot Protection

Staff must wear leather work boots. Steel toe or composite boots with a steel shank are recommended to prevent injury from waste material. Staff should avoid walking directly on waste material whenever possible to avoid being stuck by items through the soles of work boots.

7.4 Eye Protection

Staff are required to use eye protection when working with power tools or compressed air or when outside during windy or dusty conditions. Eye protection must meet ANSI/ISEA Z87.1-2015 compliance standards.

7.5 Hand Protection

Staff will wear gloves as needed to protect their hands. Staff whose job may put them at risk of touching waste with their hands may wear puncture-resistant gloves (i.e., turtle-skin.com). An example may be a mechanic who is cleaning trash from the belly-pan or undercarriage of equipment.

7.6 Hearing Protection

If necessary, hearing protection will consist of ear muffs, ear inserts, or ear plugs. All heavy equipment operators are expected to wear hearing protection while operating machines. Also, some field activities or site activities may expose field personnel (who are not operators) to excessive noise levels. Anyone exposed to noise levels equal to or above 90 decibels, is required to wear hearing prevention.

7.7 Respiratory Protection

It is recommended that staff wear dust masks in dusty conditions or when working close to the loading and unloading of trucks.

In a hazardous atmosphere incident, all staff are to evacuate. WRP contractor staff are not expected to respond to hazardous atmosphere incidents or wear respiratory devices.

8 Hazard Communication Program

The WRP contractor is required to have a hazard communication program that addresses at minimum the following areas:

- Identifying hazardous chemicals
- Identifying containers of hazardous chemicals
- Safety Data Sheets (SDS)
- Training Staff about chemical hazards

8.1 Hazardous Materials in the Waste

Staff should be alert for indicators of hazardous materials as waste is being excavated. These include:

- Drums
- Cans
- Pressurized cylinders
- Hazmat containers
- Smokes or vapors

- Strong odors
- Burning eyes
- Difficulty breathing
- Obvious chemical reaction

To prevent exposure to hazardous materials, staff should:

- Always work from upwind whenever possible.
- Maintain reliable communication with other staff and supervisors.
- Be familiar with what to do if hazardous materials are discovered.

If hazardous materials are found in the waste stream, the following procedures should be followed:

- Move immediately upwind and away from the material.
- Notify a supervisor.
- Evacuate nearby staff using radio, horn, or yelling to get everyone's attention.
- Make mental notes that will help identify the material without exposing themselves to risk. This can include noting any visible labels, the type and size of the container, and any odors.
- Regroup at the AADS designated regroup location.
- Supervisors will determine the next course of action.

8.2 Machine Fluid Spill Cleanup

The WRP contractor shall provide spill kits to address machine fluid spills. If necessary the spill should be contained using absorbent pillows, powder, shovels, etc. Absorbent and hazardous material should be removed and placed into the appropriate container for subsequent disposal. Contractor supervisors and the OSM should be contacted in the event of a spill.

9 Operational Safety

9.1 Excavation/Fill Operation

The WRP is a large excavation and fill project where the contractor will be removing more than 1 million cubic yards of old waste and soil. The process of removing, transporting, placing and covering waste poses some potential risk to staff. In the following sections, we present some of the most common potential risks, along with some ways to minimize or eliminate risk.

9.1.1 Excavating and Handling Waste

Except for machines that are excavating or transporting waste, a 50-foot buffer zone should always be maintained around the excavation point. When excavating old waste, equipment operators receive no forewarning regarding what type of material is being excavated. If the excavator unexpectedly strikes underground bulky waste (poles, pipes, lumber, etc.), these items could possibly push out of the ground at other locations and injure other staff or machines. The edge of the excavation could also become unstable as underlying waste is removed.

Excavated waste may be bulky, of irregular shape and can become tangled, making excavation and loading into haul trucks difficult. Operators should take time to trim off rope, cable or other trailing waste when loading trucks to prevent spillage along the haul road(s).

Additionally, bulky waste may be unstable and could fall out of the bucket or truck while being excavated or transported. To avoid injury, staff shall stay in their machine/vehicle at the active excavation and loading area. The operators who are loading the trucks should also take care to avoid loading bulky items in an unstable manner that could allow those items to fall during transport.

Excavating, transporting and placing waste may also result in litter. As needed, litter fences should be placed as close to the excavation and fill operation as possible in order to minimize the amount of blowing litter. For details regarding litter control, see the CEIP.

9.1.2 Scavenging

The WRP has a strict "No Scavenging" policy. Scavenging is the unauthorized or unsafe act of extracting items from the waste stream. Regardless of the perceived value, no WRP staff are permitted to remove items from the waste stream at any time.

9.1.3 Spotter Safety

The spotter is required to direct traffic at the unloading area of the fill operation.

Teamwork

The spotter must understand how the WRP operates, especially in regard to waste placement at the fill operation. The spotter must be able to characterize each load in terms of type of waste, size of load, potential to create litter, and other pertinent information. While it's true that the spotter's primary job is to direct traffic, the spotter must also be able to work closely with the equipment operators who are cleaning the deck and pushing waste to the active face.

One of the most common and important tasks that a spotter does is isolate portions of the tipping pad so that the waste, especially bulky materials, can be pushed safely off the deck and to the cell. This requires good communication and coordination between spotter and operator.

Safety Zone for Spotter (Spotter Station)

Spotters should give all traffic direction from a designated safety zone (spotter station). A spotter should never be walking in the traffic area or get behind/turn their back on vehicles/equipment.

Communication

The spotter must be communicating with the equipment operators, to find out where and when to dump certain loads. Good communication is often based on the spotter's words, but it also includes their eye contact, hand signals, and even body language. It is the responsibility of the WRP contractor to decide what hand signals to use, and to properly train staff on how to use them.

9.1.4 Drone Safety

Regular drone flights will be conducted by BRS staff throughout the WRP to track the progress both the excavation and fill operation. The drone staging area will be outside the work area and drones will not be flown in areas that would present safety risk to staff, customers, or equipment.

9.1.5 Slope Stability

Because of the interlocking matrix of waste, excavated landfill slopes are usually relatively stable. However, type of waste, thickness of layers, type of soil and other variables can create unstable conditions.

Everyone on the job should be alert for potential signs or conditions of slope instability. Potential risks may be mitigated by several means, including the following:

- Reduce the vertical depth of excavation
- Reduce the slope of the advancing excavation face (i.e., flatten the slope)
- Minimize vehicle travel near the top of the excavated slope

Design engineer and CMT instructions should always be followed.

9.1.6 Leachate Safety

Leachate is any liquid that has come in contact with waste. Staff should avoid coming in direct contact with leachate whenever possible. If contact cannot be avoided, the following steps should be followed:

- Staff should wear rubber boots, gloves and goggles.
- If contact occurs, the contaminated staff should remove the affected clothing and wash with soap and water.
- Decontamination measures should be taken and the staff member should shower and/or use an eyewash station if necessary.
- If waste is especially wet, contact the OSM. Free liquids may not be placed in the landfill and dripping liquid from waste should not be transported.

9.1.7 Asbestos Safety

At the time Phase I waste was placed, there were no regulatory guidelines on the use or disposal of asbestos. It is possible that staff will encounter asbestos-containing waste. Because it will be impractical to sample and test every load of waste, staff should:

- Minimize dust at all times.
- Keep staff upwind of work areas
- Use the water truck to minimize dust on haul roads
- Use water truck to minimize dust at the active excavation and fill areas.
- Utilize a misting system (i.e., Dust-Boss®) to minimize airborne dust.
- Utilize appropriate dust mask for staff who must work in dusty areas.

9.1.8 Confined Spaces

The WRP contractor is required to create and maintain a current confined space entry plan.

Contents should include:

- Identifying confined spaces
- Who may enter confined spaces?
- When is entry allowed?
- What permit or notification is required prior to entry?
- What type of backup plan is required?
- What type of work is allowed within specific confined spaces?

9.1.9 Offensive Loads

Due to the unknown state of waste to be removed from Phase I, there may be offensive and odorous loads to deal with both at the excavation and fill sites. If odor mitigation is required, contact the OSM for specific steps to be taken.

9.2 Hazardous Atmospheres

Because of the decomposing waste it is possible that methane gas and hydrogen sulfide may be encountered when excavating through the waste. The following steps should be followed to ensure WRP staff safety.

9.2.1 Hazardous Atmosphere/Flammable Vapor Prevention

Excavation will begin on the North end of Phase I and progress South. This will allow the prevailing (northwest) wind at the site to bring fresh air into the excavation and minimize the risks associated with landfill gas (LFG).

9.2.2 Active Gas Monitoring

Excavation and work areas shall be monitored regularly for combustible gas using a calibrated combustible gas meter and hydrogen sulfide using a multi-gas meter. The WRP contractor must ensure that the concentration of methane gas does not exceed the lower explosive limit of 5%. Active gas monitoring shall be conducted a minimum of 2 ways:

• The OSM shall use a 4-gas monitor to conduct sweeps for hydrogen sulfide, carbon monoxide, oxygen, and combustibles (LEL) twice a day. This monitoring shall be

conducted in the morning, prior to the start of work, and at another point throughout the day. Monitoring results will be documented.

 The excavator operator working at the lowest elevation shall have a 4-gas monitor that measures hydrogen sulfide, carbon monoxide, oxygen, and combustibles (LEL) mounted in the cab of the equipment.

10 Equipment/Vehicle Safety

10.1 General Equipment/Vehicle Safety

10.1.1 Operations and Maintenance Manual

All WRP staff will be required to read and understand the manufacturer's operations and maintenance manual for the equipment or vehicle they operate or drive. The WRP contractor is required to ensure that all operators and drivers are trained and properly qualified.

10.1.2 Equipment/Vehicle Lighting

All passenger vehicles, pickups, and equipment, must have an amber safety beacon, light bar, or similar lighting device.

10.1.3 Backing Safety

Backing accidents are not limited to large trucks or heavy equipment. Pickups, water trucks, service trucks and other vehicles also regularly back up.

Minimum guidelines for safe backing include:

- Backup alarms are required on all large trucks and heavy equipment
- Backup cameras are recommended and must be in working order if installed
- All staff should beware of blind spots and always turn to look before backing
- Use a spotter if necessary. For spotter safety details see Section 9.1.3
- Mirrors should be clean, properly positioned and in good condition

10.1.4 Stopping Distance

All vehicle drivers and equipment operators must allow adequate stopping distance. In that regard, drivers and operators should be aware of the following:

- Road slope
- Road surface (wet vs dry, dirt vs asphalt)
- Speed

- Sight distance
- Machine maintenance (brake and tire conditions)
- Payload

10.1.5 Machine Maintenance

While an operator's specific duties may vary depending on the WRP contractor's policy and the operator's skill level, the need to work safely is common to all situations. Basic machine maintenance should include but is not limited to:

- A basic walk-around inspection
- Maintaining proper tire inflation
- Checking and maintaining fluids

- Checking axles for wire wrap
- General housekeeping
- Blowing out radiator as needed

All maintenance should be documented and available for future reference.

10.1.6 Tire Safety

There are many common safety risks related to tires.

- Conduct a visual inspection of tires before operating. Look for flats, damage, or uneven tread wear.
- Tires are susceptible to sidewall damage especially when working next to steep banks or sharp rocks. Blowouts can cause equipment or vehicles to roll over. The risk of rollover becomes greater as speed increases or if the machine is carrying a load.
- Tires should be regularly checked for proper inflation.
- Some large tires, like those on heavy equipment, are held in place by split rim. At normal tire pressure, a split rim can disengage with enough force to cause serious injury or death. Anyone performing tire maintenance should be properly trained to do so.

10.1.7 Hydraulic Safety

The following sections will go over areas of risk associated with hydraulic systems.

Equipment Controls

• Accidental actuation of hydraulic controls can be dangerous. Small inadvertent bumps on these controls can cause a piece of equipment to make major movements and have catastrophic results.

• Operators must pay attention at all times and never manipulate controls unless properly seated in the operator's seat.

Poor Maintenance

• A hydraulic system should never be trusted in lieu of proper jacks and locking. Hydraulic systems can, and do, fail. Always turn the machine off and perform proper Lockout/Tagout procedures when performing maintenance.

Burst Components

- To minimize the risk of exploding or bursting components, properly maintain the hydraulic system and follow the manufacturer's recommendations for maximum loads.
- Never attempt to service any hydraulic system unless you have been properly trained and have the appropriate tools and PPE.
- To avoid injury from a flailing hose, always make certain the pressure has been released before attempting to service any hydraulic system.
- If a hose breaks and begins to flail, do not attempt to stop it by grabbing the hose. Instead, shut off the pressure by moving the control lever or shutting off the machine.

Fluid Injection

• Staff should always use a piece of cardboard or wood to check for hydraulic system leaks instead of their hand. The pressure in the system can cause even a pin-sized leak to inject fluid into the skin. It is important to remember that leather gloves do no protect from these types of injuries.

Fire Prevention

 To minimize the risk of a machine fire, properly maintain the hydraulic system, regularly clean the machine of oil buildup, and keep the machine free of trash and other flammable debris.

10.1.8 Fueling Machines

Combustion fuels like diesel and gasoline are flammable and, under certain conditions, can create a serious and life-threatening explosion.

Follow these guidelines for safe fueling:

- Use only the proper type of fuel (diesel or gas).
- Properly label all fuel tanks and fuel containers.
- All open flames should be extinguished and absolutely no smoking during fueling.
- Shut off the engine while fueling.
- Staff should stay close by within a few feet of the nozzle whether or not the nozzle has an automatic shutoff device.
- Never use the fuel cap or other object to hold the nozzle in the open position.
- Do not enter or exit the machine or vehicle while fueling because doing so could create a static spark.

10.1.9 Working Near Other Equipment, Vehicles, and People

- Operators should be alert so that vehicles or people don't move into a blind spot without their knowledge.
- Always look behind before backing.
- The operator should always maintain plenty of clearance when working around others.
- If an operator is ever in doubt about clearance, stop the equipment and ensure the path is safe before proceeding.

10.1.10 Transporting Material

- Select the highest safe gear without lugging the engine.
- Use the retarder and the transmission hold pedal to slow the machine rather than relying strictly on the brakes.
- If an operator's machine is equipped with a cushion hitch, it should be turned on at all times except when loading or unloading the machine.

10.2 Equipment/Vehicle Specific Operational Safety

10.2.1 Bulldozer Safety

Pushing Material

Articulated haul trucks will be utilized on the WRP to transport waste. Individual loads may weigh 20 tons or more. Under these demanding conditions, the bulldozer operator should follow some basic "heavy dozing" rules.

On the Tipping Pad

- Keep a safe distance between the bulldozer and other vehicles, equipment, and personnel.
- Establish a designated "push path" that is off limits to other vehicles except bulldozers.
- Keep the push path smooth and well-graded. This allows the operator to focus on the task of pushing rather than having to chase the load up and down across an uneven surface.
- The operator's visibility will at times be limited. If unsure that the path is clear, the operator should stop the equipment until safe.
- Operators must always look before backing.

To the Active Face

- Do not overload the blade.
- When pushing bulky waste, maintain adequate spacing from other vehicles/equipment.
- Make straight pushes whenever possible.

Constructing the Cell

- Once the bulldozer has pushed the waste to the face, it should be spread into a thin lift for the compactor.
- The bulldozer operator should always communicate with the compactor operator to ensure that the waste is being placed where the compactor needs it. As the cell "finisher," the compactor operator usually directs cell construction.

Working on Steep Slopes

- No slopes in the WRP will exceed 3:1. A bulldozer can generally work on 3:1 slopes.
- Unstable footing can pose a risk even on a relatively flat slope.
- If an operator gets into a problem going downslope, drop the blade, and dirt will pile up, providing a stop.
- When working on a trash slope, it's easy to be surprised by a soft pocket or a hidden hard spot like a stump or water heater. On trash, it's usually best – and safest – to work either up or downhill, instead of sideways
- If an operator is unsure if a slope is too steep, they should stop and ask their supervisor.

10.2.2 Water Truck Safety

The term "water truck" is meant to include traditional water trucks and water pulls. Water trucks are used for a variety of tasks such as dust control, fire control and to add moisture to soil during a construction project.

Dust Control

Dusty roads can cause problems related to visibility, air quality, health, and equipment maintenance. Dusty condition can also result in a violation of San Joaquin Valley Air Pollution Control District Rule 8021.

- When spraying water on the access road, avoid over-wetting the road. In many cases, several light applications of water may work better than 1 or 2 heavy wettings.
- Too much water can create a driving hazard.
- In general, sandy soils require more water than silty or clayey soil. Also, the coarser the soil, the more water it can handle before it becomes slippery and unsafe.

Fire Response

A water truck may also be used for fire control. If a fire occurs, follow the fire response procedures in Section 12.3.3.

Water trucks should be filled at the end of each work day so they are prepared and available for fire control if necessary.

Driving Considerations

Water truck drivers need to be conscious of how the level of water in the tank impacts driving.

- A completely full tank makes the truck heavier, which affects handling.
- Braking with a partially filled tank can cause water to surge back and forth.
- Be alert and approach every situation cautiously.

10.2.3 Compactor Safety

A compactor is designed for spreading, shredding, compacting, and trimming refuse. These same characteristics that make a compactor work well also contribute to safety risks for the operators, other vehicles, and people.

General Compactor Safety

- A compactor's massive weight can also pose a risk when working on steep slopes or soft areas.
- Compactors are maneuverable and quick. While this can help them be very productive, operators must remember to slow down when working around other vehicles or machines.
- Compactor teeth can bite into materials that can be thrown through the windshield or onto nearby vehicles or machines.

Speed vs. Safety

- During the first few passes over loose waste, the operator should move slowly to avoid waste flying up and hitting the cab window.
- As the waste becomes more compacted, the machine speed may (sometimes) be increased.
- As speed increase, the response time is less. Never go faster than conditions allow.

Compacting Guidelines

- Compact the entire layer before adding more waste. This optimizes the density and helps prevent soft areas that could cause machine damage.
- When working with bulky materials, watch for items that could hit another person or vehicle, or even thrust into the cab like rebar, poles, and lumber.
- Avoid making sharp turns. In general, straight pushes are safer and more productive.
- Bulky wastes should be placed near the bottom of the cell.
- Watch for wire, cable or other materials that can wrap around the wheels or articulation joint.

Working on a Slope

- Working on flatter slopes is safer and will also result in better compaction.
- If the compactor must be used on a slope it is usually best to work up and down the slope before working across the slope.
- When working on a slope, the operator should not build steep garbage slopes by "waterfalling" garbage over the edge. These "cliffhangers" can create a very real roll-over danger.
- If a "cliffhanger" develops, the operator should break it down, working in from the side while keeping the wheels on stable, compacted waste.

10.2.4 Wheel Loader Safety

Loading Trucks

- It is important for wheel loader operators to keep the work area smooth and accessible.
- It is best for an operator to work on a flat, smoothly-graded surface. Operators should not attempt to load trucks on a sloping area, because the wheel loader may become unstable when the bucket is raised.
- Develop a system so that the truck drivers know where to park, and when to leave. One common system is for the truck drivers to key off of the wheel loader's position and simply pull up to the filled and waiting loader bucket.

Travel

- When carrying a load, the operator should keep the bucket low to improve visibility, and maintain the lowest possible center of gravity.
- Wheel loaders can move fast and they can turn sharp, but the two should never be combined. When traveling fast, such as along a haul road, sharp turns should be avoided.
- When loading a truck the wheel loader may turn while the bucket is raised. However, this should only be done when the wheel loader is operating slowly on a smooth and level surface.

10.2.5 Scraper Safety

Excavating Soil

When excavating soil with a scraper, operators should follow some basic safety guidelines:

- Load downhill whenever possible. Paddlewheel scrapers may load better on a level or slight uphill grade.
- When working with a push CAT or with another scraper in a push-pull operation, teamwork is essential. Operators should take time to discuss the procedure they'll use and define their preferred cut pattern.
- The cut should always be kept smooth and even.
- Do not overload the machine. Avoid spinning the scraper tires while loading, if the scraper cannot load without spinning, consider using a push CAT to help load.
- Lookout for sharp rocks that could damage the scraper tires.

Stockpiling Soil

When constructing a stockpile, it's important to keep the edges of the stockpile well-compacted and stable. The bulldozer or motor grader is the best machine to accomplish this. Scraper operators should use caution when working along the edge of the stockpile because as the stockpile height increases, so does the risk of machine roll-over. In most cases, it's a good idea to alternate the scraper's path on a stockpile to maximize soil compaction.

10.2.6 Excavator Safety

Excavating Waste Material

The excavation depth is one of the most important keys to excavating safely and efficiently. The excavation depth refers to the height of the bank which is being excavated. In general, the bank height should be just high enough to allow the excavator to obtain a full bucket of material. If the bank is too low, the excavator may have to crowd too hard into the bank to get a full bucket. This slows production and is also hard on the machine.

The excavator operator must be extremely cautious and pay attention to the waste material being excavated. The operator should be on the lookout for bulky or hazardous material, and handle each in the proper manner. Communication with WRP supervisors and haul trucks is critical to the safe handling of excavated waste.

Loading Sequence

When loading a haul truck, there is a particular loading sequence which provides the most safety and efficiency. The term loading sequence refers to where and when each bucket is dumped into the truck. Dumping each load right in the middle of the truck bed will often leave some portions of the bed empty while overfilling others. Instead, the excavator operator should begin filling in one end of the bed and then as it starts to fill, begin moving toward the other end. The haul truck operator should remain in the equipment with their seatbelt fastened.

10.2.7 Motor Grader Safety

Throughout the WRP, the motor grader's primary function will be road maintenance of gravel and unsurfaced roads.

In most cases, road blading will take multiple passes.

- Usually, blading should start on one edge of the road and proceed across the road in subsequent passes. The number of passes will depend on the length of the moldboard and width of the road.
- Occasionally, it may be necessary to rip or scarify the road. This will loosen hard-packed gravel or help remove washboards.
- Grading should occur with proper moisture. Ideally, road blading would be scheduled to
 occur right after a rain storm. If this isn't possible, the motor grader should work in
 conjunction with a water truck. When road blading, maintain good drainage.

Some common grading drainage mistakes include:

- Leaving "washboards"
- Leaving potholes or other low spots which allow ponding
- Leaving small berms or windrows which disrupt drainage
- Improperly grading the slope, either too flat or sloping the wrong direction

10.2.8 Articulated Haul Truck Safety

Loading

When loading, the operator should remain in the equipment and the haul truck should be positioned in the loading area with the tractor and trailer in line. This will reduce the effort needed to pull away, prevent tire damage and reduce the possibility of spillage. The parking brake should be engaged while being loaded. The articulated haul truck load should always be distributed uniformly and evenly. Uneven loads result in uneven and excessive tire and axle wear. Never exceed the haul truck's rated capacity.

Hauling

Articulated haul trucks allow unlimited oscillation between the tractor and trailer. As a result, it is possible for the trailer to overturn while the tractor remains upright. Sudden steering or severe braking on slopes, turns at excessive speed, or rough ground can all cause sudden shifts in momentum or load distribution causing the trailer to overturn. To minimize the possibility of trailer overturn, the rated load of the machine should never be exceeded and the load should be distributed evenly within the bed. Sudden steering and/or severe braking should be avoided as well. If traveling across slopes is unavoidable, reduce speed, stay alert, and avoid sudden steering or braking. Always drive at a safe speed in accordance with site and weather conditions, and maintain a safe stopping distance.

Dumping

Use caution when dumping. Do not get too close to edges of cliffs or excavations. Ensure that all wheels are in contact with firm ground. Use extra caution when dumping a load while facing up a steep slope, as changes in balance can cause machine instability.

Before dumping, make sure the area is clear of any other personnel. Maintain good communication and when necessary follow the directions of a spotter. Position the machine straight for dumping and engage the parking brake. As the body raises and material is being dumped, move slowly forward to stay clear of the dumped material. The equipment should be completely clear of dumped material before lowering the body to avoid the possibility of scooping material back into the body. When dumping is complete and the body is resting on the frame, leave the dump area with care. Be alert for other vehicles, obstacles and personnel.

10.2.9 Tarp Deployment System Safety

Tarps used at the WRP may be place manually or mechanically.

Manually placed tarps will be dragged into place with heavy equipment. Follow these guidelines when manually placing tarps:

- Make sure the tarp is weighted on the edge with split tires or other means.
- Never use a bulldozer blade to hold down tarp.
- If staff are used to drag tarps into place they should not walk on trash and should use extreme caution when placing tarps in windy conditions.

Mechanically placed tarps (tarp-o-matic) are deployed using a bulldozer. Follow these guidelines when mechanically placing tarps:

- Good uniform slope solid waste is needed.
- Tarps should be placed directly up or downhill, but not sidehill.
- A spotter should be used to watch edges and unlatch spool. Good communication between spotter and operator is essential.

10.2.10 Spray on ADC System Safety

- Under windy conditions spray on material can drift. Staff should make sure ADC material does not drift on vehicles, workers, or equipment.
- Operator spraying material may need goggles.

10.2.11 Passenger Vehicle/Pick-up Safety

Passenger vehicles and pickups are smaller than the equipment on the WRP, and drivers should always be aware of landfill equipment. A vehicle can easily be lost in a blind spot. Drivers should stay away from equipment whenever possible, and always confirm communication by radio or eye contact with the operator when in close proximity.

11 Traffic Control

WRP construction traffic will be kept separate from AADS landfill customer traffic as much as possible. The WRP Traffic Control Plan can be found in the ESPP. The following are traffic control safety measures to be implemented.

Haul Road Design

Here are some guidelines for operators to follow for setting up safe, efficient haul roads:

- Haul roads should be one-way whenever possible.
- Signs should be erected to identify all haul roads and prevent access by any other vehicles.
- All haul roads should have adequate sight distance.
- Roads should be wide enough to allow safe unobstructed travel.
- Haul roads should be smoothly graded to allow operators to move quickly and comfortably.
- All turns should be super-elevated to minimize material spillage, tire stress, and machine slowing.

Traffic Safety Communication

Cooperation from the AADS scale house attendant will be required to inform landfill customers about changes to traffic control during the WRP. The WRP contractor should have an adequate number of signs that cover some of the following areas:

- Speed Limit
- Drive Carefully

- Follow Flagger's Directions
- Directions

Signs should be short, clear, and to the point. Use professionally manufactured signs rather than hand-painted signs on scrap plywood. Keep the signs clean and visible.

Traffic Flagger Safety

Any staff located at traffic flagger stations shall be trained by the contractor in how to effectively control traffic safety. Flaggers are required to wear high-visibility safety vests at minimum, but additional high visibility safety apparel is recommended.

12 Emergency Response

12.1 Personal Injuries

Any staff who is injured or becomes ill while on the job, should immediately contact his/her supervisor.

• If medical care is required, they are to see a physician immediately. If the staff's personal doctor is not available, they are to go to an emergency room or emergency care clinic.

12.2 First-Aid

The WRP contractor shall provide adequately stocked first aid kits that will be readily accessible to work area. In the event of an injury, the victim or their supervisor should refer to the contractor's IIPP, and may decide to seek medical care. In serious accidents, call 911 to summon an ambulance.

12.3 Fire Prevention and Control

12.3.1 Fire Prevention

The moisture content of excavated waste can vary greatly, but in most cases waste will consist of wood, paper, vegetation and other organic material – most of which is flammable. There is also a risk that when the old (decomposing) waste is excavated and exposed to oxygen, spontaneous combustion could occur or a semi-dormant fire could flare up.

There is also a risk that specific chemicals within the old landfill could react and catch fire.

Finally, it is possible that a fire could start somewhere else (i.e., wildfire, spark from welding, machine fires, etc.) and in turn cause a landfill fire. For that reason, the following preventive measures should be followed:

- Keep equipment belly-pans and undercarriages free of trash and excessive oil/grease buildup.
- Ensure that all machines have a fire extinguisher.

- Equipment with onboard fire suppression systems shall be inspected and maintained regularly.
- Comply with No Smoking policies.
- The WRP contractor shall develop a Fire Response Plan along with related training
- The OSM may also periodically fly a drone equipped with a FLIR thermal imaging camera to help identify any hot spots in the waste.

12.3.2 Fire Monitoring

All WRP staff should constantly watch for fire outbreak or situations that could lead to fire outbreak. Any staff that see such situations should immediately inform their supervisor. The supervisor will then contact the CMT and together they will determine the best response for eliminating the fire risk or initiating fire control procedures.

12.3.3 Fire Response

If a fire occurs, the top priority is to protect human health and the environment. If a fire does break out, supervisors are to determine whether the fire can be controlled using on-site equipment and water trucks, or if emergency services need to be contacted. When on-site, the fire department or other emergency will assume authority and give direction.

Staff that have not received fire response training, including PPE training, should not participate in fire-fighting activities. Staff not trained in fire response training should evacuate to the designated location as soon as possible.

Water trucks should be filled at the end of each work day so they are prepared and available for fire control if necessary.

The following steps should be followed upon discovery of a fire:

- 1. Contact the supervisor and CMT immediately
 - Supervisor and CMT should assess the situation, and immediately call 911 if necessary.
- 2. Unless instructed otherwise:
 - a. Stay upwind from the fire at all times.
 - b. Turn off all electrical power to circuits that could be damaged by the fire and may potentially short out.
 - c. Bring a filled water truck to the fire and begin spraying water on the fire .
 - d. Use the loader, excavator, or dozer to begin clearing the area around the fire so that it will not spread.

- 3. If it can be done safely, remove all vehicles from the vicinity of the fire.
- 4. If fuel from a machine or tank is burning, be careful that water does not spread the fire.
- 5. If a tractor, truck, or other vehicle or machine is on fire:
 - a. Do not approach a burning vehicle unless instructed to do so by the fire department.
 - b. If it can be done safely, tow the vehicle to a secure location so that the fire does not spread.
 - c. Never risk personal injury or death attempting to save a machine or building.

6. In general:

- a. In most cases, isolating the burning material or covering it with soil is more effective than water
- b. If two or more water trucks are being used, try to use them in shifts so that at least one water truck is at the fire at all times
- c. Do not overuse water. Most fires can be controlled with a relatively small amount of water
- d. Do not approach any fire with a tractor unless a water truck is close for backup

12.4 Hazardous Atmosphere Response

If at any point either method of air monitoring signals risk of a hazardous atmosphere, staff are to immediately leave the area until the OSM confirms that it is safe to return. Supervisors will determine if first responders should be called to mitigate the issue. WRP contractor staff are not expected to respond to hazardous atmosphere incidents or wear respiratory devices.

12.5 Emergency Contact Numbers and Locations

If there is an emergency, supervisors can determine to call 911.

Fire Departments

Kerman Fire Station

Telephone: (559) 275-5531

Fresno Fire Station No. 16 Telephone: (559) 621-41

Hospital

Community Regional Medical Center

Address: 2823 Fresno Street

Fresno, CA 93721

Telephone: (559) 459-6000 or 911

From the work area:

Head East on American Avenue (4 mi)

Turn left onto CA-145 N (3 mi)

Turn right onto W Jensen (5 mi)

Turn left onto S Dickenson Ave. (2 mi)

Turn right onto CA-180 E (10.7 mi)

Take exit 59 to merge onto CA-41 toward Paso Robles (.7 mi)

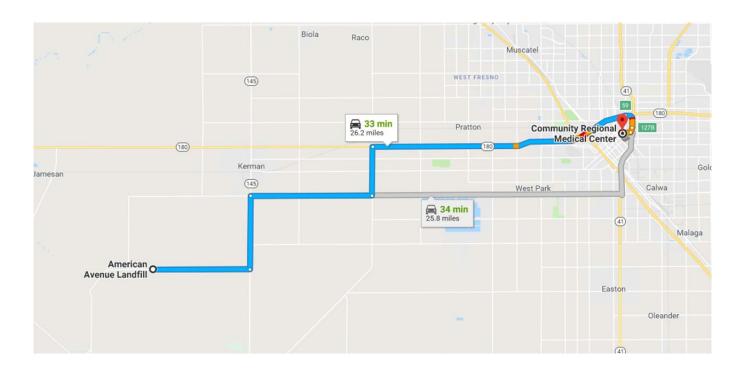
Take exit 127B for Divisadero St./Tulare St. (.2 mi)

Turn right onto E Divisadero St. (.2 mi)

Turn left onto Fresno St. (.2 mi)

Turn right onto Maddy Dr. (118 ft.)

CRMC will be on the right



12.6 Evacuation Plan

This evacuation plan should be activated during any of the following:

- Fire
- Smoke
- Explosion or threat of explosion

Release of hazardous material

Evacuation can be initiated at any time by anyone, since depending on the nature of the emergency, it is unlikely that supervisors will be the first one to discover an emergency. The WRP contractor must develop a clear method of communicating evacuation to all staff. This can be done using siren, radio, by phone, or other method. Regardless of the method chosen, it is vital that it have the ability to reach everyone on site immediately.

Primary/Secondary Regrouping Area

The primary regrouping area is a nearby location designated as a meeting area in an emergency. There should also a secondary regrouping area, should the primary not be accessible for some reason in the emergency. Regrouping locations will be determined in conjunction with AADS management.





Facility # C-3115 AMERICAN AVENUE LANDFILL 2220 TULARE ST. 6TH FLOOR ATTN: RESOURCES MANAGER FRESNO, CA 93721

Notice of Permit Issuance

The enclosed permit unit requirements authorize the operation of the equipment as described. These permit unit requirements supersede any and all previous permits for the specified equipment.* Please insert these documents into the Facility Permit to Operate, and post copies on or near the equipment as required by District Rule 2010.

Please contact any of our Small Business Assistance (SBA) staff at the numbers below if you have any questions:

Modesto:

(209) 557-6446

Fresno: Bakersfield:

(559) 230-5888 (661) 392-5665

*Failure to comply with the permit unit requirements may result in enforcement action.

Seyed Sadredin Executive Director/Air Pollution Control Officer





Permit to Operate

FACILITY: C-3115 **EXPIRATION DATE:** 07/31/2021

LEGAL OWNER OR OPERATOR: AMERICAN AVENUE LANDFILL

MAILING ADDRESS: 2220 TULARE ST, 6TH FLOOR

ATTN: RESOURCES MANAGER

FRESNO, CA 93721

FACILITY LOCATION: 18950 W AMERICAN AVE

KERMAN, CA

FACILITY DESCRIPTION: LANDFILL (EG SOURCE)

The Facility's Permit to Operate may include Facility-wide Requirements as well as requirements that apply to specific permit units.

This Permit to Operate remains valid through the permit expiration date listed above, subject to payment of annual permit fees and compliance with permit conditions and all applicable local, state, and federal regulations. This permit is valid only at the location specified above, and becomes void upon any transfer of ownership or location. Any modification of the equipment or operation, as defined in District Rule 2201, will require prior District approval. This permit shall be posted as prescribed in District Rule 2010.

Seyed Sadredin
Executive Director / APCO

Arnaud Marjollet
Director of Permit Services

San Joaquin Valley Air Pollution Control District

FACILITY: C-3115-0-3 **EXPIRATION DATE:** 07/31/2021

FACILITY-WIDE REQUIREMENTS

- 1. The owner or operator shall notify the District of any breakdown condition as soon as reasonably possible, but no later than one hour after its detection, unless the owner or operator demonstrates to the District's satisfaction that the longer reporting period was necessary. [District Rule 1100] Federally Enforceable Through Title V Permit
- 2. The District shall be notified in writing within ten days following the correction of any breakdown condition. The breakdown notification shall include a description of the equipment malfunction or failure, the date and cause of the initial failure, the estimated emissions in excess of those allowed, and the methods utilized to restore normal operations. [District Rule 1100] Federally Enforceable Through Title V Permit
- 3. The owner or operator of any stationary source operation that emits more than 25 tons per year of nitrogen oxides or reactive organic compounds, shall provide the District annually with a written statement in such form and at such time as the District prescribes, showing actual emissions of nitrogen oxides and reactive organic compounds from that source. [District Rule 1160] Federally Enforceable Through Title V Permit
- 4. Any person building, altering or replacing any operation, article, machine, equipment, or other contrivance, the use of which may cause the issuance of air contaminants or the use of which may eliminate, reduce, or control the issuance of air contaminants, shall first obtain an Authority to Construct (ATC) from the District unless exempted by District Rule 2020 (12/20/07). [District Rules 2010 and 2020] Federally Enforceable Through Title V Permit
- 5. The permittee must comply with all conditions of the permit including permit revisions originated by the District. All terms and conditions of a permit that are required pursuant to the Clean Air Act (CAA), including provisions to limit potential to emit, are enforceable by the EPA and Citizens under the CAA. Any permit noncompliance constitutes a violation of the CAA and the District Rules and Regulations, and is grounds for enforcement action, for permit termination, revocation, reopening and reissuance, or modification; or for denial of a permit renewal application. [District Rules 2070, 2080 and 2520] Federally Enforceable Through Title V Permit
- 6. A Permit to Operate or an Authority to Construct shall not be transferred unless a new application is filed with and approved by the District. [District Rule 2031] Federally Enforceable Through Title V Permit
- 7. Every application for a permit required under Rule 2010 (12/17/92) (Permits Required) shall be filed in a manner and form prescribed by the District Rule 2040] Federally Enforceable Through Title V Permit
- 8. The operator shall maintain records of required monitoring that include: 1) the date, place, and time of sampling or measurement; 2) the date(s) analyses were performed; 3) the company or entity that performed the analysis; 4) the analytical techniques or methods used; 5) the results of such analysis; and 6) the operating conditions at the time of sampling or measurement. [District Rule 2520] Federally Enforceable Through Title V Permit
- 9. The operator shall retain records of all required monitoring data and support information for a period of at least 5 years from the date of the monitoring sample, measurement, or report. Support information includes copies of all reports required by the permit and, for continuous monitoring instrumentation, all calibration and maintenance records and all original strip-chart recordings. [District Rule 2520] Federally Enforceable Through Title V Permit
- 10. The operator shall submit reports of any required monitoring at least every six months unless a different frequency is required by an applicable requirement. All instances of deviations from permit requirements must be clearly identified in such reports. [District Rule 2520] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE

These terms and conditions are part of the Facility-wide Permit to Operate. Any amendments to these Facility-wide Requirements that affect specific Permit Units may constitute modification of those Permit Units.

- 11. Deviations from permit conditions must be promptly reported, including deviations attributable to upset conditions, as defined in the permit. For the purpose of this condition, promptly means as soon as reasonably possible, but no later than 10 days after detection. The report shall include the probable cause of such deviations, and any corrective actions or preventive measures taken. All required reports must be certified by a responsible official consistent with section 10.0 of District Rule 2520(6/21/01). [District Rules 2520 and 1100] Federally Enforceable Through Title V Permit
- 12. If for any reason a permit requirement or condition is being challenged for its constitutionality or validity by a court of competent jurisdiction, the outcome of such challenge shall not affect or invalidate the remainder of the conditions or requirements in that permit. [District Rule 2520] Federally Enforceable Through Title V Permit
- 13. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of the permit. [District Rule 2520] Federally Enforceable Through Title V Permit
- 14. The permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or a notification of planned changes or anticipated noncompliance does not stay any permit condition. [District Rule 2520] Federally Enforceable Through Title V Permit
- 15. The permit does not convey any property rights of any sort, or any exclusive privilege. [District Rule 2520] Federally Enforceable Through Title V Permit
- 16. The Permittee shall furnish to the District, within a reasonable time, any information that the District may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the District copies of records required to be kept by the permit or, for information claimed to be confidential, the permittee may furnish such records directly to EPA along with a claim of confidentiality. [District Rule 2520] Federally Enforceable Through Title V Permit
- 17. The permittee shall pay annual permit fees and other applicable fees as prescribed in Regulation III of the District Rules and Regulations. [District Rule 2520] Federally Enforceable Through Title V Permit
- 18. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to enter the permittee's premises where a permitted source is located or emissions related activity is conducted, or where records must be kept under condition of the permit. [District Rule 2520] Federally Enforceable Through Title V Permit
- 19. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to have access to and copy, at reasonable times, any records that must be kept under the conditions of the permit. [District Rule 2520] Federally Enforceable Through Title V Permit
- 20. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to inspect at reasonable times any facilities, equipment, practices, or operations regulated or required under the permit. [District Rule 2520] Federally Enforceable Through Title V Permit
- 21. Upon presentation of appropriate credentials, a permittee shall allow an authorized representative of the District to sample or monitor, at reasonable times, substances or parameters for the purpose of assuring compliance with the permit or applicable requirements. [District Rule 2520] Federally Enforceable Through Title V Permit
- 22. No air contaminants shall be discharged into the atmosphere from any source operation (as defined in District Rule 1020) for a period or periods aggregating more than 3 minutes in any one hour which is as dark or darker than Ringelmann #1 or equivalent to 20% opacity and greater, unless specifically exempted by District Rule 4101 (2/17/05), by using EPA method 9. If the equipment or operation is subject to a more stringent visible emission standard as prescribed in a permit condition, the more stringent visible emission limit shall supersede this condition. [District Rule 4101] Federally Enforceable Through Title V Permit

FACILITY-WIDE REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

- 23. No person shall supply, sell, solicit or apply any architectural coating, except specialty coatings, that contains more than 250 grams of VOC per liter of coating (less water and exempt compounds, and excluding any colorant added to tint bases), or manufacture, blend, or repackage such coating with more than 250 grams of VOC per liter (less water and exempt compounds, and excluding any colorant added to tint bases) for use within the District, unless exempted under section 4.0 of District Rule 4601 (Amended 12/17/09). [District Rule 4601] Federally Enforceable Through Title V Permit
- 24. No person shall apply, sell, solicit, or offer for sale any specialty architectural coating listed in the Table of Standards (District Rule 4601, Table 1 (12/17/09)), nor manufacture, blend, or repackage such coating for use within the District, which contains VOCs (less water and exempt compounds, excluding any colorant added to tint bases) in excess of the specified limits listed in Table 1 of Rule 4601 (12/17/09), unless exempted under section 4.0 of District Rule 4601 (Amended 12/17/09). [District Rule 4601] Federally Enforceable Through Title V Permit
- 25. All VOC-containing materials shall be stored in closed containers when not in use. In use includes, but is not limited to: being accessed, filled, emptied, maintained or repaired, unless exempted under section 4.0 of District Rule 4601 (Amended 12/17/09). [District Rule 4601] Federally Enforceable Through Title V Permit
- 26. A person shall not use VOCs for the cleanup of spray equipment unless equipment for collection of the cleaning compounds and minimizing its evaporation to the atmosphere is used, unless exempted under section 4.0 of District Rule 4601 (Amended 12/17/09). [District Rule 4601] Federally Enforceable Through Title V Permit
- 27. The permittee shall comply with all the Labeling and Test Methods requirements outlined in Rule 4601 sections 6.1 and 6.2 (12/17/09), unless exempted under section 4.0 of District Rule 4601 (Amended 12/17/09). [District Rule 4601] Federally Enforceable Through Title V Permit
- 28. With each report or document submitted under a permit requirement or a request for information by the District or EPA, the permittee shall include a certification of truth, accuracy, and completeness by a responsible official. [District Rule 2520] Federally Enforceable Through Title V Permit
- 29. If the permittee performs maintenance on, or services, repairs, or disposes of appliances, the permittee shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. [40 CFR 82 Subpart F] Federally Enforceable Through Title V Permit
- 30. If the permittee performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), the permittee shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. [40 CFR Part 82, Subpart B] Federally Enforceable Through Title V Permit
- 31. Disturbances of soil related to any construction, demolition, excavation, extraction, or other earthmoving activities shall comply with the requirements for fugitive dust control in District Rule 8021 unless specifically exempted under Section 4.0 of Rule 8021 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8021 and 8011] Federally Enforceable Through Title V Permit
- 32. Outdoor handling, storage and transport of any bulk material which emits dust shall comply with the requirements of District Rule 8031, unless specifically exempted under Section 4.0 of Rule 8031 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8031 and 8011] Federally Enforceable Through Title V Permit
- 33. An owner/operator shall prevent or cleanup any carryout or trackout in accordance with the requirements of District Rule 8041 Section 5.0, unless specifically exempted under Section 4.0 of Rule 8041 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8041 and 8011] Federally Enforceable Through Title V Permit
- 34. Whenever open areas are disturbed or vehicles are used in open areas, the facility shall comply with the requirements of Section 5.0 of District Rule 8051, unless specifically exempted under Section 4.0 of Rule 8051 (8/19/04) or Rule 8011 (8/19/04) [District Rule 8051 and 8011] Federally Enforceable Through Title V Permit
- 35. Any paved road or unpaved road shall comply with the requirements of District Rule 8061 unless specifically exempted under Section 4.0 of Rule 8061 (8/19/04) or Rule 8011 (8/19/04). [District Rule 8061 and 8011] Federally Enforceable Through Title V Permit

- 36. Any unpaved vehicle/equipment area that anticipates more than 75 vehicle trips per day shall comply with the requirements of Section 5.1.1 of District Rule 8071. Any unpaved vehicle/equipment area that anticipates more than 100 vehicle trips per day shall comply with the requirements of Section 5.1.2 of District Rule 8071. All sources shall comply with the requirements of Section 5.0 of District Rule 8071 unless specifically exempted under Section 4.0 of Rule 8071 (9/16/04) or Rule 8011 (8/19/04). [District Rule 8071 and 8011] Federally Enforceable Through Title V Permit
- 37. Any owner or operator of a demolition or renovation activity, as defined in 40 CFR 61.141, shall comply with the applicable inspection, notification, removal, and disposal procedures for asbestos containing materials as specified in 40 CFR 61.145 (Standard for Demolition and Renovation). [40 CFR 61 Subpart M] Federally Enforceable Through Title V Permit
- 38. The permittee shall submit certifications of compliance with the terms and standards contained in Title V permits, including emission limits, standards and work practices, to the District and the EPA annually (or more frequently as specified in an applicable requirement or as specified by the District). The certification shall include the identification of each permit term or condition, the compliance status, whether compliance was continuous or intermittent, the methods used for determining the compliance status, and any other facts required by the District to determine the compliance status of the source. [District Rule 2520] Federally Enforceable Through Title V Permit
- 39. Any Title V permittee shall submit an application permit renewal to the District at least six months, but not greater than 18 months, prior to the Title V permit expiration date. [District Rule 2520] Federally Enforceable Through Title V Permit
- 40. When a term is not defined in a Title V permit condition, the definition in the rule cited as the origin and authority for the condition in a Title V permit shall apply. [District Rule 2520] Federally Enforceable Through Title V Permit
- 41. The reporting periods for the Report of Required Monitoring and the Compliance Certification Report begin July 1 of every year, unless alternative dates are approved by the District Compliance Division. These reports are due within 30 days after the end of the reporting period. [District Rule 2520] Federally Enforceable Through Title V Permit
- 42. No air contaminant shall be released into the atmosphere which causes a public nuisance. [District Rule 4102]

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-3115-2-14 **EXPIRATION DATE:** 07/31/2021

EQUIPMENT DESCRIPTION:

44.4 MILLION CUBIC YARD CAPACITY (367 ACRES) MUNICIPAL SOLID WASTE LANDFILL WITH A LANDFILL GAS COLLECTION AND CONTROL SYSTEM, INCLUDING COLLECTION WELLS, PIPING, VACUUM PUMP/BLOWER, CONDENSATE TRAPS AND A 3,150 GALLON CONDENSATE STORAGE TANK, CONTROLLED BY ONE 51 MMBTU/HR AND ONE 99 MMBTU/HR ENCLOSED GROUND FLARE USING AN LPG PILOT

PERMIT UNIT REQUIREMENTS

- 1. Annual amount of soil used for covering shall not exceed 5,920,933 cubic yards of soil, and PM10 emissions shall not exceed 0.008 lb PM10/ton of soil (using a soil density of 3,240 lbs/cubic yard of soil). Permittee shall keep annual records of the amount of soil used for covering. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. All equipment shall be maintained in good operating condition and shall be operated in a manner to minimize emissions of air contaminants into the atmosphere. [District Rule 2201 and 40 CFR Part 60.752(b)(2)(iii)(B)(2) and (b)(2)(iv), and 62.14353(b)] Federally Enforceable Through Title V Permit
- 3. All equipment shall be constructed, calibrated, maintained and operated according to the specifications and plans contained in the permit application except as otherwise specified herein. [District Rule 2201 and 40 CFR 60.755(d), 60.756(b), 62.14354(b) and 40 CFR part 64] Federally Enforceable Through Title V Permit
- 4. No air contaminant shall be discharged from the flare into the atmosphere for a period or periods aggregating more than five minutes in any two hours which is as dark as, or darker than, Ringelmann 1/4 or 5% opacity. [40 CFR 60.18(c)(1)] Federally Enforceable Through Title V Permit
- 5. Particulate matter emissions from any combustion source shall not exceed 0.1 grains/dscf (calculated to 12% carbon dioxide). [District Rule 4301] Federally Enforceable Through Title V Permit
- 6. Landfill gas condensate can be injected into the enclosed flares. [District Rule 2201] Federally Enforceable Through Title V Permit
- 7. The enclosed flares shall be equipped with automatic dampers, an automatic shutdown device, and a flame arrester. [District Rule 2201 and 17 CCR 95464] Federally Enforceable Through Title V Permit
- 8. VOC emissions from this landfill operation controlled with the 51 MMBtu/hr and 99 MMBtu/hr enclosed flares shall not exceed 804.3 lb/day (includes landfill fugitive, flare landfill gas, flare pilot, and flare condensate emissions). [District Rule 2201] Federally Enforceable Through Title V Permit
- 9. The enclosed flares shall either reduce VOC by 98 weight percent or reduce the outlet VOC concentration to less than 20 parts per million by volume, dry basis as methane at 3 percent oxygen. [District Rules 2201 and 4102, and 40 CFR 60.752(b)(2)(iii)(B) and 62.14353(b)] Federally Enforceable Through Title V Permit
- 10. The methane destruction efficiency for the enclosed flares shall be at least 99% by weight. [17 CCR 95464]
- 11. The landfill gas consumption rate for the 51 MMBtu/hr enclosed flare shall not exceed 51 MMBtu/hr. Heat input shall be calculated daily using landfill gas flow into the flare (cubic feet per minute) and the annually tested landfill gas heat content (Btu/cubic foot). [District Rule 2201] Federally Enforceable Through Title V Permit

Facility Name: AMERICAN AVENUE LANDFILL Location: 18950 W AMERICAN AVE, KERMAN, CA C-3115-2-14 Jun 23 2016 10 41AM - LOWELES

- 12. The landfill gas consumption rate for the 99 MMBtu/hr enclosed flare shall not exceed 99 MMBtu/hr. Heat input shall be calculated daily using landfill gas flow into the flare (cubic feet per minute) and the annually tested landfill gas heat content (Btu/cubic foot). [District Rule 2201] Federally Enforceable Through Title V Permit
- 13. Emissions from the 51 MMBtu/hr enclosed flare shall not exceed any of the following limits: 0.05 lb-NOx/MMBtu; 0.0178 lb-SOx/MMBtu (46.9 ppmv of H2S in fuel); 0.2 lb-CO/MMBtu; or 0.008 lb-PM10/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. Emissions from the 99 MMBtu/hr enclosed flare shall not exceed any of the following limits: 0.057 lb-NOx/MMBtu; 0.0178 lb-SOx/MMBtu (46.9 ppmv of H2S in fuel); 0.110 lb-CO/MMBtu; or 0.008 lb-PM10/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. Landfill design capacity shall not exceed 44.4 million cubic yards, or 367 acres, of solid waste. Annual amount of refuse received shall not exceed 1,300,000 ton/year. [District Rule 2201] Federally Enforceable Through Title V Permit
- 16. The enclosed flares shall be equipped with an LPG fired pilot. [40 CFR 60.18(c)(2) and (f)(2)] Federally Enforceable Through Title V Permit
- 17. Emissions from the flare LPG-fired pilot shall not exceed any of the following limits: 0.15 lb-NOx/MMBtu, 0.0164 lb-SOx/MMBtu, 0.0044 lb-PM10/MMBtu, 0.021 lb-CO/MMBtu, or 0.0055 lb-VOC/MMBtu. [District Rule 2201] Federally Enforceable Through Title V Permit
- 18. Source sampling to determine the compliance status of an emissions source shall be witnessed or authorized by District personnel. [District Rule 1081] Federally Enforceable Through Title V Permit
- 19. The District must be notified 30 days prior to any compliance source test, and a source test plan must be submitted for approval 15 days prior to testing. The results of each source test shall be submitted to the District within 60 days after testing. [District Rule 1081] Federally Enforceable Through Title V Permit
- 20. Source testing to demonstrate compliance with VOC, NOx, and CO emission limits and VOC control efficiency requirements shall be conducted at least once every 12 months for each flare. [District Rule 2201] Federally Enforceable Through Title V Permit
- 21. Source testing for NOx shall be conducted using EPA Test Method 7E or CARB Method 100. [District Rule 1081] Federally Enforceable Through Title V Permit
- 22. Source testing for CO shall be conducted using EPA Test Method 10 or 10B, CARB Methods 1-5 with 10 or CARB Test Method 100. [District Rule 1081] Federally Enforceable Through Title V Permit
- 23. Gas combusted in the flares shall be tested for H2S content on a quarterly basis using Draeger tubes. If compliance is shown for two consecutive quarters, the testing frequency may be changed to annual. Quarterly testing shall resume if any annual test shows noncompliance. [District Rule 1081] Federally Enforceable Through Title V Permit
- 24. VOC emissions shall be measured by USEPA Test Method 18, 25, 25A, or 25C. [District Rule 1081 and 40 CFR 60.754(d) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 25. The enclosed flares shall be equipped with a temperature indicator and recorder which measures and records the operating temperature. The temperature indicator and recorder must operate continuously. [40 CFR 60.756(b)(1) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 26. The enclosed flare control devices shall be operated within the parameter ranges established during the initial or most recent performance test. [40 CFR 60.752(b)(2)(iii)(B)(2) and 62.14353(b) and 17 CCR 95464] Federally Enforceable Through Title V Permit

- 27. Except during periods of startup, shutdown, and malfunction, the permittee shall continuously monitor and record combustion chamber temperature. The enclosed flare average combustion temperature, for all 3-hour periods of operation, shall not drop more than 28 degrees C below the average combustion temperature, during the most recent performance test at which compliance with 60.752(b)(2)(iii)(B)(2) was determined. Upon detecting any temperature excursion lower than 28 degree C (50 degree F) below the source test average combustion temperature, averaged over a 3-hour period, the permittee shall investigate the excursion and take corrective action to minimize excessive emissions and prevent recurrence of the excursion as expeditiously as practicable. Duration of startup, shutdown, or malfunction shall not exceed 5 days for collection systems and shall not exceed 1 hour for control devices where free venting of landfill gas occurs. [40 CFR 60.758(c)(1)(i), 60.755(e), 62.14354(b), and 40 CFR part 64] Federally Enforceable Through Title V Permit
- 28. The owner or operator shall measure the gauge pressure in the gas collection header at each individual interior well on a monthly basis as provided in 60.755(a)(3). If a positive pressure exists, action shall be initiated to correct the exceedance within 5 calendar days. If negative pressure cannot be achieved without excess air infiltration within 15 calendar days of the first measurement, the gas collection system shall be expanded to correct the exceedance within 120 days of the initial measurement of positive pressure. Any attempted corrective measure shall not cause exceedances of other operational or performance standards. An alternative timeline for correcting the exceedance may be submitted to the Administrator for approval. [40 CFR 60.755(a)(3), 60.756(a)(1), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 29. The owner or operator shall monitor each interior well monthly for temperature and oxygen as provided in 60.753(c). If a well exceeds one of these operating parameters, action shall be initiated to correct the exceedance within 5 calendar days. If correction of the exceedance cannot be achieved within 15 calendar days of the first measurement, the gas collection system shall be expanded to correct the exceedance within 120 days of the initial exceedance. Any attempted corrective measure shall not cause exceedances of other operational or performance standards. An alternative timeline for correcting the exceedance may be submitted to the Administrator for approval. [40 CFR 60.753(c), 60.755(a)(3) and (a)(5), 60.756(a)(2) and (a)(3), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 30. The operator shall record quarterly the surface emission tests including test time, weather conditions, precipitation records, areas sampled, calibration records, and test results. Corrective action shall be taken if required in accordance to 40 CFR 60.755(c). [District Rule 2201, 40 CFR 60.755(c), 60.756(f), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 31. Permittee shall maintain continuous records of flare combustion temperature and volumetric gas flow rate. Permittee shall record and test the net heating value of landfill gas being combusted at least annually using ASTM D 1826 or D 1945 in conjunction with ASTM D 3588 for gaseous fuels. [District Rule 2201 and 40 CFR 60.756(b), 60.758(b)(2)(i), (c)(2) and (b)(2)(i), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 32. Permittee shall keep, for the life of the collection system, an up-to-date, readily accessible plot map showing each existing and planned collector in the system and providing a unique identification location label for each collector. [40 CFR 60.758(d) and 60.34(c)] Federally Enforceable Through Title V Permit
- 33. The operator shall record emission control device source tests including VOC destruction/treatment efficiency and emissions of CO, NOx, and SOx, in pounds per MMBtu heat input. [District Rule 1081] Federally Enforceable Through Title V Permit
- 34. Records of the weight of materials received (tons) of Class II/III waste material shall be maintained. [District Rule 2201] Federally Enforceable Through Title V Permit
- 35. This operating permit may be cancelled upon District approval when the landfill is closed, is not otherwise subject to the requirements of 40 CFR part 70 or part 71, and if the landfill meets the conditions for control system removal specified in 40 CFR 60.752(b)(2)(v). [40 CFR 62.14352(f)] Federally Enforceable Through Title V Permit

- 36. An active collection system shall be designed to handle the maximum expected gas flow rate from the entire area of the landfill that warrants control over the intended use period of the gas control or treatment system equipment, collect gas from each area, cell, or group of cells in the landfill in which the initial solid waste has been placed for a period of 5 years or more if active; or 2 years or more if closed or at final grade, collect gas at a sufficient extraction rate, and be designed to minimize off-site migration of subsurface gas. [40 CFR 60.752(b)(2)(ii)(A) and 62.14353(b)] Federally Enforceable Through Title V Permit
- 37. If the landfill is permanently closed, a closure notification shall be submitted to the APCO within 30 days of waste disposal cessation. A permanent closure must take place in accordance with 40 CFR 258.60. If a closure report has been submitted, no additional waste may be placed in the landfill without filing a notification of modification to the APCO, pursuant to 40 CFR 60.7(a)(4). [40 CFR 60.752(b)(1)(ii)(B), 60.757(d), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 38. For approval of collection and control systems that include any alternatives to the operational standards, test methods, procedures, compliance measures, monitoring, recordkeeping or reporting provisions, owner or operator must follow the procedures in 40 CFR 60.752(b)(2). If alternatives have already been approved under 40 CFR Part 62 subpart GGG, these alternatives can be used to comply with 40 CFR 63 subpart AAAA, except that all affected sources must comply with the startup, shutdown, and malfunction (SSM) requirements in subpart A of 40 CFR 63 as specified in Table 1 of 40 CFR 63 subpart AAAA and all affected sources must submit compliance reports every 6 months as specified in 40 CFR 63.1980(a) and (b), including information on all deviations that occurred during the 6 month reporting period. Deviations for continuous emission monitors or numerical continuous parameter monitors must be determined using a 3 hour monitoring block average. [40 CFR 60.752(b)(2) and 63.1955(c)] Federally Enforceable Through Title V Permit
- 39. Permittee shall operate the landfill gas collection system with negative pressure at each wellhead except under the following conditions: (1) A fire or increased well temperature. The owner or operator shall record instances when positive pressure occurs in efforts to avoid a fire. These records shall be submitted with the annual reports ass provided in 60.757(f)(1); (2) At a wellhead within the immediate vicinity of filling; (3) Use of a geomembrane or synthetic cover. The owner or operator shall develop acceptable pressure limits in the design plan; (4) A decommissioned well. A well may experience a static positive pressure after shut down to accommodate for declining flows. All design changes shall be approved by the APCO. [40 CFR 60.753(b) and 62.14354(b) and 17 CCR 95464, !& CCR 95468] Federally Enforceable Through Title V Permit
- 40. Permittee shall operate the collection system so that the methane concentration is less than 500 parts per million above background at the surface of the landfill. To determine if this level is exceeded, the owner or operator shall conduct surface testing around the perimeter of the collection area and along a pattern that traverses the landfill at 30 meter intervals and where visual observations indicate elevated concentrations of landfill gas, such as distressed vegetation and cracks or seeps in the cover. The owner or operator may establish an alternative traversing pattern that ensures equivalent coverage. A surface monitoring design plan shall be developed that includes a topographical map with the monitoring route and the rationale for any site-specific deviations from the 30 meter intervals. Areas with steep slopes or other dangerous areas may be excluded from the surface testing. [40 CFR 60.753(d), 60.755(c)(1) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 41. Compliance with the surface methane operational standard shall be demonstrated using the procedures outlined in 40 CFR 60.755(c) within 180 days of installation and startup of the collection and control system and quarterly thereafter. [40 CFR 60.753(d), 60.755(c), 62.14354(b), and 60.8] Federally Enforceable Through Title V Permit
- 42. Permittee shall operate the enclosed flares at all times when the collected gas is routed to it. [40 CFR 60.753(f) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 43. Permittee shall operate the landfill gas collection system such that gas is collected from each area, cell, or group of cells in the MSW landfill in which solid waste has been in place for: (1) five years or more if active; or (2) two years or more if closed or at final grade. [40 CFR 60.753(a) and 62.14354(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AMERICAN AVENUE LANDFILL Location: 18950 W AMERICAN AVE, KERMAN, CA C-3115-2-14: Jun 23 2018 10:41AM - LOWELES

- 44. Permittee shall operate each interior wellhead in the collection system with a landfill gas temperature less than 55 C and with oxygen level less than 5 percent except under the following conditions: (1) A fire or increased well temperature; or (2) at a wellhead within the immediate vicinity of filling. The owner or operator may establish a higher operating temperature or oxygen value at a particular well. A higher operating value demonstration shall show supporting data that the elevated parameter does not cause fires or significantly inhibit anaerobic decompositions by killing methanogens. [40 CFR 60.753(c) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 45. The collection system shall be operated so that the methane concentration is less than 500 parts per million above background at the surface of the landfill, and such that all collected gases are sent to a control system designed and operated in compliance with 60.752(b)(2)(iii). In the event the collection or control system is inoperable, the gas mover system shall be shut down and all valves in the collection and control system contributing to venting of the gas to the atmosphere shall be closed within 1 hour. [40 CFR 60.753(d), (e), 60.755(c), and 62.14354(b)] Federally Enforceable Through Title V Permit
- 46. If monitoring demonstrates that the operational requirements are not met, corrective action shall be taken as specified in 40 CFR 60.755(a)(3 5) or (c). [40 CFR 60.753(g) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 47. For each interior wellhead, unless an alternative test method is established as allowed by 60.752(b)(2)(i) of this subpart, the oxygen shall be determined by a Landtec GEM gas meter or equal, in accordance with the equipment requirements set forth in 40 CFR 60.753 for field measurement of temperature and oxygen or an oxygen meter using Method 3A or 3C except that: (i) The span shall be set so that the regulatory limit is between 20 and 50 percent of the span; (ii) A data recorder is not required; (iii) Only two calibration gases are required, a zero and span, and ambient air may be used as the span; (iv) A calibration error check is not required; (v) The allowable sample bias, zero drift, and calibration drift are +-10 percent. [40 CFR 60.753(c)(2) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 48. Surface emission monitoring shall be performed in accordance with section 4.3.1 of Method 21 of appendix A, except that the probe inlet shall be placed within 5 to 10 centimeters of the ground. Monitoring shall be performed during typical meteorological conditions. Any reading of 500 parts per million or more above background at any location shall be recorded as a monitored exceedance and the actions specified in 40 CFR 60.755(c)(4)(i-v) shall be taken. As long as the specified actions are taken, the exceedance is not a violation of the operational requirements of 60.753(d). [40 CFR 60.755(c)(3), (4) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 49. Permittee shall calculate the NMOC emission rate for purposes of determining when the collection and control system can be removed as provided in 40 CFR 60.752(b)(2)(v) by using the equation found in 40 CFR 60.754(b). [40 CFR 60.754(b) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 50. For the performance test required in 60.752(b)(2)(iii)(B), Method 25, 25C, or Method 18 of Appendix A must be used to determine compliance with the 98 weight percent efficiency or the 20 ppmv outlet concentration level, unless another method to demonstrate compliance has been approved by the APCO as provided by 60.752(b)(2)(i)(B). Method 3 or 3A shall be used to determine oxygen for correcting the NMOC concentration as hexane to 3 percent. In cases where the outlet concentration is less than 50 ppm NMOC as carbon (8 ppm NMOC as hexane), Method 25A should be used in place of Method 25. If using Method 18 of appendix A, the minimum list of compounds to be tested shall be those published in the most recent Compilation of Air Pollutant Emission Factors (AP-42). The following equation shall be used to calculate efficiency: (NMOCin NMOCout)/NMOCin. The District must be notified at least 30 days prior to any compliance source test, and a source test plan must be submitted for approval at least 15 days prior to testing. [District Rule 1081 and 40 CFR 60.754(d) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 51. Each owner or operator shall place each well or design component as specified in the approved design plan as provided in 40 CFR 60.752(b)(2)(i). Each well shall be installed no later than 60 days after the date on which the initial solid waste has been in place for a period of: 1) 5 years or more if active or 2) 2 years or more if closed or at final grade. [40 CFR 60.755(b) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 52. For the purposes of calculating the maximum expected gas generation flow rate from the landfill to determine compliance with 60.752(b)(2)(ii)(A)(1), one of the equations in Section 60.755(a)(1)(i) or (iii) shall be used. [40 CFR 60.755(a)(1) and 62.14354(b)] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

- 53. For the purposes of determining sufficient density of gas collectors for compliance with 60.752(b)(2)(ii)(A)(2), the owner or operator shall design a system of vertical wells, horizontal collectors, or other collection devices, satisfactory to the APCO, capable of controlling and extracting gas from all portions of the landfill sufficient to meet all operational and performance standards. [40 CFR 60.755(a)(2) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 54. Owners or operators are not required to expand the system as required in paragraph 60.755(a)(3) during the first 180 days after gas collection system startup. [40 CFR 60.755(a)(4) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 55. The provisions of this subpart apply at all times, except during periods of start-up, shutdown, or malfunction, provided that the duration of start-up, shutdown, or malfunction shall not exceed 5 days for collection systems and shall not exceed 1 hour for treatment or control devices. [40 CFR 60.755(e) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 56. Surface monitoring shall be performed on a quarterly basis using an organic vapor analyzer, flame ionization detector, or other portable monitor meeting the specifications provided in 40 CFR 60.755(d). [40 CFR 60.755(c)(1) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 57. When performing surface monitoring, the background concentration shall be determined by moving the probe inlet upwind and downwind outside the boundary of the landfill at a distance of at least 30 meters from the perimeter wells. [40 CFR 60.755(c)(2) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 58. Permittee shall implement a program to monitor for cover integrity and implement cover repairs as necessary on a monthly basis. [40 CFR 60.755(c)(5) and 40 CFR 62.14354(b)] Federally Enforceable Through Title V Permit
- 59. The portable analyzer shall meet the instrument specifications of Method 21, section 3 (except that "methane" shall replace all references to VOC). The calibration gas shall be methane, diluted to a nominal concentration of 500 parts per million in air. To meet the performance evaluation requirements of Method 21, section 3.1.3, the instrument evaluation procedures of Method 21, section 4.4 shall be used. The calibration procedures provided in Method 21, section 4.2 shall be followed immediately before commencing a surface monitoring survey. The provisions of this condition apply at all times, except during periods of start-up, shutdown, or malfunction which shall not exceed 5 days for collections systems and shall not exceed 1 hour for treatment or control devices. [40 CFR 60.755(d), (e) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 60. Each wellhead shall have a sampling port and a thermometer, other temperature-measuring device, or an access port for temperature measurements. [40 CFR 60.756(a)] Federally Enforceable Through Title V Permit
- 61. The enclosed flares shall be equipped with a temperature monitoring device equipped with a continuous recorder and having a minimum accuracy of +-1 percent of the temperature being measured expressed in degrees Celsius or +- 0.5 degrees Celsius, whichever is greater. The temperature indicator and recorder must operate continuously. [District Rule 2201 and 40 CFR 60.756(b)(1) and 62.14354(b) and 40 CFR part 64] Federally Enforceable Through Title V Permit
- 62. The owner/operator shall install, calibrate, maintain, and operate a meter with a continuous recording device that measures and records the landfill gas flow rate into the flare at least once every 15 minutes. This meter shall also be capable of measuring the landfill gas flow rate that might bypass the flare in the event of equipment malfunction or maintenance. [40 CFR 60.754(b)(1), 60.756(b)(2) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 63. When performing surface monitoring, any closed landfill that has no monitored exceedances of the operational standard in three consecutive quarterly monitoring periods may skip to annual monitoring. Any methane reading of 500 ppm or more above background detected during the annual monitoring returns the frequency for that landfill to quarterly monitoring. [40 CFR 60.756(f) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 64. The operator shall monitor and record maintenance-related and other control system downtimes and individual well shutdowns. Exceedances defined under 60.758(c) shall be reported once every 180 days. [District Rule 4102 and 40 CFR 60.757(f), (g)(4) and 60.758(c) and (e), and 62.14354(b)] Federally Enforceable Through Title V Permit

- 65. Except as provided in 60.752(b)(2)(i)(B), each owner or operator of a controlled landfill shall keep up-to-date, readily accessible records for the life of the control equipment of the data listed in paragraphs 60.758(b)(1) through (b)(4) as measured during the initial performance test or compliance determination. Records of subsequent tests or monitoring shall be maintained for a minimum of 5 years. Records of the control device vendor specifications shall be maintained until removal. [40 CFR 60.758(b) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 66. Permittee shall keep the following records: (1)(i) the maximum expected gas generation flow rate as calculated in 60.755(a)(1). The owner or operator may use another method to determine the maximum gas generation flow rate, if the method has been approved by the APCO; (ii) the density of wells, horizontal collectors, surface collectors, or other gas extraction devices determined using the procedures specified in 60.759(a)(1); (2)(i) the average combustion temperature measured at least every 15 minutes and averaged over the same time period of the performance test; (ii) the percent reduction of NMOC determined as specified in 60.752(b)(2)(iii)(B) achieved by the control device. [40 CFR 60.758(b)(1) and (2) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 67. Except as provided in 60.752(b)(2)(i)(B), permittee shall keep, for the life of the collection system, an up-to-date, readily accessible plot map showing each existing and planned collector in the system and providing a unique identification location label for each collector. If applicable, permittee shall keep readily accessible documentation of the nature, date of deposition, amount, and location of asbestos-containing or nondegradable waste excluded from collection as well as any nonproductive areas excluded from collection. [40 CFR 60.758(d), 62.14354(b), and 60.34(c)] Federally Enforceable Through Title V Permit
- 68. Except as provided in 60.752(b)(2)(i)(B), permittee shall keep for at least 5 years up-to-date, readily accessible records of all collection and control system exceedances of the operational standards in 60.753, the reading in the subsequent month whether or not the second reading is an exceedance, and the location of each exceedance. [40 CFR 60.758(e)] Federally Enforceable Through Title V Permit
- 69. The landfill is no longer required to comply with the requirements of 40 CFR Part 63 Subpart AAAA when it is no longer required to apply controls as specified in the Federal plan or EPA approved and effective State plan or tribal plan that implements 40 CFR part 60, subpart Cc. [40 CFR 63.1950] Federally Enforceable Through Title V Permit
- 70. The permittee shall comply with the general provisions specified in Table 1 of 40 CFR Part 63 Subpart AAAA and 63.1960 through 63.1985 starting on the date required to install the gas collection and control system. [40 CFR 63.1955(b)] Federally Enforceable Through Title V Permit
- 71. The permittee shall maintain a copy of the SSM plan written according to the provisions in 40 CFR 63.6(e)(3). Failure to maintain a copy of the SSM plan is a deviation from the requirements of this subpart. [40 CFR 63.1960] Federally Enforceable Through Title V Permit
- 72. The permittee shall keep records and reports as specified in the Federal plan, EPA approved State plan or tribal plan that implements 40 CFR part 60, subpart Cc. The annual report described in 40 CFR 60.757(f) must be submitted every 6 months. [40 CFR 63.1980(a)] Federally Enforceable Through Title V Permit
- 73. The permittee shall maintain records as specified in the general provisions of 40 CFR part 60 and this part as shown in Table 1 of this subpart. Applicable records in the general provisions include items such as SSM plans and the SSM plan reports. [40 CFR 63.1980(b)] Federally Enforceable Through Title V Permit
- 74. The enclosed flare burner and its associated components and the vapor collection system shall be inspected on an annual basis. The records of inspection shall at least contain date and time of inspection, identification of the person performing an inspection, parts replacement and repairs, and all maintenance actions taken. The records shall be kept and maintained for compliance inspection upon request. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 75. The permittee shall comply with the compliance assurance monitoring operation and maintenance requirements of 40 CFR part 64.7. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 76. The permittee shall comply with the recordkeeping and reporting requirements of 40 CFR part 64.9. [40 CFR part 64] Federally Enforceable Through Title V Permit

- 77. If the District or EPA determine that a Quality Improvement Plan is required under 40 CFR 64.7(d)(2), the permittee shall develop and implement the Quality Improvement Plan in accordance with 40 CFR part 64.8. [40 CFR part 64] Federally Enforceable Through Title V Permit
- 78. All records shall be retained for a minimum of 5 years, and shall be made available for District inspection upon request. [District Rule 1070 and 40 CFR 60.758(a) and (b) and 62.14354(b)] Federally Enforceable Through Title V Permit
- 79. Permittee may use actual landfill gas generation values in future expansion designs of the gas collection and control system(GCCS). All records and recovery data shall be submitted with GCCS plans. [17 CCR 95468]
- 80. Landfill collection and control system must be operated such that methane emission from the landfill do not exceed instantaneous or integrated limit requirements. [17 CCR 95464]
- 81. Landfill gas collection system components downstream of blower have a leak limit of 500 ppmv as methane. Components must be checked quarterly. If compliance with the methane limit has been demonstrated for 4 consecutive quarters, then the component checking frequency shall be annually. If an annual test fails to show compliance, quarterly testing shall resume. [17 CCR 95464]
- 82. Landfill collection and control system must be operated such that landfill surface methane emissions shall not exceed instantaneous surface emission limit of 500 ppmv as methane or integrated surface emission limit of 25 ppmv as methane. [17 CCR 95464, 17 CCR 95465]
- 83. Instantaneous and integrated landfill surface emissions measurements shall be done quarterly. The landfill may monitor annually provided they comply with requirements of 17 CCR 95469 (a)(1). [17 CCR 95469]
- 84. Permittee shall keep records of all gas collection system downtime exceeding five days, including individual well shutdown and disconnection times and the reason for downtime. [17 CCR 95470]
- 85. Permittee shall keep records of all gas control system downtime in excess of one hour, the reason for the downtime and the length of time the gas control system was shutdown. [17 CCR 95470]
- 86. Permittee shall keep records of the expected gas generation flow rate calculated pursuant to section 95471(e). [17 CCR 95470]
- 87. Permittee shall keep records of all instantaneous surface readings of 200 ppmv or greater; all exceedances of the limits in sections 95464(b)(1)(B) or 95465, including the location of the leak (or affected grid), leak concentration in ppmv, date and time of measurement, the action taken to repair the leak, date of repair, any required re-monitoring and the remonitored concentration in ppmv, and wind speed during surface sampling; and the installation date and location of each well installed as part of a gas collection system expansion. [17 CCR 95470]
- 88. Permittee shall keep records of any positive wellhead gauge pressure measurements, the date of the measurements, the well identification number, and the corrective action taken. [17 CCR 95470]
- 89. Permittee shall conduct surface emission monitoring using either the procedures specified in section 95471 or the Los Angeles County Sanitation District monitoring procedure. Permittee shall keep records of which procedure was used. [17 CCR 95468]
- 90. Permittee shall keep records of delays encountered during repair of leaks or repair of positive wellhead readings.

 Documentation of delays shall be submitted with the annual report. [17 CCR 95468]
- 91. Permittee shall keep records of alternate landfill gas collection system modifications being implemented to correct an exceedance in the landfill gas surface emissions or wellhead pressure. Any alternative to installing a new well shall be documented and submitted with the annual report. [17 CCR 95468]
- 92. Permittee shall identify areas which are dangerous and unable to be inspected. Areas shall be clearly identified on a map of the facility. A copy of the map shall be kept onsite as well as submitted with the annual report. [17 CCR 95468]
- 93. Permittee shall conduct monitoring of the landfill surface within 3 inches of the surface. The facility may monitor surface emissions with the probe tip at the height of the vegetation if there is vegetation and it is impractical to monitor at 3 inches from the landfill surface. [17 CCR 95468]

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

- 94. Permittee shall terminate surface emission testing when the measured average wind speed is over 15 mph or the instantaneous wind speed is over 30 mph. [17 CCR 95468, 17 CCR 95471]
- 95. Permittee shall only conduct surface emission testing when precipitation has met the following requirements. It has been 24 hours since measured precipitation of 0.01 to 0.15 inches. It has been 48 hours since measured precipitation of 0.16 to 0.24 inches. It has been 72 hours since measured precipitation of 0.25 or more inches. [17 CCR 95468]
- 96. Permittee shall keep records of the annual solid waste acceptance rate and the current amount of waste-in-place. [17 CCR 95470]
- 97. Permittee shall keep records of the nature, location, amount, and date of deposition of non-degradable waste for any landfill areas excluded from the collection system. [17 CCR 95470]
- 98. Permittee shall keep records of any source tests conducted pursuant to section 95464(b)(4). [17 CCR 95470]
- 99. Permittee shall keep records describing the mitigation measures taken to prevent the release of methane or other emissions into the atmosphere during the following activities: 1. When solid waste was brought to the surface during the installation or preparation of wells, piping, or other equipment; 2. During repairs or the temporary shutdown of gas collection system components; or, 3. When solid waste was excavated and moved. [17 CCR 95470]
- 100. Permittee shall keep records of any construction activities pursuant to section 95466. The records must contain the following information: 1. A description of the actions being taken, the areas of the MSW landfill that will be affected by these actions, the reason the actions are required, and any landfill gas collection system components that will be affected by these actions. 2. Construction start and finish dates, projected equipment installation dates, and projected shut down times for individual gas collection system components. 3. A description of the mitigation measures taken to minimize methane emissions and other potential air quality impacts. [17 CCR 95470]
- 101. Permittee shall keep records of the equipment operating parameters specified to be monitored under section 95469(b)(1) as well as records for periods of operation during which the parameter boundaries established during the most recent source test are exceeded. The records must include the following information: 1. For enclosed flares, all 3-hour periods of operation during which the average temperature difference was more than 28 degrees Celsius (or 50 degrees Fahrenheit) below the average combustion temperature during the most recent source test at which compliance with sections 95464(b)(2) was determined and a gas flow rate device which must record the flow to the control device at least every 15 minutes. [17 CCR 95470]
- 102. Permittee shall submit the following reports as required in section 95470(b): Closure notification, Equipment removal report and Annual report. All reports must be accompanied by a certification of truth, accuracy, and completeness signed by a responsible official. [17 CCR 95470]
- 103. Permittee may comply with the CARB regulation for landfill methane control measures by using approved alternative compliance options. The permittee shall obtain written District approval for the use of any alternative compliance options not approved by this permit. Changes to the approved alternate compliance options must be made and approved in writing. Documentation of approved alternative compliance options shall be available for inspection upon request. [17 CCR 95468]

San Joaquin Valley Air Pollution Control District

PERMIT UNIT: C-3115-3-2 **EXPIRATION DATE:** 07/31/2021

EQUIPMENT DESCRIPTION:

755 BHP CUMMINS MODEL QSX15-69 DIESEL-FIRED EMERGENCY IC ENGINE POWERING AN ELECTRICAL GENERATOR

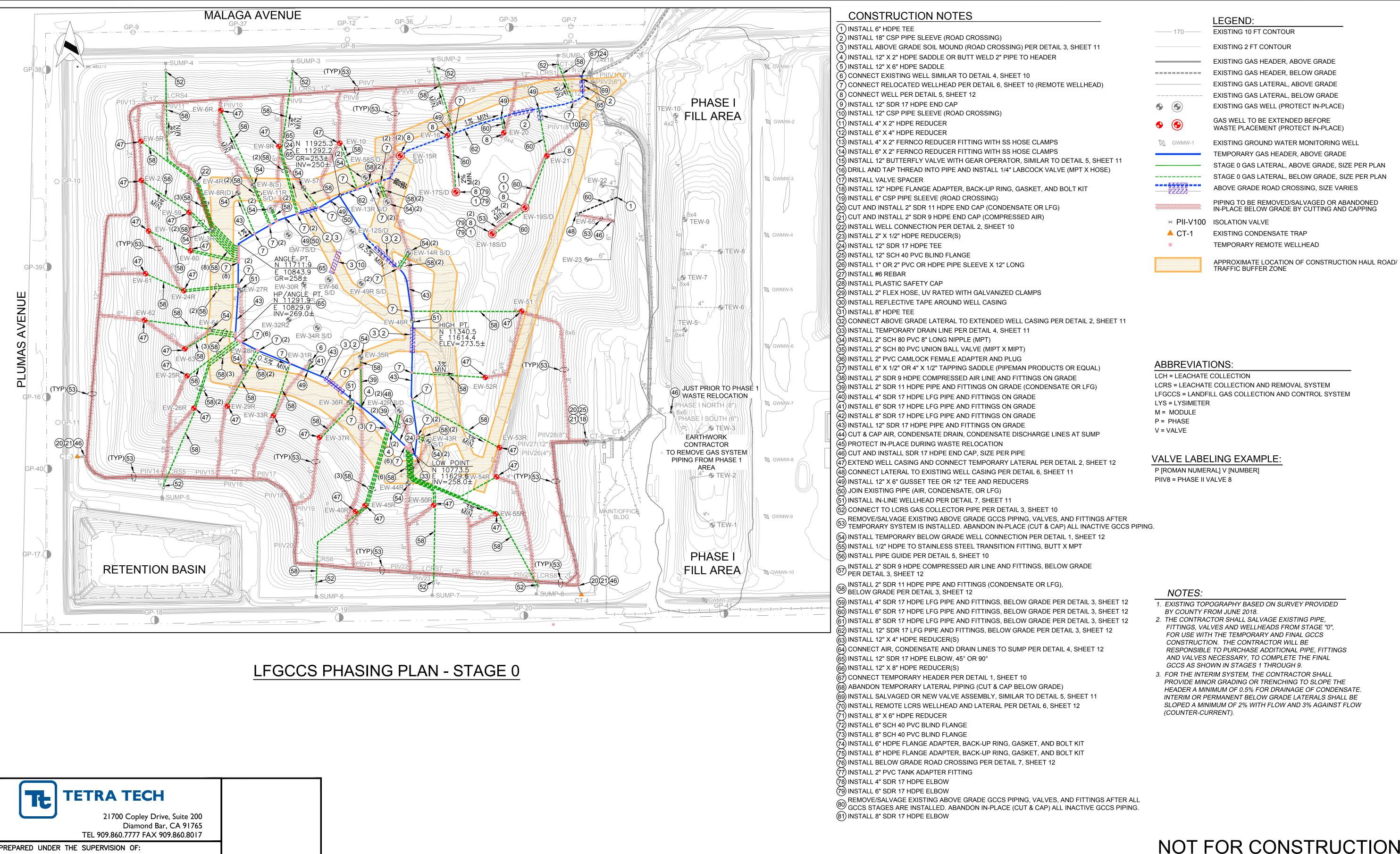
PERMIT UNIT REQUIREMENTS

- 1. This engine shall be equipped with either a positive crankcase ventilation (PCV) system that recirculates crankcase emissions into the air intake system for combustion, or a crankcase emissions control device of at least 90% control efficiency. [District Rule 2201] Federally Enforceable Through Title V Permit
- 2. The exhaust stack shall vent vertically upward. The vertical exhaust flow shall not be impeded by a rain cap (flapper ok), roof overhang, or any other obstruction. [District Rule 4102]
- 3. Only CARB certified diesel fuel containing not more than 0.0015% sulfur by weight is to be used. [District Rules 2201 and 4801 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 4. This engine shall be equipped with a non-resettable hour meter with a minimum display capability of 9,999 hours, unless the District determines that a non-resettable hour meter with a different minimum display capability is appropriate in consideration of the historical use of the engine and the owner or operator's compliance history. [District Rule 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 5. An emergency situation is an unscheduled electrical power outage caused by sudden and reasonably unforeseen natural disasters or sudden and reasonably unforeseen events beyond the control of the permittee. [District Rule 4702] Federally Enforceable Through Title V Permit
- 6. This engine shall not be used to produce power for the electrical distribution system, as part of a voluntary utility demand reduction program, or for an interruptible power contract. [District Rule 4702] Federally Enforceable Through Title V Permit
- 7. This engine shall be operated and maintained in proper operating condition as recommended by the engine manufacturer or emissions control system supplier. [District Rule 4702] Federally Enforceable Through Title V Permit
- 8. During periods of operation for maintenance, testing, and required regulatory purposes, the permittee shall monitor the operational characteristics of the engine as recommended by the manufacturer or emission control system supplier (for example: check engine fluid levels, battery, cables and connections; change engine oil and filters; replace engine coolant; and/or other operational characteristics as recommended by the manufacturer or supplier). [District Rule 4702 and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 9. This engine shall be operated only for testing and maintenance of the engine, required regulatory purposes, and during emergency situations. Operation of the engine for maintenance, testing, and required regulatory purposes shall not exceed 50 hours per calendar year. [District Rule 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 10. Operation of this engine for all purposes combined shall not exceed 10 hours per day. [District Rule 2201] Federally Enforceable Through Title V Permit
- 11. The permittee must minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit

PERMIT UNIT REQUIREMENTS CONTINUE ON NEXT PAGE
These terms and conditions are part of the Facility-wide Permit to Operate.

Facility Name: AMERICAN AVENUE LANDFILL Location: 18950 W AMERICAN AVE, KERMAN, CA C-3115-3-2 Jun 23 2016 10:41AM - LOWELES

- 12. Particulate matter emissions shall not exceed 0.1 grains/dscf in concentration. [District Rule 4201] Federally Enforceable Through Title V Permit
- 13. Emissions from this engine shall not exceed any of the following limits: 5.7 g-NOx/hp-hr, 0.4 g-CO/hp/hr or 0.14 g-VOC/hp-hr. [District Rule 2201] Federally Enforceable Through Title V Permit
- 14. The PM10 emissions rate shall not exceed 0.08 g/hp-hr based on US EPA certification using ISO 8178 test procedure. [District Rule 2201] Federally Enforceable Through Title V Permit
- 15. The permittee shall maintain monthly records of the type of fuel purchased, the amount of fuel purchased, date when the fuel was purchased, signature of the permittee who received the fuel, and signature of the fuel supplier indicating that the fuel was delivered. [17 CCR 93115]
- 16. The permittee shall maintain monthly records of emergency and non-emergency operation. Records shall include the number of hours of emergency operation, the date and number of hours of all testing and maintenance operations, the purpose of the operation (for example: load testing, weekly testing, rolling blackout, general area power outage, etc.) and records of operational characteristics monitoring. For units with automated testing systems, the operator may, as an alternative to keeping records of actual operation for testing purposes, maintain a readily accessible written record of the automated testing schedule. [District Rule 4702 and 17 CCR 93115] Federally Enforceable Through Title V Permit
- 17. All records shall be maintained and retained on-site for a minimum of five (5) years, and shall be made available for District inspection upon request. For units at unstaffed sites or operated remotely, records may be maintained and retained at a District-approved off-site location. [District Rule 4702, 17 CCR 93115, and 40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 18. The engine's oil and filter shall be changed every 500 hours of operation or every 12 months, whichever comes first. [40 CFR Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 19. The permittee has the option of utilizing an oil analysis program in order to extend the specified oil change requirement in Tables 2c and 2d of Subpart ZZZZ. The oil analysis must be performed at the same frequency specified for changing the oil in Table 2c or 2d to this subpart. The analysis program must at a minimum analyze the following three parameters: Total Base Number, viscosity, and percent water content. The condemning limits for these parameters are as follows: Total Base Number is less than 30 percent of the Total Base Number of the oil when new; viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new; or percent water content (by volume) is greater than 0.5. If all of these condemning limits are not exceeded, the engine owner or operator is not required to change the oil. If any of the limits are exceeded, the engine owner or operator must change the oil within 2 days of receiving the results of the analysis; if the engine is not in operation when the results of the analysis are received, the engine owner or operator must change the oil within 2 days or before commencing operation, whichever is later. The owner or operator must keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine. [40 CFR 63 Subpart ZZZZZ] Federally Enforceable Through Title V Permit
- 20. The engine's air filter shall be inspected every 1,000 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 21. The engine's hoses and belts shall be inspected every 500 hours of operation or every 12 months, whichever comes first, and replaced as necessary. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 22. The permittee shall maintain monthly records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment. The permittee shall also maintain monthly records of action taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation. [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit
- 23. The engine shall be in full compliance with 40 CFR Part 63, Subpart ZZZZ (National Emission Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines). [40 CFR 63 Subpart ZZZZ] Federally Enforceable Through Title V Permit



SAMI H. AYASS, PE

DESIGNED <u>SNA</u>

CHECKED SHA

REVISION

DRAWN

DATE

RECORD DRAWING

RESIDENT ENGINEER

DATE

Scale in Feet

Horiz.

DATE

NOT FOR CONSTRUCTION PRELIMINARY DESIGN DRAWINGS

DEPARTMENT OF PUBLIC WORKS AND PLANNING

LFGCCS PHASING PLAN STAGE 0

Drawing No. 01 86-0230GSP

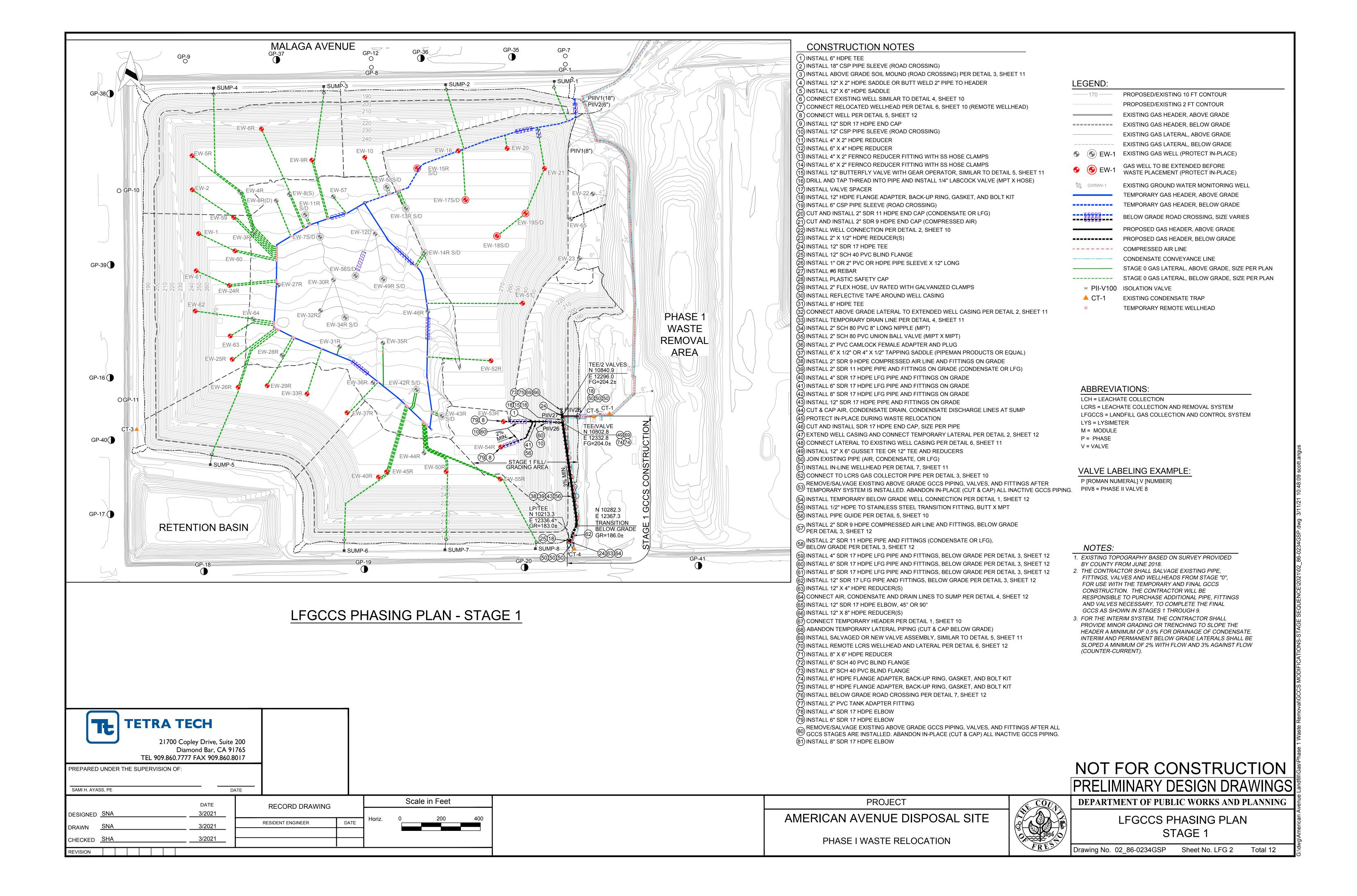
PROJECT

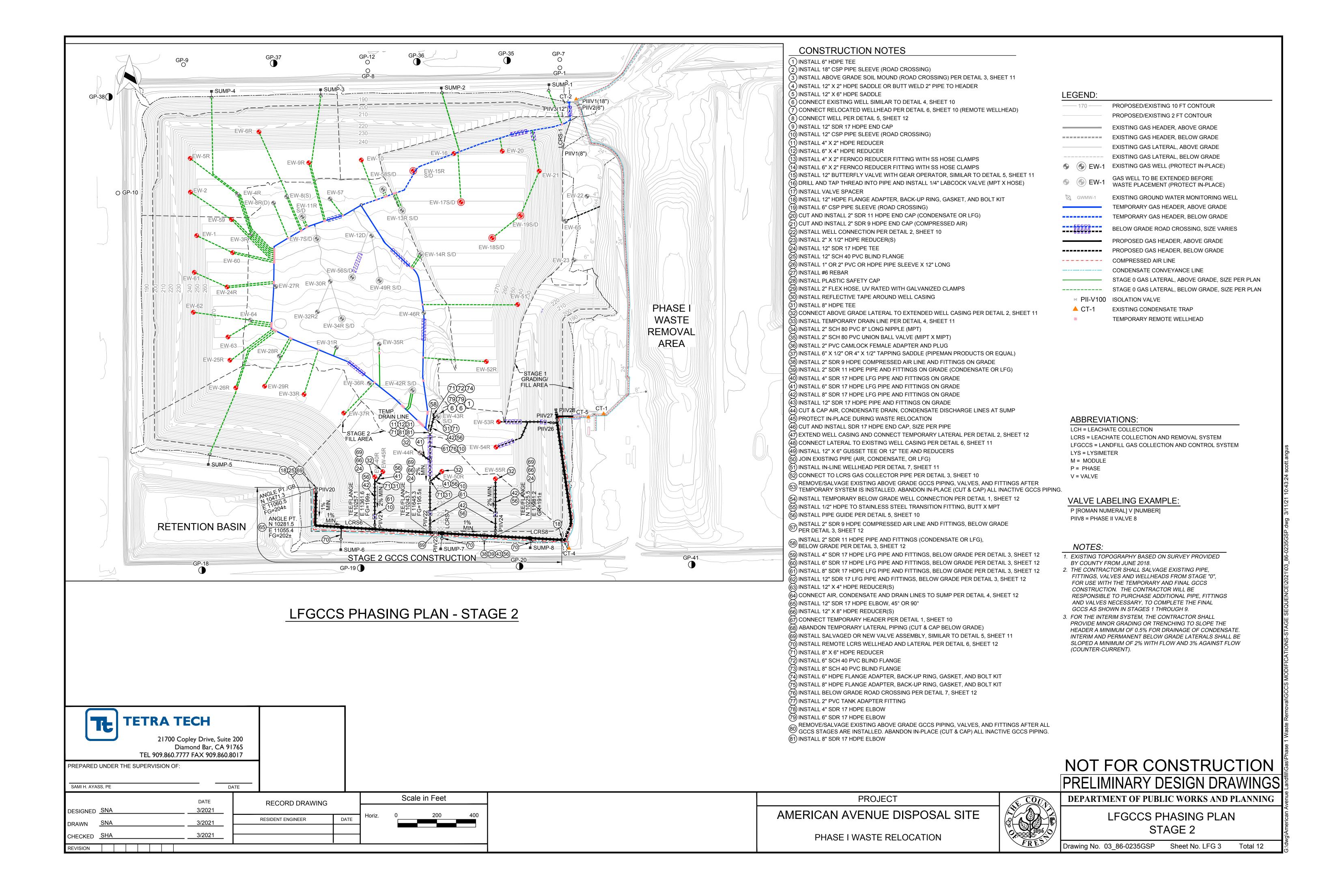
AMERICAN AVENUE DISPOSAL SITE

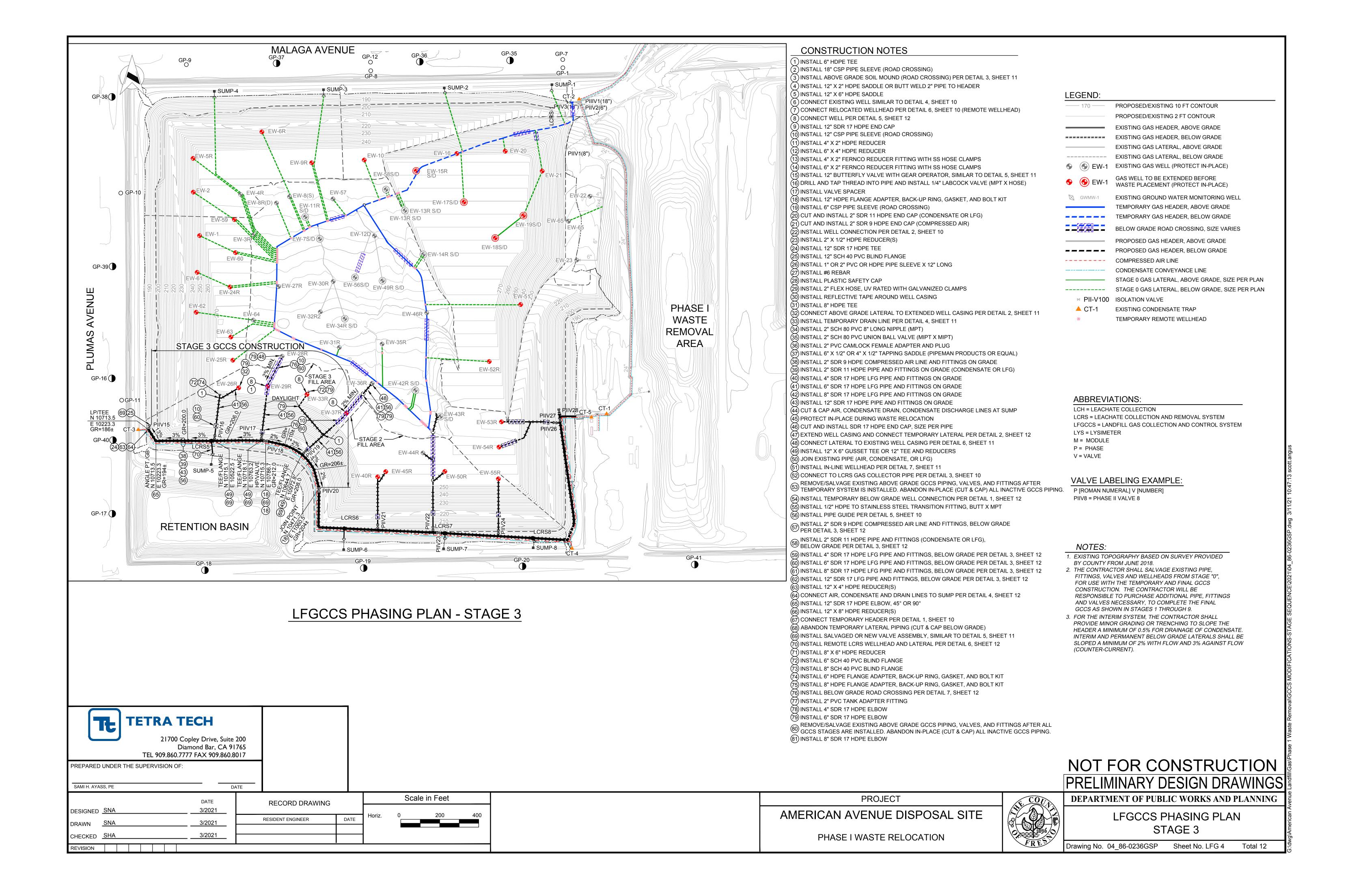
PHASE I WASTE RELOCATION

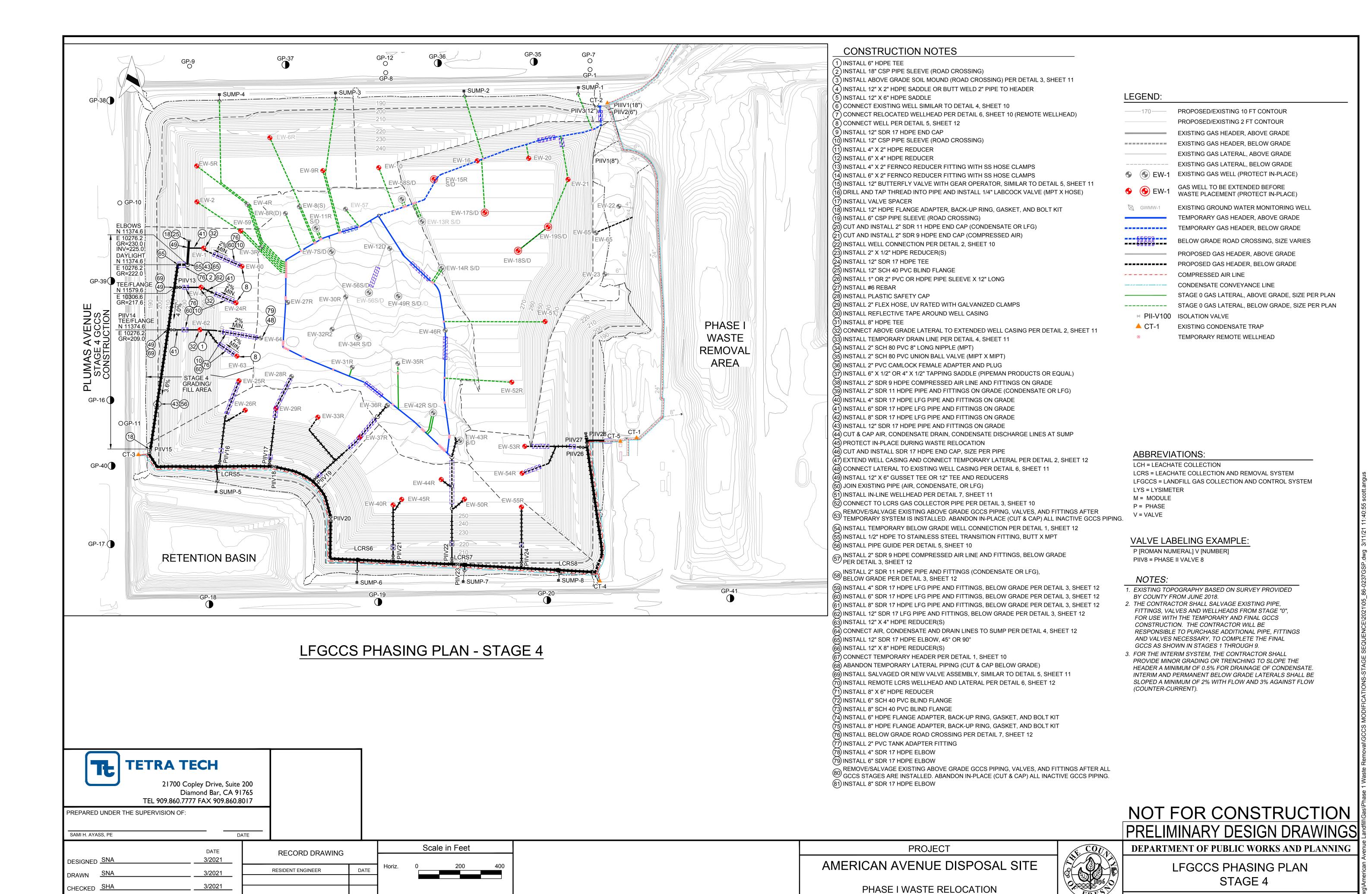
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Total 12







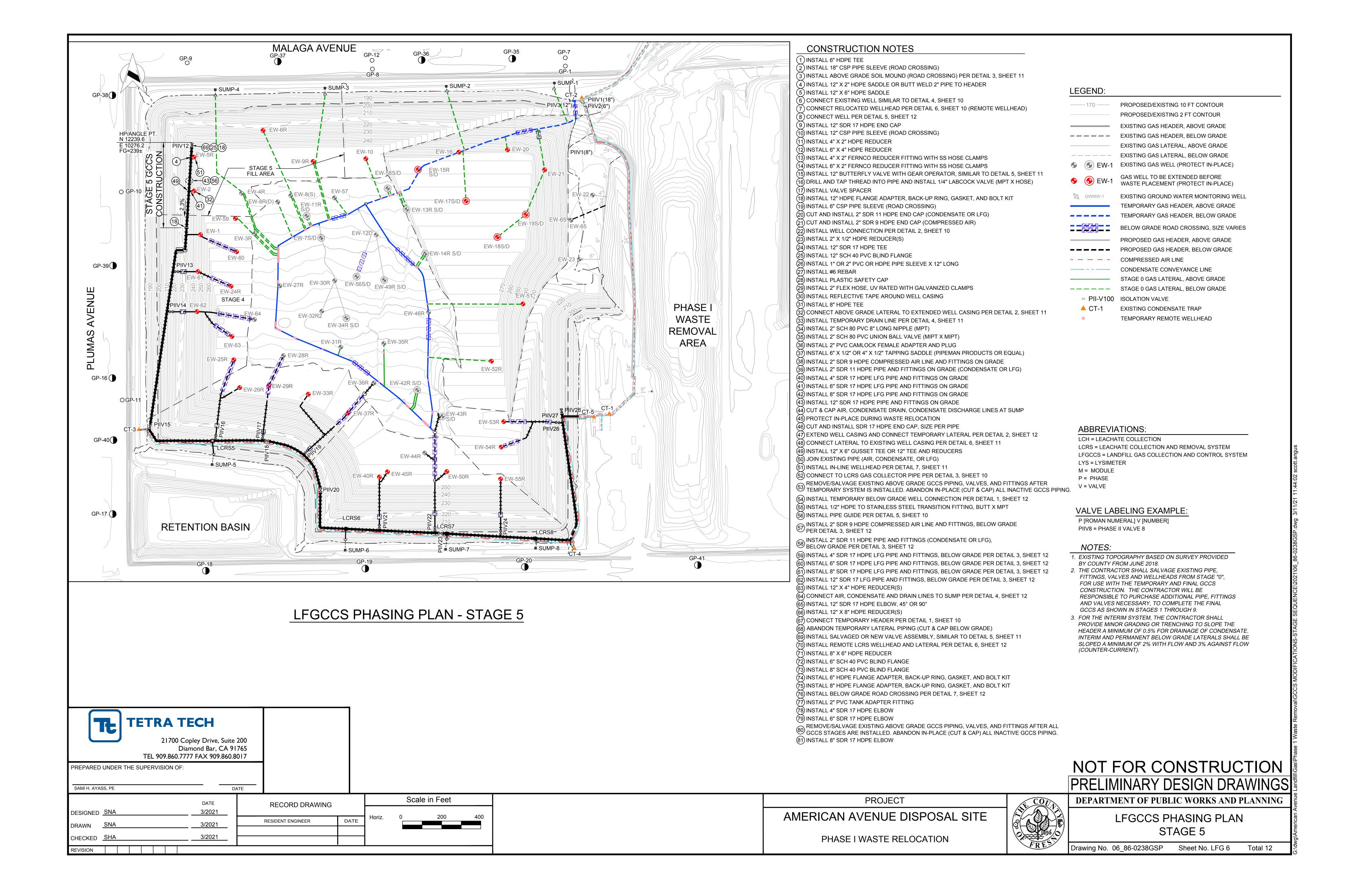


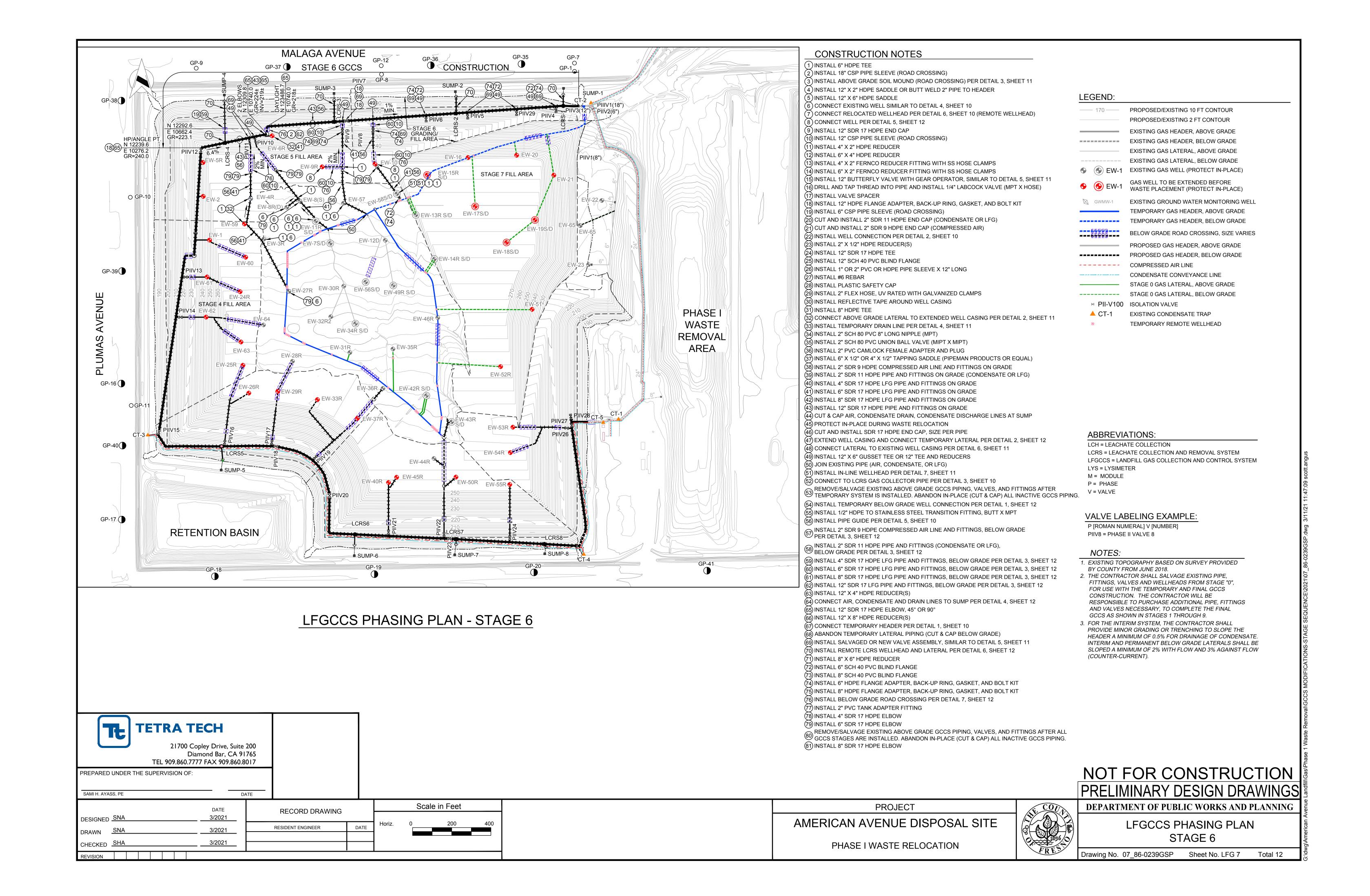
REVISION | |

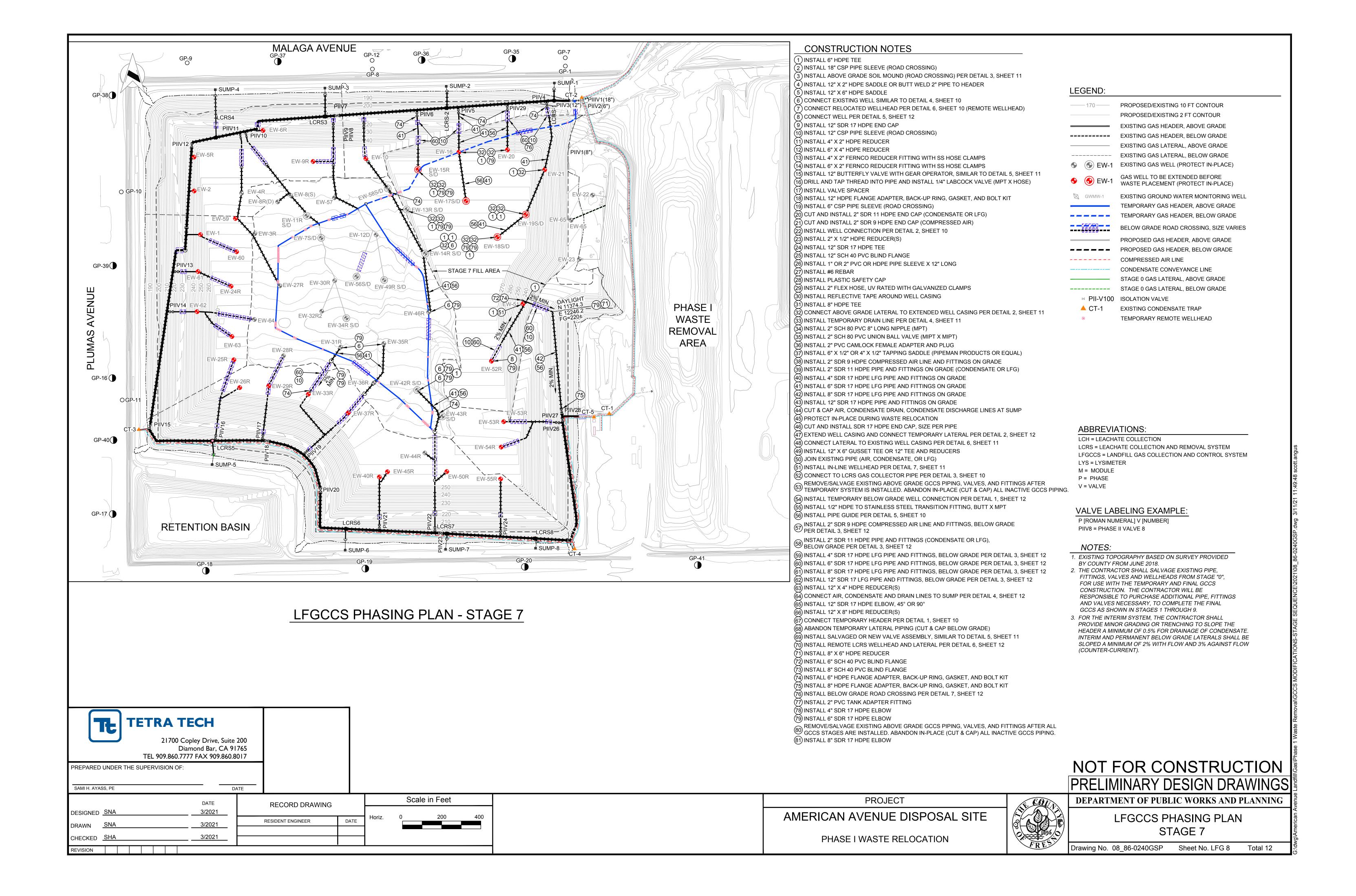
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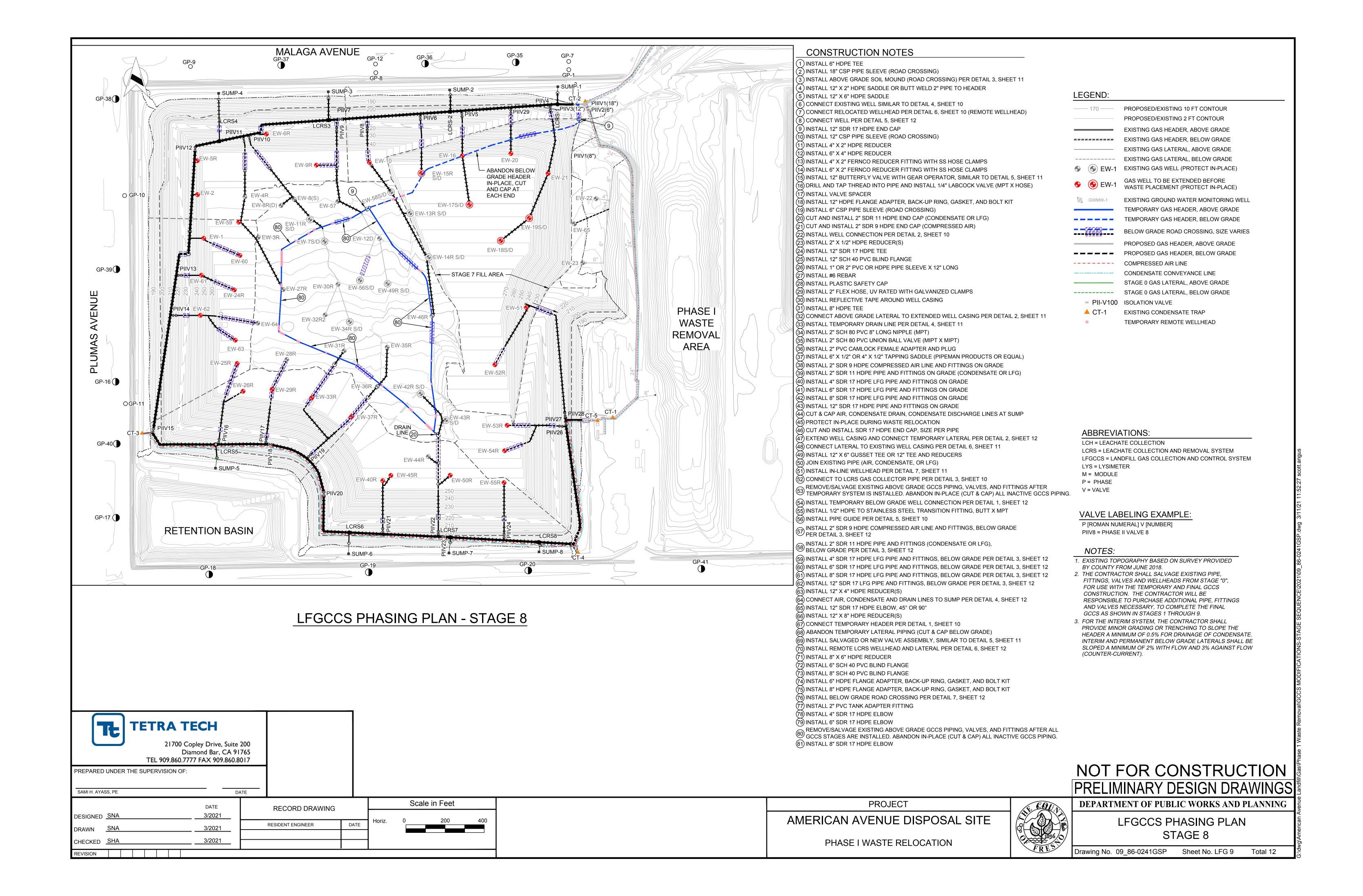
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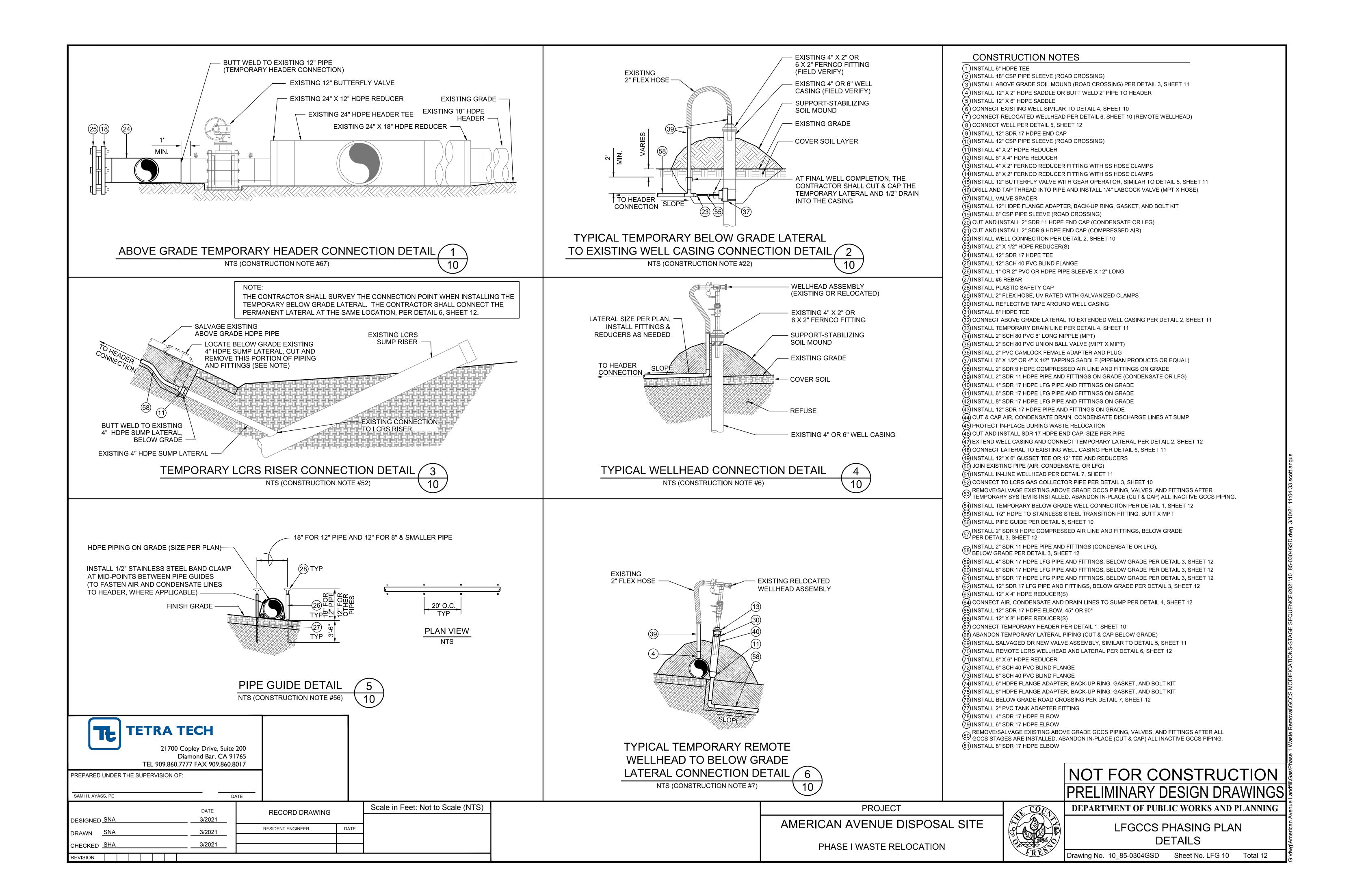
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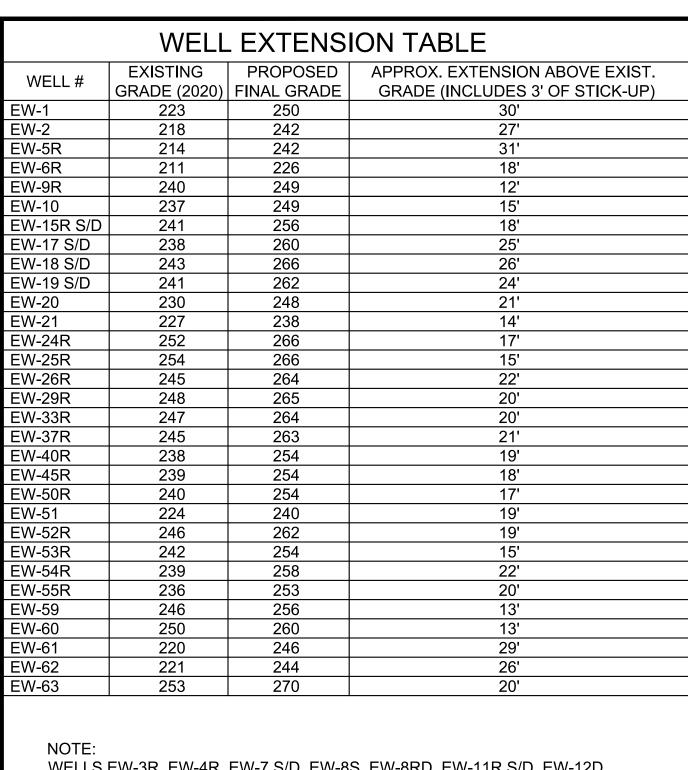












WELLS EW-3R, EW-4R, EW-7 S/D, EW-8S, EW-8RD, EW-11R S/D, EW-12D, EW-13R S/D, EW-14R S/D, EW-22, EW-23, EW-27R, EW-28R, EW-30R, EW-31R, EW-32R2, EW-34R S/D, EW-35R, EW-36R, EW-42R S/D, EW-43R S/D, EW-44R, EW-46. EW-49R S/D, EW-56 S/D, EW-57, EW-58 S/D, EW-64, AND EW-65 ARE LOCATED ON THE TOP DECK (NO FILL) OR IN AREAS WITH LESS THAN 8 FEET OF FILL PLACED OVER THEM DURING PHASE 1 WASTE RELOCATION. THESE WELLS MAY BE REMOTED DURING CONSTRUCTION AND THEN EXTENDED AFTER FINAL GRADES ARE COMPLETED.

NOTE:

1. THE CONTRACTOR SHALL EXTEND THE WELL CASINGS IN PHASES, IN INCREMENTS FROM 5' TO 15' ABOVE INTERMEDIATE GRADES UNTIL FINISH GRADE IS REACHED PER THE WELL EXTENSION TABLE. THE CONTRACTOR SHALL EXTEND THE WELL CASINGS BY BUTT FUSING THE HDPE WELL CASING, HDPE ELECTRO-FUSION COUPLINGS, OR INSTALLATION OF FLANGE SETS.

- 2. EXISTING GRADES ARE BASED ON THE 2020 TOPGRAPHIC MAP PROVIDED BY THE COUNTY OF FRESNO.
- 3. PHASE 2 FINISH GRADE ELEVATIONS ARE BASED ON THE PHASE I WASTE RELOCATION DESIGN PLANS PREPARED BY GEOLOGIC ASSOCIATES.



TETRA TECH

21700 Copley Drive, Suite 200 Diamond Bar, CA 91765 TEL 909.860.7777 FAX 909.860.8017

PREPARED UNDER THE SUPERVISION OF

REVISION | | | |

SAMI H. AYASS, PE

| DESIGNED | SNA | DATE 3/2021 | RECORD DRAWING | | Scale in Feet: Not to Scale (NTS) |
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| DRAWN | SNA | 3/2021 | RESIDENT ENGINEER | DATE | |
| CHECKED | SHA | 3/2021 | | | |

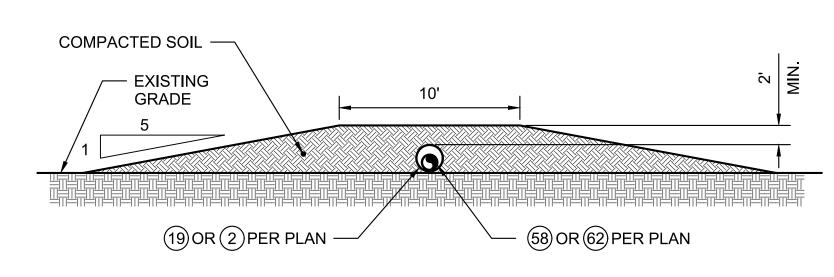
DATE

- RELOCATED, EXISTING WELLHEAD ASSEMBLY 2" FLEX HOSE — SUPPORT-STABILIZING WELL LATERAL STRAP, —(13) OR (14) (FIELD VERIFY) AS NEEDED -40 OR 41 (FIELD VERIFY) PER PLAN FINISHED GRADE — COVER SOIL LAYER FITTINGS AS REQUIRED 1. SEE DETAIL 1, SHEET 11 (SEE PLAN FOR PIPE SIZES) FOR WELL EXTENSION LENGTHS.

TYPICAL ABOVE GRADE LATERAL TO EXTENDED WELL CASING **CONNECTION DETAIL**

 $\overline{11}$ NTS (CONSTRUCTION NOTE #32)

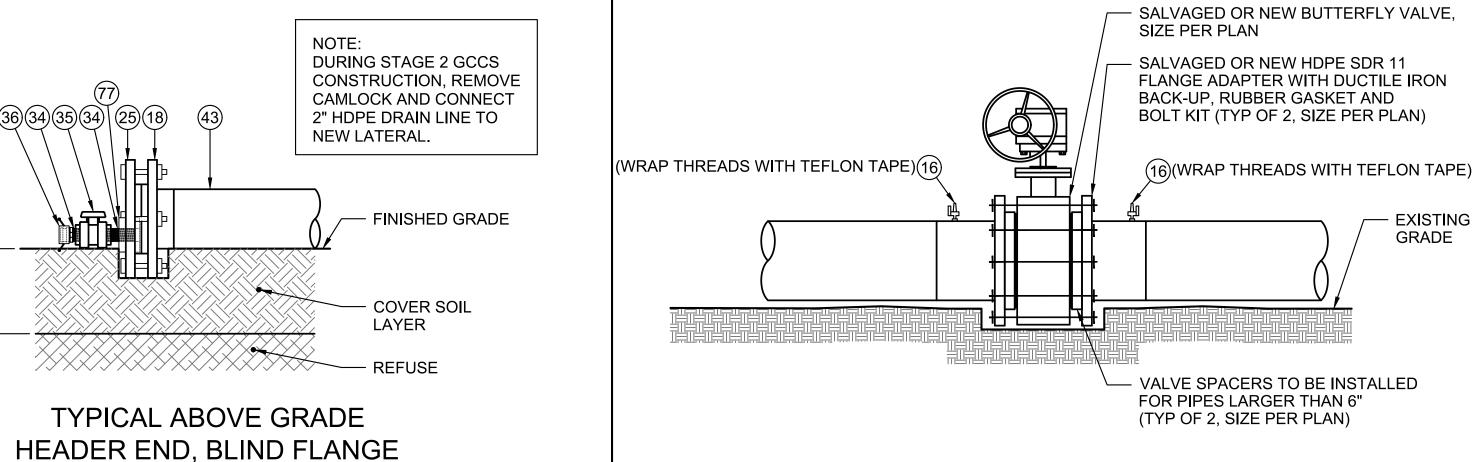
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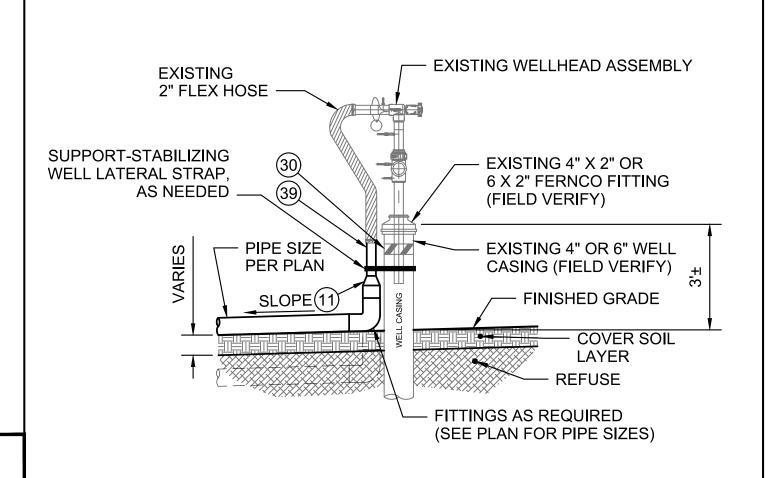


(11)

11

TYPICAL ABOVE GRADE ROAD CROSSING RAMP DETAIL (3) NTS (CONSTRUCTION NOTE #3)





WITH DRAIN CONNECTION DETAIL 4

NTS (CONSTRUCTION NOTE #33)

TYPICAL EXISTING WELL **CONNECTION DETAIL** 11, NTS (CONSTRUCTION NOTE #48)

 EXISTING WELLHEAD ASSEMBLY EXISTING 2" FLEX HOSE — - EXISTING 4" X 2" OR 6 X 2" FERNCO FITTING (FIELD VERIFY) EXISTING 4" OR 6" WELL CASING (FIELD VERIFY) — FINISHED GRADE - FITTINGS AS REQUIRED (SEE PLAN FOR PIPE SIZES)

TYPICAL ABOVE GRADE VALVE DETAIL,

NTS (CONSTRUCTION NOTE #69)

TYPICAL IN-LINE WELL CONNECTION DETAIL NTS (CONSTRUCTION NOTE #51) 11

PROJECT

AMERICAN AVENUE DISPOSAL SITE

PHASE I WASTE RELOCATION

CONSTRUCTION NOTES

(1) INSTALL 6" HDPE TEE

(2) INSTALL 18" CSP PIPE SLEEVE (ROAD CROSSING)

(3) INSTALL ABOVE GRADE SOIL MOUND (ROAD CROSSING) PER DETAIL 3, SHEET 11

(4) INSTALL 12" X 2" HDPE SADDLE OR BUTT WELD 2" PIPE TO HEADER

(5) INSTALL 12" X 6" HDPE SADDLE (6) CONNECT EXISTING WELL SIMILAR TO DETAIL 4, SHEET 10

(7) CONNECT RELOCATED WELLHEAD PER DETAIL 6, SHEET 10 (REMOTE WELLHEAD)

(8) CONNECT WELL PER DETAIL 5, SHEET 12

(9) INSTALL 12" SDR 17 HDPE END CAP

(10) INSTALL 12" CSP PIPE SLEEVE (ROAD CROSSING)

(11) INSTALL 4" X 2" HDPE REDUCER (12) INSTALL 6" X 4" HDPE REDUCER

(13) INSTALL 4" X 2" FERNCO REDUCER FITTING WITH SS HOSE CLAMPS (14) INSTALL 6" X 2" FERNCO REDUCER FITTING WITH SS HOSE CLAMPS

(15) INSTALL 12" BUTTERFLY VALVE WITH GEAR OPERATOR, SIMILAR TO DETAIL 5, SHEET 11 (16) DRILL AND TAP THREAD INTO PIPE AND INSTALL 1/4" LABCOCK VALVE (MPT X HOSE)

(17) INSTALL VALVE SPACER

(18) INSTALL 12" HDPE FLANGE ADAPTER, BACK-UP RING, GASKET, AND BOLT KIT

(19) INSTALL 6" CSP PIPE SLEEVE (ROAD CROSSING)

(20) CUT AND INSTALL 2" SDR 11 HDPE END CAP (CONDENSATE OR LFG) (21) CUT AND INSTALL 2" SDR 9 HDPE END CAP (COMPRESSED AIR)

(22) INSTALL WELL CONNECTION PER DETAIL 2, SHEET 10

(23) INSTALL 2" X 1/2" HDPE REDUCER(S) (24) INSTALL 12" SDR 17 HDPE TEE

(25) INSTALL 12" SCH 40 PVC BLIND FLANGE

(26) INSTALL 1" OR 2" PVC OR HDPE PIPE SLEEVE X 12" LONG

(28) INSTALL PLASTIC SAFETY CAP (29) INSTALL 2" FLEX HOSE, UV RATED WITH GALVANIZED CLAMPS

(30) INSTALL REFLECTIVE TAPE AROUND WELL CASING

(32) CONNECT ABOVE GRADE LATERAL TO EXTENDED WELL CASING PER DETAIL 2, SHEET 11

(33) INSTALL TEMPORARY DRAIN LINE PER DETAIL 4, SHEET 11

(34) INSTALL 2" SCH 80 PVC 8" LONG NIPPLE (MPT)

(35) INSTALL 2" SCH 80 PVC UNION BALL VALVE (MIPT X MIPT)

(36) INSTALL 2" PVC CAMLOCK FEMALE ADAPTER AND PLUG

(37) INSTALL 6" X 1/2" OR 4" X 1/2" TAPPING SADDLE (PIPEMAN PRODUCTS OR EQUAL) (38) INSTALL 2" SDR 9 HDPE COMPRESSED AIR LINE AND FITTINGS ON GRADE

(39) INSTALL 2" SDR 11 HDPE PIPE AND FITTINGS ON GRADE (CONDENSATE OR LFG)

(40) INSTALL 4" SDR 17 HDPE LFG PIPE AND FITTINGS ON GRADE

(41) INSTALL 6" SDR 17 HDPE LFG PIPE AND FITTINGS ON GRADE (42) INSTALL 8" SDR 17 HDPE LFG PIPE AND FITTINGS ON GRADE

(43) INSTALL 12" SDR 17 HDPE PIPE AND FITTINGS ON GRADE

(44) CUT & CAP AIR, CONDENSATE DRAIN, CONDENSATE DISCHARGE LINES AT SUMP

(45) PROTECT IN-PLACE DURING WASTE RELOCATION

(46) CUT AND INSTALL SDR 17 HDPE END CAP, SIZE PER PIPE

(47) EXTEND WELL CASING AND CONNECT TEMPORARY LATERAL PER DETAIL 2, SHEET 12

(48) CONNECT LATERAL TO EXISTING WELL CASING PER DETAIL 6, SHEET 11

(49) INSTALL 12" X 6" GUSSET TEE OR 12" TEE AND REDUCERS

(50) JOIN EXISTING PIPE (AIR, CONDENSATE, OR LFG) (51) INSTALL IN-LINE WELLHEAD PER DETAIL 7, SHEET 11

(52) CONNECT TO LCRS GAS COLLECTOR PIPE PER DETAIL 3, SHEET 10

REMOVE/SALVAGE EXISTING ABOVE GRADE GCCS PIPING, VALVES, AND FITTINGS AFTER TEMPORARY SYSTEM IS INSTALLED. ABANDON IN-PLACE (CUT & CAP) ALL INACTIVE GCCS PIPING.

(54) INSTALL TEMPORARY BELOW GRADE WELL CONNECTION PER DETAIL 1, SHEET 12

(55) INSTALL 1/2" HDPE TO STAINLESS STEEL TRANSITION FITTING, BUTT X MPT

(56) INSTALL PIPE GUIDE PER DETAIL 5, SHEET 10

INSTALL 2" SDR 9 HDPE COMPRESSED AIR LINE AND FITTINGS, BELOW GRADE

PER DETAIL 3, SHEET 12

INSTALL 2" SDR 11 HDPE PIPE AND FITTINGS (CONDENSATE OR LFG), BELOW GRADE PER DETAIL 3, SHEET 12

(59) INSTALL 4" SDR 17 HDPE LFG PIPE AND FITTINGS, BELOW GRADE PER DETAIL 3, SHEET 12

(60) INSTALL 6" SDR 17 HDPE LFG PIPE AND FITTINGS, BELOW GRADE PER DETAIL 3, SHEET 12 (61) INSTALL 8" SDR 17 HDPE LFG PIPE AND FITTINGS, BELOW GRADE PER DETAIL 3, SHEET 12

(62) INSTALL 12" SDR 17 LFG PIPE AND FITTINGS, BELOW GRADE PER DETAIL 3, SHEET 12

(63) INSTALL 12" X 4" HDPE REDUCER(S)

(64) CONNECT AIR, CONDENSATE AND DRAIN LINES TO SUMP PER DETAIL 4, SHEET 12

(65) INSTALL 12" SDR 17 HDPE ELBOW, 45° OR 90°

(66) INSTALL 12" X 8" HDPE REDUCER(S)

(67) CONNECT TEMPORARY HEADER PER DETAIL 1, SHEET 10

(68) ABANDON TEMPORARY LATERAL PIPING (CUT & CAP BELOW GRADE)

(69) INSTALL SALVAGED OR NEW VALVE ASSEMBLY, SIMILAR TO DETAIL 5, SHEET 11

(70) INSTALL REMOTE LCRS WELLHEAD AND LATERAL PER DETAIL 6, SHEET 12

(71) INSTALL 8" X 6" HDPE REDUCER

(72) INSTALL 6" SCH 40 PVC BLIND FLANGE

(73) INSTALL 8" SCH 40 PVC BLIND FLANGE

(74) INSTALL 6" HDPE FLANGE ADAPTER, BACK-UP RING, GASKET, AND BOLT KIT

(75) INSTALL 8" HDPE FLANGE ADAPTER, BACK-UP RING, GASKET, AND BOLT KIT

(76) INSTALL BELOW GRADE ROAD CROSSING PER DETAIL 7, SHEET 12

(77) INSTALL 2" PVC TANK ADAPTER FITTING

(78) INSTALL 4" SDR 17 HDPE ELBOW

(79) INSTALL 6" SDR 17 HDPE ELBOW

REMOVE/SALVAGE EXISTING ABOVE GRADE GCCS PIPING, VALVES, AND FITTINGS AFTER ALL GCCS STAGES ARE INSTALLED. ABANDON IN-PLACE (CUT & CAP) ALL INACTIVE GCCS PIPING.

(81) INSTALL 8" SDR 17 HDPE ELBOW

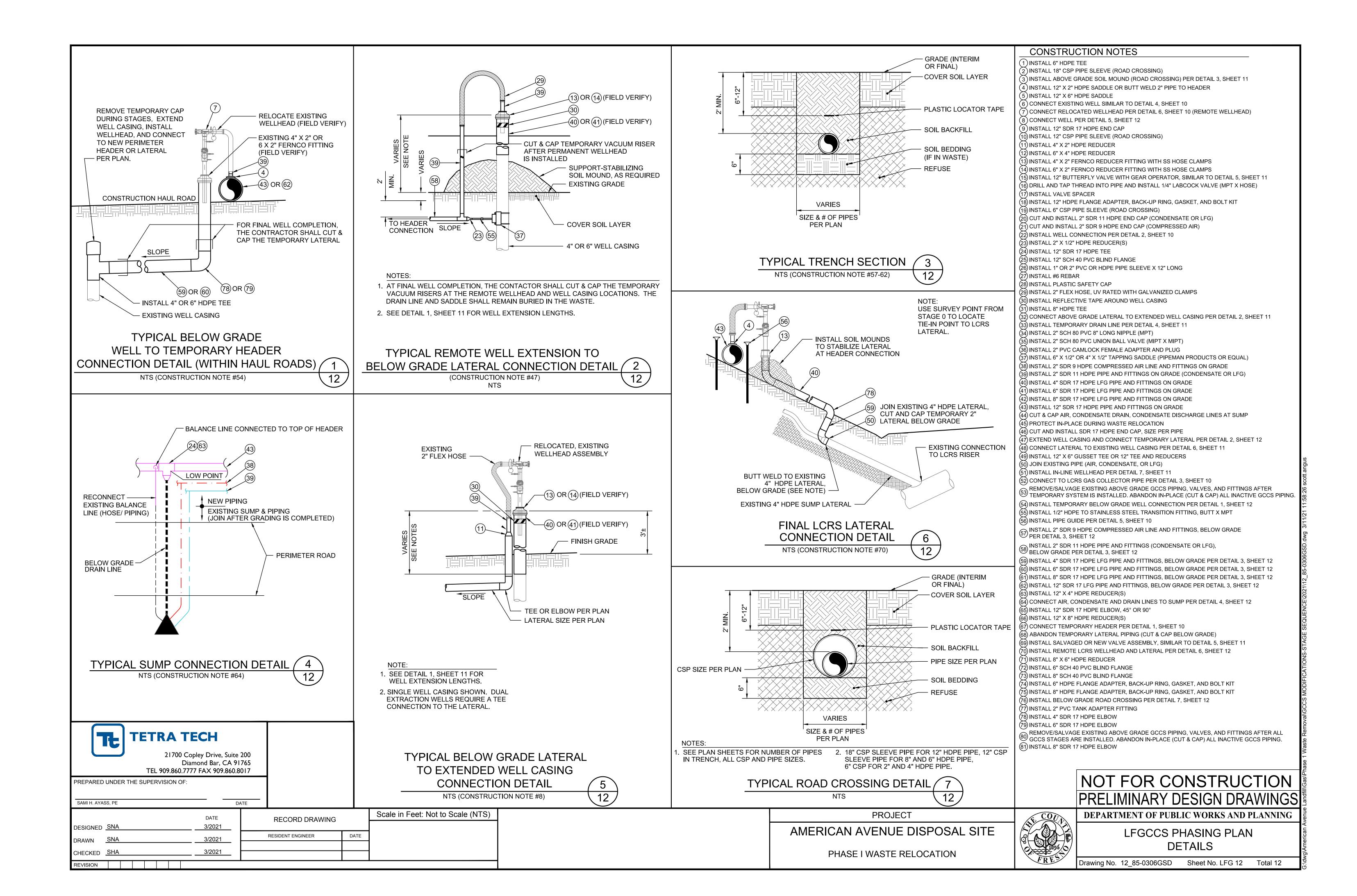
NOT FOR CONSTRUCTION PRELIMINARY DESIGN DRAWINGS

DEPARTMENT OF PUBLIC WORKS AND PLANNING

LFGCCS PHASING PLAN **DETAILS**

Drawing No. 11 85-0305GSD Sheet No. LFG 11 Total 12





SELF-DEALING TRANSACTION DISCLOSURE FORM

| (1) | Company Board Member Information: | | | | |
|-----|----------------------------------------------------------------------------|----------------------------------|--|--|--|
| | Name: | Date: | | | |
| | Job Title: | | | | |
| (2) | Company/Agency Name and Address: | | | | |
| | | | | | |
| | | | | | |
| (3) | Disclosure (Please describe the nature of the self-dealing | transaction you are a party to) | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| (4) | Explain why this self-dealing transaction is consistent with Code 5233 (a) | the requirements of Corporations | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| (5) | Authorized Signature | | | | |
| | Signature: | Date: | | | |

SELF-DEALING TRANSACTION DISCLOSURE FORM INSTRUCTIONS

In order to conduct business with the County of Fresno (hereinafter referred to as "County"), members of a contractor's board of directors (hereinafter referred to as "County Contractor"), must disclose any self-dealing transactions that they are a party to while providing goods, performing services, or both for the County. A self-dealing transaction is defined below:

"A self-dealing transaction means a transaction to which the corporation is a party and which one or more of its directors has a material financial interest"

The definition above will be utilized for purposes of completing the disclosure form.

- (1) Enter board member's name, job title (if applicable), and date this disclosure is being made.
- (2) Enter the board member's company/agency name and address.
- (3) Describe in detail the nature of the self-dealing transaction that is being disclosed to the County. At a minimum, include a description of the following:
 - a. The name of the agency/company with which the corporation has the transaction; and
 - b. The nature of the material financial interest in the Corporation's transaction that the board member has.
- (4) Describe in detail why the self-dealing transaction is appropriate based on applicable provisions of the Corporations Codes.
- (5) Form must be signed by the board member that is involved in the self-dealing transaction described in Sections (3) and (4).

REVISED STANDARD SPECIFICATIONS DATED 09-02-16

ORGANIZATION

Revised standard specifications are under headings that correspond with the main-section headings of the *Standard Specifications*. A main-section heading is a heading shown in the table of contents of the *Standard Specifications*. A date under a main-section heading is the date of the latest revision to the section.

Each revision to the *Standard Specifications* begins with a revision clause that describes or introduces a revision to the *Standard Specifications*. For a revision clause that describes a revision, the date on the right above the clause is the publication date of the revision. For a revision clause that introduces a revision, the date on the right above a revised term, phrase, clause, paragraph, or section is the publication date of the revised term, phrase, clause, paragraph, or section. For a multiple-paragraph or multiple-section revision, the date on the right above a paragraph or section is the publication date of the paragraphs or sections that follow.

Any paragraph added or deleted by a revision clause does not change the paragraph numbering of the *Standard Specifications* for any other reference to a paragraph of the *Standard Specifications*.

DIVISION I GENERAL PROVISIONS 1 GENERAL

^^^^^^

07-15-16

Add to the 1st table of section 1-1.06:

07-15-16

| APCD | air pollution control district |
|------|---------------------------------|
| AQMD | air quality management district |
| CISS | cast-in-steel shell |
| CSL | crosshole sonic logging |
| GGL | gamma-gamma logging |

7 LEGAL RELATIONS AND RESPONSIBILITY TO THE PUBLIC

^^^^^

07-15-16

Replace the paragraphs in section 7-1.02I(2) with:

05-06-16

Under 2 CA Code of Regs § 11105:

1. During the performance of this contract, the recipient, contractor, and its subcontractors shall not deny the contract's benefits to any person on the basis of race, religious creed, color, national origin, ancestry, physical disability, mental disability, medical condition, genetic information, marital status, sex, gender, gender identity, gender expression, age, sexual orientation, or military and veteran status, nor shall they discriminate unlawfully against any employee or applicant for employment because of race, religious creed, color, national origin, ancestry, physical disability, mental disability, medical condition, genetic information, marital status, sex, gender, gender identity, gender

- expression, age, sexual orientation, or military and veteran status. Contractor shall insure that the evaluation and treatment of employees and applicants for employment are free of such discrimination.
- Contractor shall comply with the provisions of the Fair Employment and Housing Act (Gov. Code, § 12900 et seq.), the regulations promulgated thereunder (Cal. Code Regs., tit. 2, § 11000 et seq.), the provisions of Article 9.5, Chapter 1, Part 1, Division 3, Title 2 of the Government Code (Gov. Code, §§ 11135-11139.5), and the regulations or standards adopted by the awarding state agency to implement such article.
- 3. Contractor or recipient shall permit access by representatives of the Department of Fair Employment and Housing and the awarding state agency upon reasonable notice at any time during the normal business hours, but in no case less than 24 hours' notice, to such of its books, records, accounts, and all other sources of information and its facilities as said Department or Agency shall require to ascertain compliance with this clause.
- 4. Recipient, contractor and its subcontractors shall give written notice of their obligations under this clause to labor organizations with which they have a collective bargaining or other agreement.
- 5. The contractor shall include the nondiscrimination and compliance provisions of this clause in all subcontracts to perform work under the contract.

Under 2 CA Code of Regs § 11122:

STANDARD CALIFORNIA NONDISCRIMINATION CONSTRUCTION CONTRACT SPECIFICATIONS (GOV. CODE SECTION 12990)

These specifications are applicable to all state contractors and subcontractors having a construction contract or subcontract of \$5,000 or more.

- 1. As used in the specifications:
 - a. "Act" means the Fair Employment and Housing Act.
 - b. "Administrator" means Administrator, Office of Compliance Programs, California Department of Fair Employment and Housing, or any person to whom the Administrator delegates authority;
- 2. Whenever the contractor or any subcontractor subcontracts a portion of the work, it shall include in each subcontract of \$5,000 or more the nondiscrimination clause in this contract directly or through incorporation by reference. Any subcontract for work involving a construction trade shall also include the Standard California Construction Contract Specifications, either directly or through incorporation by reference.
- 3. The contractor shall implement the specific nondiscrimination standards provided in paragraphs 6(a) through (e) of these specifications.
- 4. Neither the provisions of any collective bargaining agreement, nor the failure by a union with whom the contractor has a collective bargaining agreement, to refer members of any group protected by the Act shall excuse the contractor's obligations under these specifications, Government Code section 12990, or the regulations promulgated pursuant thereto.5. In order for the nonworking training hours of apprentices and trainees to be counted, such apprentices and trainees must be employed by the contractor during the training period, and the contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor or the California Department of Industrial Relations.
- 5. In order for the nonworking training hours of apprentices and trainees to be counted, such apprentices and trainees must be employed by the contractor during the training period, and the contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor or the California Department of Industrial Relations.
- 6. The contractor shall take specific actions to implement its nondiscrimination program. The evaluation of the contractor's compliance with these specifications shall be based upon its effort to achieve maximum results from its actions. The contractor must be able to demonstrate fully its efforts under steps a. through e. below:
 - a. Ensure and maintain a working environment free of harassment, intimidation, and coercion at all sites, and at all facilities at which the contractor's employees are assigned to work. The contractor shall specifically ensure that all foremen, superintendents, and other on-site

- supervisory personnel are aware of and carry out the contractor's obligations to maintain such a working environment.
- b. Provide written notification within seven days to the director of the DFEH when the referral process of the union or unions with which the contractor has a collective bargaining agreement has impeded the contractor's efforts to meet its obligations.
- c. Disseminate the contractor's equal employment opportunity policy by providing notice of the policy to unions and training, recruitment and outreach programs and requesting their cooperation in assisting the contractor to meet its obligations; and by posting the company policy on bulletin boards accessible to all employees at each location where construction work is performed.
- d. Ensure all personnel making management and employment decisions regarding hiring, assignment, layoff, termination, conditions of work, training, rates of pay or other employment decisions, including all supervisory personnel, superintendents, general foremen, on-site foremen, etc., are aware of the contractor's equal employment opportunity policy and obligations, and discharge their responsibilities accordingly.
- e. Ensure that seniority practices, job classifications, work assignments, and other personnel practices, do not have a discriminatory effect by continually monitoring all personnel and employment related activities to ensure that the equal employment opportunity policy and the contractor's obligations under these specifications are being carried out.
- 7. Contractors are encouraged to participate in voluntary associations that assist in fulfilling their equal employment opportunity obligations. The efforts of a contractor association, joint contractor-union, contractor-community, or other similar group of which the contractor is a member and participant, may be asserted as fulfilling any one or more of its obligations under these specifications provided that the contractor actively participates in the group, makes every effort to assure that the group has a positive impact on equal employment opportunity in the industry, ensures that the concrete benefits of the program are reflected in the contractor's workforce participation, and can provide access to documentation that demonstrates the effectiveness of actions taken on behalf of the contractor. The obligation to comply, however, is the contractor's.
- 8. The contractor is required to provide equal employment opportunity for all persons. Consequently, the contractor may be in violation of the Fair Employment and Housing Act (Government Code section 12990 et seq.) if a particular group is employed in a substantially disparate manner.
- 9. The contractor shall not use the nondiscrimination standards to discriminate against any person because race, religious creed, color, national origin, ancestry, physical disability, mental disability, medical condition, genetic information, marital status, sex, gender, gender identity, gender expression, age, sexual orientation, or military and veteran status.
- 10. The contractor shall not enter into any subcontract with any person or firm decertified from state contracts pursuant to Government Code section 12990.
- 11. The contractor shall carry out such sanctions and penalties for violation of these specifications and the nondiscrimination clause, including suspension, termination and cancellation of existing subcontracts as may be imposed or ordered pursuant to Government Code section 12990 and its implementing regulations by the awarding agency. Any contractor who fails to carry out such sanctions and penalties shall be in violation of these specifications and Government Code section 12990.
- 12. The contractor shall designate a responsible official to monitor all employment related activity to ensure that the company equal employment opportunity policy is being carried out, to submit reports relating to the provisions hereof as may be required by OCP and to keep records. Records shall at least include for each employee the name, address, telephone numbers, construction trade, union affiliation if any, employee identification number when assigned, status, (e.g., mechanic, apprentice trainee, helper, or laborer), dates of changes in status, hours worked per week in the indicated trade, rate of pay, and locations at which the work was performed. Records shall be maintained in any easily understandable and retrievable form; however, to the degree that existing records satisfy this requirement, contractors shall not be required to maintain separate records.

Add to the end of the 2nd sentence in the 1st paragraph of section 7-1.02K(1):

04-22-16

, and hauling and delivery of ready-mixed concrete.

Add between the 4th and 5th paragraphs of section 7-1.02K(3):

04-22-16

Submitted certified payrolls for hauling and delivering ready-mixed concrete must be accompanied by a written time record. The time record must include:

- Truck driver's full name and address
- 2. Name and address of the factory or batching plant
- 3. Time the concrete was loaded at the factory or batching plant
- 4. Time the truck returned to the factory or batching plant
- 5. Truck driver's signature certifying under penalty of perjury that the information contained in this written time record is true and correct

Add between the 9th and 10th paragraphs of section 7-1.03:

07-15-16

If a height differential of more than 0.04 foot is created by construction activities at a joint transverse to the direction of traffic on the traveled way or a shoulder subject to public traffic, construct a temporary taper at the joint with a slope complying with the requirements shown in the following table:

Temporary Tapers

| Height differential | Slope (horizontal:vertical) | | |
|---------------------|------------------------------|--------------------------------|--|
| (foot) | Taper use of 14 days or less | Taper use of more than 14 days | |
| Greater than 0.08 | 100:1 or flatter | 200:1 or flatter | |
| 0.04-0.08 | 70:1 or flatter | 70:1 or flatter | |

For a taper on existing asphalt concrete or concrete pavement, construct the taper with minor HMA under section 39-2.07.

Grind existing surfaces to accommodate a minimum taper thickness of 0.10 foot under either of the following conditions:

- 1. HMA material such as rubberized HMA, polymer-modified bonded wearing course, or open-graded friction course is unsuitable for raking to a maximum 0.02 foot thickness at the edge
- 2. Taper will be in place for more than 14 days

For a taper on a bridge deck or approach slab, construct the taper with polyester concrete under section 60-3.04B.

The completed surface of the taper must be uniform and must not vary more than 0.02 foot from the lower edge of a 12-foot straightedge when placed on its surface parallel and perpendicular to traffic.

If authorized, you may use alternative materials or methods to construct the required taper.

Replace § 337.15 in the 3rd item in the list in the paragraph of section 7-1.06B with:

05-06-16

§ 337.1

Add between the 1st and 2nd paragraphs of section 7-1.11A:

02-12-16

Comply with 46 CFR 381.7(a)–(b).

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8 PROSECUTION AND PROGRESS

07-15-16

Replace the table in the 3rd paragraph of section 8-1.10A with:

07-15-16

| 1 1/4 | 11122 | +^~ | 112m | 2400 |
|-------|-------|-----|------|------|
| | uiua | 16. | Dan | ages |
| | | | | |

| Tota | ıl bid | Liquidated damages |
|---------------|---------------|--------------------|
| From over | То | per day |
| \$0 | \$60,000 | \$1,400 |
| \$60,000 | \$200,000 | \$2,900 |
| \$200,000 | \$500,000 | \$3,200 |
| \$500,000 | \$1,000,000 | \$3,500 |
| \$1,000,000 | \$2,000,000 | \$4,000 |
| \$2,000,000 | \$5,000,000 | \$4,800 |
| \$5,000,000 | \$10,000,000 | \$6,800 |
| \$10,000,000 | \$20,000,000 | \$10,000 |
| \$20,000,000 | \$50,000,000 | \$13,500 |
| \$50,000,000 | \$100,000,000 | \$19,200 |
| \$100,000,000 | \$250,000,000 | \$25,300 |

^^^^^

9 PAYMENT

01-15-16

Replace may withhold in the 1st paragraph of section 9-1.16E(4) with:

01-15-16

withholds

DIVISION II GENERAL CONSTRUCTION 10 GENERAL

^^^^^^

04-15-16 **Replace section 10-1.02B with:**

04-15-16

10-1.02B Traffic Elements

Before starting the operational test of a traffic management system that directly impacts traffic, the system must be ready for operation, and all signs, pavement delineation, and pavement markings must be in place at the system's location.

If maintaining existing traffic management system elements during construction is shown on the Bid Item List, a list of the systems shown within the project limits and their operational status is included in the *Information Handout*. Before starting job site activities, conduct a preconstruction operational status check of the existing system's elements and each element's communication status with the transportation management center to which it communicates. If an existing system element is discovered and has not been identified, the Department adds the element to the list of systems. The pre- and postconstruction operational status check of the discovered elements is change order work.

If maintaining existing traffic management system elements during construction is not shown on the Bid Item List and an existing system element is discovered during the work, notify the Engineer. The Engineer orders a pre- and postconstruction operational status check of the discovered elements. The status check of the discovered elements is change order work.

Conduct the status check with the Engineer and an electrical representative from the traffic operations office of the district in which the work is located. The Department provides you a list of the preconstruction operational status-check results, including:

- 1. Existing traffic management system elements and their locations within the project limits
- Fully functioning elements
- 3. Nonoperational elements

Before Contract acceptance, conduct a postconstruction operational status check of all elements shown on the list with the Engineer and an electrical representative from the traffic operations office of the district in which the work is located.

Replace 10-3 of section 10 with:

04-15-16

10-2-10-3 RESERVED

^^^^^^

12 TEMPORARY TRAFFIC CONTROL

07-15-16 **Replace section 12-3.32 with:**

04-15-16

12-3.32 PORTABLE CHANGEABLE MESSAGE SIGNS

12-3.32A General

12-3.32A(1) Summary

Section 12-3.32A includes specifications for placing portable changeable message signs.

12-3.32A(2) Definitions

Reserved

12-3.32A(3) Submittals

If requested, submit a certificate of compliance for each PCMS.

Submit your cell phone number before starting the first activity that requires a PCMS.

12-3.32A(4) Quality Assurance

Reserved

12-3.32B Materials

Each PCMS must have a message board, controller unit, power supply, and a structural support system. The unit must be assembled to form a complete self-contained PCMS that can be delivered to the job site and placed into immediate operation. The sign unit must be capable of operating at an ambient air temperature from -4 to 158 degrees F and must be unaffected by mobile radio transmissions other than those required to control the PCMS.

A PCMS must be permanently mounted on a trailer, truck bed, or truck cab under the manufacturer's instructions. The PCMS must be securely mounted on the support vehicle such that it remains attached during any impact to the vehicle. If it is mounted on a trailer, the trailer must be capable of being leveled and plumbed.

A minimum of 3 feet of retroreflective material must be permanently affixed on all 4 sides of the trailer. The retroreflective material need not be continuous but must be visible on the same plane.

The sign panel must be capable of displaying a 3-line message with at least 7 characters per line. The characters must be at least 18 inches in height where the useable shoulder area is at least 15 feet wide.

To prevent encroachment onto the traveled way where the useable shoulder area is less than 15 feet wide, you may use a smaller message panel with at least 12-inch-high characters.

The message displayed on the sign must be visible from a distance of 1,500 feet and legible from a distance of 750 feet at noon on a cloudless day and during the night by persons with 20/20 vision or vision corrected to 20/20.

The characters on a sign panel may be 10 inches in height if:

- 1. PCMS is mounted on a service patrol truck or other incident response vehicle or used for traffic control operations on a highway facility where the posted speed limit is less than 40 mph
- 2. Message is legible from a distance of at least 650 feet at noon on a cloudless day and during the night by persons with 20/20 vision or vision corrected to 20/20

A matrix sign must provide a complete alphanumeric selection.

A PCMS must automatically adjust its brightness under varying light conditions to maintain the legibility of the message. The sign must be equipped with an automatic-dimming mode that automatically compensates for the influence of temporary light sources or abnormal lighting conditions. The sign must have 3 or more manual dimming modes of different intensities.

During the hours of darkness, a matrix sign not using lamps must be either internally or externally illuminated.

The controller must be an all solid-state unit containing the necessary circuitry for the storage of at least 5 preprogrammed messages. The controller must be installed at a location that allows the operator to perform all functions from a single position. The controller must have a keyboard entry system that allows the operator to generate an infinite number of additional messages in addition to the preprogrammed stored messages. The keyboard must be equipped with a security lockout feature to prevent unauthorized use of the controller.

The controller must have:

- 1. Nonvolatile memory that stores keyboard-created messages during periods when the power is not activated
- 2. Variable display rate that allows the operator to match the information display to the speed of approaching traffic
- 3. Screen upon which messages may be reviewed before being displayed on the sign

The flashing-off time must be adjustable from within the control cabinet.

12-3.32C Construction

Place a PCMS as far from the traveled way as practicable where it is legible to approaching traffic without encroaching on the traveled way. Where the vertical roadway curvature restricts the sight distance of approaching traffic, place the sign on or before the crest of the curvature where it is most visible to the approaching traffic. Where the horizontal roadway curvature restricts the sight distance of approaching traffic, place the sign at or before the curve where it is most visible to approaching traffic. Where practicable, place the sign behind guardrail or Type K temporary railing.

Make a taper consisting of 9 traffic cones placed 25 feet apart to delineate the location of a PCMS except where the sign is placed behind guardrail or Type K temporary railing.

When in full operation, the bottom of a sign must be at least 7 feet above the roadway in areas where pedestrians are anticipated and 5 feet above the roadway elsewhere, and the top of the sign must be not more than 14.5 feet above the roadway.

Operate the PCMS under the manufacturer's instructions.

Keep the PCMS clean to provide maximum visibility.

If multiple signs are needed, place each sign on the same side of the road at least 1,000 feet apart on freeways and expressways and at least 500 feet apart on other types of highways.

If more than one PCMS is simultaneously visible to traffic, only 1 sign may display a sequential message at any time. Do not use dynamic message displays, such as animation, rapid flashing, dissolving, exploding, scrolling, horizontal movement, or vertical movement of messages. The message must be centered within each line of the display.

You may use an additional PCMS if more than 2 phases are needed to display a message.

Display only messages shown or ordered.

Repeat the entire message continuously in not more than 2 phases of at least 3 seconds per phase. The sum of the display times for both of the phases must be a maximum of 8 seconds. If more than 2 phases are needed to display a message, use an additional PCMS.

You must be available by cell phone during activities that require a sign. Be prepared to immediately change the displayed message if ordered. You may operate the sign with a 24-hour timer control or remote control if authorized.

After the initial placement, move a sign from location to location as ordered.

When a PCMS is not in use, move it to an area at least 15 feet from the edge of the traveled way or remove it from the job site away from traffic.

12-3.32D Payment

Not Used

Add between the 1st sentence and 2nd sentences in the 1st paragraph of section 12-4.02A(3)(a):

07-15-16

For a project in District 7, submit the request at least 15 days before the proposed closure date.

Replace section 12-4.02C(2) with:

01-15-16

12-4.02C(2) Lane Closure System 12-4.02C(2)(a) General

The Department provides LCS training. Request the LCS training at least 30 days before submitting the 1st closure request. The Department provides the training within 15 days after your request.

LCS training is web-based or held at a time and location agreed upon by you and the Engineer. For web-based training, the Engineer provides you the website address to access the training.

With 5 business days after completion of the training, the Department provides LCS accounts and user IDs to your assigned, trained representatives.

Each representative must maintain a unique password and current user information in the LCS.

04-15-16

The project is not accessible in LCS after Contract acceptance.

01-15-16

12-4.02C(2)(b) Status Updates for Authorized Closures

Update the status of authorized closures using the LCS Mobile web page.

For a stationary closure, use code:

- 1. 10-97 immediately before you place the 1st advance warning sign
- 2. 10-98 immediately after you remove all of the advance warning signs

For a moving closure, use code:

- 1. 10-97 immediately before the actual start time of the closure
- 2. 10-98 immediately after the actual end time of the closure

Cancel an authorized closure by using code 10-22 within 2 hours after the authorized start time.

If you are unable to access the LCS Mobile web page, immediately notify the Engineer of the closure's status.

Replace the 1st sentence in the 3rd paragraph of section 12-6.03A with:

07-15-16

When the Engineer determines the temporary pavement delineation is no longer required for the direction of traffic, remove the temporary pavement delineation, including any underlying adhesive for temporary pavement markers, from the final layer of surfacing and from the pavement to remain in place.

^^^^^

13 WATER POLLUTION CONTROL

09-02-16

Replace *General Industrial Permit* in the 2nd item in the list in the paragraph of section 13-1.01C(3) with:

05-06-16

Industrial General Permit

Replace the 2nd paragraph of section 13-1.01D(2) with:

05-06-16

Discharges from manufacturing facilities, such as batch plants and crushing plants, must comply with the discharge requirements in the NPDES General Permit for Storm Water Discharges Associated with Industrial Activities; Order No. 2014-0057-DWQ, CAS000001 (Industrial General Permit), issued by the SWRCB. For the Industrial General Permit, go to the SWRCB website.

Replace General Industrial Permit in the 3rd paragraph of section 13-1.01D(2) with:

05-06-16

Industrial General Permit

Replace the 2nd paragraph of section 13-3.01D(2) with:

09-02-16

For a project in the Lake Tahoe Hydrologic Unit, discharges of stormwater from the project must comply with the NPDES General Permit for General Waste Discharge Requirements and National Pollutant Discharge Elimination System General Permit for Storm Water Discharges Associated with Construction Activity in the Lake Tahoe Hydrologic Unit, Counties of Alpine, El Dorado, and Placer, (Order No. R6T-2016-0010 and NPDES No. CAG616002). You may view the General Permit for the Lake Tahoe Hydrologic Unit at the Construction Storm Water Program page of the SWRCB website.

Replace the 2nd paragraph of section 13-8.01D(2) with:

09-02-16

For a project within the Lake Tahoe Hydrologic Unit, the design, installation, operation, and monitoring of the temporary ATS and monitoring of the treated effluent must comply with Attachment E of the NPDES General Permit for General Waste Discharge Requirements and National Pollutant Discharge Elimination System General Permit for Storm Water Discharges Associated with Construction Activity in the Lake Tahoe Hydrologic Unit, Counties of Alpine, El Dorado, and Placer, (Order No. R6T-2016-0010 and NPDES No. CAG616002). You may view the General Permit for the Lake Tahoe Hydrologic Unit at the Construction Storm Water Program page of the SWRCB website.

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16 TEMPORARY FACILITIES

04-15-16

Add between the 1st and 2nd sentences of section 16-2.03A(1):

04-15-16

Constructing a high-visibility fence includes the installation of any signs specified in the special provisions.

^^^^^^^

DIVISION III EARTHWORK AND LANDSCAPE 20 LANDSCAPE

07-15-16

Replace 86 in the 1st paragraph of section 20-2.01C(2) with:

04-15-16

87

Replace the 8th paragraph of section 20-2.01C(2) with:

07-15-16

Trenches for irrigation supply lines and conduits 3 inches and larger in diameter must be a minimum of 18 inches below the finished grade, measured to the top of the installed pipe.

Replace 86 in the 1st paragraph of section 20-2.01C(3) with:

87

04-15-16

Replace section 20-2.04A(4) with:

04-15-16

Perform conductors test. The test must comply with the specifications in section 87.

Where the conductors are installed by trenching and backfilling, perform the test after a minimum of 6 inches of backfill material has been placed and compacted over the conductors.

Replace the 1st paragraph of section 20-2.04C(4) with:

04-15-16

Splice low voltage control and neutral conductors under section 87, except do not use Method B.

Replace the 3rd paragraph of section 20-2.05B with:

07-15-16

The impeller must be glass reinforced nylon on a tungsten carbide shaft.

Replace 86 in the 2nd paragraph of section 20-2.06C with:

04-15-16

87

Replace section 20-2.07B(5) with:

04-15-16

20-2.07B(5) PVC Pipe Conduit Sleeve

PVC pipe conduit sleeves must be schedule 40 complying with ASTM D1785.

Fittings must be schedule 80.

Replace section 20-2.07C(3) with:

04-15-16

20-2.07C(3) PVC Pipe Conduit Sleeve

Where PVC pipe conduit sleeves 2 inches or less in outside diameter is installed under surfacing, you may install by directional boring under section 20-2.07C(2)(b).

For sleeves 2 inches or less in diameter, the top of the conduit must be a minimum of 18 inches below surfacing.

Extend sleeves 6 inches beyond surfacing. Cap ends of conduit until used.

Replace sections 20-2.09B and 20-2.09C with:

07-15-16

20-2.09B Materials 20-2.09B(1) General

Swing joints must match the inlet connection size of the riser.

Where shown, a sprinkler assembly must include a check valve.

Threaded nipples for swing joints and risers must be schedule 80, PVC 1120 or PVC 1220 pipe, and comply with ASTM D1785. Risers for sprinkler assemblies must be UV resistant.

Fittings for sprinkler assemblies must be injection-molded PVC, schedule 40, and comply with ASTM D2466.

Flexible hose for sprinkler assemblies must be leak-free, non-rigid and comply with ASTM D2287, cell Type 6564500. The hose must comply with ASTM D2122 and have the thickness shown in the following table:

| Nominal hose diameter | Minimum wall thickness |
|-----------------------|------------------------|
| (inch) | (inch) |
| 1/2 | 0.127 |
| 3/4 | 0.154 |
| 1 | 0.179 |

Solvent cement and fittings for flexible hose must comply with section 20-2.08B(5).

20-2.09B(2) Pop-Up Sprinkler Assemblies

Each pop-up sprinkler assembly must include a body, nozzle, swing joint, pressure reducing device, fittings, and sprinkler protector where shown.

20-2.09B(3) Riser Sprinkler Assemblies

Each riser sprinkler assembly must include a body, flexible hose, threaded nipple, nozzle, swing joint (except for a Type V riser), pressure reducing device, fittings, and riser support where shown.

20-2.09B(4) Tree Well Sprinkler Assemblies

Each tree well sprinkler assembly must include a threaded nipple, nozzle, swing joint, fittings, perforated drainpipe, and drain grate.

The perforated drainpipe must be commercial-grade, rigid PVC pipe with holes spaced not more than 6 inches on center on 1 side of the pipe.

The drain grate must be a commercially-available, 1-piece, injection-molded grate manufactured from structural foam polyolefins with UV light inhibitors. Drain grate must be black.

Gravel for filling the drainpipe must be graded such that 100 percent passes the 3/4-inch sieve and 100 percent is retained on the 1/2-inch sieve. The gravel must be clean, washed, dry, and free from clay or organic material.

20-2.09C Construction

Where shown, install a flow shut-off device under the manufacturer's instructions, unless you use equipment with a preinstalled flow shut-off device.

Where shown, install a pressure reducing device under the manufacturer's instructions, unless you use equipment with a preinstalled pressure reducing device.

Install pop-up and riser sprinkler assembly:

- 1. From 6-1/2 to 8 feet from curbs, dikes, and sidewalks
- 2. At least 10 feet from paved shoulders
- 3. At least 3 feet from fences and walls

If sprinkler assembly cannot be installed within these limits, the location will be determined by the Engineer.

Set sprinkler assembly riser on slopes perpendicular to the plane of the slope.

Replace the paragraph of section 20-2.10B(3) with:

07-15-16

Each check valve must be one of the following:

- 1. Schedule 80 PVC with a factory setting to withstand a minimum 7-foot head on risers
- 2. Class 200 PVC if used on a nonpressurized plastic irrigation supply line
- 3. Internal to the sprinkler body with a factory setting to withstand a minimum 7-foot head

Replace the paragraph of section 20-2.10C(3) with:

07-15-16

Install check valves as necessary to prevent low-head drainage.

Replace the paragraphs of section 20-3.01B(10) with:

07-15-16

Each plant stake for vines must be nominal 1 by 1 inch and 18 inches long.

Each plant stake for trees must be nominal 2 by 2 inches or nominal 2 inches in diameter and long enough to keep the tree in an upright position.

Replace the paragraph of section 20-3.01B(11) with:

07-15-16

Each plant tie for vines must be extruded vinyl-based tape, 1 inch wide and at least 8 mils thick.

Each plant tie for trees must be a (1) minimum 3/4-inch-wide, UV-resistant, flexible vinyl tie complying with ASTM D412 for tensile and elongation strength, or (2) lock-stitch, woven polypropylene with a minimum 900 lb tensile strength.

Add between the 7th and 8th paragraphs of section 20-3.02C(3)(b):

Spread the vine shoots and tie them with a plant tie to each stake above the crossing point.

07-15-16

Replace the 8th paragraph of section 20-3.02C(3)(b) with:

07-15-16

Tie trees to the stakes with 2 tree ties, 1 tie to each stake. Each tie must form a figure eight by crossing the tie between the tree and the stake. Install ties at the lowest position that will support the tree in an upright position. Install the ties such that they provide trunk flexibility but do not allow the trunk to rub against the stakes. Wrap each end of the tie 1-1/2 turns around the stake and securely tie or nail it to the stake.

Replace the 1st paragraph of section 20-5.02C(1) with:

07-15-16

Where edging is used to delineate the limits of inert ground cover or wood mulch areas, install the edging before installing the inert ground cover or wood mulch.

07-15-16

Delete AND MULCHES in the heading of section 20-5.03.

07-15-16

Delete and mulches in the paragraph of section 20-5.03A(1)(a).

Replace the paragraph of section 20-5.03A(3)(a) with:

07-15-16

Before installing inert ground cover, remove plants and weeds to the ground level.

07-15-16

Delete or mulch at each occurrence in sections 20-5.03A(3)(c) and 20-5.03A(3)(d).

Replace section 20-5.03E with:

07-15-16

20-5.03E Reserved

Replace section 20-5.04 with:

07-15-16

20-5.04 WOOD MULCH

20-5.04A General

20-5.04A(1) Summary

Section 20-5.04 includes specifications for placing wood mulch.

20-5.04A(2) Definitions

Reserved

20-5.04A(3) Submittals

Submit a certificate of compliance for wood mulch.

Submit a 2 cu ft mulch sample with the mulch source shown on the bag. Obtain authorization before delivering the mulch to the job site.

20-5.04A(4) Quality Assurance

Reserved

20-5.04B Materials

20-5.04B(1) General

Mulch must not contain more than 0.1 percent of deleterious materials such as rocks, glass, plastics, metals, clods, weeds, weed seeds, coarse objects, sticks larger than the specified particle size, salts, paint, petroleum products, pesticides or chemical residues harmful to plant or animal life.

20-5.04B(2) Tree Bark Mulch

Tree bark mulch must be derived from cedar, Douglas fir, or redwood species.

The mulch must be ground such that at least 95 percent of the material by volume is less than 2 inches long in any dimension and no more than 30 percent by volume is less than 1 inch long in any dimension.

20-5.04B(3) Wood Chip Mulch

Wood chip mulch must:

- 1. Be derived from clean wood
- 2. Not contain leaves or small twigs
- 3. Contain at least 95 percent by volume of wood chips with a width and thickness from 1/16 to 3/8 inch and a length from 1/2 to 3 inches

20-5.04B(4) Shredded Bark Mulch

Shredded bark mulch must:

- 1. Be derived from trees
- 2. Be a blend of loose, long, thin wood, or bark pieces
- 3. Contain at least 95 percent by volume of wood strands with a width and thickness from 1/8 to 1-1/2 inches and a length from 2 to 8 inches

20-5.04B(5) Tree Trimming Mulch

Tree trimming mulch must:

- 1. Be derived from chipped trees and may contain leaves and small twigs
- 2. Contain at least 95 percent by volume of material less than 3 inches long for any dimension and not more than 30 percent by volume of material less than 1 inch long for any dimension

20-5.04B(6)-20-5.04B(11) Reserved

20-5.04C Construction

Before placing wood mulch, remove plants and weeds to the ground level.

Maintain the planned flow lines, slope gradients, and contours of the job site. Grade the subgrade to a smooth and uniform surface.

Place mulch after the plants have been planted.

Place mulch in the plant basin at the rate described. Mulch must not come in contact with the plant crown and stem.

Place mulch as shown in areas outside of plant basins to a uniform thickness.

Spread mulch from the outside edge of the plant basin to the adjacent edges of shoulders, paving, retaining walls, dikes, edging, curbs, sidewalks, walls, fences, and existing plantings. If the plant is 12 feet or more from the adjacent edges of any of these elements, spread the mulch 6 feet beyond the outside edge of the plant basin.

Do not place mulch within 4 feet of:

- 1. Flow line of earthen drainage ditches
- 2. Edge of paved ditches
- 3. Drainage flow lines

20-5.04D Payment

The payment quantity for wood mulch is the volume measured in the vehicle at the point of delivery.

21 EROSION CONTROL

07-15-16

Add between tube and 12 in the 1st paragraph of section 21-2.02Q:

07-15-16

8 or

DIVISION IV SUBASES AND BASES 23 GENERAL

07-15-16

Replace the headings and paragraphs in section 23 with:

07-15-16

23-1 GENERAL

23-1.01 GENERAL

23-1.01A Summary

Section 23 includes general specifications for constructing subbases and bases.

23-1.01B Definitions

Reserved

23-1.01C Submittals

Submit a QC plan for the types of subbases or bases where described.

23-1.01D Quality Assurance

23-1.01D(1) General

23-1.01D(1)(a) General

Take samples under California Test 125.

23-1.01D(1)(b) Test Result Disputes

You and the Engineer must work together to avoid potential conflicts and to resolve disputes regarding test result discrepancies. Notify the Engineer within 5 business days of receiving the test result if you dispute the test result.

If you or the Engineer dispute each other's test results, submit your test results and copies of paperwork including worksheets used to determine the disputed test results. An independent third party performs referee testing. Before the independent third party participates in a dispute resolution, it must be qualified under AASHTO Materials Reference Laboratory program and the Department's Independent Assurance Program. The independent third party must have no prior direct involvement with this Contract. By mutual agreement, the independent third party is chosen from:

- 1. Department laboratory in a district or region not in the district or region the project is located
- 2. Transportation Laboratory
- 3. Laboratory not currently employed by you or your material producer

If split acceptance samples are not available, the independent third party uses any available material representing the disputed material for evaluation.

If the independent third party determines the Department's test results are valid, the Engineer deducts the independent third party testing costs from payments. If the independent third party determines your test results are valid, the Department pays the independent third party testing costs.

23-1.01D(2) Quality Control

23-1.01D(2)(a) General

Provide a QC manager when the quantity of subbase or base is as shown in the following table:

QC Manager Requirements

| Subbase or base | Requirement |
|------------------------------------------|-------------|
| Stabilized soil (sq yd) | ≥ 20,000 |
| Aggregate subbases (cu yd) | ≥ 20,000 |
| Aggregate bases (cu yd) | ≥ 20,000 |
| CTB (cu yd) | ≥ 10,000 |
| Lean concrete base (cu yd) | ≥ 2,000 |
| Rapid strength concrete base (cu yd) | ≥ 1,000 |
| Lean concrete base rapid setting (cu yd) | ≥ 1,000 |
| Concrete base (cu yd) | ≥ 1,000 |
| Treated permeable bases (cu yd) | ≥ 2,000 |
| Reclaimed pavements (sq yd) | ≥ 10,000 |

Provide a testing laboratory to perform quality control tests. Maintain sampling and testing equipment in proper working condition.

You are not entitled to compensation for the suspension of work resulting from noncompliance with quality control requirements, including those identified within the QC plan.

23-1.01D(2)(b) Quality Control Plan

The QC plan must describe the organization and procedures used to:

- 1. Control the production process
- 2. Determine if a change to the production process is needed
- 3. Implement a change

The QC plan must include action and suspension limits and details of corrective action to be taken if any process is outside of those limits. Suspension limits must not exceed specified acceptance criteria.

The QC plan must describe how test results will be submitted including times for sampling and testing for each quality characteristic.

23-1.01D(2)(c) Qualifications

Testing laboratories and testing equipment must comply with the Department's Independent Assurance Program.

Personnel performing sampling and testing must be qualified under the Department's Independent Assurance Program for the sampling and testing performed.

23-1.01D(3) Department Acceptance

Reserved

23-1.02 MATERIALS

Not Used

23-1.03 CONSTRUCTION

Not Used

23-1.04 PAYMENT

Not Used

23-2-23-7 RESERVED

^^^^^

24 STABILIZED SOILS

07-15-16

Add to section 24-1.01C(1):

07-15-16

Submit a stabilized soil quality control plan.

Add to section 24-1.01D(1):

07-15-16

Construct test pads for compaction tests by scraping away material to the depth ordered. If a compaction test fails, corrective action must include the layers of material already placed above the test pad elevation.

Replace section 24-1.01D(2) with:

07-15-16

24-1.01D(2) Quality Control 24-1.01D(2)(a) General

Reserved

24-1.01D(2)(b) Quality Control Plan

Reserved

24-1.01D(2)(c) Qualifications

Reserved

24-1.01D(2)(d) Preparing Basement Material

After preparing an area for soil stabilization, verify the surface grades.

24-1.01D(2)(e) Mixing

Except for clods larger than 1 inch, randomly test the adequacy of the mixing with a phenolphthalein pH indicator solution.

Replace the 1st paragraph of section 24-1.03C with:

07-15-16

The Engineer orders the application rate as pounds of stabilizing agent per square yard of basement material to be stabilized.

07-15-16

Delete section 24-2.01D(1)(c)

Replace 250 in the 2nd sentence in the 2nd paragraph of section 24-2.01D(2)(c) with:

07-15-16

500

24-2.01D(2)(d) Quality Control Testing

Lime stabilized soil quality control must include testing the quality characteristics at the frequencies shown in the following table:

QC Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum frequency |
|----------------------------------------------------------------------------------------------------------|--------------------------|---------------------------|------------------------------------------------------------------------------------------------------------|
| Ground surface temperature before adding lime and full depth ground temperature during mixing operations | | Each temperature location | 1 test per 20,000 sq ft, minimum 1 per day |
| Lime application rate | Calibrated tray or equal | Roadway | 1 test per 40,000 sq ft, minimum 2 per day |
| Gradation on mixed material | California Test 202 | Roadway | 1 per 500 cu yd, minimum 1 per day |
| Moisture content | California Test 226 | Roadway | 1 per 500 cu yd on each layer, each day during mixing and mellowing periods, minimum 1 per day |
| Relative compaction | California Test 231 | Roadway | 1 per 500 cu yd on each layer, minimum 1 per day |

^^^^^

25 AGGREGATE SUBBASES

07-15-16

Replace Reserved in section 25-1.01C with:

07-15-16

Submit an aggregate subbase QC plan.

Replace Reserved in section 25-1.01D(2) with:

07-15-16

25-1.01D(2)(a) General

Reserved

25-1.01D(2)(b) Quality Control Plan

Reserved

25-1.01D(2)(c) Qualifications

Reserved

25-1.01D(2)(d) Quality Control Testing

AS quality control must include testing the quality characteristics at the frequencies shown in the following table:

| | QC Testing Frequencies | | | | |
|---------------------|------------------------|------------------------------------------------------------------|---------------------------------------------------------------------------|--|--|
| Quality | Test method | Sampling location | Minimum frequency | | |
| characteristic | | | | | |
| R-value | California Test 301 | Stockpiles, transportation units, windrows, or roadways | 1 test before beginning work and every 2000 cu yd thereafter ^a | | |
| Aggregate gradation | California Test 202 | Stockpiles, transportation units, windrows, or roadways | 1 per 500 cu yd but at least one per | | |
| Sand equivalent | California Test 217 | Stockpiles, transportation units, windrows, or roadways | day of placement | | |
| Relative compaction | California Test 231 | Roadway | 1 per 500 sq yd on each layer | | |

^aAdditional R-value frequency testing will not be required when the average of 4 consecutive sand equivalent tests is 4 or more above the specified operating range value.

Add between the 2nd and 3rd paragraphs of section 25-1.01D(3):

07-15-16

The Engineer takes aggregate subbase samples for R-value, aggregate gradation, and sand equivalent from any of the following locations:

- 1. Windrow
- 2. Roadway

07-15-16

Delete for each noncompliant test result in the 4th paragraph of section 25-1.01D(3).

07-15-16

Delete a in the 5th paragraph of section 25-1.01D(3).

^^^^^

26 AGGREGATE BASES

07-15-16

Replace Reserved in section 26-1.01C with:

07-15-16

Submit an aggregate base QC plan.

Replace Reserved in section 26-1.01D(1) with:

07-15-16

Aggregate samples must not be treated with lime, cement, or chemicals before testing for durability index. Aggregate from untreated reclaimed processed AC, PCC, LCB, or CTB is not considered treated.

07-15-16

26-1.01D(2)(a) General

Reserved

26-1.01D(2)(b) Quality Control Plan

Reserved

26-1.01D(2)(c) Qualifications

Reserved

26-1.01D(2)(d) Quality Control Testing

AB quality control must include testing the quality characteristics at the frequencies shown in the following table:

QC Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum frequency |
|------------------------------------------------|------------------------------------------|-----------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------|
| R-value | California Test 301 | Stockpiles, transportation units, windrows, or roadways | 1 test before starting work and every 2,000 cu yd thereafter ^a |
| Aggregate gradation | California Test 202 | Stockpiles, transportation units, windrows, or roadways | 1 per 500 cu yd but at least one per day of placement |
| Sand equivalent Durability index ^b | California Test 217 California Test 229 | Stockpiles, transportation units, windrows, or roadways Stockpiles, transportation units, windrows, or roadways | 1 per project |
| Relative compaction | California Test 231 | Roadway | 1 per 500 sq yd on each layer |

^aAdditional R-value frequency testing will not be required when the average of 4 consecutive sand equivalent tests is 29 or greater for Class 2 AB or 25 or greater for Class 3 AB.

Add between requirements, and and in the 1st paragraph of section 26-1.01D(3):

07-15-16

durability,

Add between the 2nd and 3rd paragraphs of section 26-1.01D(3):

07-15-16

The Engineer takes aggregate base samples for R-value, aggregate gradation, sand equivalent, and durability index from any of the following locations:

- 1. Windrow
- Roadway

07-15-16

Delete the 3rd paragraph of section 26-1.01D(3).

^bApplies if section 26-1.02 contains an applicable requirement for durability index

^^^^^^

27 CEMENT TREATED BASES

07-15-16
Add to section 27-1.01C:

Submit cement treated base QC plan.

07-15-16

Replace the headings and paragraphs in section 27-1.01D with:

07-15-16

27-1.01D Quality Assurance 27-1.01D(1) General

After the CTB has been spread on the subgrade and before initial compaction, the cement content of the completed mixture of CTB must not vary from the specified cement content by more than 0.6 percent of the weight of the dry aggregate when tested under California Test 338.

For Class A CTB, compaction is tested under California Test 312 or 231.

The relative compaction of CTB must be at least 95 percent. Each layer of CTB may be tested for compaction, or all layers may be tested together at the option the Engineer. If all layers are tested together, you are not relieved of the responsibility to achieve the required compaction in each layer placed.

27-1.01D(1)(a) Aggregate

When tested under California Test 301, aggregate for Class B CTB must have (1) an R-value of at least 60 before mixing with cement and (2) an R-value of at least 80 when aggregate is mixed with an amount of cement that does not exceed 2.5 percent by weight of the dry aggregate.

Before sand equivalent testing, aggregate samples must not be treated with lime, cement, or chemicals.

If the aggregate gradation test results, the sand equivalent test results, or both comply with contract compliance requirements but not operating range requirements, you may continue placing CTB for the remainder of the work day. Do not place additional CTB until you demonstrate to the Engineer that the CTB to be placed complies with the operating range requirements.

If the aggregate gradation test results, sand equivalent test results, or both do not comply with contract compliance requirements, remove the CTB or request a payment deduction. If your request is authorized, \$2.50/cu yd is deducted. If CTB is paid for by weight, the Engineer converts tons to cubic yards for the purpose of reducing payment for noncompliant CTB left in place. An aggregate gradation and a sand equivalent test represents up to (1) 500 cu yd or (2) 1 day's production if less than 500 cu yd.

27-1.01D(1)(b) Road-Mixed Cement Treated Base Moisture Content

Just before initial compaction the moisture content of the completed mixture must be at least the optimum moisture content less 1 percent. The moisture content is determined under California Test 226 and optimum moisture content is determined under California Test 312.

27-1.01D(1)(c) Plant-Mixed Cement Treated Base Moisture Content

At the point of delivery to the work, the moisture content of the completed mixture must be at least the optimum moisture content less 1 percent. The moisture content is determined under California Test 226 and optimum moisture content under California Test 312.

27-1.01D(2) Quality Control 27-1.01D(2)(a) General Reserved

27-1.01D(2)(b) Quality Control Plan

Reserved

27-1.01D(2)(c) Qualifications

Reserved

27-1.01D(2)(d) Quality Control Testing

CTB quality control must include testing the quality characteristics at the frequencies shown in the following table:

QC Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum frequency |
|-----------------------------------|---------------------------------|---------------------------------------------------------------------|--------------------------------------------------------------------------------|
| Aggregate gradation | California Test 202 modified | Stockpiles, plant, transportation units, windrow, or roadway | 1 per 500 cu yd but at |
| Sand equivalent | California Test 217 | Stockpiles, plant, transportation units, windrow, or roadway | least one per day of placement |
| R-value ^a | California Test 301 | Stockpiles, plant, transportation units, windrows, or roadway | 1 test before starting work and every 2000 cu yd thereafter ^b |
| Optimum moisture content | California Test 312 | Plant, transportation units, windrow, or roadway | 1 per day of placement |
| Moisture content | California Test 226 | Roadway | 1 per 500 cu yd but at least one per day of placement |
| Cement content | California Test 338 | Windrows or roadway | 1 per 1000 cu yd but at least one per day of placement |
| Relative compaction | California Test 312 or 231 | Roadway | 1 per 2000 sq yd but at least one per day of placement |
| Compressive strength ^c | California Test 312 | Windrow or roadways | 1 per day of placement |

^aR-value is required for Class B CTB only

27-1.01D(3) Department Acceptance

The Department's acceptance testing includes testing the CTB quality characteristics shown in the following table:

CTB Requirements for Acceptance

| Quality characteristic | Test method | | |
|-----------------------------------|------------------------------|--|--|
| Aggregate gradation | California Test 202 modified | | |
| Sand equivalent | California Test 217 | | |
| R-value ^a | California Test 301 | | |
| Optimum moisture content | California Test 312 | | |
| Moisture content | California Test 226 | | |
| Cement content | California Test 338 | | |
| Relative compaction | California Test 312 or 231 | | |
| Compressive strength ^b | California Test 312 | | |

^aR-value is required for Class B CTB only

The Engineer takes samples for aggregate gradation and sand equivalent from any of the following locations:

1. Plant

^bAdditional R-value frequency testing will not be required while the average of 4 consecutive sand equivalent tests is 4 or more above the specified operating range value.

^cCompressive strength is required for Class A CTB only when specified

^bCompressive strength is required for Class A CTB only when specified

- 2. Truck
- 3. Windrow, for road-mixed only
- 4. Roadbed, for road-mixed only

Add to section 27-1.02:

07-15-16

Water must comply with section 90-1.02D.

Add to section 27-1.03F:

07-15-16

The relative compaction of CTB must be at least 95 percent.

^^^^^

28 CONCRETE BASES

07-15-16

Replace the headings and paragraphs in section 28-1.01D with:

07-15-16

28-1.01D Quality Assurance 28-1.01D(1) General

Aggregate samples must not be treated with lime, cement, or chemicals before testing for sand equivalent.

Stop concrete base activities and immediately notify the Engineer whenever:

- 1. Any QC or QA test result does not comply with the specifications
- 2. Visual inspection shows a noncompliant concrete base

If concrete base activities are stopped, before resuming activities:

- 1. Notify the Engineer of the adjustments you will make
- 2. Remedy or replace the noncompliant concrete base
- 3. Field qualify or construct a new test strip as specified for the concrete base involved to demonstrate compliance with the specifications
- 4. Obtain authorization

28-1.01D(2) Quality Control 28-1.01D(2)(a) General

Reserved

28-1.01D(2)(b) Quality Control Plan

Reserved

28-1.01D(2)(c) Qualifications

Reserved

28-1.01D(3) Department Acceptance

Reserved

Add to section 28-2.01C(1):

07-15-16

Submit a lean concrete base QC plan.

Replace the headings and paragraphs in section 28-2.01D with:

07-15-16

28-2.01D Quality Assurance 28-2.01D(1) General 28-2.01D(1)(a) General

The molds for compressive strength testing under ASTM C31 or ASTM C192 must be 6 by 12 inches.

If the aggregate gradation test results, sand equivalent test results or both comply with the contract compliance requirements but not the operating range requirements, you may continue placing LCB for the remainder of the work day. Do not place additional LCB until you demonstrate the LCB to be placed complies with the operating range requirements.

28-2.01D(1)(b) Qualifications

Field qualification tests and calculations must be performed by an ACI certified "Concrete Laboratory Technician, Grade I.

28-2.01D(1)(c) Aggregate Qualification Testing

Qualify the aggregate for each proposed aggregate source and gradation. The qualification tests include (1) a sand equivalent and (2) an average 7-day compressive strength under ASTM C39 of 3 cylinders manufactured under ASTM C192 except cure cylinders in molds without lids after initial curing.

For the compressive strength test, the cement content for each cylinder must be 300 lb/cu yd. The 7-day average compressive strength must be at least 610 psi. The cement must be Type II portland cement.

LCB must have from 3 to 4 percent air content during aggregate qualification testing.

28-2.01D(1)(d) Field Qualification Testing

Before placing LCB, you must perform field qualification testing and obtain authorization for each mix design. Retest and obtain authorization for changes to the authorized mix designs.

Notify the Engineer at least 5 business days before field qualification. Perform the field qualification at the job site or an authorized location.

Field qualification testing includes tests for compressive strength, air content, and penetration or slump.

For compressive strength field qualification testing:

- Prepare 12 cylinders under ASTM C31 except final cure cylinders in molds without lids from a single batch.
- 2. Perform 3 tests; each test consists of determining the average compressive strength of 2 cylinders at 7 days under ASTM C39. The average compressive strength for each test must be at least 530 psi

If you submitted a notice to produce LCB qualifying for a transverse contraction joint waiver, manufacture additional specimens and test the LCB for compressive strength at 3 days. Prepare the compressive strength cylinders under ASTM C31 except final cure cylinders in molds without lids at the same time using the same material and procedures as the 7-day compressive strength cylinders except do not submit 6 additional test cylinders. The average 3-day compressive strength for each test must be not more than 500 psi.

28-2.01D(2) Quality Control 28-2.01D(2)(a) General

Reserved

28-2.01D(2)(b) Quality Control Manager

Reserved

28-2.01D(2)(c) Quality Control Testing

Test the LCB under the test methods and at the locations and frequencies shown in the following table:

LCB Sampling Location and Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum sampling and testing frequency |
|--------------------------|-----------------------|-------------------|----------------------------------------|
| Sand equivalent | ASTM D2419 | Source | |
| Aggregate gradation | ASTM C136 | Source | |
| Air content | ASTM C231 | | 1 per 500 cubic yards |
| Penetration ^a | ASTM C360 | 1 | but at least 1 per day of |
| Slump ^a | ASTM C143 | Job site | production |
| Compressive strength | ASTM C39 ^b | | |
| | | | |

^aTest for either penetration or slump

28-2.01D(3) Department Acceptance

The Department accepts LCB based on compliance with the requirements shown in the following table:

LCB Requirements for Acceptance

| Quality characteristic | Test method | Requirement |
|-------------------------------------------|-----------------------|-------------|
| Compressive strength (min, psi at 7 days) | ASTM C39 ^a | 530 b |

^aCylinders prepared under ASTM C31 except final cure cylinders in molds without lids.

Replace section 28-2.01D(4) in item 3 of the 5th paragraph in section 28-2.03D with:

07-15-16

section 28-2.01D(1)(c)

Replace the 1st paragraph in section 28-2.03F with:

07-15-16

After finishing LCB, cure LCB with pigmented curing compound under section 90-1.03B(3) and 40-1.03I. Apply curing compound:

- 1. In 2 separate applications
- 2. Before the atmospheric temperature falls below 40 degrees F
- 3. At a rate of 1 gal/150 sq ft for the first application
- 4. At a rate of 1 gal/200 sq ft for the second application

Replace Reserved in section 28-3.01C(3) with:

07-15-16

Submit a rapid strength concrete base QC plan.

Replace the headings and paragraphs in section 28-3.01D with:

07-15-16

28-3.01D Quality Assurance 28-3.01D(1) General 28-3.01D(1)(a) General

At the preconstruction meeting be prepared to discuss the project specifications and methods of performing each item of work. Items discussed must include the processes for:

- 1. Production
- 2. Transportation

^bPrepare cylinders under ASTM C31 except final cure cylinders in molds without lids.

^b A compressive strength test represents up to (1) 1,000 cu yd or (2) 1 day's production if less than 1,000 cu yd.

- 3. Placement
- 4. QC plan, if specified in the special provisions
- 5. Contingency plan
- 6. QC sampling and testing
- 7. Acceptance criteria

Beams for modulus of rupture testing must be fabricated and tested under California Test 524. The beams may be fabricated using an internal vibrator under ASTM C31. For each test, 3 beam must be fabricated and the test results averaged. No single test represents more than that day's production or 130 cu yd, whichever is less.

For early age testing, beams must be cured so the monitored temperatures in the beams and the test strip are always within 5 degrees F. The internal temperatures of the RSC base and early age beams must be monitored and recorded at intervals of at least 5 minutes. Thermocouples or thermistors connected to strip-chart recorders or digital data loggers must be installed to monitor the temperatures. Temperature recording devices must be accurate to within ±2 degrees F. Until early age testing is completed, internal temperatures must be measured at 1 inch from the top, 1 inch from the bottom, and no closer than 3 inches from any edge.

For other age testing, beams must be cured under California Test 524 except beams must be placed into sand at a time that is the earlier of either from 5 to 10 times the final set time, or 24 hours.

RSC base must have an opening age modulus of rupture of not less than 400 psi and a 7-day modulus of rupture of not less than 600 psi.

28-3.01D(1)(b) Preconstruction Meeting

Reserved

28-3.01D(1)(c) Test Strip

Reserved

28-3.01D(2) Quality Control 28-3.01D(2)(a) General

Reserved

28-3.01D(2)(b) Quality Control Manager

Reserved

28-3.01D(2)(c) Quality Control Testing

Test the rapid strength concrete base under the test methods and at the locations and frequencies shown in the following table:

Rapid Strength Concrete Base Sampling Location and Testing Frequencies

| | <u>. </u> | | <u> </u> |
|--------------------------------|------------------------------------------------|-----------------|---------------------------------------------|
| Quality characteristic | Test method | Sample Location | Minimum testing frequency ^a |
| Cleanness value | California Test 227 | | 1 per 500 cubic yards but at |
| Sand equivalent | California Test 217 | Source | least 1 per shift |
| Aggregate gradation | California Test 202 | | |
| Air content | California Test 504 | | 1 per 130 cu yd but at least 1 per shift |
| Yield | California Test 518 | | 1 per shift |
| Slump or penetration | ASTM C143 or California | | 1 per 2 hours of placement |
| | Test 533 | Job site | |
| Density | California Test 518 | Job Site | 1 per shift |
| Aggregate moisture | California Test 223 or | | 1 per shift |
| meter calibration ^b | California Test 226 | | |
| Modulus of rupture | California Test 524 | | 1 per 130 cu yd but at least 1 per shift |

Test at the most frequent interval.

Notify the Engineer at least 2 business days before any sampling and testing. Submit testing results within 15 minutes of testing completion. Record inspection, sampling, and testing on the forms accepted with the QC plan and submit them within 48 hours of completion of each day of production and within 24 hours of 7-day modulus of rupture tests.

During the placement of RSC base, fabricate beams and test for the modulus of rupture:

- 1. At opening age
- 2. At 7 days after placing the first 30 cu yd
- 3. At least once every 130 cu yd
- 4. Within the final truckload

Opening age tests must be performed in the presence of the Engineer.

28-3.01D(3) Department Acceptance

The Department accepts RSC base based on compliance with the requirements shown in the following table:

RSC Base Requirements for Acceptance

| Quality characteristic | Test method | Requirement |
|-----------------------------------------|---------------------|-------------|
| Modulus of rupture (min, psi at 7 days) | California Test 524 | 600 |

The Engineer adjust payment for RSC base for the 7-day modulus of rupture as follows:

- Payment for a base with a modulus of rupture of 600 psi or greater is not adjusted.
- 2. Payment for a base with a modulus of rupture of less than 600 and greater than or equal to 550 psi is reduced by 5 percent.
- 3. Payment for a base with a modulus of rupture of less than 550 and greater than or equal to 500 psi is reduced by 10 percent.
- 4. Payment for a base with a modulus of rupture of less than 500 psi is not adjusted and no payment is made. Remove and replace this base.

Add to section 28-4.01C(1):

07-15-16

Submit a lean concrete base rapid setting QC plan.

^bCheck calibration of the plant moisture meter by comparing moisture meter readings with California Test 223 or California Test 226 test results.

Replace the headings and paragraphs in section 28-4.01D with:

07-15-16

28-4.01D Quality Assurance

28-4.01D(1) General

28-4.01D(1)(a) General

For compressive strength testing, prepare 6 cylinders under California Test 540. Test cylinders must be 6 by 12 inches. As an alternative to rodding, a vibrator may be used under California Test 524. Test cylinders under California Test 521 and perform 3 tests with each test consisting of 2 cylinders. The test result is the average from the 2 cylinders.

28-4.01D(1)(b) Field Qualification

Before placing lean concrete base rapid setting, you must perform field qualification testing and obtain authorization for each mix design. Retest and obtain authorization for changes to authorized mixed designs.

Proposed mix designs must be field qualified before you place the base represented by those mix designs. The technician performing the field test must hold current ACI certification as a Concrete Field Testing Technician-Grade I.

Notify the Engineer at least 5 days before field qualification. Perform field qualification within the job site or a location authorized.

Field qualification testing includes compressive strength, air content, and penetration or slump in compliance with the table titled "Lean Concrete Base Rapid Setting Requirements."

Field qualification must comply with the following:

- 1. Test for compressive strength at opening age and 7 days of age
- 2. At opening age, the compressive strength for each test must be at least 180 psi and the average strength for the 3 tests must be at least 200 psi
- 3. At 7 days age, the compressive strength for each test must be at least 600 psi and the average strength for the 3 tests must be at least 725 psi

28-4.01D(2) Quality Control 28-4.01D(2)(a) General

Reserved

28-4.01D(2)(b) Quality Control Manager

Reserved

28-4.01D(2)(c) Quality Control Testing

Test the base under the test methods and at the locations and frequencies shown in the following table:

LCB Rapid Setting Sampling Location and Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum sampling and testing frequency |
|--------------------------|---------------------|-------------------|------------------------------------------------------------------------------|
| Sand equivalent | ASTM D2419 | Course | 1 per 500 cu yd, minimum 1 per day |
| Aggregate gradation | ASTM C136 | Source | of production |
| Air content | ASTM C231 | | |
| Penetration ^a | ASTM C360 | | 1 per 4 bours of placement work plus |
| Slump ^a | ASTM C143 | Job site | 1 per 4 hours of placement work, plus one in the last hour of placement work |
| Compressive strength | California Test 521 | | one in the last flour of placement work |

^aTest either penetration or slump

During placement of lean concrete base rapid setting, fabricate cylinders and test compressive strength for opening age and 7 days. Opening age tests must be performed in the presence of the Engineer.

28-4.01D(3) Department Acceptance

The Department accepts LCB rapid setting based on compliance with the requirement shown in the following table:

LCB Rapid Setting Requirements for Acceptance

| Quality characteristic | Test method | Requirement |
|-------------------------------------------|----------------------------------|-------------|
| Compressive strength (min, psi at 7 days) | California Test 521 ^a | 725 |

^aCylinders made under California Test 540

Replace the 2nd and 3rd paragraphs in section 28-4.03A with:

07-15-16

Concrete paving operations with equipment not supported by the base may start before opening age. Do not open pavement for traffic before opening age of the LCB rapid setting.

Any other paving operations must start after the final set time of the base. The base must have a compressive strength of at least 450 psi under California Test 521 before:

- 1. Placing HMA
- 2. Placing other base material
- 3. Operating equipment on the base

Replace Reserved in section 28-5.01C with:

07-15-16

Submit a concrete base QC plan.

Replace the headings and paragraphs in section 28-5.01D(2) with:

07-15-16

28-5.01D(2) Quality Control 28-5.01D(2)(a) General

Reserved

28-5.01D(2)(b) Quality Control Manager

Reserved

28-5.01D(2)(c) Quality Control Testing

Test the concrete base under the test methods and at the locations and frequencies shown in the following table:

Concrete Base Sampling Location and Testing Frequencies

| Quality characteristic | Test method | Sample location | Minimum testing frequency ^a | |
|--------------------------------|-------------------------|-----------------|---------------------------------------------|--|
| Cleanness value | California Test 227 | | 1 per 500 cubic yards but at | |
| Sand equivalent | California Test 217 | Source | least 1 per shift | |
| Aggregate gradation | California Test 202 | | | |
| Air content | California Test 504 | | 1 per 500 cu yd but at least 1 per shift | |
| Yield | California Test 518 | | 1 per shift | |
| Slump or penetration | ASTM C143 or California | | 1 per 2 hours of placement | |
| | Test 533 | Job site | | |
| Density | California Test 518 | Job Site | 1 per shift | |
| Aggregate moisture | California Test 223 or | | 1 per shift | |
| meter calibration ^b | California Test 226 | | | |
| Modulus of rupture | California Test 524 | | 1 per 500 cu yd but at least 1 per shift | |

Test at the most frequent interval.

28-5.01D(3) Department Acceptance

The Department accepts a concrete base based on compliance with the requirements shown in the following table:

Concrete Base Requirements for Acceptance

| Quality characteristic | Test method | Requirement |
|------------------------------------------|---------------------|-------------|
| Modulus of rupture (min, psi at 28 days) | California Test 523 | 570 |

Acceptance for the modulus of rupture is on a lot basis. The Department provides the molds and machines for the modulus of rupture acceptance testing. Provide any material and labor the Engineer may require for the testing.

29 TREATED PERMEABLE BASES

^^^^^

07-15-16

Replace the headings and paragraphs in section 29-1.01 with:

07-15-16

29-1.01 GENERAL

29-1.01A Summary

Section 29-1 includes general specifications for constructing treated permeable bases.

29-1.01B Definitions

Reserved

29-1.01C Submittals

Submit a treated permeable base quality control plan.

29-1.01D Quality Assurance

29-1.01D(1) General

Reserved

^bCheck calibration of the plant moisture meter by comparing moisture meter readings with California Test 223 or California Test 226 test results.

29-1.01D(2) Quality Control 29-1.01D(2)(a) General

Reserved

29-1.01D(2)(b) Quality Control Plan

Reserved

29-1.01D(2)(c) Qualifications

Reserved

29-1.01D(3) Department Acceptance

Reserved

Replace the headings and paragraphs in section 29-2.01D with:

07-15-16

29-2.01D Quality Assurance 29-2.01D(1) General

The Engineer determines the asphalt content of the asphalt mixture under California Test 382. The bitumen ratio, pounds of asphalt per 100 lb of dry aggregate, must not vary more than 0.5 lb of asphalt above or below the quantity designated by the Engineer. Samples used to determine the bitumen ratio are obtained from trucks at the plant or from the mat behind the paver before rolling. If the sample is taken from the mat behind the paver, the bitumen ratio must not be less than the quantity designated by the Engineer, less 0.7 lb of asphalt per 100 lb of dry aggregate.

29-2.01D(2) Quality Control 29-2.01D(2)(a) General

Reserved

29-2.01D(2)(b) Quality Control Testing

ATPB quality control must include testing the quality characteristics at the frequencies shown in the following table:

QC Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum frequency |
|----------------------------------------|------------------------|---------------------------------------------------|-------------------------------------------------------------------------------|
| Gradation | California Test 202 | Stockpiles or plant | 1 for every 4 hours of production but at least one per day of placement |
| Cleanness value | California Test 227 | Stockpiles or plant | 1 for every 4 hours of production but at least one per day |
| Percentage of crushed particles | California Test 205 | Stockpiles or plant | 1 test before production and one every 5,000 cu yd thereafter |
| Los Angeles rattler loss at 500 rev | California Test 211 | Stockpiles or plant | 1 test before production and one every 5,000 cu yd thereafter |
| Film stripping | California Test 302 | Plant | 1 test before production and one every 5000 cu yd thereafter |
| Asphalt content of the asphalt mixture | California Test 382 | Plant, transportation units, windrows, or roadway | 1 for every 4 hours of production but at least one per day |

29-2.01D(3) Department Acceptance

The Department accepts ATPB based on aggregate gradation, cleanness value, percent of crushed particles, Los Angeles rattler, film stripping and asphalt content requirements specified in section 29-2.02 and section 29-2.01D(1).

The Engineer takes samples for aggregate gradation, cleanness value, percent of crushed particles, Los Angeles rattler, and film stripping from the plant.

The Engineer takes samples for asphalt content of the asphalt mixture from any of the following locations:

- 1. Plant
- 2. Truck
- 3. Windrow
- 4. Roadbed

Replace the headings and paragraphs in section 29-3.01 with:

07-15-16

29-3.01 GENERAL

29-3.01A Summary

Section 29-3 includes specifications for constructing cement treated permeable bases.

29-3.01B Definitions

Reserved

29-3.01C Submittals

Reserved

29-3.01D Quality Assurance

29-3.01D(1) General

Reserved

29-3.01D(2) Quality Control

29-3.01D(2)(a) General

Reserved

29-3.01D(2)(b) Quality Control Testing

CTPB quality control must include testing the quality characteristics at the frequencies shown in the following table:

QC Testing Frequencies

| Quality characteristic | Test method | Sampling location | Minimum frequency |
|-------------------------------------|------------------------|---------------------|-------------------------------------------------------------------------|
| Gradation | California Test 202 | Stockpiles or plant | 1 for every 4 hours of production but at least one per day of placement |
| Cleanness value | California Test 227 | Stockpiles or plant | 1 for every 4 hours of production but at least one per day |
| Los Angeles rattler loss at 500 rev | California Test 211 | Stockpiles or plant | 1 test before production and one every 5,000 cu yd thereafter |
| Soundness | California Test 214 | Stockpiles or plant | 1 test before production and one every 5,000 cu yd thereafter |

29-3.01D(3) Department Acceptance

The Department accepts CTPB based on aggregate gradation, cleanness value, Los Angeles rattler and soundness requirements in section 29-3.02.

The Engineer takes samples for aggregate gradation, cleanness value, Los Angeles rattler and soundness from the plant.

Add to section 29-3.02A:

Water must comply with section 90-1.02D.

07-15-16

Replace 3rd in the 2nd paragraph in section 29-3.03 with:

07-15-16

4th

^^^^^

30 RECLAIMED PAVEMENT

07-15-16

Replace section 30-1.01C(2)(c) in the 1st paragraph of section 30-3.01C(2)(c) with:

07-15-16

section 30-1.01C(3)(c)

Replace the table in section 30-3.02A with:

07-15-16

FDR—Foamed Asphalt Quality Characteristic Requirements

| Quality characteristic | Test method | Requirement |
|--------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|----------------------------------------------------------|
| Moisture content before HMA paving | California Test 226 | < 50% of OMC |
| Asphalt binder expansion ratio (min, %) | Note a | 10 |
| Asphalt binder half-life (seconds, min) | Note a | 12 |
| Gradation (%, passing) Sieve Size: 3 inch 2 inch 1-1/2 inch | California Test 202 | 100 95–100 85–100 |
| Moisture content Maximum Minimum | California Test 226 | OMC OMC - 2% |
| In-place wet density (lb/cu ft) | California Test 216 | Report only |
| Relative compaction (min, %) Indirect dry tensile strength (psi) ^b Indirect wet tensile strength (psi) ^b | California Test 231 California Test 371 California Test 371 | 98 90% of mix design value 90% of mix design value |
| Tensile strength ratio (%) | California Test 371 | 90% of mix design value |

^aTest at the foaming temperature and percentage of foaming water by dry weight of FDR—foamed asphalt material designated in the mix design. To test asphalt binder expansion ratio and half-life, use a pail of known volume and a dipstick calibrated for the pail. From the inspection nozzle on the asphalt binder spray bar, inject foamed asphalt into the pail without exceeding the pail's capacity. With the dipstick, immediately measure and record the level of foamed asphalt in the pail. Record the half-life in seconds from the time the injection of foamed asphalt in the pail is turned off to half the dip stick reading after peak. Calculate the expansion ratio as the volume of the foamed asphalt upon injection divided by the volume of the unfoamed asphalt binder.

^bFrom material passing the 1-inch sieve, compact 6 specimens under California Test 304, Part 2. Cure the specimens at 100 °F for 72 hours and allow the specimens to cool to room temperature. Test 3 specimens for dry tensile strength under California Test 371. Test 3 specimens for wet tensile strength under California Test 371 after moisture conditioning.

| Replace section 30-4.01D(3) in the 2nd paragraph | of section 30-4-01D(1) wit | th |
|--------------------------------------------------|----------------------------|----|
|--------------------------------------------------|----------------------------|----|

97-15-16 section 30-4.01D(4)

Replace section 30-4.01D(1)(a) in the table in section 30-4.02A with:

07-15-16

section 30-4.01D(2)

^^^^^

DIVISION V SURFACINGS AND PAVEMENTS 37 BITUMINOUS SEALS

07-15-16 Replace section 37 with:

07-15-16

37 SEAL COATS 37-1 GENERAL

37-1.01 GENERAL

37-1.01A Summary

Section 37-1 includes general specifications for applying seal coats.

37-1.01B Definitions

Reserved

37-1.01C Submittals

At least 10 days before the preconstruction meeting submit a list of participants in the preconstruction meeting. Provide each participant's name, employer, title, and role in the production and placement of the seal coats.

At least 10 days before starting seal coat activities, submit the names of the authorized laboratories for quality control testing.

For each delivery of asphalt binder or asphaltic emulsion to the job site, submit a certificate of compliance and a copy of the specified test results.

For a seal coat that uses crumb rubber modifier, submit a Crumb Rubber Usage Report form monthly and at the end of project.

37-1.01D Quality Assurance

37-1.01D(1) General

For aggregate testing, quality control laboratories must be in compliance with the Department's Independent Assurance Program to be an authorized laboratory. Quality control personnel must be qualified under the Department's Independent Assurance Program.

For emulsion testing, quality control laboratories must participate in the AASHTO Material's Reference Laboratory proficiency sample program.

37-1.01D(2) Preconstruction Meeting

Hold a preconstruction meeting within 5 days before start of seal coat work at a mutually agreed time and place with the Engineer and your:

- 1. Project superintendent
- 2. Project foreman
- 3. Traffic control foreman

Make arrangements for the conference facility. Preconstruction meeting participants must sign an attendance sheet provided by the Engineer. Be prepared to discuss:

- 1. Quality control testing
- 2. Acceptance testing
- 3. Seal coat placement
- 4. Proposed application rates for asphaltic emulsion or asphalt binder and aggregate.
- 5. Training on placement methods
- 6. Checklist of items for proper placement
- 7. Unique issues specific to the project, including:
 - 7.1. Weather
 - 7.2. Alignment and geometrics
 - 7.3. Traffic control requirements

- 7.4. Haul distances
- 7.5. Presence and absence of shaded areas
- 7.6. Any other local conditions
- 8. Contingency plan for material deliveries, equipment breakdowns, and traffic handling
- 9. Who in the field has authority to adjust application rates and how adjustments will be documented
- 10. Schedule of sweepings

37-1.02 MATERIALS

Not Used

37-1.03 CONSTRUCTION

37-1.03A General

If seal coat activities affect access to public parking, residential property, or commercial property, post signs at 100-foot intervals on the affected streets. Signs must display *No Parking – Tow Away*. Signs must state the dates and hours parking or access will be restricted. Notify residents, businesses, and local agencies at least 24 hours before starting activities. The notice must:

- 1. Describe the work to be performed
- 2. Detail streets and limits of activities
- 3. Indicate dates and work hours
- 4. Be authorized

Asphaltic emulsion or asphalt binder for seal coats may be reheated if necessary. After loading the asphaltic emulsion or asphalt binder into a truck for transport to the job site, do not heat asphaltic emulsion above 160 degrees F and asphalt rubber binder above 425 degrees F. During reheating, circulate or agitate the asphaltic emulsion or asphalt binder to prevent localized overheating.

Except for fog seals, apply quick setting Grade 1 asphaltic emulsions at a temperature from 75 to 130 degrees F and apply quick setting Grade 2 asphaltic emulsions at a temperature from 110 to 185 degrees F

You determine the application rates for asphaltic emulsion or asphalt binder and aggregate and the Engineer authorizes the application rates.

37-1.03B Equipment

A self-propelled distributor truck for applying asphaltic emulsion or asphalt binder must be equipped with:

- 1. Pressure-type system with insulated tanks with circulating unit
- Spray bars:
 - 2.1. With minimum length of 9 feet and full-circulating type
 - 2.2. With full-circulating-type extensions if needed to cover a greater width
 - 2.3. Adjustable to allow positioning at various heights above the surface to be treated
 - 2.4. Operated by levers such that 1 or all valves may be quickly opened or closed in one operation
- 3. Devices and charts to provide for accurate and rapid determination and control of asphaltic emulsion or asphalt binder quantities being applied. Include an auxiliary wheel type meter that registers:
 - 3.1. Speed in ft/min
 - 3.2. Trip by count
 - 3.3. Total distance in feet
- 4. Distribution system:
 - 4.1. Capable of producing a uniform application of asphaltic emulsion or asphalt binder in controlled quantities ranging from 0.02 to 1 gal/sq yd of surface and at a pressure ranging from 25 to 75 psi
 - 4.2. Pumps that spray asphaltic emulsion or asphalt binder within 0.02 gal/sq yd of the set rate
 - 4.3. With a hose and nozzle for application of asphaltic emulsion to areas inaccessible to the spray bar
 - 4.4. With pressure gauges and a thermometer for determining temperatures of the asphaltic emulsion or asphalt binder

You may use cab-controlled valves for the application of asphaltic emulsion or asphalt binder. The valves controlling the flow from nozzles must act positively to provide a uniform unbroken application of asphaltic emulsion or asphalt binder.

Maintain distributor and storage tanks at all times to prevent dripping.

37-1.04 PAYMENT

Not Used

37-2 CHIP SEALS

37-2.01 GENERAL 37-2.01A General

37-2.01A(1) Summary

Section 37-2.01 includes general specifications for applying chip seals.

37-2.01A(2) Definitions

Reserved

37-2.01A(3) Submittals

At least 15 days before starting placement of chip seal, submit:

- 1. Samples for:
 - 1.1. Asphaltic emulsion chip seal, two 1-quart wide mouth plastic containers with screw top lid of asphaltic emulsion
 - 1.2. Polymer modified asphaltic emulsion chip seal, two 1-quart wide mouth plastic containers with screw top lid of polymer modified asphaltic emulsion
 - 1.3. Asphalt rubber binder chip seal, two 1-quart cans of base asphalt binder
 - 1.4. Asphalt rubber binder chip seal, five 1-quart cans of asphalt rubber binder
- Asphaltic emulsion, polymer modified asphaltic emulsion, asphalt binder or asphalt rubber binder data as follows:
 - 2.1. Supplier and Type/Grade of asphaltic emulsion or asphalt binder
 - 2.2. Type of modifier used including polymer or crumb rubber or both
 - 2.3. Percent of crumb rubber, if used as modifier
 - 2.4. Copy of the specified test results for asphaltic emulsion or asphalt binder
- 3. 50 lb of uncoated aggregate
- 4. Aggregate test results for the following:
 - 4.1. Gradation
 - 4.2. Los Angeles Rattler
 - 4.3. Percent of crushed particles
 - 4.4. Flat and elongated particles
 - 4.5. Film stripping
 - 4.6. Cleanness value
 - 4.7. Durability
- 5. Vialit test results

Submit quality control test results for the quality characteristics within the reporting times allowance after sampling shown in the following table:

Quality Control Test Result Reporting

| Quality characteristic | Maximum reporting time allowance |
|--------------------------------------------------------|----------------------------------|
| Los Angeles Rattler loss (max, %) | 48 hours |
| Percent of crushed particles (min, %) | 48 hours |
| Flat and elongated particles (max by weight at 3:1, %) | 48 hours |
| Film stripping (max, %) | 48 hours |
| Durability (min) | 48 hours |
| Gradation (percentage passing) | 24 hours |
| Cleanness value (min) | 24 hours |
| Asphaltic emulsion spread rate (gal/sq yd) | 24 hours |

Within 3 days after taking asphaltic emulsion or asphalt binder quality control samples, submit the authorized laboratory's test results.

37-2.01A(4) Quality Assurance 37-2.01A(4)(a) General

Reserved

37-2.01A(4)(b) Quality Control 37-2.01A(4)(b)(i) General

Reserved

37-2.01A(4)(b)(ii) Aggregate

All tests must be performed on uncoated aggregate except for film stripping which must be performed on precoated aggregate.

For aggregate, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Aggregate Quality Control Requirements

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|-------------------------------------------------|----------------------------|
| Los Angeles Rattler loss (max, %) At 100 revolutions At 500 revolutions | California Test 211 | 1st day of production | See California Test 125 |
| Percent of crushed particles Coarse aggregate (min, %) One-fractured face Two-fractured faces Fine aggregate (min, %) (Passing No. 4 sieve and retained on No. 8 sieve) One fractured face | AASHTO T 335 | 1st day of production | See California Test 125 |
| Flat and elongated particles (max by weight at 3:1, %) | ASTM D4791 | 1st day of production | See California Test 125 |
| Film stripping (max, %) | California Test 302 | 1st day of production | See California Test 125 |
| Durability (min) | California Test 229 | 1st day of production | See California Test 125 |
| Gradation (% passing) | California Test 202 | 2 per day | See California Test 125 |
| Cleanness value (min) | California Test 227 | 2 per day | See California Test 125 |

37-2.01A(4)(b)(iii) Chip Seals

For a chip seal, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Chip Seal Quality Control Requirements

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|---------------------------------------------------|------------------------|----------------------------------------|----------------------|
| Asphaltic emulsion binder spread rate (gal/sq yd) | California Test 339 | 1 per day per distributor truck | Pavement surface |

37-2.01A(4)(c) Department Acceptance

Department Acceptance shall not apply to identified areas where the existing surfacing before application of chip seal, contains defective areas as determined by the Engineer and Contractor. At least 7 days

before starting placement of the chip seal, the Contractor shall submit a written list of existing defective areas, identifying the lane direction, lane number, starting and ending highway post mile locations, and defect type. The Engineer must agree on which of the identified areas are defective.

Defective areas are defined as one of the following:

- 1. Areas with wheel path rutting in excess of 3/8 inch when measured by placing a straightedge 12 feet long on the finished surface perpendicular to the center line and measuring the vertical distance between the finished surface and the lower edge of the straightedge
- 2. Areas exhibiting flushing

For a chip seal, acceptance is based on visual inspection for the following:

- 1. Uniform surface texture
- Raveling, which consists of the separation of the aggregate from the asphaltic emulsion or asphalt binder
- Flushing, which consists of the occurrence of a film of asphaltic material on the surface of the chip seal.
- 4. Streaking, which consists of alternating longitudinal bands of asphaltic emulsion or asphalt binder without uniform aggregate retention, approximately parallel with the lane line.

Areas of raveling, flushing or streaking that are greater than 0.5 sq ft shall be considered defective and must be repaired.

Raveling and streaking must be repaired by placing an additional layer of chip seal over the defective area.

For asphaltic emulsion or asphalt binder, acceptance is based on the Department's sampling and testing for compliance with the requirements for the quality characteristics specified.

For aggregate, acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Chip Seal Aggregate Acceptance Criteria

| Quality characteristic | Test method | Requirements |
|--------------------------------------------------------|---------------------|------------------------|
| Los Angeles Rattler loss (max, %) | | |
| At 100 revolutions | California Test 211 | 10 |
| At 500 revolutions | | 40 |
| Percent of crushed particles: | AASHTO T 335 | |
| Coarse aggregate (min, %) | | |
| One-fractured face | | 95 |
| Two-fractured faces | | 90 |
| Fine aggregate (min, %) | | |
| (Passing No. 4 sieve and retained on No. 8 sieve) | | |
| One fractured face | | 70 |
| Flat and elongated particles (max by weight at 3:1, %) | ASTM D4791 | 10 |
| Film stripping (max, %) | California Test 302 | 25 |
| Durability (min) | California Test 229 | 52 |
| Gradation (% passing by weight) | California Test 202 | Aggregate Gradation |
| | | table shown under |
| | | Materials for the chip |
| | | seal type specified. |
| Cleanness value (min) | California Test 227 | 80 |

If test results for the aggregate gradation do not comply with specifications, you may remove the chip seal represented by these tests or request that it remain in place with a payment deduction. The deduction is \$1.75 per ton for the aggregate represented by the test results.

If test results for aggregate cleanness value do not comply with the specifications, you may remove the chip seal represented by these tests or you may request that the chip seal remain in place with a pay deduction corresponding to the cleanness value shown in the following table:

Chip Seal Cleanness Value Deductions

| Cleanness value | Deduction |
|-----------------|-------------|
| 80 or over | None |
| 79 | \$2.00 /ton |
| 77–78 | \$4.00 /ton |
| 75–76 | \$6.00 /ton |

If the aggregate cleanness value is less than 75, remove the chip seal.

37-2.01B Materials

37-2.01B(1) General

Reserved

37-2.01B(2) Asphaltic Emulsions and Asphalt Binders

Reserved

37-2.01B(3) Aggregate

37-2.01B(3)(a) General

Aggregate must be broken stone, crushed gravel, or both.

Aggregate must comply with the requirements shown in the following table:

Chip Seal Aggregate Requirements

| Quality characteristic | Test method | Requirements |
|--------------------------------------------------------|---------------------|------------------------|
| Los Angeles Rattler loss (max, %) | | |
| At 100 revolutions | California Test 211 | 10 |
| At 500 revolutions | | 40 |
| Percent of crushed particles | AASHTO T 335 | |
| Coarse aggregate (min, %) | | |
| One-fractured face | | 95 |
| Two-fractured faces | | 90 |
| Fine aggregate (min, %) | | |
| (Passing No. 4 sieve and retained on No. 8 sieve) | | |
| One fractured face | | 70 |
| Flat and elongated particles (max by weight at 3:1, %) | ASTM D4791 | 10 |
| Film stripping (max, %) | California Test 302 | 25 |
| Durability (min) | California Test 229 | 52 |
| Gradation (% passing by weight) | California Test 202 | Aggregate Gradation |
| | | table shown under |
| | | Materials for the chip |
| | | seal type specified. |
| Cleanness value (min) | California Test 227 | 80 |

The authorized laboratory must conduct the Vialit test using the proposed asphaltic emulsion or asphalt binder and aggregate for compliance with the requirements shown in the following table:

Chip Retention Requirements

| Quality characteristic | Test method | Requirement |
|------------------------|-------------------------------------------------------------------------------------|-------------|
| Chip retention (%) | Vialit test method for aggregate in chip seals, French chip (Modified) ^a | 95 |

^aThe asphaltic emulsion or asphalt binder must be within the field placement temperature range and application rate during specimen preparation. For asphalt binder cure the specimen for first 2 hours at 100 °F.

37-2.01B(3)(b) Precoated Aggregate

Precoating of aggregate must be performed at a central mixing plant. The plant must be authorized under the Department's MPQP.

When precoating aggregate, do not recombine fine materials collected in dust control systems.

Precoated aggregate must be preheated from 260 to 325 degrees F. Coat with any of the asphalts specified in the table titled "Performance Graded Asphalt Binder" in section 92. The asphalt must be from 0.5 to 1.0 percent by weight of dry aggregate. You determine the exact asphalt rate for precoating of aggregate.

Do not stockpile precoated aggregate.

37-2.01C Construction

37-2.01C(1) General

For chip seals on 2-lane, 2-way roadways, place a W8-7 (LOOSE GRAVEL) sign and a W13-1 (35) plaque at 2,000-foot maximum intervals along each side of the traveled way where aggregate is spread on a traffic lane and at public roads or streets entering the chip seal area. Place the 1st W8-7 sign in each direction where traffic first encounters the loose aggregate, regardless of which lane the aggregate is spread on. A W13-1 (35) plaque is not required where the posted speed limit is less than 40 mph.

For chip seals on freeways, expressways, and multilane conventional highways, place a W8-7, (LOOSE GRAVEL) sign and a W13-1 (35) plaque at 2,000-foot maximum intervals along the outside edge of the traveled way nearest to the lane worked on, at on ramps, and at public roads or streets entering the chip seal area. Place the 1st W8-7 sign where the aggregate starts with respect to the direction of travel on that lane. A W13-1 (35) plaque is not required where the posted speed limit is less than 40 mph.

Pilot cars must have cellular or radio contact with other pilot cars and personnel in the work zone. The maximum speed of the pilot cars convoying or controlling traffic through the traffic control zone must be 15 mph on 2-lane, two-way highways and 25 mph on multilane divided and undivided highways. Pilot cars must only use traffic lanes open to traffic.

On the days that closures are not allowed, you may use a moving closure to maintain the seal coat surface. The moving closure is only allowed during daylight hours when traffic will be the least inconvenienced and delayed. The Engineer determines the hours for the moving closure.

Maintain signs in place at each location until the final sweeping of the chip seal surface for that location is complete. Signs may be set on temporary portable supports with the W13-1 sign below the W8-7 sign or on barricades with the W13-1 sign alternating with the W8-7 sign.

Schedule chip seal activities so that the chip seals are placed on both lanes of the traveled way each work shift.

If traffic is routed over a surface where a chip seal application is intended, the chip seal must not be applied to more than half the width of the traveled way at a time, and the remaining width must be kept free of obstructions and open to traffic until the previously applied width is ready for traffic use.

Wherever maintenance sweeping of the chip seal surface is complete, place permanent traffic stripes and pavement markings within 10 days.

If you fail to place the permanent traffic stripes and pavement markings within the specified time, the Department withholds 50 percent of the estimated value of the chip seal work completed that has not received permanent traffic stripes and pavement markings.

37-2.01C(2) Equipment

Equipment for chip seals must include and comply with the following:

- 1. Aggregate haul trucks must have:
 - 1.1. Tailgate that discharge aggregate
 - 1.2. Device to lock onto the rear aggregate spreader hitch
 - 1.3. Dump bed that will not push down on the spreader when fully raised
 - 1.4. Dump bed that will not spill aggregate on the roadway when transferred to the spreader hopper
 - 1.5. Tarpaulin to cover precoated aggregate when haul distance exceeds 30 minutes or ambient temperature is less than 65 degrees F
- 2. Self-propelled aggregate spreaders must have:
 - 2.1. Aggregate hopper in the rear
 - 2.2. Belt conveyor that carries the aggregate to the front
 - 2.3. Spreading hopper capable of providing a uniform aggregate spread rate over the entire width of the traffic lane in 1 application.
- 3. Self-propelled power brooms must:
 - 3.1. Not be steel-tined brooms on emulsion chip seals
 - 3.2. Be capable of removing loose aggregate adjacent to barriers that prevent aggregate from being swept off the roadway, including curbs, gutters, dikes, berms, and railings
- 4. Pneumatic or foam filled rubber tired rollers must:
 - 4.1. Be an oscillating type at least 4 feet wide
 - 4.2. Be self-propelled and reversible
 - 4.3. Have tires of equal size, diameter, type, and ply
 - 4.4. Carry at least 3,000 lbs of load on each wheel
 - 4.5 Have tires with an air pressure of 100 ± 5 psi or be foam filled

37-2.01C(3) Surface Preparation

Before applying chip seals, cover manholes, valve and monument covers, grates, or other exposed facilities located within the area of application, using a plastic or oil resistant construction paper secured by tape or adhesive to the facility being covered. Reference the covered facilities with enough control points to relocate the facilities after the application of the chip seal.

Immediately before applying chip seals, clean the surface to receive a chip seal by removing any extraneous material affecting adhesion of the chip seal with the existing surface and drying. Use self-propelled power brooms to clean the existing pavement.

37-2.01C(4) Placement

37-2.01C(4)(a) General

Schedule the operations so that chip seals are placed on both lanes of the traveled way each work shift. At the end of the work shift, the end of the chip seals on both lanes must generally match.

37-2.01C(4)(b) Applying Asphaltic Emulsions or Asphalt Binders

Prevent spraying on existing pavement not intended for chip seals or on previously applied chip seals using a material such as building paper. Remove the material after use.

Align longitudinal joints between chip seal applications with designated traffic lanes.

For asphaltic emulsion or asphalt binder, overlap longitudinal joints by not more than 4 inches. You may overlap longitudinal joints up to 8 inches if authorized.

For areas not accessible to a truck distributor bar apply:

- 1. Asphaltic emulsions by hand spraying
- 2. Asphalt binders with a squeegee or other authorized means

You may overlap the asphaltic emulsion or asphalt binder applications before the application of aggregate at longitudinal joints.

Do not apply the asphaltic emulsion or asphalt binder unless there is sufficient aggregate at the job site to cover the asphaltic emulsion or asphalt binder.

Discontinue application of asphaltic emulsion or asphalt binder early enough to comply with lane closure requirements. Apply to 1 lane at a time and cover the lane width entirely in 1 operation.

37-2.01C(4)(c) Spreading Aggregates

37-2.01C(4)(c)(i) General

Prevent vehicles from driving on asphaltic emulsion or asphalt binder before spreading aggregate.

Spread aggregate within 10 percent of your determined rate.

Spread aggregate at a uniform rate over the full lane width in 1 application. Apply to 1 lane at a time.

Sweep excess aggregate at joints before spreading adjacent aggregate.

Operate the spreader at speeds slow enough to prevent aggregate from rolling over after dropping.

If the spreader is not moving, aggregate must not drop. If you stop spreading and aggregate drops, remove the excess aggregate before resuming activities.

37-2.01C(4)(c)(ii) Precoated Aggregate Application

During transit, cover precoated aggregate with tarpaulins if the ambient air temperature is below 65 degrees F or the haul time exceeds 30 minutes.

When applied, precoated aggregate must be from 225 to 325 degrees F.

37-2.01C(4)(d) Finishing

37-2.01C(4)(d)(i) General

Remove piles, ridges, or unevenly distributed aggregate. Repair permanent ridges, bumps, streaks or depressions in the finished surface. Spread additional aggregate and roll if aggregate is picked up by rollers or vehicles.

Chip seal joints between adjacent applications of a chip seal must be smooth, straight, uniform, and completely covered.

A coverage is 1 roller movement over the entire width of lane. A pass is 1 roller movement parallel to the chip seal application in either direction. Overlapping passes are part of the coverage being made and are not part of a subsequent coverage. Do not start a new coverage until completing the previous coverage.

Before opening to traffic, finish the chip seals in the following sequence:

- 1. Perform initial rolling consisting of 1 coverage with a pneumatic-tired roller
- Perform final rolling consisting of 2 coverages with a pneumatic-tired roller
- 3. Sweep excess aggregate from the roadway and adjacent abutting areas
- 4. Apply a flush coat if specified
- 5. Remove covers from the facilities

37-2.01C(4)(d)(ii) Traffic Control With Pilot Car

For 2-lane 2-way roadways under 1-way traffic control, upon completion of final rolling, traffic must be controlled with pilot cars and routed over the new chip seal for a period of 2 to 4 hours before opening the lane to traffic not controlled with pilot cars.

For multilane roadways, when traffic is controlled with pilot cars, a maximum of 1 lane in the direction of travel must be open to traffic. Traffic must be controlled with pilot cars and be routed on the new chip seal surface of the lane for a minimum of 2 hours after completion of the initial sweeping and before opening the lane to traffic not controlled with pilot cars. Once traffic controlled with pilot cars is routed over the chip seal at a particular location, continuous control must be maintained at that location until the chip seal placement and sweeping on adjacent lanes to receive a chip seal is completed.

37-2.01C(4)(d)(iii) Sweeping

Sweeping must be performed after the chip seal has set and there is no damage or dislodging of aggregate from the chip seal surface. As a minimum, sweeping is required at the following times:

- 1. On 2-lane 2-way roadways, from 2 to 4 hours after traffic, controlled with pilot cars, has been routed on the chip seal
- 2. On multilane roadways, from 2 to 4 hours after aggregate have been placed
- 3. In addition to previous sweeping, perform final sweeping immediately before opening any lane to public traffic, not controlled with pilot cars

37-2.01C(4)(d)(iv) Excess Aggregate

Dispose of excess aggregate. If ordered, salvaging and stockpiling of excess aggregate is change order work.

37-2.01C(4)(e) Chip Seal Maintenance

Perform sweeping on the morning following the application of aggregate on any lane that has been open to traffic not controlled with pilot cars and before starting any other activities.

Chip seal surfaces must be maintained for 4 consecutive days from the day aggregate is applied. Maintenance must include sweeping to maintain a surface free of loose aggregate and to prevent formation of corrugations. Sweeping must not dislodge aggregate set in asphaltic emulsion or asphalt binder.

After 4 consecutive days, excess aggregate must be removed from the paved areas.

37-2.01D Payment

If there is no bid item for traffic control system, furnishing and using a pilot car is included in the various items of the work involved in applying the chip seal.

The payment quantity for precoated aggregate is the weight measured after the aggregate is preheated and precoated with asphalt binder.

If recorded batch weights are printed automatically, the payment quantity for aggregate is the weight determined from the printed batch weights if:

- 1. Total weight for the precoated aggregate per batch is printed
- 2. Total asphalt binder weight per batch is printed
- Zero tolerance weight is printed before weighing the first batch and after weighing the last batch for each truckload
- 4. Time, date, mix number, load number, and truck identification are correlated with a load slip
- 5. Copy of the recorded batch weights is certified by a licensed weighmaster

37-2.02 ASPHALTIC EMULSION CHIP SEALS

37-2.02A General

37-2.02A(1) Summary

Section 37-2.02 includes specifications for applying asphaltic emulsion chip seals. An asphaltic emulsion chip seal includes applying an asphaltic emulsion, followed by aggregate, and then a flush coat.

A double asphaltic emulsion chip seal is the application of an asphaltic emulsion followed by aggregate, applied twice in sequence and then a flush coat.

37-2.02A(2) Definitions

Reserved

37-2.02A(3) Submittals

Immediately after sampling, submit two 1-quart plastic containers of asphaltic emulsion taken in the presence of the Engineer. Samples must be submitted in insulated shipping container.

37-2.02A(4) Quality Assurance 37-2.02A(4)(a) General

Reserved

37-2.02A(4)(b) Quality Control 37-2.02A(4)(b)(i) General

Reserved

37-2.02A(4)(b)(ii) Asphaltic Emulsions

Circulate asphaltic emulsion in the distributor truck before sampling. Take samples from the distributor truck at mid load or from a sampling tap or thief. Before taking samples, draw and dispose of 1 gallon. In the presence of the Engineer, take two 1-quart samples in a plastic container with lined sealed lid for acceptance testing.

For asphaltic emulsion, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Asphaltic Emulsion

| / to pricative = maiorem | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|-----------------------------------------|-------------------|--|
| Quality characteristic | Test method | Minimum sampling and testing frequency | Sampling location | |
| Saybolt Furol Viscosity, at 25 °C (Saybolt Furol seconds) Sieve Test (%) Storage stability, 1 day (%) Residue by distillation (%) Particle charge | AASHTO T 59 | Minimum 1 per day per delivery truck | Distributor truck | |
| Tests on Residue from Distillation Test: | | | | |
| Penetration, 25 °C | AASHTO T 49 Minimum 1 por day po | | | |
| Ductility | AASHTO T 51 | Minimum 1 per day per delivery truck | Distributor truck | |
| Solubility in trichloroethylene | AASHTO T 44 | delivery truck | | |

^aIf the result of the particle charge is inconclusive, the asphaltic emulsion must be tested for pH under ASTM E70. Grade QS1h asphaltic emulsion must have a minimum pH of 7.3. Grade CQS1h asphaltic emulsion must have a maximum pH of 6.7.

37-2.02A(4)(c) Department Acceptance

Aggregate acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Aggregate Gradation Acceptance Criteria

| Quality characteristic | Test method | Requirement | | |
|---------------------------------------------|---------------------|-------------|-------|-------|
| Gradation (% passing by weight) Sieve size: | | 3/8" | 5/16" | 1/4" |
| 3/4" | | | | |
| 1/2" | California Test 202 | 100 | | |
| 3/8" | | 85–100 | 100 | 100 |
| No. 4 | | 0–15 | 0–50 | 60–85 |
| No. 8 | | 0–5 | 0–15 | 0–25 |
| No. 16 | | | 0–5 | 0–5 |
| No. 30 | | | 0–3 | 0–3 |
| No. 200 | | 0–2 | 0–2 | 0–2 |

37-2.02B Materials 37-2.02B(1) General

Reserved

37-2.02B(2) Asphaltic Emulsions

Reserved

37-2.02B(3) Aggregate

Aggregate gradation for an asphaltic emulsion chip seal must comply with the requirements shown in the following table:

Asphaltic Emulsion Chip Seal Aggregate Gradation

| Quality characteristic | Test method | Requirement | | |
|---------------------------------------------|-----------------|-------------|-------|-------|
| Gradation (% passing by weight) Sieve size: | | 3/8" | 5/16" | 1/4" |
| 3/4" | | | | |
| 1/2" | | 100 | | |
| 3/8" | California Test | 85–100 | 100 | 100 |
| No. 4 | 202 | 0–15 | 0–50 | 60–85 |
| No. 8 | | 0–5 | 0–15 | 0–25 |
| No. 16 | | | 0–5 | 0–5 |
| No. 30 | | | 0–3 | 0–3 |
| No. 200 | | 0–2 | 0–2 | 0–2 |

37-2.02C Construction

37-2.02C(1) General

Reserved

37-2.02C(2) Asphaltic Emulsions

Asphaltic emulsions must be applied within the application rate ranges shown in the following table:

Asphaltic Emulsion Application Rates

| Aggregate gradation | Application rate range (gal/sq yd) |
|---------------------|---------------------------------------|
| 3/8" | 0.30-0.45 |
| 5/16" | 0.25-0.35 |
| 1/4" | 0.20-0.30 |

For double asphaltic emulsion chip seals, the asphaltic emulsions must be applied within the application rates shown in the following table:

Asphaltic Emulsion Application Rates

| • | • • |
|-------------------|------------------------|
| Double chip seals | Application rate range |
| | (gal/sq yd) |
| 1st application | 0.30-0.45 |
| 2nd application | 0.20-0.30 |

When applied, the temperature of the asphaltic emulsions must be from 130 to 180 degrees F.

Apply asphaltic emulsions when the ambient air temperature is from 65 to 110 degrees F and the pavement surface temperature is at least 80 degrees F.

Do not apply asphaltic emulsions when weather forecasts predict the ambient air temperature will fall below 39 degrees F within 24 hours after application.

37-2.02C(3) Spreading Aggregates

Aggregate must be spread within the spread rate ranges shown in the following table:

Aggregate Spread Rates

| Aggregate gradation | Spread rate range |
|---------------------|-------------------|
| | (lb/sq yd) |
| 3/8" | 20-30 |
| 5/16" | 16–25 |
| 1/4" | 12–20 |

For double asphaltic emulsion chip seals, aggregate must be spread within the spread rate ranges shown in the following table:

Aggregate Spread Rates

| Double chip seal | Spread rate range (lb/sq yd) |
|---------------------------------|---------------------------------|
| 1st application 2nd application | 23–30 12–20 |

Remove excess aggregate on the 1st application before the 2nd application of asphaltic emulsion.

You may stockpile aggregate for asphaltic emulsion chip seals if you prevent contamination. Aggregate must have a damp surface at spreading. If water visibly separates from the aggregate, do not spread. You may re-dampen aggregate in the delivery vehicle.

Spread aggregate before an asphaltic emulsion sets or breaks.

Do not spread aggregate more than 2,500 feet ahead of the completed initial rolling.

37-2.02D Payment

Not Used

37-2.03 POLYMER MODIFIED ASPHALTIC EMULSION CHIP SEALS

37-2.03A General

37-2.03A(1) Summary

Section 37-2.03 includes specifications for applying polymer modified asphaltic emulsion chip seals. A polymer modified asphaltic emulsion chip seal includes applying a polymer modified asphaltic emulsion, followed by aggregate, and then a flush coat.

A double polymer modified asphaltic emulsion chip seal is the application of a polymer modified asphaltic emulsion followed by aggregate, applied twice in sequence and then a flush coat.

37-2.03A(2) Definitions

Reserved

37-2.03A(3) Submittals

Immediately after sampling, submit two 1-quart cans of polymer modified asphaltic emulsion taken in the presence of the Engineer. A sample must be submitted in an insulated shipping container.

37-2.03A(4) Quality Assurance

37-2.03A(4)(a) General

Reserved

37-2.03A(4)(b) Quality Control

37-2.03A(4)(b)(i) General

Reserved

37-2.03A(4)(b)(ii) Polymer Modified Asphaltic Emulsions

Circulate polymer modified asphaltic emulsions in the distributor truck before sampling. Take samples from the distributor truck at mid load or from a sampling tap or thief. Before taking samples, draw and dispose of 1 gallon. In the presence of the Engineer, take two 1-quart samples for acceptance testing.

For polymer modified asphaltic emulsions, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Polymer Modified Asphaltic Emulsion

| Quality characteristic | Test method | Minimum sampling and testing frequency | Sampling location |
|-----------------------------------------------------------|---------------------|-------------------------------------------------|-------------------|
| Saybolt Furol Viscosity, at 50 °C (Saybolt Furol seconds) | | | |
| Settlement, 5 days (max, %) | † | | |
| Storage stability test, 1 day (max, %) | AASHTO T 59 | Minimum 1 | D: () (|
| Sieve test (max, %) | | per day per | Distributor |
| Demulsibility (min, %) | | delivery truck | truck |
| Particle charge | | | |
| Ash content (max, %) | ASTM D3723 | | |
| Residue by evaporation (min, %) | California Test 331 | | |
| Tests on residue from evaporation test: | | | |
| Penetration, 25 °C | AASHTO T 49 | | |
| Penetration, 4 °C, 200g for 60 seconds | AASHTO T 49 | Minimum 1 | Distributor |
| Ductility, 25 °C (min, mm) | AASHTO T 51 | per day per | truck |
| Torsional recovery (min, %) | California Test 332 | delivery truck | HUCK |
| Ring and Ball Softening Point (min, °F) | AASHTO T 53 | | |

37-2.03A(4)(c) Department Acceptance

Aggregate acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Aggregate Gradation Acceptance Criteria

| Quality characteristic | Test method | Requirement | | |
|---------------------------------------------|-----------------|-------------|-------|-------|
| Gradation (% passing by weight) Sieve size: | | 3/8" | 5/16" | 1/4" |
| 3/4" | | | | |
| 1/2" | | 100 | | |
| 3/8" | California Test | 85–100 | 100 | 100 |
| No. 4 | 202 | 0–15 | 0–50 | 60–85 |
| No. 8 | | 0–5 | 0–15 | 0–25 |
| No. 16 | | | 0–5 | 0–5 |
| No. 30 | | | 0–3 | 0–3 |
| No. 200 | | 0–2 | 0–2 | 0–2 |

37-2.03B Materials 37-2.03B(1) General

Reserved

37-2.03B(2) Polymer Modified Asphaltic Emulsions

A polymer modified asphaltic emulsion must include elastomeric polymer.

A polymer modified asphaltic emulsion must be Grade PMRS2, PMRS2h, PMCRS2, or PMCRS2h. Polymer content in percent by weight does not apply.

A polymer modified asphaltic emulsion must comply with section 94 and the quality characteristic requirements in the following table:

Polymeric Asphaltic Emulsion

| Quality characteristic | Test method | Requirement |
|----------------------------------------------|-------------|-------------|
| Penetration, 4 °C, 200g for 60 seconds (min) | AASHTO T 49 | 6 |
| Ring and Ball Softening Point (min, °F) | AASHTO T 53 | 135 |

37-2.03B(3) Aggregate

The aggregate gradation for a polymer modified asphaltic emulsion chip seal must comply with the requirements shown in the following table:

Asphaltic Emulsion Chip Seal Aggregate Gradation

| Quality characteristic | Test method | Requirement | | |
|--------------------------------------------|------------------------|-------------|-------|-------|
| Gradation (% passing by weight) Sieve Size | | 3/8" | 5/16" | 1/4" |
| 3/4" | | | | |
| 1/2" | California Test 202 | 100 | | |
| 3/8" | | 85–100 | 100 | 100 |
| No. 4 | | 0–15 | 0–50 | 60–85 |
| No. 8 | | 0–5 | 0–15 | 0–25 |
| No. 16 | | | 0–5 | 0–5 |
| No. 30 | | | 0–3 | 0–3 |
| No. 200 | | 0–2 | 0–2 | 0–2 |

37-2.03C Construction

Polymer modified asphaltic emulsions must be applied within the application rate ranges shown in the following table:

Polymer Modified Asphaltic Emulsion Application Rates

| Aggregate gradation | Application rate range (gal/sq yd) |
|---------------------|------------------------------------|
| 3/8" | 0.30-0.45 |
| 5/16" | 0.25-0.35 |
| 1/4" | 0.20-0.30 |

For double polymer modified asphaltic emulsion chip seals, polymer modified asphaltic emulsions must be applied within the application rates shown in the following table:

Polymer Modified Asphaltic Emulsion Application Rates

| Double application | Application rate range |
|------------------------------------|------------------------|
| | (gal/sq yd) |
| 1st application 2nd application | 0.30-0.45 0.20-0.30 |

Apply polymer modified asphaltic emulsions when the ambient air temperature is from 60 to 105 degrees F and the pavement surface temperature is at least 80 degrees F.

Do not apply polymer modified asphaltic emulsions when weather forecasts predict the ambient air temperature will fall below 39 degrees F within 24 hours after application.

Aggregate must be spread within the spread rate ranges shown in the following table:

Aggregate Spread Rates

| Chip seal type | Spread rate range (lb/sq yd) |
|----------------|---------------------------------|
| 3/8" | 20–30 |
| 5/16" | 16–25 |
| 1/4" | 12–20 |

For double chip seals, aggregate must be spread within spread rate ranges shown in the following table:

Aggregate Spread Rates

| 7.99 9a | | |
|--------------------|---------------------------|--|
| Double application | ication Spread rate range | |
| | (lb/sq yd) | |
| 1st application | 23–30 | |
| 2nd application | 12–20 | |

Remove excess aggregate on the 1st application before the 2nd application of asphaltic emulsion.

You may stockpile aggregate for the polymer modified asphaltic emulsion chip seals if you prevent contamination. Aggregate must have damp surfaces at spreading. If water visibly separates from the aggregate, do not spread. You may redampen aggregate in the delivery vehicle.

Spread aggregate before the polymer modified asphaltic emulsion sets or breaks.

Do not spread aggregate more than 2,500 feet ahead of the completed initial rolling.

37-2.03D Payment

Not Used

37-2.04 ASPHALT RUBBER BINDER CHIP SEALS

37-2.04A General

37-2.04A(1) Summary

Section 37-2.04 includes specifications for applying asphalt rubber binder chip seals.

An asphalt rubber binder chip seal consists of applying asphalt rubber binder followed by heated aggregate precoated with asphalt binder followed by a flush coat.

37-2.04A(2) Definitions

crumb rubber modifier: Combination of ground or granulated high natural scrap tire crumb rubber and scrap tire crumb rubber derived from waste tires described in Pub Res Code § 42703.

descending viscosity reading: Subsequent viscosity reading at least 5 percent lower than the previous viscosity reading.

high natural scrap tire crumb rubber: Material containing 40 to 48 percent natural rubber.

scrap tire crumb rubber: Any combination of vehicle tires or tire buffing.

37-2.04A(3) Submittals

At least 5 business days before use, submit the permit issued by the local air district for asphalt rubber binder field blending equipment and application equipment. If an air quality permit is not required by the local air district for producing asphalt rubber binder, submit verification from the local air district that an air quality permit is not required.

For each delivery of asphalt rubber binder ingredients to the job site, submit a certificate of compliance with a copy of the specified test results.

Submit a certified volume or weight slip for each delivery of asphalt rubber binder ingredients and asphalt rubber binder.

Submit a SDS for each asphalt rubber binder ingredient and the asphalt rubber binder.

At least 15 days before use, submit:

- 1. Samples of each asphalt rubber binder ingredient:
 - 1.1. 2 lbs of scrap tire crumb rubber
 - 1.2. 2 lbs of high natural scrap tire crumb rubber
 - 1.3. Two 1-quart cans of base asphalt binder
 - 1.4. Two 1-quart cans of asphalt modifier
- 2. Asphalt rubber binder formulation and data as follows:
 - 2.1. For asphalt modifier, include:
 - 2.1.1. Source of asphalt modifier
 - 2.1.2. Type of asphalt modifier
 - 2.1.3. Percentage of asphalt modifier by weight of asphalt binder
 - 2.1.4. Percentage of combined asphalt binder and asphalt modifier by weight of asphalt rubber binder
 - 2.1.5. Test results for the specified quality characteristics
 - 2.2. For crumb rubber modifier, include:
 - 2.2.1. Each source and type of scrap tire crumb rubber and high natural scrap tire crumb rubber
 - 2.2.2. Percentage of scrap tire crumb rubber and high natural scrap tire crumb rubber by total weight of asphalt rubber binder
 - 2.2.3. Test results for the specified quality characteristics
 - 2.3. For asphalt rubber binder, include minimum reaction time and temperature

Immediately after sampling, submit five 1-quart cans of asphalt rubber binder taken in the presence of the Engineer. Sample must be submitted in insulated shipping containers.

Submit notification 15 minutes before each viscosity test or submit a schedule of testing times.

Submit the log of asphalt rubber binder descending viscosity test results within 1 business day after sampling.

Submit asphalt rubber binder quality control viscosity test results within 1 business day after sampling.

37-2.04A(4) Quality Assurance

37-2.04A(4)(a) General

The equipment used in producing asphalt rubber binder and the equipment used in spreading asphalt rubber binder must be permitted for use or exempted by the local air district.

37-2.04A(4)(b) Quality Control

37-2.04A(4)(b)(i) General

Reserved

37-2.04A(4)(b)(ii) Asphalt Modifiers

For asphalt modifiers, the authorized laboratory must perform quality control sampling and testing at the specified frequency for the following quality characteristics:

Asphalt Modifier for Asphalt Rubber Binder

| Quality characteristic | Test method | Frequency |
|--------------------------|--------------------------|----------------|
| Viscosity Flash point | ASTM D445 ASTM D92 | 1 per shipment |
| Molecular Analysis: | | |
| Asphaltenes Aromatics | ASTM D2007 ASTM D2007 | 1 per shipment |

37-2.04A(4)(b)(iii) Crumb Rubber Modifiers

Sample and test scrap tire crumb rubber and high natural scrap tire crumb rubber separately.

Perform quality control sampling and testing at the specified frequency for the following quality characteristics:

Crumb Rubber Modifier

| Quality characteristic | Test method | Frequency |
|----------------------------------------------------------------|---------------------|-----------------|
| Scrap tire crumb rubber gradation | California Test 385 | 1 per 10,000 |
| High natural scrap tire crumb rubber gradation | California Test 385 | 1 per 3,400 lb |
| Wire in CRM | California Test 385 | |
| Fabric in CRM | California Test 385 | 1 per 10,000 lb |
| CRM particle length | | i per 10,000 ib |
| CRM specific gravity | California Test 208 | |
| Natural rubber content in high natural scrap tire crumb rubber | ASTM D297 | 1 per 3,400 lb |

37-2.04A(4)(b)(iv) Asphalt Rubber Binders

For asphalt rubber binders, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Asphalt Rubber Binder Quality Control Requirements

| Quality characteristic | Test method | Sampling location | Frequency |
|------------------------------------------------------------------------|-------------|--------------------|-----------------------------------------------|
| Descending viscosity ^a at 375 °F (Pa•s x 10 ⁻³) | ASTM D7741 | Reaction vessel | 1 per lot ^b |
| Viscosity at 375 °F (Pa•s x 10 ⁻³) | ASTM D7741 | Distribution truck | 15 minutes before use per lot ^b |
| Cone penetration at 25 °C (0.10 mm) | ASTM D217 | | |
| Resilience at 25 °C (% rebound) | ASTM D5329 | Distribution truck | 1 per lot ^b |
| Softening point (°C) | ASTM D36 | | |

^aStart taking viscosity readings at least 45 minutes after adding crumb rubber modifier and continue taking viscosity readings every 30 minutes until 2 consecutive descending viscosity readings have been obtained and the final viscosity complies with the specification requirement.

^bA lot is defined in the *MPQP*.

Retain samples from each lot. Test samples for cone penetration, resilience, and softening point for the first 3 lots and if all 3 lots pass, the testing frequency may be reduced to once for every 3 lots.

If QC test results indicate that the asphalt rubber binder does not comply with the specifications, take corrective action and notify the Engineer.

37-2.04A(4)(c) Department Acceptance

37-2.04A(4)(c)(i) General

Reserved

37-2.04A(4)(c)(ii) Asphalt Modifiers

The Department accepts asphalt modifier based on compliance with the requirements shown in the following table:

Asphalt Modifier for Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------------------|-------------|--------------------|
| Viscosity at 100 °C (m ² /s x 10 ⁻⁶) | ASTM D445 | X ± 3 ^a |
| Flash point (min, °C) | ASTM D92 | 207 |
| Molecular Analysis: | | |
| Asphaltenes (max, % by mass) | ASTM D2007 | 0.1 |
| Aromatics (min, % by mass) | ASTM D2007 | 55 |

^aThe symbol "X" is the asphalt modifier viscosity.

37-2.04A(4)(c)(iii) Crumb Rubber Modifiers

Scrap tire CRM and high natural CRM are sampled and tested separately.

The Department accepts scrap tire CRM and high natural CRM based on compliance with the requirements shown in the following table:

Crumb Rubber Modifier for Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|------------------------------------------------|---------------------|-------------|
| Wire in CRM (max, %) | California Test 385 | 0.01 |
| Fabric in CRM (max, %) | California Test 385 | 0.05 |
| CRM particle length (max, in) | | 3/16 |
| CRM specific gravity | California Test 208 | 1.1–1.2 |
| Natural rubber content in high natural CRM (%) | ASTM D297 | 40.0–48.0 |

The Department accepts CRM gradation based on the requirements shown in the following table:

Crumb Rubber Modifier Gradation Requirements

| Quality characteristic | Test method | | Requi | rement | |
|---------------------------------------------|-------------------------|-----------|------------|-------------------------|------------|
| Gradation (% passing by weight) Sieve size: | Scrap tire crumb rubber | | _ | al scrap tire rubber | |
| | | Operating | Contract | Operating | Contract |
| | | range | compliance | range | compliance |
| No. 8 | 0 114 | 100 | 100 | - | |
| No. 10 | California Test 385 | 95–100 | 90–100 | 100 | 100 |
| No. 16 | | 35–85 | 32–88 | 92–100 | 85–100 |
| No. 30 | | 2–25 | 1–30 | 25–95 | 20–98 |
| No. 50 | | 0–10 | 0–15 | 6–35 | 2–40 |
| No. 100 | | 0–5 | 0–10 | 0–7 | 0–10 |
| No. 200 | | 0–2 | 0–5 | 0–3 | 0–5 |

If a test result for CRM gradation does not comply with the specifications, the Department deducts the corresponding amount for each gradation test as shown in the following table:

| Material | Gradation test result ^a | Deduction |
|--------------------------------------|--------------------------------------------|-----------|
| Scrap tire crumb rubber | Operating range < TR < Contract compliance | \$250 |
| Scrap tire crumb rubber | TR > Contract compliance | \$1,100 |
| High natural scrap tire crumb rubber | Operating range < TR < Contract compliance | \$250 |
| High natural scrap tire crumb rubber | TR > Contract compliance | \$600 |

^aTest Result = TR

Each gradation test for scrap tire crumb rubber represents 10,000 lb or the quantity used in that day's production, whichever is less.

Each gradation test for high natural scrap tire crumb rubber represents 3,400 lb or the quantity used in that day's production, whichever is less.

37-2.04A(4)(c)(iv) Asphalt Rubber Binders

For Department acceptance testing, take a sample of asphalt rubber binder in the Engineer's presence every 5 lots or once a day, whichever is greater. Each sample must be in five 1-quart cans with an open top and friction lid.

For an asphalt rubber binder, acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------------------|-------------|-------------|
| Cone penetration at 25 °C (0.10 mm) | ASTM D217 | 25–60 |
| Resilience at 25 °C (% rebound) | ASTM D5329 | 18–50 |
| Softening point (°C) | ASTM D36 | 55–88 |
| Viscosity at 375 °F (Pa•s x 10 ⁻³) ^a | ASTM D7741 | 1,500-2,500 |

^aPrepare sample for viscosity test under California Test 388.

37-2.04A(4)(c)(v) Precoated Aggregate

The Department accepts precoated aggregate based on compliance with the requirements shown in the following table:

Precoated Aggregate Gradation Acceptance Criteria

| Quality Characteristic | Test method | Requirement |
|--------------------------------------|---------------------|-------------|
| 1/2" gradation (% passing by weight) | California Test 202 | |
| Sieve size: | | |
| 3/4" | | 100 |
| 1/2" | | 85–90 |
| 3/8" | | 0–30 |
| No. 4 | | 0–5 |
| No. 8 | | |
| No. 200 | | 0–1 |
| 3/8" gradation (% passing by weight) | California Test 202 | |
| Sieve size: | | |
| 3/4" | | 100 |
| 1/2" | | 95–100 |
| 3/8" | | 70–85 |
| No. 4 | | 0–15 |
| No. 8 | | 0–5 |
| No. 200 | | 0–1 |

37-2.04B Materials

37-2.04B(1) General

Reserved

37-2.04B(2) Asphalt Binders

Asphalt binder used as the base binder for asphalt rubber binder must comply with the specifications for asphalt binder. Do not modify asphalt binder with polymer.

37-2.04B(3) Asphalt Modifiers

An asphalt modifier must be a resinous, high flash point, and aromatic hydrocarbon. An asphalt modifier must comply with the requirements shown in the following table:

Asphalt Modifier for Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------------------|-------------|--------------------|
| Viscosity at 100 °C (m ² /s x 10 ⁻⁶) | ASTM D445 | X ± 3 ^a |
| Flash point (min, CL.O.C., °C) | ASTM D92 | 207 |
| Molecular analysis: | | |
| Asphaltenes by mass (max, %) | ASTM D2007 | 0.1 |
| Aromatics by mass (min, %) | ASTM D2007 | 55 |

^aX denotes the proposed asphalt modifier viscosity from 19 to 36. A change in X requires a new asphalt rubber binder submittal.

37-2.04B(4) Crumb Rubber Modifiers

The CRM to be used must be on the Authorized Materials List for crumb rubber modifier.

The CRM must be ground or granulated at ambient temperature.

Scrap tire crumb rubber and high natural scrap tire crumb rubber must be delivered to the asphalt rubber binder production site in separate bags.

Steel and fiber must be separated. If steel and fiber are cryogenically separated, it must occur before grinding and granulating. Cryogenically-produced CRM particles must be large enough to be ground or granulated.

The CRM must be dry, free-flowing particles that do not stick together. A maximum of 3 percent calcium carbonate or talc by weight of CRM may be added. The CRM must not cause foaming when combined with the asphalt binder and asphalt modifier.

The CRM must comply with the requirements shown in the following table:

Crumb Rubber Modifier for Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|-------------------------------|---------------------|-------------|
| Wire in CRM (max, %) | California Test 385 | 0.01 |
| Fabric in CRM (max, %) | California Test 385 | 0.05 |
| CRM particle length (max, in) | | 3/16 |
| CRM specific gravity | California Test 208 | 1.1–1.2 |

The CRM must comply with the requirements shown in the following table:

Crumb Rubber Modifier Requirements

| Grams Rasser Meanier Requirements | | | | |
|-----------------------------------|-------------|-------------------------|--------------------------------------|--|
| | | Requirement | | |
| Quality characteristic | Test method | Scrap tire crumb rubber | High natural scrap tire crumb rubber | |
| Acetone extract (%) | | 6.0–16.0 | 4.0–16.0 | |
| Rubber hydrocarbon (min, %) | | 42.0-65.0 | 50.0 | |
| Natural rubber content (%) | ASTM D297 | 22.0-39.0 | 40.0–48.0 | |
| Carbon black content (%) | | 28.0–38.0 | | |
| Ash content (max, %) | | 8.0 | | |

Scrap tire crumb rubber gradation must comply with the gradation requirements shown in the following table:

Scrap Tire Crumb Rubber Gradation

| Scrap The Crumb Rubber Gradation | | | | |
|----------------------------------|------------|-----------------|-----------------|---------------------|
| Quality characteristic | Test | Requirement | | |
| | method | | | |
| Gradation (% passing by weight) | | Gradation limit | Operating range | Contract compliance |
| Sieve size: | | | | |
| No. 8 | | 100 | 100 | 100 |
| No. 10 | California | 98–100 | 95–100 | 90–100 |
| No. 16 | Test 385 | 45–75 | 35–85 | 32–88 |
| No. 30 | | 2–20 | 2–25 | 1–30 |
| No. 50 | | 0–6 | 0–10 | 0–15 |
| No. 100 | | 0–2 | 0–5 | 0–10 |
| No. 200 | | 0 | 0–2 | 0–5 |

High natural scrap tire crumb rubber gradation must comply with the gradation requirements shown in the following table:

High Natural Scrap Tire Crumb Rubber Gradation

| Quality characteristic | Test method | Requirement | | |
|---------------------------------------------|----------------|-----------------|-----------------|---------------------|
| Gradation (% passing by weight) Sieve size: | | Gradation limit | Operating range | Contract compliance |
| No. 10 | 0-1101- | 100 | 100 | 100 |
| No. 16 | California | 95–100 | 92–100 | 85–100 |
| No. 30 | Test 385 | 35–85 | 25–95 | 20–98 |
| No. 50 | | 10–30 | 6–35 | 2–40 |
| No. 100 | | 0–4 | 0–7 | 0–10 |
| No. 200 |] | 0–1 | 0–3 | 0–5 |

37-2.04B(5) Asphalt Rubber Binders

An asphalt rubber binder must be a combination of:

- 1. Asphalt binder
- 2. Asphalt modifier
- 3. Crumb rubber modifier

Asphalt rubber binder blending equipment must be authorized under the Department's MPQP.

The blending equipment must allow the determination of weight percentages of each asphalt rubber binder ingredient.

An asphalt rubber binder must be 79 ± 1 percent by weight asphalt binder and 21 ± 1 percent by weight of CRM. The minimum percentage of CRM must be 20.0 percent and lower values must not be rounded up.

The CRM must be 75 ± 2 percent by weight scrap tire crumb rubber and 25 ± 2 percent by weight high natural scrap tire crumb rubber.

An asphalt modifier and asphalt binder must be blended at the production site. An asphalt modifier must be from 2.5 to 6.0 percent by weight of the asphalt binder in the asphalt rubber binder. The asphalt rubber binder supplier determines the exact percentage.

If blended before adding CRM, the asphalt binder must be from 375 to 440 degrees F when an asphalt modifier is added and the mixture must circulate for at least 20 minutes. An asphalt binder, asphalt modifier, and CRM may be proportioned and combined simultaneously.

The blend of an asphalt binder and an asphalt modifier must be combined with the CRM at the asphalt rubber binder production site. The asphalt binder and asphalt modifier blend must be from 375 to 440 degrees F when the CRM is added. Combined ingredients must be allowed to react at least 45 minutes at temperatures from 375 to 425 degrees F except the temperature must be at least 10 degrees F below the flash point of the asphalt rubber binder.

After reacting, the asphalt rubber binder must comply with the requirements shown in the following table:

Asphalt Rubber Binder

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------------------|-------------|-------------|
| Cone penetration at 25 °C (0.10 mm) | ASTM D217 | 25–60 |
| Resilience at 25 °C (% rebound) | ASTM D5329 | 18–50 |
| Softening point (°C) | ASTM D36 | 55–88 |
| Viscosity at 375 °F (Pa•s x 10 ⁻³) ^a | ASTM D7741 | 1,500-2,500 |

^aPrepare sample for viscosity test under California Test 388.

Maintain asphalt rubber binder at a temperature from 375 to 415 degrees F.

Stop heating unused asphalt rubber binder 4 hours after the 45-minute reaction period. Reheating asphalt rubber binder that cools below 375 degrees F is a reheat cycle. Do not exceed 2 reheat cycles. If reheating, the asphalt rubber binder must be from 375 to 415 degrees F before use.

During reheating, you may add CRM. The CRM must not exceed 10 percent by weight of the asphalt rubber binder. Allow added CRM to react for at least 45 minutes. Reheated asphalt rubber binder must comply with the specifications for asphalt rubber binder.

37-2.04B(6) Precoated Aggregate

Before precoating with asphalt binder, aggregate for an asphalt rubber binder chip seal must comply with the gradation requirements shown in the following table:

Asphalt Rubber Binder Chip Seal Aggregate Gradation

| Quality characteristic | Test method | Requi | rement |
|---------------------------------------------|-----------------|-------|--------|
| Gradation (% passing by weight) Sieve size: | California Test | 1/2" | 3/8" |
| 3/4" | | 100 | 100 |
| 1/2" | | 85–90 | 95–100 |
| 3/8" | 202 | 0–30 | 70–85 |
| No. 4 | | 0–5 | 0–15 |
| No. 8 | | | 0–5 |
| No. 200 | | 0–1 | 0–1 |

37-2.04C Construction 37-2.04C(1) General

Reserved

37-2.04C(2) Equipment

Distributor trucks must be equipped with:

- 1. Mixing and heating unit
- 2. Observation platform on the rear of the truck for an observer on the platform to see the nozzles and unplug them if needed

37-2.04C(3) Asphalt Rubber Binder Application

Apply the asphalt rubber binder when the ambient temperature is from 60 to 105 degrees F and the pavement surface temperature is at least 55 degrees F.

Do not apply the asphalt rubber binder unless enough aggregate is available at the job site to cover the asphalt rubber binder within 2 minutes. Intersections, turn lanes, gore points, and irregular areas must be covered within 15 minutes.

Do not apply asphalt rubber binder when pavement is damp or during high wind conditions. If authorized, you may adjust the distributor bar height and distribution speed and use shielding equipment during high wind conditions.

When applied, the temperature of the asphalt rubber binder must be from 385 to 415 degrees F.

Apply the asphalt rubber binder at a rate from 0.55 to 0.65 gal/sq yd. You may reduce the application rate by 0.050 gal/sq yd in the wheel paths.

37-2.04C(4) Precoated Aggregate Spreading

Spread aggregate at a rate from 28 to 40 lb/sq yd. Do not spread aggregate more than 200 feet ahead of the completed initial rolling.

37-2.04C(5) Rolling and Sweeping

Perform initial rolling within 90 seconds of spreading aggregate. If authorized for final rolling, you may use a steel-wheeled roller weighing from 8 to 10 tons in static mode only.

Perform a final sweeping before Contract acceptance. The final sweeping must not dislodge aggregate.

37-2.04D Payment

Asphalt rubber binder is measured as specified for asphalt binder.

37-2.05 STRESS ABSORBING MEMBRANE INTERLAYERS

37-2.05A General

Section 37-2.05 includes specifications for placing stress absorbing membrane interlayers (SAMI).

Comply with section 37-2.04 except a flush coat is not required.

Traffic must not be allowed on a SAMI.

37-2.05B Materials

For a SAMI, aggregate must comply with the 3/8-inch gradation.

37-2.05C Construction

If a SAMI is overlaid in the same work shift, section 37-2.01C(4)(e) does not apply.

Final sweeping is not required for a SAMI.

37-2.05D Payment

Not Used

37-2.06 MODIFIED ASPHALT BINDER CHIP SEALS

Reserved

37-2.07 SCRUB SEALS

Reserved

37-3 SLURRY SEALS AND MICRO-SURFACINGS

37-3.01 GENERAL

37-3.01A General

37-3.01A(1) Summary

Section 37-3.01 includes general specifications for applying slurry seals and micro-surfacings.

37-3.01A(2) Definitions

Reserved

37-3.01A(3) Submittals

At least 15 days before starting placement of a slurry seal or micro-surfacing, submit:

- 1. Samples for:
 - 1.1. Asphaltic emulsion slurry seal, two 1-quart wide mouth plastic containers with screw top lid of asphaltic emulsion
 - 1.2 Polymer modified asphaltic emulsion slurry seal, two 1-quart wide mouth plastic containers with screw top lid of polymer modified asphaltic emulsion
 - 1.3. Micro-surfacing, two 1-quart wide mouth plastic containers with screw top lid of micro-surfacing emulsion
- Asphaltic emulsion, polymer modified asphaltic emulsion, or micro-surfacing emulsion data as follows:
 - 2.1. Supplier and Type/Grade of asphaltic emulsion
 - 2.2. Type of modifier polymer for polymer modified asphaltic emulsion or micro-surfacing emulsion
 - 2.3. Copy of the specified test results for asphaltic emulsion, polymer modified asphaltic emulsion, or micro-surfacing emulsion
- 3. 50 lb of aggregate
- 4. Aggregate test results for the followings:
 - 4.1. Gradation
 - 4.2. Los Angeles Rattler
 - 4.3. Percent of crushed particles

- 4.4 Sand equivalent
- 4.5 Durability

At least 10 days before starting placement of a slurry seal or micro-surfacing, submit a laboratory report of test results and the proposed mix design from an authorized laboratory. The authorized laboratory must sign the laboratory report and mix design.

The report must include:

- 1. Test results used in the mix design compared with specification requirements
- 2. Proportions based on the dry weight of aggregate, including ranges, for:
 - 2.1. Aggregate
 - 2.2. Water
 - 2.3. Additives
 - 2.4. Mineral filler
 - 2.5. Slurry seal emulsion or micro-surfacing emulsion residual asphalt content
- Recommended changes to the proportions based on heating the mixture to 100 degrees F and
 mixing for 60 seconds, if atmospheric temperatures during application will be 90 degrees F or above,
 for:
 - 3.1. Water
 - 3.2. Additives
 - 3.3. Mineral filler
- 4. Quantitative moisture effects on the aggregate's unit weight determined under ASTM C29M

If the mix design consists of the same materials covered by a previous laboratory report, you may submit the previous laboratory report that must include material testing data performed within the previous 12 months for authorization.

If you change any of the materials in the mix design, submit a new mix design and laboratory report at least 10 days before starting slurry seal or micro-surfacing work.

Submit a certificate of compliance as specified for asphaltic emulsion in section 94-1.01C with each shipment of asphaltic emulsion, polymer modified asphaltic emulsion or micro-surfacing emulsion.

Submit quality control test results for the quality characteristics within the reporting times allowance after sampling shown in the following table:

Quality Control Test Reporting Requirements

| Quality characteristic | Maximum reporting time |
|---------------------------------------|------------------------|
| | allowance |
| Los Angeles Rattler loss (max, %) | 2 business days |
| Percent of crushed particles (min, %) | 2 business days |
| Durability (min) | 2 business days |
| Resistance of fine aggregate to | |
| degradation by abrasion in the Micro- | 2 business days |
| Deval Apparatus (% loss by weight) | |
| Gradation (% passing by weight) | 48 hours |
| Sand equivalent (min) | 48 hours |
| Moisture content (%) | 48 hours |

Within 3 days after taking asphaltic emulsion, polymer modified asphaltic emulsion or micro-surfacing emulsion quality control samples, submit the authorized laboratory's test results.

37-3.01A(4) Quality Assurance

37-3.01A(4)(a) General

Your authorized laboratory must be able to perform International Slurry Surfacing Association tests and mix design.

37-3.01A(4)(b) Quality Control 37-3.01A(4)(b)(i) General

Reserved

37-3.01A(4)(b)(ii) Aggregate

For aggregate, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Aggregate Quality Control

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|---------------------------------------------------------------------------------------------------------|---------------------------|----------------------------------------------|----------------------------|
| Los Angeles Rattler loss (max, %) At 500 revolutions | California Test 211 | 1st day of production | See California Test 125 |
| Percent of crushed particles (min, %) | AASHTO T 335 | 1st day of production | See California Test 125 |
| Sand equivalent (min) | California Test 217 | 1 per working stockpile per day | See California Test 125 |
| Resistance of fine aggregate to degradation by abrasion in the Micro-Deval Apparatus (% loss by weight) | ASTM D7428 | 1 per working stockpile per day | See California Test 125 |
| Gradation (% passing by weight) | California Test 202 | 1 per working stockpile per day | See California Test 125 |
| Moisture content, from field stockpile (%) | AASHTO T 255 ^a | 1 per working stockpile per day | See California Test 125 |

^aTest aggregate moisture at field stockpile every 2 hours if you are unable to maintain the moisture content to within a maximum daily variation of ±0.5 percent.

37-3.01A(4)(b)(iii) Slurry Seals and Micro-surfacings

Reserved

37-3.01A(4)(c) Department Acceptance

Slurry Seal and micro-surfacing acceptance is based on:

- 1. Visual inspection for the following:
 - 1.1. Uniform surface texture throughout the work limits.
 - 1.2. Marks in the surface:
 - 1.2.1. Up to 4 marks in the completed slurry seal or micro-surfacing surface that are up to 1 inch wide and up to 6 inches long per 1000 square feet of slurry seal or micro-surfacing placed.
 - 1.2.2. No marks in the completed slurry seal or micro-surfacing surface that are over 1 inch wide or 6 inches long.
 - 1.3. Excessive raveling consisting of the separation of the aggregate from the asphaltic emulsion, polymer modified asphaltic emulsion or micro-surfacing emulsion.
 - 1.4. Bleeding consists of the occurrence of a film of asphaltic material on the surface of the slurry seal or micro-surfacing.
 - 1.5. Delaminating of slurry seal or micro-surfacing from the existing pavement.
 - 1.6. Rutting or wash-boarding.
- 2. Department's sampling and testing for compliance with the requirements for aggregate shown in the following table:

Aggregate Gradation Acceptance Criteria

| Quality characteristic | Test method | Requirements | | |
|---------------------------------------------|------------------------|--------------|---------|----------|
| Gradation (% passing by weight) Sieve Size: | California Test 202 | Type I | Type II | Type III |
| 3/8" | | | 100 | 100 |
| No. 4 | | 100 | 94–100 | 70–90 |
| No. 8 | | 90–100 | 65–90 | 45–70 |
| No. 16 | | 60–90 | 40–70 | 28–50 |
| No. 30 | | 40–65 | 25–50 | 19–34 |
| No. 200 | | 10–20 | 5–15 | 5–15 |

An aggregate gradation test represents 300 tons or 1 day's production, whichever is less.

If test results for aggregate gradation do not comply with the specifications, you may remove the slurry seal or micro-surfacing represented by the test results or request it remain in place with a payment deduction. If your request is authorized, the Department deducts:

- 1. \$1.75 per ton of slurry seal for each noncompliant aggregate gradation
- 2. \$2.00 per ton of micro-surfacing for each noncompliant aggregate gradation

37-3.01B Materials

37-3.01B(1) General

Additional water must not cause separation of the asphaltic emulsion, polymer modified asphaltic emulsion or micro-surfacing emulsion from the aggregate before placement.

You may use an additive that does not adversely affect the slurry seal or micro-surfacing.

37-3.01B(2) Aggregate

Aggregate must be rock dust. Aggregate must be free from vegetable matter, deleterious substances, caked or clay lumps, and oversized particles.

Aggregate for a slurry seal and micro-surfacing must comply with the gradations shown in the following table:

Aggregate Gradation

| Quality characteristic | Test method | Requirements | | |
|---------------------------------------------|-------------|--------------|---------|----------|
| Gradation (% passing by weight) Sieve size: | | Type I | Type II | Type III |
| 3/8" | | | 100 | 100 |
| No. 4 | California | 100 | 94-100 | 70-90 |
| No. 8 | Test 202 | 90-100 | 65-90 | 45-70 |
| No. 16 | | 60-90 | 40-70 | 28-50 |
| No. 30 | | 40-65 | 25-50 | 19-34 |
| No. 200 | | 10-20 | 5-15 | 5-15 |

37-3.01C Construction

37-3.01C(1) General

Before applying slurry seals or micro-surfacings, cover manholes, valve and monument covers, grates, and other exposed facilities located within the area of application using plastic or oil resistant construction paper secured by tape or adhesive to the facility being covered. Reference the covered facilities with enough control points to relocate the facilities after application of the slurry seals or micro-surfacings.

37-3.01C(2) Proportioning

Proportion slurry seal and micro-surfacing ingredients in compliance with the authorized mix design.

37-3.01C(3) Mixing and Spreading Equipment 37-3.01C(3)(a) General

Mixing and spreading equipment for slurry seals and micro-surfacings must proportion the asphaltic emulsions, water, aggregate, and any additives by volume and mix them in continuous pug mill mixers.

Introduce emulsions into the mixer with a positive displacement pump. If you use a variable-rate pump, the adjusting unit must be sealed in its calibrated position.

Introduce water into the mixer through a meter that measures gallons.

Choose a truck mounted mixer-spreader or continuous self-loading mixer spreader.

37-3.01C(3)(b) Truck Mounted Mixer Spreaders

Truck mounted mixer spreaders must comply with:

- 1. Rotating and reciprocating equipment must be covered with metal guards.
- 2. Proportion aggregate using a belt feeder with an adjustable cutoff gate. The Engineer verifies the height of the gate opening.
- 3. Belt feeder must have a depth monitor device. The depth monitor device must automatically shut down power to the belt feeder when the aggregate depth is less than 70 percent of the target depth.
- 4. Separate monitor device must detect the revolutions of the belt feeder. This device must automatically shut down power to the belt feeder if it detects no revolutions. If the belt feeder is an integral part of the equipment's drive chain, the monitor device is not required.
- 5. Aggregate belt feeder must be connected directly to the drive on the emulsion pump. The aggregate feeder drive shaft must have a revolution counter reading the nearest 0.10 revolution for microsurfacing, and nearest 1 revolution for slurry seal.
- 6. Emulsion storage must be equipped with a device that automatically shuts down power to the emulsion pump and aggregate belt feeder when the level of stored emulsion is lowered. To allow for normal fluctuations, there may be a delay of 3 seconds between detection of low emulsion storage levels or low aggregate depths and automatic power shut down.
- 7. Emulsion storage must be located immediately before the emulsion pump.
- 8. Emulsion storage tank must have a temperature indicator at the pump suction level. The indicator must be accurate to ±5 degrees F.
- 9. No-flow and revolution warning devices must be in working condition. Low-flow indicators must be visible while walking alongside the equipment.

37-3.01C(3)(c) Continuous Self-Loading Mixer Spreaders

Continuous self-loading mixer spreaders must be automatically sequenced and self-propelled. The mixing machine must deliver each material to a double shafted mixer and discharge the mixed material on a continuous flow basis. The mixing machines must have sufficient storage capacity to maintain a continuous supply of material to the proportioning controls. The mixing machine operators must have full control of forward and reverse speeds during placement.

37-3.01C(3)(d) Spreader Boxes

The spreader boxes used to spread slurry seals and micro-surfacings must be:

- 1. Capable of spreading the slurry seal or micro-surfacing a minimum of 12 feet wide and preventing the loss of slurry seal or micro-surfacing.
- 2. Equipped with flexible rubber belting on each side. The belting must contact the pavement to prevent the loss of slurry seal or micro-surfacing from the box.
- 3. Equipped to uniformly apply the slurry seal or micro-surfacing on superelevated sections and shoulder slopes. Micro-surfacing spreader box must be equipped with reversible motor driven augers.
- 4. Equipped with a series of strike-off devices at its rear.
 - 4.1. The leading strike off device must be:
 - 4.1.1. Fabricated of a suitable material such as steel or stiff rubber
 - 4.1.2. Designed to maintain close contact with the pavement during spreading
 - 4.1.3. Capable of obtaining the specified thickness
 - 4.1.4. Capable of being adjusted to the various pavement cross sections
 - 4.2. The final strike-off device must be:
 - 4.2.1. Fabricated of flexible material that produces a uniform texture in the finished surface

- 4.2.2. Cleaned daily and changed if longitudinal scouring occurs in the slurry seal of microsurfacing
- 5. Clean and free of slurry seal or micro-surfacing at the start of each work shift.

37-3.01C(3)(e) Shoulder Equipment

Spread the slurry seal or micro-surfacing on shoulders with a device such as an edge box that forms clean and straight joints and edges.

37-3.01C(3)(f) Equipment Calibration

Equipment calibration must comply with the *MPQP*. Notify the Engineer at least 5 business days before calibrating.

If the Department authorizes a truck or continuous mixer spreader, its calibration is valid for 6 months provided you:

- 1. Use the same truck or continuous mixer spreader verified with a unique identifying number
- 2. Use the same materials in compliance with the authorized mix design
- 3. Do not perform any repair or alteration to the proportioning systems

Calibrate the adjustable cut-off gate settings of each truck or continuous mixer spreader on the project to achieve the correct delivery rate of aggregate and emulsion per revolution of the aggregate feeder under the MPQP.

Checks must be performed for each aggregate source using an authorized vehicle scale.

Individual checks of the aggregate belt feeder's delivery rate to the pug mill mixer must not vary more than 2 percent from the average of 3 runs of at least 3 tons each.

Before using a variable-rate emulsion pump, the pump must be calibrated and sealed in the calibrated condition under the *MPQP*.

Individual checks of the emulsion pump's delivery rate to the pug mill mixer must not vary more than 2 percent from the average of 3 runs of at least 500 gal each.

37-3.01C(4) Surface Preparation

Immediately before applying slurry seals or micro-surfacings, clean the surface to receive slurry seals or micro-surfacings by removing any extraneous material affecting adhesion of the slurry seal or micro-surfacing with the existing surface. Use self-propelled power brooms or other methods such as flushing to clean the existing pavement.

37-3.01C(5) Placement

37-3.01C(5)(a) General

If truck-mounted mixer-spreaders are used, keep at least 2 operational spreaders at the job site during placement.

Spread slurry seals and micro-surfacings uniformly and do not spot, rehandle, or shift the mixture. However in areas inaccessible to spreading equipment, spread the slurry seal or micro-surfacing mixtures with hand tools or other authorized methods. If placing with hand tools, lightly dampen the area first.

You may fog the roadway surface with water ahead of the spreader box. The fog spray must be adjusted for pavement:

- 1. Temperature
- 2. Surface texture
- 3. Dryness

You determine the application rates for slurry seals or micro-surfacings and the Engineer authorizes the application rates. Spread within 10 percent of authorized rate.

The mixtures must be uniform and homogeneous after spreading, and there must not be separation of the emulsion and aggregate after setting.

37-3.01C(5)(b) Weather Conditions

Only place slurry seals or micro-surfacings if both the pavement and air temperatures are at least 50 degrees F and rising. The expected high temperature must be at least 65 degrees F within 24 hours after placement.

Do not place slurry seals or micro-surfacings if rain is imminent or the air temperature is expected to be below 36 degrees F within 24 hours after placement.

37-3.01C(5)(c) Joints

Transverse and longitudinal joints must be:

- 1. Uniform
- 2. Straight
- 3. Neat in appearance
- 4. Without material buildup
- 5. Without uncovered areas

Transverse joints must be butt-type joints.

Prevent double placement at transverse joints over previously placed slurry seals or micro-surfacings.

Place longitudinal joints:

- 1. On centerlines, lane lines, edge lines, or shoulder lines
- 2. With overlaps not more than 4 inches

You may request other longitudinal joint patterns if they do not adversely affect the slurry seals or microsurfacings.

The maximum difference between the pavement surface and the bottom edge of a 12-foot straightedge placed perpendicular to the longitudinal joint must be 0.04 foot.

37-3.01C(5)(d) Finished Surfaces

Finished slurry seals or micro-surfacings must be smooth and free of irregularities such as scratch or tear marks. You may leave up to 4 marks that are up to 1 inch wide and 6 inches long per 75 linear feet of slurry seal or micro-surfacing placed. Do not leave any marks that are over 1 inch wide or 6 inches long.

37-3.01C(5)(e) Maintenance Sweeping

Sweep the slurry seals or micro-surfacings 24 hours after placement without damaging the slurry seals or micro-surfacings. For 4 days afterwards, sweep the slurry seals or micro-surfacings daily unless determined otherwise by the Engineer.

37-3.01C(5)(f) Repair of Early Distress

The slurry seals or micro-surfacings must not show bleeding, raveling, separation, or other distresses for 15 days after placing. If bleeding, raveling, delaminating, rutting, or wash-boarding occurs after placing the slurry seals or micro-surfacings, make repairs using an authorized method.

37-3.01D Payment

Not Used

37-3.02 SLURRY SEALS

37-3.02A General

37-3.02A(1) Summary

Section 37-3.02 includes specifications for applying slurry seals.

Applying a slurry seal consists of spreading a mixture of asphaltic emulsion or polymer modified asphaltic emulsion, aggregate, additives, and water on a surface or pavement.

37-3.02A(2) Definitions

Reserved

37-3.02A(3) Submittals

Immediately after sampling, submit two 1-quart wide mouth plastic containers of asphaltic emulsion or polymer modified asphaltic emulsion taken in the presence of the Engineer. Samples must be submitted in insulated shipping containers.

37-3.02A(4) Quality Assurance 37-3.02A(4)(a) General

Reserved

37-3.02A(4)(b) Quality Control 37-3.02A(4)(b)(i) General

Take samples of asphaltic emulsion and polymer modified asphaltic emulsion from the tank truck at mid load or from a sampling tap or thief. Before taking samples, draw and dispose of 1 gallon. In the presence of the Engineer take two 1-quart samples in wide mouth plastic containers with lined, sealed lids for acceptance testing.

37-3.02A(4)(b)(ii) Asphaltic Emulsion

For asphaltic emulsions, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Asphaltic Emulsion

| / topilatile = illuloieii | | | | |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|-----------------------------------------|-------------------|--|
| Quality characteristic | Test method | Minimum sampling and testing frequency | Sampling location | |
| Saybolt Furol Viscosity, at 25 °C (Saybolt Furol seconds) Sieve Test (%) Storage stability, 1 day (%) Residue by distillation (%) Particle charge ^a | - AASHTO T 59 | Minimum 1 per day per delivery truck | Delivery truck | |
| Tests on Residue from Distillation | Test: | | | |
| Penetration, 25 °C | AASHTO T 49 | Minimum 1 per devener | | |
| Ductility | AASHTO T 51 | Minimum 1 per day per delivery truck | Delivery truck | |
| Solubility in tricloroethylene | AASHTO T 44 | delivery truck | | |

^aIf the result of the particle charge is inconclusive, the asphaltic emulsion must be tested for pH under ASTM E70. Grade QS1h asphaltic emulsion must have a minimum pH of 7.3. Grade CQS1h asphaltic emulsion must have a maximum pH of 6.7.

37-3.02A(4)(b)(iii) Polymer Modified Asphaltic Emulsion

For polymer modified asphaltic emulsions, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Polymer Modified Asphaltic Emulsion

| Quality characteristic | Test method | Minimum sampling and testing frequency | Sampling Location |
|----------------------------------------------------|---------------------|----------------------------------------------|----------------------|
| Tests on emulsion: | | | |
| Saybolt Furol Viscosity at 25 °C | AASHTO T 59 | | |
| (Saybolt Furol seconds) | | Minimum 1 nor | |
| Sieve test (%) | AASHTO T 59 | Minimum 1 per | Delivery truck |
| Storage stability after 1 day (%) | AASHTO T 59 | day per delivery truck | |
| Residue by evaporation (min, %) | California Test 331 | lluck | |
| Particle charge | AASHTO T 59 | | |
| Tests on residue by evaporation: | | | |
| Penetration at 25 °C | AASHTO T 49 | | |
| Ductility at 25 °C (min, mm) | AASHTO T 51 | | |
| Torsional recovery (min, %) | California Test 332 | Minimum 1 per | |
| Or | | day per delivery truck | Delivery truck |
| Polymer content based on residual asphalt (min, %) | California Test 401 | | |

37-3.02A(4)(c) Department Acceptance

For a slurry seal asphaltic emulsion and polymer modified asphaltic emulsion, acceptance is based on the Department's sampling and testing for compliance with the requirements for the quality characteristics specified.

Aggregate acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Aggregate Acceptance Criteria

| Quality characteristic | Test method | Requirement |
|---------------------------------------------------------|----------------------------------|----------------|
| Los Angeles Rattler loss (max, %) At 500 revolutions | California Test 211 ^a | 35 |
| Percent of crushed particles (min, %) | California Test 205 | 95 |
| Durability (min) | California Test 229 | 55 |
| Sand equivalent (min) Type I Type II Type III | California Test 217 | 45 55 60 |

^aCalifornia Test 211 must be performed on the source aggregate before crushing.

A sand equivalent test represents 300 tons or 1 day's production, whichever is less.

If test results for sand equivalent do not comply with the specifications, you may remove the slurry seal represented by the test results or request it remain in place with a payment deduction. If your request is authorized, the Department deducts \$1.75 per ton of slurry seal for each noncompliant sand equivalent test.

37-3.02B Materials 37-3.02B(1) General

Reserved

37-3.02B(2) Asphaltic Emulsions

An asphaltic emulsion must comply with the requirements in Section 94. The asphaltic emulsion must be Grade CQS1h.

37-3.02B(3) Polymer Modified Asphaltic Emulsions

A polymer modified asphaltic emulsion must:

- 1. Consist of an elastomeric polymer mixed with an asphaltic material uniformly emulsified with water and an emulsifying or stabilization agent.
- 2. Use either neoprene polymer or butadiene and styrene copolymer. The polymer must be homogeneous and milled into the asphaltic emulsion at the colloid mill.
- 3. Be Grade PMCQS1h and must comply with the requirements shown in the following table:

Polymer Modified Asphaltic Emulsion Requirements

| Quality characteristic | Test method | Requirement |
|----------------------------------------------------------|---------------------|-------------|
| Tests on emulsion: | | |
| Saybolt Furol Viscosity at 25 °C (Saybolt Furol seconds) | AASHTO T 59 | 15–90 |
| Sieve test (%) | AASHTO T 59 | 0-0.3 |
| Storage stability after 1 day (%) | AASHTO T 59 | 0–1 |
| Residue by evaporation (min, %) | California Test 331 | 60 |
| Particle charge | AASHTO T 59 | Positive |
| Tests on residue by evaporation: | | |
| Penetration at 25 °C | AASHTO T 49 | 40–90 |
| Ductility at 25 °C (min, mm) | AASHTO T 51 | 400 |
| Torsional recovery (min, %) | California Test 332 | 18 |
| Or | | |
| Polymer content based on residual asphalt (min, %) | California Test 401 | 2.5 |

37-3.02B(4) Aggregate

Aggregate must comply with the quality characteristic requirements shown in the following table:

Aggregate Requirements

| 33. 3 | | | |
|---------------------------------------------------------|----------------------------------|----------------|--|
| Quality characteristic | Test method | Requirement | |
| Los Angeles Rattler loss (max, %) At 500 revolutions | California Test 211 ^a | 35 | |
| Percent of crushed particles (min, %) | California Test 205 | 95 | |
| Durability (min) | California Test 229 | 55 | |
| Sand equivalent (min) Type I Type II Type III | California Test 217 | 45 55 60 | |

^aCalifornia Test 211 must be performed on the source aggregate before crushing. The aggregate supplier must certify that the crushed aggregate being used on the project is manufactured from the source aggregate complying with the LA rattler requirements.

37-3.02B(5) Slurry Seal Mix Design

The slurry seal mix design, using project source aggregate, an asphaltic emulsion, and set-control agents if any, must comply with the requirements shown in the following table:

Slurry Seal Mix Design Requirements

| Quality characteristic | Test method ^a | Requirement |
|---------------------------------------------|--------------------------|-------------------|
| Consistency (max, mm) | Technical Bulletin 106 | 30 |
| Wet stripping | Technical Bulletin 114 | Pass |
| Compatibility | Technical Bulletin 115 | Pass ^b |
| Cohesion test, within 1 hour (min, kg-mm) | Technical Bulletin 139 | 200 |
| Wet track abrasion (max, g/m ²) | Technical Bulletin 100 | 810 |

^aTest methods are by the International Slurry Surfacing Association.

The mix design must have the percent of asphaltic residue, based on percentage by weight of the dry aggregate, within the ranges shown in the following table:

| Slurry seal type | Residue range |
|------------------|---------------|
| Type I | 10–16 |
| Type II | 7.5–13.5 |
| Type III | 6.5–12.0 |

Determine the exact percentage based on the design asphalt binder content and the asphalt residual content of the asphaltic emulsion furnished.

37-3.02C Construction

37-3.02C(1) General

Reserved

37-3.02C(2) Proportioning

After proportioning, slurry seal mixtures must be workable.

37-3.02C(3) Mixing and Spreading Equipment

Reserved

37-3.02C(4) Placement

The slurry seal spread rates must be within the ranges shown in the following table:

Slurry Seal Spread Rates

| Slurry seal type | Application range (lb of dry aggregate/sq yd) |
|------------------|-----------------------------------------------|
| Type I | 8–12 |
| Type II | 10–18 |
| Type III | 20–25 |

Within 4 hours after placement, slurry seals must be set enough to allow traffic without pilot cars. Protect slurry seals from damage until it has set and will not adhere or be picked up by vehicle tires. Slurry seals must not exhibit distress from traffic such as bleeding, raveling, separation or other distresses.

37-3.02D Payment

The payment quantity for slurry seal is the weight determined by combining the weights of the aggregate and asphaltic emulsion or polymeric asphaltic emulsion. The payment quantity for slurry seal does not include the weights of the added water and set-control additives.

37-3.03 MICRO-SURFACINGS

37-3.03A General

37-3.03A(1) Summary

Section 37-3.03 includes specifications for applying micro-surfacings.

^bMixing test must pass at the maximum expected air temperature at the job site during placement.

Applying a micro-surfacing consists of spreading a mixture of a micro-surfacing emulsion, water, additives, mineral filler, and aggregate on the pavement.

37-3.03A(2) Definitions

Reserved

37-3.03A(3) Submittals

Immediately after sampling, submit two 1-quart wide mouth plastic containers of micro-surfacing emulsion taken in the presence of the Engineer. Samples must be submitted in insulated shipping container.

37-3.03A(4) Quality Assurance

37-3.03A(4)(a) General

Reserved

37-3.03A(4)(b) Quality Control 37-3.03A(4)(b)(i) General

Reserved

37-3.03A(4)(b)(ii) Micro-surfacing Emulsions

Take samples from the truck tank at mid load from a sampling tap or thief. Before taking samples, draw and dispose of 1 gallon. In the presence of the Engineer, take two 1-quart wide mouth plastic containers for acceptance testing.

For a micro-surfacing emulsion, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the quality characteristics shown in the following table:

Micro-Surfacing Emulsion

| Quality characteristic | Test method | Minimum sampling and testing frequency | Sampling location |
|-----------------------------------------------------------------------------------------------------------------------------|------------------------|-----------------------------------------|-------------------|
| Tests on emulsion: | | | |
| Saybolt Furol Viscosity, at 25°C (Saybolt Furol seconds) Storage stability, 1 day (max, %) ^a Sieve test (max, %) | AASHTO T 59 | Minimum 1 per day per delivery truck | Delivery truck |
| Residue by evaporation (min, %) | California Test 331 | Minimum 1 per day per delivery truck | Delivery truck |
| Tests on residue from evaporation test: | | | |
| Penetration at 25 °C | AASHTO T 49 | Minimum 1 per day | Delivery truck |
| Softening point (min, °C) | AASHTO T 53 | per delivery truck | Delivery truck |

^aStorage stability test will be run if the storage exceeds 48 hours

37-3.03A(4)(c) Department Acceptance

For micro-surfacing emulsions, acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Micro-surfacing Emulsion Acceptance Criteria

| Quality characteristic | Test method | Requirement |
|-------------------------------------------|---------------------|-------------|
| Tests on emulsion: | | |
| Saybolt Furol Viscosity at 25 °C | AASHTO T 59 | 15–90 |
| (Saybolt Furol seconds) | | |
| Sieve test (%) | AASHTO T 59 | 0.30 |
| Storage stability, 1 day (max, %) | AASHTO T 59 | 0–1 |
| Settlement ^a , 5 days (max, %) | ASTM D244 | 5 |
| Residue by evaporation (min, %) | California Test 331 | 62 |
| Tests on residue by evaporation: | | |
| Penetration at 25 °C | AASHTO T 49 | 40–90 |
| Softening point (min, °C) | AASHTO T 53 | 57 |

^aSettlement test on emulsion is not required if used within 48 hours of shipment.

Acceptance of aggregate, except mineral filler, is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Aggregate Acceptance Criteria

| Quality characteristic | Test method | Requirement |
|---------------------------------------------------------|----------------------------------|-------------|
| Los Angeles Rattler loss (max, %) At 500 revolutions | California Test 211 ^a | 35 |
| Percent of crushed particles (min, %) | California Test 205 | 95 |
| Durability (min) | California Test 229 | 65 |
| Sand equivalent (min) | California Test 217 | |
| Type II | | 65 |
| Type III | | 65 |

^aCalifornia Test 211 must be performed on the aggregate before crushing. The aggregate supplier must certify that the crushed aggregate being used on the project is manufactured from the source aggregate complying with the LA rattler requirements.

An aggregate sand equivalent test represents 300 tons or 1 day's production, whichever is less.

If the test results for aggregate sand equivalent do not comply with the specifications, you may remove the micro-surfacing represented by the test results or request it remain in place with a payment deduction. If your request is authorized, the Department deducts \$2.00 per ton of micro-surfacing for each noncompliant aggregate sand equivalent test.

37-3.03B Materials

37-3.03B(1) General

Reserved

37-3.03B(2) Micro-surfacing Emulsions

A micro-surfacing emulsion must be a homogeneous mixture of asphalt, an elastomeric polymer and an emulsifier solution.

Add an elastomeric polymer modifier to asphalt or emulsifier solution before emulsification. An elastomeric polymer solid must be a minimum of 3 percent by weight of the micro-surfacing emulsion's residual asphalt.

A micro-surfacing emulsion must comply with the requirements shown in the following table:

Micro-surfacing Emulsion Requirements

| Quality characteristic | Test method | Requirement |
|-------------------------------------------------|---------------------|-------------|
| Tests on emulsion: | | |
| Saybolt Furol Viscosity at 25 °C (Saybolt Furol | AASHTO T 59 | 15–90 |
| seconds) | | |
| Sieve test (%) | AASHTO T 59 | 0.30 |
| Storage stability, 1 day (max, %) | AASHTO T 59 | 0–1 |
| Settlement ^a , 5 days (max, %) | ASTM D244 | 5 |
| Residue by evaporation (min, %) | California Test 331 | 62 |
| Tests on residue by evaporation: | | |
| Penetration at 25 °C | AASHTO T 49 | 40–90 |
| Softening point (min, °C) | AASHTO T 53 | 57 |

^aSettlement test on emulsion is not required if used within 48 hours of shipment.

37-3.03B(3) Aggregate

Aggregate must comply with the quality characteristic requirements shown in the following table:

Aggregate Requirements

| Quality characteristic | Test method | Requirement |
|------------------------------------------------------|----------------------------------|-------------|
| Los Angeles Rattler loss (max, %) At 500 revolutions | California Test 211 ^a | 35 |
| Percent of crushed particles (min, %) | California Test 205 | 95 |
| Durability (min) | California Test 229 | 65 |
| Sand equivalent (min) | California Test 217 | |
| Type II | | 65 |
| Type III | | 65 |

^aCalifornia Test 211 must be performed on the source aggregate before crushing. The aggregate supplier must certify that the crushed aggregate being used on the project is manufactured from the source aggregate complying with the LA rattler requirements.

37-3.03B(4) Mineral Fillers

If a mineral filler is used, it must be type I or type II Portland cement. A mineral filler used during mix design must be used during production.

37-3.03B(5) Micro-Surfacing Mix Designs

The micro-surfacing mix design must have the material proportion limits shown in the following table:

Micro-surfacing Mix Design Proportion Limits

| Material | Proportion limits |
|------------------------------------------------------|-------------------|
| Micro-surfacing emulsion asphalt residual content (% | 5.5–10.5 |
| of dry weight of aggregate) | |
| Water and additives | As Required |
| Mineral filler (% of dry weight of aggregate) | 0–3 |

The micro-surfacing mix design must comply with the requirements shown in the following table:

Micro-surfacing Mix Design Requirements

| Quality characteristics | Test method ^a | Requirement |
|--------------------------------------------------|--------------------------|---------------------|
| Wet cohesion | | |
| At 30 minutes (set) (min, kg-cm) | Technical Bulletin 139 | 12 |
| At 60 minutes (traffic) (min, kg-cm) | | 20 |
| Excess asphalt (max, g/m²) | Technical Bulletin 109 | 540 |
| Wet stripping (min, %) | Technical Bulletin 114 | 90 |
| Wet track abrasion loss | Technical Bulletin 100 | |
| 6-day soak (max, g/m²) | rechnical Bulletin 100 | 810 |
| Displacement | | |
| Lateral (max, %) | Technical Bulletin 147A | 5 |
| Specific gravity after 1000 cycles of 57 kg | Technical Bulletin 147A | 2.10 |
| (max) | | |
| Classification compatibility (min, grade points) | Technical Bulletin 144 | (AAA, BAA) 11 |
| Mix time at 25 °C (min) | Technical Bulletin 113 | Controllable to 120 |
| | | seconds |

^aTest methods are by the International Slurry Surfacing Association.

37-3.03B(6) Tack Coats

If there is a bid item for tack coat, you must coat the pavement surface with an asphaltic emulsion mixed with additional water before applying a micro-surfacing. The maximum ratio of water to asphaltic emulsion must be 2 to 1. Apply the tack coat at a rate from 0.08 to 0.15 gal/sq yd. The exact rate must be authorized.

You determine the grade of slow-setting or guick setting asphaltic emulsion to be used.

37-3.03C Construction

37-3.03C(1) General

Reserved

37-3.03C(2) Proportioning

Field conditions may require adjustments to the proportions within the authorized mix design during construction.

37-3.03C(3) Mixing and Spreading Equipment

37-3.03C(3)(a) General

Reserved

37-3.03C(3)(b) Scratch Course Boxes

Spread the scratch courses with the same type of spreader box used to spread micro-surfacings except use an adjustable steel strike-off device instead of a final strike-off device.

37-3.03C(3)(c) Wheel Path Depression Boxes

Each wheel path depression box must have adjustable strike-off device between 5 and 6 feet wide to regulate depth. The wheel path depression box must also have devices such as hydraulic augers capable of:

- 1. Moving the mixed material from the rear to the front of the filling chamber
- 2. Guiding larger aggregate into the deeper section of the wheel path depression
- 3. Forcing the finer material towards the outer edges of the spreader box

37-3.03C(4) Test Strips

If micro-surfacing placement will require more than 1 day, you must construct a test strip. The test strip must be:

- 1. From 300 to 450 feet long
- 2. The same as the full production micro-surfacing
- 3. On 1 of the application courses specified at an authorized location

4. At the same time of day or night the full production micro-surfacing is to be applied

If multiple application courses are specified, you may construct test strips over 2 days or nights.

The Engineer evaluates the test strip after traffic has used it for 12 hours. If the Engineer determines the mix design or placement procedure is unacceptable, make modifications and construct a new test strip for the Engineer's evaluation.

37-3.03C(5) Placement 37-3.03C(5)(a) General Reserved

37-3.03C(5)(b) Repair Wheel Path Depressions

If repairing wheel path depressions is shown in plans, fill wheel path depressions and irregularities with micro-surfacing material before spreading micro-surfacing. If the depressions are less than 0.04 foot deep, fill with a scratch course. If the depressions are 0.04 foot deep or more, fill the depressions using a wheel path depression box.

Spread scratch courses by adjusting the steel strike-off of a scratch course box until it is directly in contact with the pavement surface.

Spread micro-surfacings with a wheel path depression box leaving a slight crown at the surface. Use multiple applications to fill depressions more than 0.12 foot deep. Do not apply more than 0.12 foot in a single application.

Allow traffic to compact each filled wheel path depression for a minimum of 12 hours before placing additional micro-surfacings.

37-3.03C(5)(c) Micro-surfacing Pavement Surfaces

The micro-surfacing spread rates must be within the ranges shown in the following table:

| Micro-surfacing type | Application range | |
|-----------------------|-----------------------------|--|
| | (lb of dry aggregate/sq yd) | |
| Type II | 10–20 | |
| Type III ^a | 20–32 | |
| Type III ^b | 30–32 | |

^aOver asphalt concrete pavement

Within 2 hours after placement, micro-surfacings must be set enough to allow traffic without pilot cars. Protect the micro-surfacings from damage until it has set and will not adhere or be picked up by vehicle tires. Micro-surfacings must not exhibit distress from traffic such as bleeding, raveling, separation or other distresses.

37-3.03D Payment

The payment quantity for micro-surfacing is the weight determined by combining the weights of the aggregate and micro-surfacing emulsion. The payment quantity for micro-surfacing does not include the weights of added water, mineral filler, and additives.

37-3.04 RUBBERIZED AND MODIFIED SLURRY SEALS

Reserved

37-4 FOG SEALS AND FLUSH COATS

37-4.01 GENERAL 37-4.01A General 37-4.01A(1) Summary

Section 37-4.01 includes general specifications for applying fog seals and flush coats.

^bOver concrete pavement and concrete bridge decks

37-4.01A(2) Definitions

Reserved

37-4.01A(3) Submittals

At least 15 days before use, submit:

- 1. Sample of asphaltic emulsion in two 1-quart plastic container with lined, sealed lid
- 2. Asphaltic emulsion information and test data as follows:
 - 2.1. Supplier
 - 2.2. Type/Grade of asphalt emulsion
 - 2.3. Copy of the specified test results for asphaltic emulsion

37-4.01B Materials

Not Used

37-4.01C Construction 37-4.01C(1) General

Reserved

37-4.01C(2) Weather Conditions

Only place a fog seal or flush coat if both the pavement and ambient temperatures are at least 50 degrees F and rising. Do not place a fog seal or flush coat within 24 hours of rain or within 24 hours of forecast rain or freezing temperatures.

37-4.01D Payment

Not Used

37-4.02 FOG SEALS

37-4.02A General

37-4.02A(1) Summary

Section 37-4.02 includes specifications for applying fog seals.

Applying a fog seal includes applying a diluted slow-setting or quick setting asphaltic emulsion.

37-4.02A(2) Definitions

Reserved

37-4.02A(3) Submittals

Immediately after sampling, submit two 1-quart plastic container of asphaltic emulsion taken in the presence of the Engineer. Samples must be submitted in insulated shipping container.

37-4.02A(4) Quality Assurance

37-4.02A(4)(a) General

Reserved

37-4.02A(4)(b) Quality Control

37-4.02A(4)(b)(i) General

Reserved

37-4.02A(4)(b)(ii) Asphaltic Emulsions

Circulate asphaltic emulsions in the distributor truck before sampling. Take samples from the distributor truck at mid load or from a sampling tap or thief. Before taking samples, draw and dispose of 1 gallon. In the presence of the Engineer, take asphalt emulsion sample in two 1-quart plastic container with lined, sealed lid.

For asphaltic emulsions, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Asphaltic Emulsion

| Quality characteristic | Test Method | Minimum sampling and testing frequency | Sampling location |
|----------------------------------------------------------|-------------|----------------------------------------|-------------------|
| Saybolt Furol Viscosity, at 25 °C (Saybolt Furl seconds) | | | |
| Sieve Test (%) | AASHTO T 59 | Minimum 1 per day per | Distributor truck |
| Storage stability, 1 day (%) | AASHIO I 39 | delivery truck | Distributor truck |
| Residue by distillation (%) | | | |
| Particle charge ^a | | | |
| Tests on Residue from Distillation Test: | | | |
| Penetration, 25 °C | AASHTO T 49 | Minimum 4 mar day nar | |
| Ductility | AASHTO T 51 | Minimum 1 per day per delivery truck | Distributor truck |
| Solubility in tricloroethylene | AASHTO T 44 | delivery truck | |

^aIf the result of the particle charge is inconclusive, the asphaltic emulsion must be tested for pH under ASTM E70. Grade QS1h asphaltic emulsion must have a minimum pH of 7.3. Grade CQS1h asphaltic emulsion must have a maximum pH of 6.7.

37-4.02A(4)(b)(iii) Asphaltic Emulsion Spread Rates

For fog seals, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Fog Seal Quality Control Requirements

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|--------------------------------------------|---------------------|----------------------------------------|----------------------|
| Asphaltic emulsion spread rate (gal/sg vd) | California Test 339 | 2 per day | Pavement surface |

37-4.02A(4)(c) Department Acceptance

Fog seal acceptance is based on:

- 1. Visual inspection for the following:
 - 1.1. Uniform surface texture throughout the work limits
 - 1.2. Flushing consisting of the occurrence of a film of asphaltic material on the surface
 - 1.4 Streaking consisting of alternating longitudinal bands of asphaltic emulsion approximately parallel with the lane line
- 2. The Department's sampling and testing for compliance with the requirements for the quality characteristics specified in section 94 for asphaltic emulsion
- 3. Department's sampling and testing for compliance with the requirements for fog seal shown in the following table:

Fog Seal Acceptance Criteria

| Quality Characteristic | Test Method | Requirement |
|--------------------------------------------|---------------------|-------------|
| Asphaltic emulsion spread rate (gal/sg vd) | California Test 339 | TV ± 10% |

37-4.02B Materials

You determine the grade of slow-setting or quick setting asphaltic emulsion to be used.

37-4.02C Construction

Apply asphaltic emulsions for fog seals at a residual asphalt rate from 0.02 to 0.06 gal/sq yd.

If additional water is added to the asphaltic emulsions, the resultant mixture must not be more than 1 part asphaltic emulsion to 1 part water. You determine the dilution rate.

If the fog seals become tacky, sprinkle water as required.

If fog seals and chip seals are on the same project, the joint between the seal coats must be neat and uniform.

37-4.02D Payment

The Department does not adjust the unit price for an increase or decrease in the asphaltic emulsion quantity.

37-4.03 FLUSH COATS

37-4.03A General

37-4.03A(1) Summary

Section 37-4.03 includes specifications for applying flush coats.

Applying a flush coat includes applying a fog seal coat followed by sand.

37-4.03A(2) Definitions

Reserved

37-4.03A(3) Submittals

At least 15 days before use, submit:

- 1. Proposed target X values for sand gradation.
- 2. Gradation test results for sand

Submit quality control test results for sand gradation within 2 business days of sampling.

37-4.03A(4) Quality Assurance

37-4.03A(4)(a) General

Reserved

37-4.03A(4)(b) Quality Control

For sand, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Sand Quality Control

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|---------------------------------|------------------------|----------------------------------------|----------------------------|
| Gradation (% passing by weight) | California Test 202 | 1 per day | See California Test 125 |

37-4.03A(4)(c) Department Acceptance

Flush coat acceptance is based on fog seal acceptance and the following:

- 1. Visual inspection for uniform application of sand.
- 2. Sand acceptance is based on the Department's sampling and testing for compliance with the requirements shown in the following table:

Sand Gradation Acceptance Criteria

| Quality characteristic | Test method | Requirement |
|------------------------------------------------------------------------------------------|---------------------|-------------------------------------------------------------|
| Gradation (% passing by weight) Sieve size: 3/8" No. 4 No. 8 No. 16 No. 30 No. 50 No.100 | California Test 202 | 100 93–100 61–99 X ± 13 X ± 12 X ± 9 1–15 |
| No. 200 | | 0–10 |

NOTE: "X" is the gradation that you propose to furnish for the specific sieve size.

37-4.03B Material

37-4.03B(1) General

Reserved

37-4.03B(2) Sand

Sand must be free from deleterious coatings, clay balls, roots, bark, sticks, rags, and other extraneous material.

Sand for a flush coat must comply with the gradations shown in the following table:

Sand Gradation

| Quality characteristic | Test method | Requirement |
|--------------------------------------------------------------------------------------------------|---------------------|---------------------------------------------------------------------|
| Gradation (% passing by weight) Sieve size: 3/8" No. 4 No. 8 No. 16 No. 30 No. 50 No.100 No. 200 | California Test 202 | 100 93–100 61–99 X ± 13 X ± 12 X ± 9 1–15 0–10 |

NOTE: "X" is the gradation that you propose to furnish for the specific sieve size.

Fine aggregate sizes must be distributed such that the difference between the total percentage passing the No. 16 and No. 30 sieves is from 10 to 40, and the difference between the percentage passing the No. 30 and No. 50 sieves is from 10 to 40.

37-4.03C Construction

37-4.03C(1) General

During flush coat activities, close adjacent lanes to traffic. Do not track asphaltic emulsion on existing pavement surfaces.

Apply sand immediately after applying asphaltic emulsions.

Spread sand aggregate with a mechanical device that spreads sand at a uniform rate over the full width of a traffic lane in a single application. Spread sand at a rate from 2 to 6 lb/sq yd. You determine the application rates for sand and the Engineer authorizes the application rate.

37-4.03C(2) Sweeping

Sweep loose sand material remaining on the surface 24 hours after application.

37-4.03D Payment

The Department does not adjust the unit price for an increase or decrease in the sand cover (seal) quantity.

37-5 PARKING AREA SEALS

37-5.01 GENERAL

37-5.01A Summary

Section 37-5 includes specifications for applying parking area seals. Sealing a parking area consists of spreading a mixture of asphaltic emulsion, aggregate, polymer, and water.

37-5.01B Definitions

Reserved

37-5.01C Submittals

At least 15 days before starting placement, submit a 20 lb sample of the aggregate to be used.

At least 10 days before starting placement, submit:

- 1. Name of the authorized laboratory to perform testing and mix design.
- 2. Laboratory report of test results and a proposed mix design. The report and mix design must include the specific materials to be used and show a comparison of test results and specifications. The mix design report must include the quantity of water allowed to be added at the job site. The authorized laboratory performing the tests must sign the original laboratory report and mix design.
- 3. Manufacturer's data for oil seal primer and polymer.

If the mix design consists of the same materials covered by a previous laboratory report, you may submit the previous laboratory report that must include material testing data performed within the previous 12 months for authorization.

If you request substitute materials, submit a new laboratory report and mix design at least 10 days before starting placement.

Submit a certificate of compliance for the parking area seal material.

Immediately after sampling, submit two 1-quart plastic containers of parking area seal taken in the presence of the Engineer. Samples must be submitted in insulated shipping containers.

37-5.01D Quality Assurance 37-5.01D(1) General

Reserved

37-5.01D(2) Quality Control 37-5.01D(2)(a) General

Reserved

37-5.01D(2)(b) Asphaltic Emulsions

For an asphaltic emulsion, the authorized laboratory must perform quality control sampling and testing at the specified frequency and location for the following quality characteristics:

Asphaltic Emulsion

| Quality characteristic | Test Method | Minimum sampling | Sampling |
|-----------------------------------------|----------------|--------------------------------------------------------------|-------------------|
| | | and testing frequency | location |
| Saybolt Furol Viscosity, at 25 °C | | | |
| (Saybolt Furol seconds) | | | |
| Sieve Test (%) | A A CLITO T 50 | Minimum 1 per day | Distributor truck |
| Storage stability, 1 day (%) | AASHIO I 59 | per delivery truck | |
| Residue by distillation (%) | | | |
| Particle charge ^a | | | |
| Tests on Residue from Distillation Test | | | |
| Penetration, 25 °C | AASHTO T 49 | Minimum 1 nor dov | |
| Ductility | AASHTO T 51 | Minimum 1 per day per delivery truck | Distributor truck |
| Solubility in trichloroethylene | AASHTO T 44 | per delivery truck | |

^aIf the result of the particle char is inconclusive, the asphaltic emulsion must be tested for pH under ASTM E70. Grade QS1h asphaltic emulsion must have a minimum pH of 7.3. Grade CQS1h asphaltic emulsion must have a maximum pH of 6.7.

37-5.01D(2)(c) Sand

For sand, the authorized laboratory must perform sampling and testing at the specified frequency and location for the following quality characteristics:

Sand Quality Control

| Quality characteristic | Test method | Minimum sampling and testing frequency | Location of sampling |
|---------------------------------|---------------------|----------------------------------------|----------------------------|
| Gradation (% passing by weight) | California Test 202 | One per project | See California Test 125 |

37-5.01D(2)(d) Parking Area Seals

For a parking area seal, the authorized laboratory must perform quality control sampling and testing at the specified frequency for the following quality characteristics:

Parking Area Seal Requirements

| Quality characteristic | Test method | Frequency | | |
|----------------------------------------------|-------------------------|-----------------|--|--|
| Mass per liter (kg) | ASTM D244 | | | |
| Cone penetration (mm) | California Test 413 | | | |
| Nonvolatile (%) | ASTM D2042 ^a | | | |
| Nonvolatile soluble in trichloroethylene (%) | AST W D2042 | One per project | | |
| Wet track abrasion (g/m²) | ASTM D3910 | | | |
| Dried film color | | | | |
| Viscosity (KU) ^b | ASTM D562 | | | |

 $^{^{}a}$ Weigh 10 g of homogenous material into a previously tarred, small can. Place in a constant temperature oven at 165 ± 5 $^{\circ}$ C for 90 ± 3 minutes. Cool, reweigh, and calculate nonvolatile components as a percent of the original weight.

37-5.01D(3) Department Acceptance

Parking area seal acceptance is based on:

- 1. Visual inspection for:
 - 1.1. Uniform surface texture throughout the work limits
 - 1.2 Marks in the surface:
 - 1.2.1. Up to 4 marks in the completed parking area seal that are up to 1 inch wide and up to 6 inches long per 1,000 square feet of parking area seal placed.
 - 1.2.2. No marks in the completed parking area seal surface that are over 1 inch wide or 6 inches long.

^bKrebs units

- 1.2. Raveling consisting of the separation of the aggregate from the asphaltic emulsion
- 1.3. Bleeding consisting of the occurrence of a film of asphaltic material on the surface of the parking area seal
- 1.4 Delaminating of the parking area seal from the existing pavement
- 1.5 Rutting or wash-boarding
- 2. The Department's sampling and testing of aggregate for compliance with 100 percent passing no. 16 sieve under California Test 202
- 3. The Department's sampling and testing for compliance with the requirements shown in the following table:

Parking Area Seal Acceptance Criteria

| Quality characteristic | Test method | Requirement |
|----------------------------------------------|-------------------------|-------------|
| Mass per liter (min, kg) | ASTM D244 | 1.1 |
| Cone penetration (mm) | California Test 413 | 340–700 |
| Nonvolatile (min, %) | ASTM D2042 ^a | 50 |
| Nonvolatile soluble in trichloroethylene (%) | 7.01111.02012 | 10–35 |
| Wet track abrasion (max, g/m²) | ASTM D3910 | 380 |
| Dried film color | | Black |
| Viscosity (min, KU) ^b | ASTM D562 | 75 |

^aWeigh 10 g of homogenous material into a previously tared, small ointment can. Place in a constant temperature oven at 165 ± 5 °C for 90 ± 3 minutes. Cool, reweigh, and calculate nonvolatile components as a percent of the original weight.

37-5.02 MATERIALS

37-5.02A General

Aggregate must be clean, hard, durable, uncoated, and free from organic and deleterious substances. One hundred percent of the aggregate must pass the no. 16 sieve.

Asphaltic emulsion must be either Grade SS1h or CSS1h, except the values for penetration at 25 degrees C for tests on residue from distillation must be from 20 to 60.

Polymer must be either neoprene, ethylene vinyl acetate, or a blend of butadiene and styrene.

Oil seal primer must be a quick-drying emulsion with admixtures. Oil seal primer must be manufactured to isolate the parking area seal from pavement with residual oils, petroleum grease, and spilled gasoline.

Crack sealant must comply with section 37-6.

Water must be potable and not separate from the emulsion before the material is placed.

37-5.02B Mix Design

The proposed mix design for a parking area seal must comply with the requirements shown in the following table:

^bKrebs units

Parking Area Seal Mix Design Requirements

| Quality characteristic | Test method | Requirement |
|----------------------------------------------|-------------------------|-------------|
| Mass per liter (min, kg) | ASTM D244 | 1.1 |
| Cone penetration (mm) | California Test 413 | 340–700 |
| Nonvolatile (min, %) | ASTM D2042 ^a | 50 |
| Nonvolatile soluble in trichloroethylene (%) | 7.01W B2042 | 10–35 |
| Wet track abrasion (max, g/m²) | ASTM D3910 | 380 |
| Dried film color | | Black |
| Viscosity (min, KU) ^b | ASTM D562 | 75 |

^aWeigh 10 g of homogenous material into a previously tarred, small ointment can. Place in a constant temperature oven at 165 ± 5 °C for 90 ± 3 minutes. Cool, reweigh, and calculate nonvolatile components as a percent of the original weight.

A parking area seal must contain a minimum of 2 percent polymer by volume of undiluted asphaltic emulsion.

37-5.02C Proportioning

Parking area seal ingredients must be mixed at a central plant. The plant must include mechanical or electronic controls that consistently proportion the ingredients. Mix an asphaltic emulsion with the other ingredients mechanically.

Store the parking area seal in a tank equipped with mixing or agitation devices. Keep stored materials thoroughly mixed. Protect stored materials from freezing conditions.

37-5.03 CONSTRUCTION

37-5.03A General

Request that the Engineer shut off the irrigation control system at least 5 days before placing the seal. Do not water plants adjacent to the seal at least 24 hours before and after the seal coat placement.

37-5.03B Surface Preparations

If cracks in the existing pavement are from 1/4 to 1 inch wide, treat the cracks under section 37-6. Do not place the parking area seals until the Engineer determines that the crack treatments are cured.

If cracks in the existing pavement are greater than 1 inch wide, the Engineer orders the repair. This work is change order work.

After any crack treatment and before placing parking area seals, clean the pavement surface, including removal of oil and grease spots. Do not use solvents.

If cleaning the pavement with detergents, thoroughly rinse with water. Allow all water to dry before placing parking area seals.

You must seal oil and grease spots that remain after cleaning. Use an oil seal primer and comply with the manufacturer's instructions.

If the existing pavement has oil and grease spots that do not come clean and sealing is insufficient, the Engineer orders the repair of the pavement. This work is change order work.

Before placing the parking area seals, dampen the pavement surface using a distributor truck. Place the seal on the damp pavement but do not place it with standing water on the pavement.

37-5.03C Placement

If adding water at the job site based on the manufacturer's instructions for consistency and spreadability, do not exceed 15 percent by volume of undiluted asphaltic emulsion.

Place the parking area seals in 1 or more application. The seals must be uniform and smooth, free of ridges or uncoated areas.

bKrebs units

If placing in multiple applications, allow the last application to thoroughly dry before the subsequent application.

Do not allow traffic on the parking area seals for at least 24 hours after placement.

Do not stripe over the parking area seals until it is dry.

37-5.04 PAYMENT

The payment quantity for parking area seal is the weight determined by combining the weights of the aggregate and asphaltic emulsion. The payment quantity for parking area seal does not include the added water and set-control additive.

37-6 CRACKTREATMENTS

37-6.01 GENERAL

37-6.01A Summary

Section 37-6 includes specifications for treating cracks in asphalt concrete pavement.

37-6.01B Definitions

Reserved

37-6.01C Submittals

If your selected crack treatment material is on the Authorized Material List for flexible pavement crack treatment material, submit a certificate of compliance including:

- 1. Manufacturer's name
- 2. Production location
- 3. Brand or trade name
- 4. Designation
- 5. Batch or lot number
- 6. Crack treatment material type
- 7. Contractor or subcontractor name
- 8. Contract number
- 9. Lot size
- 10. Shipment date
- 11. Manufacturer's signature

If your selected crack treatment material is not on the Authorized Material List for flexible pavement crack treatment material, submit a sample and test results from each batch or lot 20 days before use. Testing must be performed by an authorized laboratory and test results must show compliance with the specifications. Test reports must include the information specified for the certificate of compliance submittal. Each hot-applied crack treatment material sample must be a minimum of 3 lb and submitted in a silicone release container. Each cold-applied crack treatment material sample must be a minimum of 2 quarts and submitted in a plastic container.

At least 10 days before the start of work, submit sand gradation test results under California Test 202.

Submit the following with each delivery of crack treatment material to the job site:

- 1. Manufacturer's heating and application instructions
- 2. Manufacturer's SDS
- 3. Name of the manufacturer's recommended detackifying agent

37-6.01D Quality Assurance

37-6.01D(1) General

Hot-applied crack treatment material must be sampled at least once per project in the Engineer's presence. Collect two 3-pounds-minimum samples of crack treatment material from the dispensing wand into silicone release boxes.

Cold-applied crack treatment material must be sampled at least once per project in the Engineer's presence. Collect 2 samples of crack treatment material from the dispensing wand into 1-quart containers.

37-6.01D(2) Quality Control

Reserved

37-6.01D(3) Department Acceptance

Crack treatment acceptance is based on:

- 1. Visual inspection for uniform filling of cracks throughout the work limits including:
 - 1.2. Crack treatment is not more than a 1/4 inch below the specified level
 - 1.3. Sealant failures
 - 1.4. Crack re-opening
 - 1.5. Crack overbanding is less than 3 inches wide
- 2. The Department's sampling and testing for compliance with the requirements shown in the following table:

Crack Treatment Acceptance Criteria

| Quality characteristic ^a | Test method ^b | - | Requirement | | | | |
|-------------------------------------|--------------------------|--------|-------------|--------|--------|--------|--|
| Quality characteristic | restinethod | Type 1 | Type 2 | Type 3 | Type 4 | Type 5 | |
| Softening point (min, °C) | ASTM D36 | 102 | 96 | 90 | 84 | 84 | |
| Cone penetration at 77 °F (max) | ASTM D5329 | 35 | 40 | 50 | 70 | 90 | |
| Resilience at 77 °F, unaged (%) | ASTM D5329 | 20–60 | 25–65 | 30–70 | 35–75 | 40–80 | |
| Flexibility(°C) ^c | ASTM D3111 | 0 | 0 | 0 | -11 | -28 | |
| Tensile adhesion (min, %) | ASTM D5329 | 300 | 400 | 400 | 500 | 500 | |
| Specific gravity (max) | ASTM D70 | 1.25 | 1.25 | 1.25 | 1.25 | 1.25 | |
| Asphalt compatibility | ASTM D5329 | Pass | Pass | Pass | Pass | Pass | |
| Sieve test (% passing) | See note d | 100 | 100 | 100 | 100 | 100 | |

^aCold-applied crack treatment material residue collected under ASTM D6943, Method B and sampled under ASTM D140 must comply with the grade specified.

37-6.02 MATERIALS 37-6.02A General

Reserved

37-6.02B Crack Treatment Material

A crack treatment material must comply with the requirements shown in the following table:

^bExcept for viscosity, cure each specimen at a temperature of 23 ± 2 °C and a relative humidity of 50 ± 10 percent for 24 ± 2 hours before testing.

^cFor the flexibility test, the specimen size must be 6.4 ± 0.2 mm thick by 25 ± 0.2 mm wide by 150 ± 0.5 mm long. The test mandrel diameter must be 6.4 ± 0.2 mm. The bend arc must be 180 degrees. The bend rate must be 2 ± 1 seconds. At least 4 of 5 test specimens must pass at the specified test temperature without fracture, crazing, or cracking.

^dFor hot-applied crack treatment, dilute with toluene and sieve through a no. 8 sieve. For cold-applied crack treatment, sieve the material as-received through a no. 8 sieve. If the manufacturer provides a statement that added components passed the no. 16 sieve before blending, this requirement is void.

Crack Treatment Material

| Quality characteristic ^a | Test method ^b | Requirement | | | | |
|-------------------------------------|--------------------------|-------------|--------|--------|--------|--------|
| Quanty enaracterions | rootmotriou | Type 1 | Type 2 | Type 3 | Type 4 | Type 5 |
| Softening point (min, °C) | ASTM D36 | 102 | 96 | 90 | 84 | 84 |
| Cone penetration at 77 °F (max) | ASTM D5329 | 35 | 40 | 50 | 70 | 90 |
| Resilience at 77 °F, unaged (%) | ASTM D5329 | 20–60 | 25-65 | 30–70 | 35–75 | 40–80 |
| Flexibility(°C) ^c | ASTM D3111 | 0 | 0 | 0 | -11 | -28 |
| Tensile adhesion (min, %) | ASTM D5329 | 300 | 400 | 400 | 500 | 500 |
| Specific gravity (max) | ASTM D70 | 1.25 | 1.25 | 1.25 | 1.25 | 1.25 |
| Asphalt compatibility | ASTM D5329 | Pass | Pass | Pass | Pass | Pass |
| Sieve test (% passing) | See note d | 100 | 100 | 100 | 100 | 100 |

^aCold-applied crack treatment material residue collected under ASTM D6943, Method B and sampled under ASTM D140 must comply with the grade specifications.

A crack treatment material must be delivered to the job site with the information listed below. If crack treatment material is delivered to the job site in containers, each container must be marked with the following information.

- 1. Manufacturer's name
- 2. Production location
- 3. Brand or trade name
- 4. Designation
- 5. Crack treatment trade name
- 6. Batch or lot number
- 7. Maximum heating temperature
- 8. Expiration date for cold application only

Hot-applied crack treatment must be delivered to the job site premixed in cardboard containers with meltable inclusion liners or in a fully meltable package.

Cold-applied crack treatment must have a minimum shelf life of 3 months from the date of manufacture.

37-6.02C Sand

Sand applied to tacky crack treatment material must be clean, free of clay, and comply with the gradation shown in the following table:

Sand Gradation

| Quality characteristic | Test method | Requirement |
|---------------------------------|---------------------|-------------|
| Gradation (% passing by weight) | | |
| Sieve size: | | |
| No. 4 | California Test 202 | 100 |
| No. 50 | Camorna 103(202 | 0–30 |
| No. 200 | | 0–5 |

37-6.03 CONSTRUCTION

Treat cracks from 1/4 to 1 inch in width for the entire length of the crack. Fill or repair cracks wider than 1 inch as ordered. Filling cracks wider than 1 inch is change order work.

Except for viscosity, cure each specimen at a temperature of 23 ± 2 °C and a relative humidity of 50 ± 10 percent for 24 ± 2 hours before testing.

For the flexibility test, the specimen size must be 6.4 ± 0.2 mm thick by 25 ± 0.2 mm wide by 150 ± 0.5 mm long. The test mandrel diameter must be 6.4 ± 0.2 mm. The bend arc must be 180 degrees. The bend rate must be 2 ± 1 seconds. At least 4 of 5 test specimens must pass at the specified test temperature without fracture, crazing, or cracking.

^dFor hot-applied crack treatment, dilute with toluene and sieve through a no. 8 sieve. For cold-applied crack treatment, sieve the material as-received through a no. 8 sieve. If the manufacturer provides a statement that added components passed the no. 16 sieve before blending, this requirement is void.

If treating cracks on a traffic lane adjacent to a shoulder, treat the cracks on the shoulder.

For hot-applied crack treatment material, rout cracks or saw cut to form a reservoir.

Cracks must be clean and dry before treating. Before treating, blast cracks with oil-free compressed air at a pressure of at least 90 psi.

If the pavement temperature is below 40 degrees F or if there is evidence of moisture in the crack, use a hot air lance immediately before applying crack treatment. The hot air lance must not apply flame directly on the pavement.

Heat and apply hot-applied crack treatment material under with the manufacturer's instructions.

Apply cold-applied crack treatment material with a distributor kettle, a piston, or a diaphragm barrel pump that can deliver from 50 to 75 psi. The application line must have a pressure gauge and a filter. The pressure in the application line must not exceed 20 psi. The pressure gauge must have a regulator. Use a high-pressure hose with a 1/2-inch NPT swivel connection and a dispensing wand.

Apply crack treatment with a nozzle inserted into the crack. Fill the crack flush. If after 2 days the crack treatment is more than 1/4 inch below the specified level, the sealant fails, or the crack re-opens, re-treat the crack.

Immediately remove crack treatment material that is spilled or deposited on the pavement surface.

Before opening to traffic, apply sand or the manufacturer's recommended detackifying agent to tacky crack treatment material on the traveled way.

Sweep up excess sand before opening to traffic.

37-6.04 PAYMENT

The payment quantity for crack treatment is the length measured in lane miles along the edge of each paved lane parallel to the pavement's centerline. The payment for a lane includes crack treatment of the adjacent shoulder.

37-7-37-10 RESERVED

39 ASPHALT CONCRETE

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07-15-16

Replace SP-2 at each occurrence in section 39 with:

01-15-16

MS-2

Replace the 3rd paragraph of section 39-2.01A(1) with:

07-15-16

WMA technologies must be on the Authorized Material List for WMA authorized technologies.

Add between the 3rd and 4th paragraphs of section 39-2.01A(1):

04-15-16

For HMA that uses asphalt binder containing crumb rubber modifier, submit a Crumb Rubber Usage Report form monthly and at the end of the project.

Add to the table in the 4th paragraph of section 39-2.01A(1):

| Asphalt Institute MS-2 | 7th edition (2015) |
|------------------------|--------------------|

Add to item 8 in the 4th paragraph of section 39-2.01A(3)(b)(i):

, except lime supplier and source

07-15-16

01-15-16

Replace the headings and paragraphs of section 39-2.01A(3)(i) with:

39-2.01A(3)(i) Reserved

01-15-16

Replace the 2nd sentence in the 3rd paragraph of section 39-2.01A(4)(b) with:

Submit 3 parts and keep 1 part.

01-15-16

Add between single and test in the 7th paragraph of section 39-2.01A(4)(i)(i):

aggregate or HMA

07-15-16

Replace the 1st paragraph of section 39-2.01B(2)(b) with:

07-15-16

If the proposed JMF indicates that the aggregate is being treated with dry lime or lime slurry with marination, or the HMA with liquid antistrip, then testing the untreated aggregate under AASHTO T 283 and AASHTO T 324 is not required.

If HMA treatment is required or being used by the Contractor, determine the plasticity index of the aggregate blend under California Test 204.

Add between aggregate and with dry lime in the 3rd and 4th paragraphs of section 39-2.01B(2)(b):

07-15-16

blend

Replace the 9th through 11th paragraphs of section 39-2.01B(8)(a) with:

07-15-16

HMA must be produced at the temperatures shown in the following table:

HMA Production Temperatures

| HMA compaction | Temperature (°F) |
|-------------------------|------------------|
| HMA | |
| Density based | ≤ 325 |
| Method | 305–325 |
| HMA with WMA technology | |
| Density based | 240–325 |
| Method | 260–325 |

Delete the 1st paragraph of section 39-2.01B(11).

Add after the 2nd paragraph of section 39-2.01B(11):

04-15-16

For miscellaneous areas and dikes:

- 1. Choose the aggregate gradation from:
 - 1.1. 3/8-inch Type A HMA aggregate gradation
 - 1.2. 1/2-inch Type A HMA aggregate gradation
 - 1.3. 1/2-inch dike mix aggregate gradation
- 2. Choose asphalt binder Grade PG 64-10, PG 64-16 or PG 70-10.
- 3. Minimum asphalt binder content must be:
 - 3.1. 6.40 percent for 3/8-inch Type A HMA aggregate gradation
 - 3.2. 5.70 percent for 1/2-inch Type A HMA aggregate gradation
 - 3.3. 6.40 percent for 1/2-inch dike mix aggregate gradation

If you request and the Engineer authorizes, you may reduce the minimum asphalt binder content.

Aggregate gradation for 1/2-inch dike mix must be within the TV limits for the specified sieve size shown in the following table:

Aggregate Gradation for 1/2-inch Dike Mix (Percentage Passing)

| | ` 5 5/ | |
|------------|--------------------|---------------------|
| Sieve size | Target value limit | Allowable tolerance |
| 3/4" | 100 | - |
| 1/2" | 90–95 | TV ± 5 |
| No. 4 | 70–75 | TV ± 5 |
| No. 8 | 23–25 | TV ± 5 |
| No. 50 | 15–35 | TV ± 5 |
| No. 200 | 7.0–13.0 | TV ± 2.0 |

Replace item 4 in the 2nd paragraph of section 39-2.01C(1) with:

07-15-16

- 4. For method compaction:
 - 4.1. The temperature of the HMA and the HMA produced with WMA water injection technology in the windrow does not fall below 260 degrees F
 - 4.2. The temperature of the HMA produced using WMA additive technology in the windrow does not fall below 250 degrees F

07-15-16

Delete item 3 in the 8th paragraph of section 39-2.01C(1).

Replace 39-2.01A(3)(m)(iv) in the 6th paragraph of section 39-2.01C(3)(e) with:

01-15-16

36-3.01C(3)

Replace 2.06 in the 4th paragraph of section 39-2.01C(3)(f) with:

07-15-16

2.05

Add to the end of section 39-2.01C(15)(b):

The compacted lift thickness must not exceed 0.25 foot.

07-15-16

Add between rectangles and with in the 4th paragraph of section 39-2.01C(16):

, half the lane width,

04-15-16

Add between to and the in item 1 of the 4th paragraph of section 39-2.01C(16):

and along

04-15-16

Delete coat in the 5th paragraph of section 39-2.01C(16).

07-15-16

Replace 37 in the 5th paragraph of section 39-2.01C(16) with:

37-4.02

07-15-16

Replace section 39-2.02A(3)(b) with:

01-15-16

The JMF must be based on the superpave HMA mix design as described in MS-2 Asphalt Mix Design Methods by the Asphalt Institute.

Add between the 1st and 2nd paragraphs of section 39-2.02C:

07-15-16

If the ambient air temperature is below 60 degrees F, cover the loads in trucks with tarpaulins. If the time for HMA discharge to truck at the HMA plant until transfer to paver's hopper is 90 minutes or greater and if the ambient air temperature is below 70 degrees F, cover the loads in trucks with tarpaulins, unless the time from discharging to the truck until transfer to the paver's hopper or the pavement surface is less than 30 minutes. The tarpaulins must completely cover the exposed load until you transfer the mixture to the paver's hopper or the pavement surface.

Replace the table in the 2nd paragraph of section 39-2.02C with:

07-15-16

Minimum Ambient Air and Surface Temperatures

| Millimum Ambient Air and Surface Temperatures | | | | | |
|------------------------------------------------------------------------|------------------|------------------|--------------------|------------------|--|
| Lift thickness | Ambient air (°F) | | Surface (°F) | | |
| (feet) | Unmodified | Modified asphalt | Unmodified asphalt | Modified asphalt | |
| | asphalt binder | binder | binder | binder | |
| Type A HMA and Type A HMA produced with WMA water injection technology | | | | | |
| < 0.15 | 55 | 50 | 60 | 55 | |
| ≥0.15 | 45 | 45 | 50 | 50 | |
| Type A HMA produced with WMA additive technology | | | | | |
| <0.15 | 45 | 45 | 50 | 45 | |
| ≥0.15 | 40 | 40 | 40 | 40 | |

Delete the 3rd paragraph of section 39-2.02C.

Add between HMA and placed in the 1st sentence of the 4th paragraph of section 39-2.02C:

and Type A HMA produced with WMA water injection technology

07-15-16

Add between the 4th and the 5th paragraphs of section 39-2.02C:

07-15-16

For Type A HMA produced with WMA additive technology placed under method compaction, if the asphalt binder is:

- 1. Unmodified, complete:
 - 1.1 1st coverage of breakdown compaction before the surface temperature drops below 240 degrees F
 - Breakdown and intermediate compaction before the surface temperature drops below 190 degrees F
 - 1.3. Finish compaction before the surface temperature drops below 140 degrees F
 - 1.4 You may continue static rolling below 140 degrees F to remove roller marks.
- 2. Modified, complete:
 - 1st coverage of breakdown compaction before the surface temperature drops below 230 degrees F
 - 2.2. Breakdown and intermediate compaction before the surface temperature drops below 170 degrees F
 - 2.3. Finish compaction before the surface temperature drops below 130 degrees F
 - 2.4. You may continue static rolling below 130 degrees F to remove roller marks.

Replace the 2nd paragraph of section 39-2.03A(3)(b) with:

01-15-16

The JMF must be based on the superpave HMA mix design as described in MS-2 Asphalt Mix Design Methods by the Asphalt Institute.

Replace the requirement in the row for *Voids in mineral aggregate on plant produced HMA* in the 2nd table in section 39-2.03A(4)(e)(i) with:

01-15-16

18.0-23.0

Add before the 1st paragraph of section 39-2.03A(4)(e)(ii)(C):

04-15-16

CRM used must be on the Authorized Materials List for Crumb Rubber Modifier.

CRM must be a ground or granulated combination of scrap tire crumb rubber and high natural scrap tire crumb rubber, CRM must be 75.0 ± 2.0 percent scrap tire crumb rubber and 25.0 ± 2.0 percent high natural scrap tire crumb rubber by total weight of CRM. Scrap tire crumb rubber and high natural scrap tire crumb rubber must be derived from waste tires described in Pub Res Code § 42703.

Replace the row for Hamburg wheel track in the table in section 39-2.03B(2) with:

01-15-16

| Hamburg wheel track (min, number of passes at the inflection | AASHTO T 324 | |
|--------------------------------------------------------------|-------------------------|--------|
| point) | (Modified) ^d | |
| Binder grade: | | |
| PG 58 | | 10,000 |
| PG 64 | | 12,500 |
| PG 70 | | 15,000 |

Replace RHMA-G in the 3rd and 5th paragraphs of section 39-2.03C with:

07-15-16

RHMA-G and RHMA-G produced with WMA water injection technology

Add between the 5th and 6th paragraphs of section 39-2.03C:

07-15-16

For RHMA-G produced with WMA additive technology placed under method compaction:

- Complete the 1st coverage of breakdown compaction before the surface temperature drops below 260 degrees F
- Complete breakdown and intermediate compaction before the surface temperature drops below 230 degrees F
- 3. Complete finish compaction before the surface temperature drops below 180 degrees F
- 4. You may continue static rolling below 140 degrees F to remove roller marks

Replace the 6th and 7th paragraphs of section 39-2.04C with:

07-15-16

For HMA-O and HMA-O produced with WMA water injection technology:

- 1. With unmodified asphalt binder:
 - 1.1. Spread and compact only if the atmospheric temperature is at least 55 degrees F and the surface temperature is at least 60 degrees F.
 - Complete the 1st coverage using 2 rollers before the surface temperature drops below 240 degrees F.
 - 1.3. Complete all compaction before the surface temperature drops below 200 degrees F.
- 2. With modified asphalt binder, except asphalt rubber binder:
 - 2.1. Spread and compact only if the atmospheric temperature is at least 50 degrees F and the surface temperature is at least 50 degrees F.
 - 2.2. Complete the 1st coverage using 2 rollers before the surface temperature drops below 240 degrees F.
 - 2.3. Complete all compaction before the surface temperature drops below 180 degrees F.

For HMA-O produced with WMA additive technology:

- 1. With unmodified asphalt binder:
 - 1.1. Spread and compact only if the atmospheric temperature is at least 45 degrees F and the surface temperature is at least 50 degrees F.
 - 1.2. Complete the 1st coverage using 2 rollers before the surface temperature drops below 230 degrees F.
 - 1.3. Complete all compaction before the surface temperature drops below 190 degrees F.
- 2. With modified asphalt binder, except asphalt rubber binder:
 - 2.1. Spread and compact only if the atmospheric temperature is at least 40 degrees F and the surface temperature is at least 40 degrees F.
 - 2.2. Complete the 1st coverage using 2 rollers before the surface temperature drops below 230 degrees F.

2.3. Complete all compaction before the surface temperature drops below 170 degrees F.

Replace RHMA-O and RHMA-O-HB in the 8th paragraph of section 39-2.04C with:

07-15-16

RHMA-O and RHMA-O produced with WMA water injection technology, and RHMA-O-HB and RHMA-O-HB produced with WMA water injection technology

Add between the 8th and 9th paragraphs of section 39-2.04C:

07-15-16

For RHMA-O produced with WMA additive technology and RHMA-O-HB produced with WMA additives technology:

- Spread and compact if the ambient air temperature is at least 45 degrees F and the surface temperature is at least 50 degrees F
- 2. Complete the 1st coverage using 2 rollers before the surface temperature drops below 270 degrees F
- 3. Complete all compaction before the surface temperature drops below 240 degrees F

Add to the 2nd paragraph of section 39-2.05A(3)(b):

01-15-16

The material transfer vehicle must receive HMA directly from the truck.

Replace Table 6.1 at each occurrence in the table in section 39-2.05B(2) with:

01-15-16

Table 8.1

Replace SP-2 Asphalt Mixture in the 1st footnote in the table in the 2nd paragraph of section 39-2.05B(2)(b) with:

01-15-16

MS-2 Asphalt Mix Design Methods

Replace *Manual Series No. 2 (MS-2)* in the 1st footnote in the table in the 2nd paragraph of section 39-2.05B(2)(b) with:

01-15-16

MS-2 Asphalt Mix Design Methods

Replace 39-3.05 in the 1st paragraph of section 39-3.04A with:

01-15-16

39-3.04

Add to the end of section 39-3.04A:

07-15-16

Schedule cold planing activities such that the pavement is cold planed, the HMA is placed, and the area is opened to traffic during the same work shift.

07-15-16

Delete the 2nd sentence of the 1st paragraph in section 39-3.04C(4).

39-3.05

DIVISION VI STRUCTURES 47 EARTH RETAINING SYSTEMS

^^^^^^

07-15-16

Replace the 6th paragraph in section 47-2.02A with:

07-15-16

Rock for rock slope protection at drain pipe outlets must be small-rock slope protection and must comply with the gradation specified for 7-inch-thick layer in section 72-4.02.

^^^^^

49 PILING

07-15-16

04-15-16

Delete the 2nd paragraph of section 49-1.01A.

Replace the 1st sentence in the 5th paragraph of section 49-1.01D(3) with:

07-15-16

Load test and anchor piles must comply with the specifications for piling as described and Class N steel pipe piling.

Add to the list in 7th paragraph of section 49-1.01D(3):

07-15-16

5. Welds that connect the anchor pile and the anchor pile head must be tested under section 49-2.02A(4)(b)(iii)(C)

Replace the 10th paragraph of section 49-1.01D(3) with:

07-15-16

Furnish labor, materials, tools, equipment, and incidentals as required to assist the Department in the transportation, installation, operation, and removal of Department-furnished steel load test beams, jacks, bearing plates, drills, and other test equipment. This is change order work.

Replace the 7th paragraph of section 49-1.01D(4) with:

07-15-16

Piles to be dynamically monitored must:

- 1. Have an additional length of 2 times the pile diameter plus 2 feet.
- 2. Be available to the Department at least 2 business days before driving.
- 3. Be safely supported at least 6 inches off the ground in a horizontal position on at least 2 support blocks. If requested, rotate the piles on the blocks.
- 4. Be positioned such that the Department has safe access to the entire pile length and circumference for the installation of anchorages and control marks for monitoring.

| Delete business in item 6 in the list in the 8th paragraph of section 49-1.01D(4). | 07-15-16 |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|
| Add to the list in 9th paragraph of section 49-1.01D(4): | |
| Cut pile to the specified cut-off elevation after bearing acceptance criteria is provided by the Department | 07-15-16 |
| Delete the 3rd paragraph of section 49-1.03. | 04-15-16 |
| Delete the 2nd paragraph of section 49-1.04. | 04-15-16 |
| Delete the 4th paragraph of section 49-2.01C(5). | 01-15-16 |
| Replace item 3 in the list in the 2nd paragraph of section 49-3.01A with: | |
| 3. CISS concrete piles | 07-15-16 |
| Add between undisturbed material and in a dry in the 1st paragraph of section 49-3.010 | |
| , casing, or steel shell | 07-15-16 |
| Replace the 2nd and 3rd paragraphs of section 49-3.01C with: | |
| Place and secure reinforcement. Securely block the reinforcement to provide the minimum clearance shown between the reinforcing steel cage and the sides of the drilled hole, casing, or steel shell. | |
| Steel shells, casings, and drilled holes must be clean and free of debris before reinforcement and concrete are placed. | |
| Replace dewatered in the 4th paragraphs of section 49-3.01C with: | 07-15-16 |
| drilled | 07-15-16 |
| Add to section 49-3.02A(1): | |
| Permanent steel casing and driven steel shell must comply with section 49-2.02. | 07-15-16 |
| Replace the paragraph of section 49-3.02A(2) with: | |
| dry hole: A drilled hole that requires no work to keep it free of water. | 07-15-16 |
| dewatered hole: A drilled hole that: | |

1. Accumulates no more than 12 inches of water at the bottom during a 1 hour period without any pumping from the hole.

- 2. Has no more than 3 inches of water at the bottom immediately before placing concrete.
- 3. Does not require temporary casing to control the groundwater.

Replace item 8 in the list in the 1st paragraph of section 49-3.02A(3)(b) with:

07-15-16

- 8. Drilling plan and sequence
- 9. Concrete sequence and placement plan
- 10. If inspection pipes are required, methods for ensuring the inspection pipes remain straight, undamaged, and properly aligned during concrete placement

Replace 1 business day in the paragraph of section 49-3.02A(3)(d) with:

2 business days

07-15-16

Add to section 49-3.02A(3)(d):

07-15-16

The log must:

- 1. Show the pile location, tip elevation, cutoff elevation, dates of excavation and concrete placement, total quantity of concrete placed, length and tip elevation of any casing, and details of any hole stabilization method and materials used.
- 2. Include an 8-1/2 by 11 inch graph of concrete placed versus depth of hole filled as follows:
 - 2.1. Plot the graph continuously throughout concrete placement. Plot the depth of drilled hole filled vertically with the pile tip at the bottom and the quantity of concrete placed horizontally.
 - 2.2. Take readings at each 5 feet of pile depth, and indicate the time of the reading on the graph.

Add after the sentence in the paragraph of section 49-3.02A(3)(e):

07-15-16

Allow 10 days for the review.

Replace the 3rd sentence in the paragraph of section 49-3.02A(3)(f) with:

07-15-16

Allow 10 days for the review and analysis of this report.

Add after rejected pile in the 1st sentence in the 1st paragraph of section 49-3.02A(3)(g):

07-15-16

to be mitigated

07-15-16

Delete the 2nd paragraph of section 49-3.02A(3)(g).

Replace item 3 in the list in the 3rd paragraph of section 49-3.02A(3)(g) with:

07-15-16

 Step by step description of the mitigation work to be performed, including drawings if necessary. If the *ADSC Standard Mitigation Plan* is an acceptable mitigation method, include the most recent version.

 For the most recent version of the *ADSC Standard Mitigation Plan*, go to:

 http://www.dot.ca.gov/hq/esc/geotech/ft/adscmitplan.htm

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Replace the 2nd sentence in the paragraph of section 49-3.02A(3)(i) with:

Allow 10 days for the review.

07-15-16

Add to section 49-3.02A(3):

07-15-16

49-3.02A(3)(j) Certifications

If synthetic slurry is used, submit as an informational submittal the names and certifications of your employees who are trained and certified by the synthetic slurry manufacturer.

Add after excavated hole in the 1st sentence in the 3rd paragraph of section 49-3.02A(4)(c):

07-15-16

lined with plastic

Replace the 1st paragraph of section 49-3.02A(4)(d)(i) with:

07-15-16

Section 49-3.02A(4)(d) applies to CIDH concrete piles except for piles (1) less than 24 inches in diameter or (2) constructed in dry or dewatered holes.

Replace gamma-gamma logging in the 2nd paragraph of section 49-3.02A(4)(d)(i) with:

GGL

07-15-16

Replace the 1st sentence in the 3rd paragraph of section 49-3.02A(4)(d)(i) with:

07-15-16

After notification by the Engineer of pile acceptance, fill the inspection pipes and cored holes with grout.

Replace gamma-gamma logging in section 49-3.02A(4)(d)(ii) with:

07-15-16

GGL

Replace the 3rd and 4th paragraphs of section 49-3.02A(4)(d)(iii) with:

07-15-16

The Department may perform CSL to determine the extent of the anomalies identified by GGL and to further evaluate a rejected pile for the presence of anomalies not identified by GGL. The pile acceptance test report will indicate if the Department intends to perform CSL and when the testing will be performed. Allow the Department 20 additional days for a total of 50 days to perform CSL and to provide supplemental results.

If authorized, you may perform testing on the rejected pile.

07-15-16

Delete the 8th paragraph of section 49-3.02A(4)(d)(iii).

Add to the end of section 49-3.02A(4)(d)(iii):

07-15-16

If the Engineer determines it is not feasible to repair the rejected pile, submit a mitigation plan for replacement or supplementation of the rejected pile.

Add to section 49-3.02A(4):

07-15-16

49-3.02A(4)(e) Certifications

If synthetic slurry is used, your employees who will be providing technical assistance in the slurry activities must be trained and certified by the synthetic slurry manufacturer to show their competency to perform inspection of slurry operations.

Replace section 49-3.02B(4) with:

49-3.02B(4) Reserved

07-15-16

Replace *near* in the 3rd, 4th, and 5th paragraphs of section 49-3.02B(6)(b) with:

07-15-16

within 2 feet of

Replace twice per shift in item 2 in the 3rd paragraph of section 49-3.02B(6)(b) with:

every 4 hours

07-15-16

Delete the 7th and 8th paragraphs of section 49-3.02B(6)(b).

07-15-16

Delete the 3rd paragraph of section 49-3.02B(6)(c).

07-15-16

Replace near in item 2 in the 4th paragraph of section 49-3.02B(6)(c) with:

within 2 feet of

07-15-16

Replace item 5 in the 4th paragraph of section 49-3.02B(6)(c) with:

5. After final cleaning and immediately before placing concrete.

07-15-16

Replace section 49-3.02B(9) with:

49-3.02B(9) Inspection Pipes

07-15-16

Inspection pipes must be schedule 40 PVC pipe complying with ASTM D1785 with a nominal pipe size of 2 inches.

Watertight PVC couplers complying with ASTM D2466 are allowed to facilitate pipe lengths in excess of those commercially available.

Add to the beginning of section 49-3.02C(1):

07-15-16

Unless otherwise authorized, drilling the hole and placing reinforcement and concrete in the hole must be performed in a continuous operation.

Replace the 5th paragraph of section 49-3.02C(2) with:

07-15-16

If slurry is used during excavation, maintain the slurry level at a height required to maintain a stable hole, but not less than 10 feet above the piezometric head.

Replace the 1st sentence in the 9th paragraph of section 49-3.02C(2) with:

07-15-16

Remove water that has infiltrated the dewatered hole before placing concrete, as required for dewatered hole.

Replace the 1st sentence in the 10th paragraph of section 49-3.02C(2) with:

07-15-16

If authorized, to control caving or water seepage, you may enlarge portions of the hole, backfill the hole with slurry cement backfill, concrete, or other material, and redrill the hole to the diameter shown.

Replace the 4th paragraph of section 49-3.02C(3) with:

07-15-16

Remove the temporary casing during concrete placement. Maintain the concrete in the casing at a level required to maintain a stable hole, but not less than 5 feet above the bottom of the casing, to prevent displacement of the concrete by material from outside the casing.

Replace the 5th paragraph of section 49-3.02C(4) with:

07-15-16

For a single CIDH concrete pile supporting a column:

- 1. If the pile and the column share the same reinforcing cage diameter, this cage must be accurately placed as shown
- 2. If the pile reinforcing cage is larger in diameter than the column cage:
 - 2.1. Maintain a clear horizontal distance of at least 3.5 inches between the two cages, if the concrete is placed under dry conditions
 - 2.2. Maintain a clear horizontal distance of at least 5 inches between the two cages if the concrete is placed under slurry
 - 2.3. The offset between the centerlines of the two cages must not exceed 6 inches

Replace the paragraphs in section 49-3.02C(5) with:

07-15-16

For acceptance testing, install and test vertical inspection pipes as follows:

- 1. Log the location of the inspection pipe couplers with respect to the plane of pile cutoff.
- 2. Cap each inspection pipe at the bottom. Extend the pipe from 3 feet above the pile cutoff to the bottom of the reinforcing cage. Provide a temporary top cap or similar means to keep the pipes clean before testing. If pile cutoff is below the ground surface or working platform, extend inspection pipes to 3 feet above the ground surface or working platform.
- 3. If any changes are made to the pile tip, extend the inspection pipes to the bottom of the reinforcing cage.
- 4. Install inspection pipes in a straight alignment and parallel to the main reinforcement. Securely fasten inspection pipes in place and provide protective measures to prevent misalignment or damage to the inspection pipes during installation of the reinforcement and placement of concrete in the hole. Construct CIDH concrete piles such that the relative distance of inspection pipes to vertical steel reinforcement remains constant.
- 5. After concrete placement is complete, fill inspection pipes with water to prevent debonding of the pipe.
- 6. Provide safe access to the tops of the inspection pipes.

- 7. After placing concrete and before requesting acceptance testing, test each inspection pipe in the Engineer's presence by passing a rigid cylinder through the length of pipe. The rigid cylinder must be 1-1/4-inch diameter by 4.5-foot long, weigh 12 pounds or less, and be able to freely pass down through the entire length of the pipe under its own weight and without the application of force.
- 8. When performing acceptance testing, inspection pipes must provide a 2-inch-diameter clear opening and be completely clean, unobstructed, and either dry or filled with water as authorized.
- 9. After acceptance testing is complete, completely fill the inspection pipes with water.

If the rigid cylinder fails to pass through the inspection pipe:

- 1. Completely fill the inspection pipes in the pile with water immediately.
- Core a nominal 2-inch-diameter hole through the concrete for the entire length of the pile for each inspection pipe that does not pass the rigid cylinder. Coring must not damage the pile reinforcement.
- 3. Locate cored holes as close as possible to the inspection pipes they are replacing and no more than 5 inches clear from the reinforcement.

Core holes using a double wall core barrel system with a split tube type inner barrel. Coring with a solid type inner barrel is not allowed.

Coring methods and equipment must provide intact cores for the entire length of the pile.

Photograph and store concrete cores as specified for rock cores in section 49-1.01D(5).

The coring operation must be logged by an engineering geologist or civil engineer licensed in the State and experienced in core logging. Coring logs must comply with the Department's *Soil and Rock Logging*, *Classification*, *and Presentation Manual* for rock cores. Coring logs must include core recovery, rock quality designation of the concrete, locations of breaks, and complete descriptions of inclusions and voids encountered during coring.

The Department evaluates the portion of the pile represented by the cored hole based on the submitted coring logs and concrete cores. If the Department determines a pile is anomalous based on the coring logs and concrete cores, the pile is rejected.

Replace item 2 in the list in the 2nd paragraph of section 49-3.02C(7) with:

07-15-16

Extend at least 5 feet below the construction joint. If placing casing into rock or a dry hole, the casing must extend at least 2 feet below the construction joint.

Add to the beginning of section 49-3.02C(9):

07-15-16

49-3.02C(9)(a) General

Replace the 2nd sentence of the 3rd paragraph of section 49-3.02C(9) with:

04-15-16

Do not vibrate the concrete.

Add after concrete pump in the 8th paragraph of section 49-3.02C(9):

07-15-16

and slurry pump

Replace item 3 in the list in the 11th paragraph of section 49-3.02C(9) with:

07-15-16

3. Maintain the slurry level at a height required to maintain a stable hole, but not less than 10 feet above the piezometric head.

Replace the 13th paragraph of section 49-3.02C(9) with:

07-15-16

Maintain a log of concrete placement for each drilled hole.

Replace 14th and 15th paragraphs of section 49-3.02C(9) with:

07-15-16

If a temporary casing is used, maintain concrete placed under slurry at a level required to maintain a stable hole, but not less than 5 feet above the bottom of the casing. The withdrawal of the casing must not cause contamination of the concrete with slurry.

The equivalent hydrostatic pressure inside the casing must be greater than the hydrostatic pressure on the outside of the casing to prevent intrusion of water, slurry, or soil into the column of freshly placed concrete.

Remove scum, laitance, and slurry-contaminated concrete from the top of the pile.

Add to section 49-3.02C(9):

07-15-16

49-3.02C(9)(b) Mineral Slurry

Remove any caked slurry on the sides or bottom of hole before placing reinforcement.

If concrete is not placed immediately after placing reinforcement, the reinforcement must be removed and cleaned of slurry, the sides of the drilled hole must be cleaned of caked slurry, and the reinforcement again placed in the hole for concrete placement.

49-3.02C(9)(c) Synthetic Slurry

A manufacturer's representative must:

- 1. Provide technical assistance for the use of their material
- 2. Be at the job site before introduction of the synthetic slurry into the drilled hole
- 3. Remain at the job site until released by the Engineer

After the manufacturer's representative has been released by the Engineer, your employee certified by the manufacturer must be present during the construction of the pile under slurry.

Replace the heading of section 49-3.03 with:

07-15-16

CAST-IN-STEEL SHELL CONCRETE PILING

Replace the 1st paragraph of section 49-3.03A(1) with:

07-15-16

Section 49-3.03 includes specifications for constructing CISS concrete piles consisting of driven openended or closed-ended steel shells filled with reinforcement and concrete.

Add to the end of section 49-3.03A(1):

07-15-16

CISS concrete piles include Class 90 Alternative V and Class 140 Alternative V piles.

Add to section 49-3.03A(3):

01-15-16

Submit a Pile and Driving Data Form under section 49-2.01A(3)(a) if specified in the special provisions.

Replace the paragraph of section 49-3.03D with:

07-15-16

Furnish piling is measured along the longest side of the pile from the specified tip elevation shown to the plane of pile cutoff.

Replace section 49-4.03 with:

01-15-16

49-4.03 CONSTRUCTION 49-4.03A General

Reserved

49-4.03B Drilled Holes

Drill holes for steel soldier piles into natural foundation material. Drilled holes must be accurately located, straight, and true.

Furnish and place temporary casings or tremie seals where necessary to control water or to prevent caving of the hole.

Before placing the steel soldier pile, remove loose materials existing at the bottom of the hole after drilling operations have been completed.

Do not allow surface water to enter the hole. Remove all water in the hole before placing concrete.

If temporary casings are used, they must comply with section 49-3.02C(3).

49-4.03C Steel Soldier Piles

Plumb and align the pile before placing concrete backfill and lean concrete backfill. The pile must be at least 2 inches clear of the sides of the hole for the full length of the hole to be filled with concrete backfill and lean concrete backfill. Ream or enlarge holes that do not provide the clearance around steel piles.

Maintain alignment of the pile in the hole while placing backfill material.

Clean and prepare piles in anticipated heat affected areas before splicing steel piles or welding concrete anchors.

^^^^^

50 PRESTRESSING CONCRETE

07-15-16

Add to the end of section 50-1.01C:

07-15-16

50-1.01C(8) Post-tensioning Jack Calibration Chart

Submit the post-tensioning jack calibration plot.

50-1.01C(9) Pretensioning Jack Calibration Chart

For any pretensioning jack calibrated by an authorized laboratory, submit a certified calibration plot.

Replace section 50-1.01D(2)(b) with:

07-15-16

50-1.01D(2)(b) Equipment and Calibration 50-1.01D(2)(b)(i) General

Each jack body must be permanently marked with the ram area.

Each pressure gauge must be fully functional and have an accurately reading, clearly visible dial or display. The dial must be at least 6 inches in diameter and graduated in 100 psi increments or less.

Each load cell must be calibrated and have an indicator that can be used to determine the force in the prestressing steel.

The range of each load cell must be such that the lower 10 percent of the manufacturer's rated capacity is not used in determining the jacking force.

Each jack must be calibrated equipped with its gauges.

Mechanically calibrate the gauges with a dead weight tester or other authorized means before calibration of the jacking equipment.

50-1.01D(2)(b)(ii) Post-tensioning

Equip each hydraulic jack used to tension prestressing steel with 2 pressure gauges or 1 pressure gauge and a load cell. Only 1 pressure gauge must be connected to the jack during stressing.

Each jack used to tension prestressing steel permanently anchored at 25 percent or more of its specified minimum ultimate tensile strength must be calibrated by METS within 1 year of use and after each repair. You must:

- 1. Schedule the calibration of the jacking equipment with METS.
- 2. Verify that the jack and supporting systems are complete, with proper components, and are in good operating condition.
- 3. Provide labor, equipment, and material to (1) install and support the jacking and calibration equipment and (2) remove the equipment after the calibration is complete.
- 4. Plot the calibration results.

Each jack used to tension prestressing steel permanently anchored at less than 25 percent of its specified minimum ultimate tensile strength must be calibrated by an authorized laboratory within 180 days of use and after each repair.

50-1.01D(2)(b)(iii) Pretensioning

Each jack used to pretension prestressing steel must be calibrated, equipped with its gauges, by a laboratory on the Authorized Laboratory List within 1 year of use and after each repair.

Calibrate pretensioning jacks:

- 1. Under ASTM E4 using an authorized laboratory. Certification that the calibration is performed to ASTM accuracy is not required.
- 2. In the presence of the Engineer. Notify the Engineer at least 2 business days before calibrating the jack.
- 3. Using 3 test cycles. Average the forces from each test cycle at each increment.
- 4. To cover the load range used in the work.

Gauges for pretensioning jacks may:

- 1. Be electronic pressure indicators that display either:
 - 1.1. Pressure in 100 psi increments or less
 - 1.2. Load to 1 percent of the maximum sensor/indicator capacity or 2 percent of the maximum load applied, whichever is smaller
- 2. Have a dial less than 6 inches in diameter

Gauges displaying pressure must have been calibrated within 1 year of the jack calibration.

Each hydraulic jack used for pretensioning must be equipped with either 2 gauges or 1 gauge and a load cell or you must have a calibrated standby jack with its gauge present on site during stressing.

^^^^^^

51 CONCRETE STRUCTURES

07-15-16

Add to the list in the 2nd paragraph of section 51-1.01A:

8. Pile extensions

9. Drainage inlets

07-15-16

Add to the list in the 6th paragraph of section 51-1.01A:

7. Drainage inlets

07-15-16

Add to section 51-1.02I:

07-15-16

Metal frames, covers, grates, and other miscellaneous iron and steel used with drainage inlets must comply with section 75-2.

Add to section 51-1.03B:

07-15-16

You may use PC drainage inlets as an alternative to CIP drainage inlets.

Add between the 10th and 11th paragraphs of section 51-1.03C(2)(a):

07-15-16

For drainage inlets, extend the outside forms at least 12 inches below the top of the inlet. You may place concrete against excavated earth below this depth except:

- 1. You must use full-depth outside forms or other protection when work activities or unstable earth may cause hazardous conditions or contamination of the concrete.
- 2. You must increase the wall thickness 2 inches if placing concrete against the excavated surface. The interior dimensions must be as shown.

Add to section 51-1.03C(2)(b):

07-15-16

For drainage inlets, remove exterior forms to at least 12 inches below the final ground surface. Exterior forms below this depth may remain if their total thickness is not more than 1 inch.

Add to the list in the 2nd paragraph of section 51-1.03F(2):

07-15-16

4. Interior and top surfaces of drainage inlets

Add to section 51-1.04:

07-15-16

The payment quantity for structural concrete, drainage inlet is the volume determined from the dimensions shown for CIP drainage inlets.

Add to section 51-4.01C(1):

07-15-16

For PC drainage inlets, submit field repair procedures and a patching material test sample before repairs are made. Allow 10 days for the Engineer's review.

Add to section 51-4.01C(2)(a):

07-15-16

For drainage inlets with oval or circular cross sections, submit shop drawings with calculations. Shop drawings and calculations must be sealed and signed by an engineer who is registered as a civil engineer in the State. Allow 15 days for the Engineer's review.

Add to section 51-4.01D(3):

07-15-16

The Engineer may reject PC drainage inlets exhibiting any of the following:

- 1. Cracks more than 1/32 inch wide
- 2. Nonrepairable honeycombed or spalled areas of more than 6 square inches
- 3. Noncompliance with reinforcement tolerances or cross sectional area shown
- 4. Wall, inlet floor, or lid less than minimum thickness
- 5. Internal dimensions less than dimensions shown by 1 percent or 1/2 inch, whichever is greater
- 6. Defects affecting performance or structural integrity

Add to section 51-4.02C:

07-15-16

Materials for PC drainage inlets must comply with the following:

- 1. Preformed flexible joint sealant must be butyl-rubber complying with ASTM C990
- 2. Resilient connectors must comply with ASTM C923
- 3. Sand bedding must comply with section 19-3.02F(2)
- 4. Bonding agents must comply with ASTM C1059/C1059, Type II

Add to section 51-4.02D:

07-15-16

51-4.02D(8) Drainage Inlets

PC units for drainage inlets must be rectangular, round, or oval in cross section, or any combination. Transitions from a rectangular grate opening to a round or oval basin must be made in not less than 8 inches. Provide means for field adjustment to meet final grade, paving, or surfacing.

If oval or circular shape cross-sections are furnished, they must comply with AASHTO LRFD Bridge Design Specifications, Sixth Edition with California Amendments.

Wall and slab thicknesses may be less than the dimensions shown by at most 5 percent or 3/16 inch, whichever is greater.

Reinforcement placement must not vary more than 1/2 inch from the positions shown.

Add to section 51-4.03:

07-15-16

51-4.03H Drainage Inlets

Repair PC drainage inlet sections to correct damage from handling or manufacturing imperfections before installation.

Center pipes in openings to provide a uniform gap. Seal gaps between the pipe and the inlet opening with nonshrink grout under the grout manufacturer's instructions. For systems designated as watertight, seal these gaps with resilient connectors.

Match fit keyed joints to ensure uniform alignment of walls and lids. Keys are not required at the inlet floor level if the floor is precast integrally with the inlet wall. Seal keyed joint locations with preformed butyl rubber joint sealant. You may seal the upper lid and wall joint with nonshrink grout.

Clean keyed joint surfaces before installing sealant. Joint surfaces must be free of imperfections that may affect the joint. Use a primer if surface moisture is present. Use a sealant size recommended by the sealant manufacturer. Set joints using sealant to create a uniform bearing surface.

Flat drainage inlet floors must have a field-cast topping layer at least 2 inches thick with a slope of 4:1 (horizontal:vertical) toward the outlet. Use a bonding agent when placing the topping layer. Apply the bonding agent under the manufacturer's instructions.

Replace the 2nd paragraph of section 51-7.01A with:

Minor structures include structures described as minor structures.

07-15-16

Delete the 4th paragraph of section 51-7.01B.

07-15-16

Delete the 1st and 3rd paragraphs of section 51-7.01C.

07-15-16

Delete the heading and paragraph of section 51-7.02.

07-15-16

^^^^^^

52 REINFORCEMENT

01-15-16

Replace the 3rd paragraph of section 52-6.03B with:

01-15-16

For uncoated and galvanized reinforcing bars complying with ASTM A615/A615M, Grade 60, ASTM A706/A706M, or ASTM A767/A767M, Class 1, the length of lap splices must be at least:

- 1. 45 diameters of the smaller bar spliced for reinforcing bars no. 8 or smaller
- 2. 60 diameters of the smaller bar spliced for reinforcing bars nos. 9, 10, and 11

For epoxy-coated reinforcing bars and alternatives to epoxy-coated reinforcing bars complying with ASTM A775/A775M, ASTM A934/A934M, ASTM A1035/A1035M, or ASTM A1055/A1055M, the length of lap splices must be at least:

- 1. 65 diameters of the smaller bar spliced for reinforcing bars no. 8 or smaller
- 2. 85 diameters of the smaller bar spliced for reinforcing bars nos. 9, 10, and 11

^^^^^

53 SHOTCRETE

01-15-16

Replace 632 in item 1 in the list in the 3rd paragraph of section 53-1.02 with:

01-15-16

675

Replace item 2 in the list in the 3rd paragraph of section 53-1.02 with:

01-15-16

2. You may substitute a maximum of 30 percent coarse aggregate for the fine aggregate. Coarse aggregate must comply with section 90-1, except section 90-1.02C(4)(d) does not apply. The gradation for the coarse aggregate must comply with the gradation specified in section 90-1.02C(4)(b) for the 1/2 inch x No. 4 or the 3/8 inch x No. 8 primary aggregate nominal size.

Replace shotcrete in the 2nd sentence of the 4th paragraph of section 53-1.02 with:

01-15-16

concrete

^^^^^

56 OVERHEAD SIGN STRUCTURES, STANDARDS, AND POLES

07-15-16

Replace section 56-1.01 with:

07-15-16

56-1.01 GENERAL

56-1.01A Summary

Section 56-1 includes general specifications for constructing overhead sign structures, standards, and poles.

56-1.01B Definitions

Reserved

56-1.01C Submittals

Reserved

56-1.01D Quality Assurance

56-1.01D(1) General

Reserved

56-1.01D(2) Quality Control

56-1.01D(2)(a) General

Reserved

56-1.01D(2)(b) Nondestructive Testing

56-1.01D(2)(b)(i) General

Perform NDT of steel members under AWS D1.1 and the requirements shown in the following table:

Nondestructive Testing for Steel Standards and Poles

| Weld location | Weld type | Minimum required NDT |
|--------------------------------------------------------------------------------------------|--------------------------------------------------------------|--------------------------------------------------------------------------------------------------|
| Circumferential splices around the perimeter of tubular sections, poles, and arms | CJP groove weld with backing ring | 100% UT or RT |
| Longitudinal seam | CJP or PJP groove weld | Random 25% MT |
| Longitudinal seam within 6 inches of a circumferential splice | CJP groove weld | 100% UT or RT |
| Welds attaching base plates, flange plates, pole | CJP groove weld with backing ring and reinforcing fillet | t≥ 5/16 inch: 100% UT and 100% MT t< 5/16 inch: 100% MT after root weld pass and final weld pass |
| plates, or mast arm plates to poles or arm tubes | External (top) fillet weld for socket-type connections | 100% MT |
| Hand holes and other appurtenances | Fillet and PJP welds | MT full length on random 25% of all standards and poles |

NOTE: t = pole or arm thickness

Nondestructive Testing for Overhead Sign Structures

| Weld location | Weld type | Minimum required NDT |
|------------------------------------------------------------------------|----------------------------------------------------------|-------------------------------------|
| Base plate to post | CJP groove weld with backing ring and reinforcing fillet | 100% UT and 100% MT |
| Base plate to gusset plate | CJP groove weld | 100% UT |
| Circumferential splices of pipe | CJP groove weld | 100% UT or RT |
| or tubular sections | with backing ring | |
| Split post filler plate welds | CJP groove weld | 100% UT or RT |
| | with backing bar | |
| Longitudinal seam weld for | CJP groove weld | t < 1/4 inch: 100% MT |
| pipe posts | | t ≥ 1/4 inch: 100% UT or RT |
| | PJP groove weld | Random 25% RT |
| Chord angle splice weld | CJP groove weld | 100% UT or RT |
| | with backing bar | |
| Truss vertical, diagonal, and | Fillet weld | Random 25% MT |
| wind angles to chord angles | | |
| Upper junction plate to chord | Fillet weld | Random 25% MT |
| (cantilever type truss) | | |
| Bolted field splice plates | CJP groove weld | 100% UT and 100% MT |
| (tubular frame type) | | |
| Cross beam connection plates (lightweight extinguishable message sign) | Fillet weld | Random 25% MT |
| Arm connection angles (lightweight extinguishable message sign) | Fillet weld | 100% MT |
| Mast arm to arm plate | CJP groove weld | t ≥ 5/16 inch: 100% UT and 100% MT |
| (lightweight extinguishable | with backing ring | t < 5/16 inch: 100% MT after root |
| message sign) | | weld pass and final weld pass |
| Post angle to post (lightweight | Fillet weld | 100% MT |
| extinguishable message sign) | | |
| Hand holes and other | Fillet and PJP | MT full length on random 25% of all |
| appurtenances | welds | sign structures |

NOTE: t = pole or arm thickness

56-1.01D(2)(b)(ii) Ultrasonic Testing

For UT of welded joints with any members less than 5/16 inch thick or tubular sections less than 13 inches in diameter, the acceptance and repair criteria must comply with Clause 6.13.3.1 of AWS D1.1.

For UT of other welded joints, the acceptance and repair criteria must comply with Table 6.3 of AWS D1.1 for cyclically loaded nontubular connections.

After galvanization, perform additional inspection for toe cracks along the full length of all CJP groove welds at tube-to-transverse plate connections using UT.

When performing UT, use an authorized procedure under AWS D1.1, Annex S.

56-1.01D(2)(b)(iii) Radiographic Testing

The acceptance criteria for radiographic or real time image testing must comply with AWS D1.1 for tensile stress welds.

56-1.01D(2)(b)(iv) Longitudinal Seam Welds

The Engineer selects the random locations for NDT.

Grind the cover pass smooth at the locations to be tested.

If repairs are required in a portion of a tested weld, perform NDT on the repaired portion and on 25 percent of the untested portions of the weld. If more repairs are required, perform NDT on the entire weld. 56-1.01D(3) Department Acceptance Reserved

Replace section 56-2.01D(2)(b) with:

Reserved

07-15-16

Replace the 2nd sentence of the 1st paragraph of section 56-2.02F with:

Manufactured pipe posts must comply with one of the following:

07-15-16

Add to the list in the 1st paragraph of section 56-2.02F:

ASTM A1085, Grade A

07-15-16

Replace the 2nd paragraph of section 56-2.02F with:

07-15-16

You may fabricate pipe posts from structural steel complying with ASTM A36/A36M, ASTM A709/A709M, Grade 36, or ASTM A572/A572M, Grades 42 or 50.

Delete the last sentence in the 1st paragraph of section 56-2.02K(2).

07-15-16

Delete the 3rd paragraph of section 56-2.02K(2).

07-15-16

Replace the 2nd paragraph of section 56-2.02K(4) with:

Safety cable at walkways must not be kinked, knotted, deformed, frayed, or spliced.

07-15-16

Replace the 1st sentence of the paragraph in section 56-2.02K(5) with:

07-15-16

The edges of handholes and other large post and arm openings must be ground smooth.

Replace the heading of section 56-3 with:

56-3 STANDARDS, POLES, PEDESTALS, AND POSTS

07-15-16

Replace the paragraph in section 56-3.01A with:

07-15-16

Section 56-3 includes general specifications for fabricating and installing standards, poles, pedestals, and posts.

Replace section 56-3.01B(2)(b) with:

07-15-16

Standards with handholes must comply with the following:

- 1. Include a UL-listed lug and 3/16-inch or larger brass or bronze bolt for attaching the bonding jumper for non-slip-base standards.
- 2. Attach a UL-listed lug to the bottom slip base plate with a 3/16-inch or larger brass or bronze bolt for attaching the bonding jumper for slip-base standards.

Replace the 1st sentence of the 3rd paragraph of section 56-3.01C(2)(a) with:

07-15-16

After each standard, pole, pedestal, and post is properly positioned, place mortar under the base plate.

Replace the 2nd sentence of the 4th paragraph of section 56-3.01C(2)(a) with:

07-15-16

The top of the foundation at curbs or sidewalks must be finished to curb or sidewalk grade.

Replace the 10th paragraph of section 56-3.01C(2)(a) with:

07-15-16

Except when located on a structure, construct foundations monolithically.

Replace the 13th paragraph of section 56-3.01C(2)(a) with:

07-15-16

Do not erect standards, poles, pedestals, or posts until the concrete foundation has cured for at least 7 days.

Replace the 14th paragraph in section 56-3.01C(2)(a) with:

07-15-16

The Engineer selects either the plumbing or raking technique for standards, poles, pedestals, and posts. Plumb or rake by adjusting the leveling nuts before tightening nuts. Do not use shims or similar devices. After final adjustments of both top nuts and leveling nuts on anchorage assemblies have been made and each standard, pole, pedestal, and post on the structure is properly positioned, tighten nuts as follows:

- 1. Tighten leveling nuts and top nuts, following a crisscross pattern, until bearing surfaces of all nuts, washers, and base plates are in firm contact.
- Use an indelible marker to mark the top nuts and base plate with lines showing relative alignment of the nut to the base plate.
- 3. Tighten top nuts following a crisscross pattern:
 - 3.1. Additional 1/6 turn for anchor bolts greater than 1-1/2 inches in diameter.
 - 3.2. Additional 1/3 turn for other anchor bolts.
 - 3.3. Tightening tolerance for all top nuts is $\pm 1/8$ turn.

Replace the 1st sentence of the 4th paragraph of section 56-3.01C(2)(b) with:

07-15-16

If shown, use sleeve nuts on Type 1 standards.

Add to section 56-3.01C(2)(b):

07-15-16

Spiral reinforcement must be continuous above the bottom of the anchor bolts. The top termination must be either:

- 1. 1'-6" lap beyond the end of pitch with a 90-degree hook extending to the opposite side of the cage, or
- 2. 1'-6" lap beyond the end of pitch with 2 evenly spaced authorized mechanical couplers

Replace the 1st sentence of the paragraph in section 56-3.02A(4)(b) with:

07-15-16

For cast slip bases for standards and poles with shaft lengths of 15 feet or more, perform RT on 1 casting from each lot of a maximum of 50 castings under ASTM E94.

Replace the 2nd paragraph of section 56-3.02B(1) with:

07-15-16

Material for push button posts, pedestrian barricades, and guard posts must comply with ASTM A53/A53M or ASTM A500/A500M.

Add to section 56-3.02B(1):

07-15-16

Steel pipe standards and mast arms must be hot dip galvanized after manufacturing. Remove spikes from galvanized surfaces.

Replace the 2nd paragraph of section 56-3.02B(2) with:

07-15-16

HS anchor bolts, nuts, and washers must comply with section 55-1.02D(1) and the following:

- 1. Bolt threads must be rolled
- 2. Hardness of HS anchor bolts must not exceed 34 HRC when tested under ASTM F606
- 3. Galvanization must be by mechanical deposition
- 4. Nuts must be heavy-hex type
- 5. Each lot of nuts must be proof load tested

Replace the 2nd sentence of the 9th paragraph of section 56-3.02B(2) with:

07-15-16

During manufacturing, properly locate the position of the luminaire arm on the arm plate to avoid interference with the cap screw heads.

Add to section 56-3.02B(3)(a):

07-15-16

Steel having a nominal thickness greater than 2 inches that is used for tube-to-transverse plate connections must have a minimum CVN impact value of 20 ft-lb at 20 degrees F when tested under ASTM E23.

Add to section 56-3.02B(3)(c):

07-15-16

The length of telescopic slip-fit splices must be at least 1.5 times the inside diameter of the exposed end of the female section.

For welds connecting reinforced handholes or box-type pole plate connections to a tubular member, the start and stop points must be at points located on a longitudinal axis of symmetry of the tube coinciding with the axis of symmetry of the hand hole or pole plate.

Replace the table in the 1st paragraph of section 56-3.02C with:

Slip Base Bolt Tightening Requirements

| 5.1p = 4.50 = 5.11 1.1g 1.15 quit 5.115 1.115 | |
|-----------------------------------------------|----------------|
| Standard type | Torque (ft-lb) |
| 15-SB | 150 |
| 15-SBF | 150 |
| 30 | 150 |
| 31 | 200 |

Replace the 1st sentence of the 2nd paragraph of section 56-3.02C with:

07-15-16

07-15-16

Bolted connections attaching signal or luminaire arms to standards, poles, and posts are considered slip critical.

Add to section 56-3.06B:

07-15-16

Manufacture the mast arm from standard pipe, free from burrs. Each mast arm must have an insulated wire inlet and wood pole mounting brackets for the mast arm and tie-rod cross arm. Manufacture tie rod from structural steel and pipe.

07-15-16

Delete the 2nd paragraph of section 56-3.06C.

Replace the 1st sentence of the 3rd paragraph of section 56-3.06C with:

07-15-16

Mount the mast arm for luminaires to provide a 34-foot mounting height for a 165 W LED luminaire and a 40-foot mounting height for a 235 W LED luminaire.

^^^^^

59 STRUCTURAL STEEL COATINGS

07-15-16

Replace Type S in the 2nd paragraph of section 59-1.02A with:

01-15-16

Type M or Type S

Add to the list in the 2nd paragraph of section 59-1.02B:

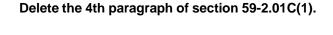
07-15-16

5. Manufactured abrasives.

Replace Mineral and slag in the 3rd paragraph of section 59-1.02B with:

07-15-16

Mineral, manufactured, and slag



^^^^^^

60 EXISTING STRUCTURES

07-15-16

07-15-16

Delete the 2nd sentence in the 11th paragraph of section 60-3.04B(3)(c).

^^^^^

64 PLASTIC PIPE

07-15-16
Replace Reserved in section 64-3 with:

07-15-16

64-3.01 GENERAL 64-3.01A Summary

Section 64-3 includes specifications for constructing slotted plastic pipe.

Slotted plastic pipe includes structure excavation, concrete backfill, connecting new pipe to new or existing facilities, concrete collars, reinforcement, and other connecting devices.

64-3.01B Definitions

Reserved

64-3.01C Submittals

If an *or* equal slotted plastic pipe is being considered, it must be submitted 30 days before installation for approval.

If RSC is used for concrete backfill for slotted plastic pipe, submit the concrete mix design and test data from an authorized laboratory 10 days before excavating the pipe trench. The laboratory must specify the cure time required for the concrete mix to attain 2,000 psi compressive strength when tested under California Test 521.

Heel-resistant grates if specified must be submitted 30 days before installation for approval. Anchorage details must be included in the submittal.

64-3.01D Quality Assurance

Reserved

64-3.02 MATERIALS 64-3.02A General

Not Used

64-3.02B Slotted Plastic Pipes

Slotted plastic pipe must be one of the following or equal:

Slotted Plastic Pipe

| 12" diameter | 18" diameter |
|-----------------|-----------------|
| Zurn Z888-12 | Zurn Z888-18 |
| ACO Qmax 350 | ACO Qmax 365 |
| ADS Duraslot-12 | ADS Duraslot-18 |

64-3.02C Concrete Backfill

Concrete for concrete backfill for slotted plastic pipe must comply with the specifications for minor concrete. You may use RSC instead of minor concrete for concrete backfill.

If RSC is used for concrete backfill, the RSC must:

- 1. Contain at least 590 pounds of cementitious material per cubic yard
- 2. Comply with section 90-3.02A, except section 90-1 does not apply
- 3. Comply with section 90-2

64-3.02D Heel-Resistant Grates

Heel-resistant grate must:

- 1. Be designed to carry traffic loadings
- 2. Comply with ADA requirements
- 3. Be constructed of steel or cast iron
- 4. Be provided by the same manufacturer of the slotted plastic pipe
- 5. Comply with the manufacturer's instructions

64-3.02E Bar Reinforcement

Bar reinforcement must comply with ASTM A615/A615M, Grade 60 or ASTM A706/A706M, Grade 60.

64-3.02F Miscellaneous Metal

Ductile iron, nuts, bolts, and washers must comply with section 75.

64-3.02G Grout

Grout must be non-shrink grout complying with ASTM C1107/C1107M.

64-3.02H Curing Compound

Non-pigmented curing compound must comply with ASTM C309, Type 1, Class B.

64-3.02l End Caps

End cap must:

- 1. Be provided by the same manufacturer of the slotted plastic pipe
- 2. Prevent concrete backfill from entering the pipe

64-3.03 CONSTRUCTION

64-3.03A General

Cover the grate slots with heavy-duty tape or other authorized covering during paving and concrete backfilling activities to prevent material from entering the slots.

64-3.03B Preparation

Pave adjacent traffic lanes before installing slotted plastic pipes.

Excavation must comply with section 19-3.

64-3.03C Installation

Lay and join slotted plastic pipes under the pipe manufacturer's instructions.

Lay pipes to line and grade with sections closely jointed and adequately secured to prevent separation during placement of the concrete backfill. If the pipes do not have a positive interlocking mechanism like a slot and tongue connection, secure the sections together with nuts, bolts, and washers before backfilling.

The top of slotted plastic pipes must not extend above the completed surface. Position the pipes so that the concrete backfill is flush with the surrounding grade and above the top of the grate from 1/8 to 1/4 inch.

Place channels with the male and female ends facing each other.

Place lateral support bar reinforcement on both sides of the grate slots. The support bar reinforcement must run the full length of the slots.

Anchor heel-resistant grates to the concrete backfill under the manufacturer's instructions.

64-3.03D Concrete Backfill

Wherever minor concrete is used for concrete backfill for slotted plastic pipe, do not allow traffic on top of the backfill within 7 days of placement.

Wherever RSC is used for concrete backfill for slotted plastic pipe, do not allow traffic on top of the backfill before the required cure time of 2,000 psi is achieved.

Place concrete backfill where shown.

Consolidate the concrete backfill with high-frequency internal vibrators.

Texture the concrete backfill surface with a broom or burlap drag to produce a durable skid-resistant surface.

Apply a non-pigmented curing compound to the exposed concrete backfill surface whenever the atmospheric temperature is 90 degrees F or greater after placement.

64-3.03E Transition Fittings

Use transition fittings to connect slotted plastic pipes to drainage inlets. The transition fittings must be supplied by the same pipe manufacturer.

Where welds are required in transition fittings, welds must comply with the pipe manufacturer's instructions. The completed welds must not have visible pinholes. Fill the gaps around the pipes in the inlet structure wall with non-shrink grout where the pipes connect to an existing drainage structure. Install the grout under the pipe manufacturer's instructions.

Cut the pipes as shown after the grout used to seal the transition fitting has cured for at least 24 hours.

64-3.04 PAYMENT

Slotted plastic pipe is measured along the centerline of the pipe and parallel with the slope line. If the pipe is cut to fit a structure or slope, the payment quantity is the length of pipe necessary to be placed before cutting, measured in 2-foot increments.

DIVISION VII DRAINAGE FACILITIES 71 EXISTING DRAINAGE FACILITIES

^^^^^^

01-15-16

Replace items 5 and 6 in the list in the 1st paragraph of section 71-3.01D with:

01-15-16

5. Performing postrehabilitation inspection

Add after the 4th paragraph of section 71-3.01D:

01-15-16

Record the quantity of grout that is installed and submit this quantity. The Department does not pay for grout that leaks through to the inside of the culvert. The Department does not pay for grout material that is wasted, disposed of, or remaining on hand after the completion of the work.

71-5.03B Frames, Covers, Grates, and Manholes

DIVISION VIII MISCELLANEOUS CONSTRUCTION 72 SLOPE PROTECTION

07-15-16

Replace the 1st and 2nd paragraphs of section 72-2.02B with:

07-15-16

For method A and B placement and the class of RSP described, comply with the rock gradation shown in the following table:

Rock Gradation

| Nominal RSP class by median particle diameter ^b | | Nominal median particle | d ₁₅ (inches) | | d ₅₀ (inches) | | d ₁₀₀ ^c (inches) | Placement |
|------------------------------------------------------------------|-------------------|------------------------------------------|--------------------------|------|--------------------------|------|-------------------------------------------|-----------|
| Class ^a | Diameter (inches) | weight W ₅₀ ^{c,d} | Min | Max | Min | Max | Max | Method |
| 1 | 6 | 20 lb | 3.7 | 5.2 | 5.7 | 6.9 | 12.0 | В |
| II | 9 | 60 lb | 5.5 | 7.8 | 8.5 | 10.5 | 18.0 | В |
| III | 12 | 150 lb | 7.3 | 10.5 | 11.5 | 14.0 | 24.0 | В |
| IV | 15 | 300 lb | 9.2 | 13.0 | 14.5 | 17.5 | 30.0 | В |
| V | 18 | 1/4 ton | 11.0 | 15.5 | 17.0 | 20.5 | 36.0 | В |
| VI | 21 | 3/8 ton | 13.0 | 18.5 | 20.0 | 24.0 | 42.0 | A or B |
| VII | 24 | 1/2 ton | 14.5 | 21.0 | 23.0 | 27.5 | 48.0 | A or B |
| VIII | 30 | 1 ton | 18.5 | 26.0 | 28.5 | 34.5 | 48.0 | A or B |
| IX | 36 | 2 ton | 22.0 | 31.5 | 34.0 | 41.5 | 52.8 | Α |
| X | 42 | 3 ton | 25.5 | 36.5 | 40.0 | 48.5 | 60.5 | Α |
| XI | 46 | 4 ton | 28.0 | 39.4 | 43.7 | 53.1 | 66.6 | Α |

^aFor RSP Classes I–VIII, use Class 8 RSP fabric. For RSP Classes IX–XI, use Class 10 RSP fabric.

Replace the table in section 72-2.02C with:

07-15-16

Fabric Class

| Class | Largest rock gradation class used in slope protection | | | | |
|-------|-------------------------------------------------------|--|--|--|--|
| 8 | Classes I–VIII | | | | |
| 10 | Classes IX–XI | | | | |

^bIntermediate or B dimension (i.e., width) where A dimension is length and C dimension is thickness.

^cd%, where % denotes the percentage of the total weight of the graded material.

^dValues shown are based on the minimum and maximum particle diameters shown and an average specific gravity of 2.65. Weight will vary based on specific gravity of rock available for the project.

Replace the table in the 1st paragraph of section 72-3.02C with:

07-15-16

Concreted-Rock Gradation

| Nominal RSP class by median particle diameter ^b | | Nominal median particle | d ₁₅ ° | | d ₅₀ ° | | d ₁₀₀ ° | |
|------------------------------------------------------------------|------------------|-----------------------------------------------------------------|-------------------|------|-------------------|------|--------------------|--|
| Class ^a | Size (inches) | weight W ₅₀ ^{c,d} Weight ^a | Min | Max | Min | Max | Max | |
| I | 6 | 20 lb | 3.7 | 5.2 | 5.7 | 6.9 | 12.0 | |
| П | 9 | 60 lb | 5.5 | 7.8 | 8.5 | 10.5 | 18.0 | |
| III | 12 | 150 lb | 7.3 | 10.5 | 11.5 | 14.0 | 24.0 | |
| V | 18 | 1/4 ton | 11.0 | 15.5 | 17.0 | 20.5 | 36.0 | |
| VII | 24 | 1/2 ton | 14.5 | 21.0 | 23.0 | 27.5 | 48.0 | |

^aUse Class 8 RSP fabric.

Replace the table in section 72-3.03E with:

07-15-16

Minimum Concrete Penetration

| | | Rock class | | | | |
|----------------------|-----|------------|----|---|---|--|
| | VII | V | Ш | | | |
| Penetration (inches) | 18 | 14 | 10 | 8 | 6 | |

73 CONCRETE CURBS AND SIDEWALKS

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07-15-16 **Replace section 73-3.01A with:**

07-15-16

Section 73-3 includes specifications for constructing sidewalks, gutter depressions, island paving, curb ramps, and driveways.

74 PUMPING EQUIPMENT AND CONTROLS

^^^^^

04-15-16

Replace 87-1.03K in the 4th paragraph of section 74-3.03B(2) with:

04-15-16

87

^bIntermediate or B dimension (i.e., width) where A dimension is length and C dimension is thickness.

^cd%, where % denotes the percentage of the total weight of the graded material.

^dValues shown are based on the minimum and maximum particle diameters shown and an assumed specific gravity of 2.65. Weight will vary based on specific gravity of rock available for the project.

80 FENCES

07-15-16

Replace section 80-4 with:

80-4 WILDLIFE EXCLUSION FENCES

07-15-16

80-4.01 GENERAL

80-4.01A General

Section 80-4 includes specifications for constructing wildlife exclusion fences.

Constructing a wildlife exclusion fence includes the installation of any signs specified in the special provisions.

80-4.01B Materials

Each T post must:

- 1. Comply with ASTM A702
- 2. Be metal and have an anchor plate
- 3. Be painted black or galvanized

80-4.01C Construction

Not Used

80-4.01D Payment

Not Used

80-4.02 DESERT TORTOISE FENCES

80-4.02A General

Section 80-4.02 includes specifications for constructing desert tortoise fences.

80-4.02B Materials

80-4.02B(1) Permanent Desert Tortoise Fences

80-4.02B(1)(a) General

Each wire tie and hog ring for a permanent desert tortoise fence must comply with section 80-2.02F.

Each hold down pin must:

- 1. Be U-shaped, with 2 minimum 6-inch long legs
- 2. Have pointed ends
- 3. Be at least 11-gauge wire
- 4 Be galvanized
- 5. Be commercial quality

80-4.02B(1)(b) Hardware Cloth

The hardware cloth must:

- 1. Comply with ASTM A740
- 2. Be welded or woven galvanized steel wire fabric
- 3. Be made of at least 14-gauge wire
- 4. Be 36 inches wide

80-4.02B(1)(c) Barbless Wire

The barbless wire must:

- 1. Comply with ASTM A641/A641M
- 2. Be at least 14-gauge wire
- 3. Have a Class 1 zinc coating

80-4.02B(1)(d) Posts

Each post must:

- 1. Comply with ASTM F1083
- 2. Be standard weight, schedule 40 steel pipe with a nominal pipe size of 1 inch
- 3. Be galvanized steel fence post conforming to ASTM A702

80-4.02B(2) Temporary Desert Tortoise Fences

The materials for a temporary desert tortoise fence must comply with section 80-4.02B(1), except the hardware cloth must be made of at least 16-gauge wire.

80-4.02C Construction

80-4.02C(1) General

Extend the hardware cloth a minimum of 24 inches above the ground.

Plumb the posts and pull the hardware cloth taut. Correct any alignment issues.

80-4.02C(2) Permanent Desert Tortoise Fences

Excavate the ground to form a trench before installing the posts and hardware cloth. Embed the posts at maximum 5-foot intervals into the ground. If T posts are used, use 5-foot lengths and embed the posts to match the above-ground height shown for the posts.

Securely fasten the hardware cloth to the posts with wire ties and to barbless wire with hog rings as shown. Pass the wire ties through the hardware cloth. Encircle the posts and barbless wire with the ties and tie them by twisting a minimum of 3 complete turns.

Bend the twisted ends of the ties down to prevent possible snagging. Close hog rings with their ends overlapping.

Bury the hardware cloth a minimum of 12 inches into the ground. Install the cloth in 1 continuous piece. You may cut the cloth into shorter segments if authorized.

Overlap the hardware cloth segments at posts, with a minimum overlap of 6 inches centered at a post. Wire tie the overlapped cloth to posts as shown. Prevent fraying by threading barbless wire along the vertical edges of the hardware cloth on either side of the post or use 3 equally spaced hog rings (6 hog rings per location) along each wire cloth edge.

Where bedrock or caliche substrate is encountered, use the bent hardware cloth detail if authorized. Transitions from buried-to-bent or bent-to-buried configuration must occur at a post location with a minimum 6-inch overlap of the hardware cloth as shown. The maximum spacing for hold down pins is 24 inches on center. Anchor in place with hold down pins the beginning and end corners of the hardware cloth placed on the ground.

Backfill the removed earth material into the trench created to install the hardware cloth and posts. Use an 8 lb or heavier hand tamper to compact the backfill around the posts and hardware cloth. Install a post at each corner of the cloth segments.

If a gate must be installed, attach the hardware cloth to the gate frame such that there is contact along the entire length of the gate between the finished ground surface and the lower edge of the cloth. Install the gate under section 80-10.

80-4.02C(3) Temporary Desert Tortoise Fences

Fold the horizontal edge of the hardware cloth at a 90° angle toward the tortoise habitat area. Ensure the clearance to the ground at the bend is from 0 to 2 inches.

Where the hardware cloth overlaps, secure the bend piece with one of the following:

- 1. Barbless wire threaded along the width of the cloth
- 2. Minimum of 4 hog rings equally spaced along the edge

Fasten the bent piece to the ground with hold down pins pushed completely into the ground.

When the temporary fence is no longer needed, compact soil into post holes with an 8 lb or heavier hand tamper.

80-4.02D Payment

Not Used

80-4.03-80-4.09 RESERVED

DIVISION IX TRAFFIC CONTROL DEVICES
83 RAILINGS AND BARRIERS

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04-15-16

Delete to in the 4th paragraph of section 83-1.02B.

^^^^^

04-15-16

84 MARKINGS

07-15-16

Add to the beginning of section 84-8.03A:

07-15-16

Select the method and equipment for constructing ground-in indentations.

Replace the 1st paragraph of section 84-8.03A with:

07-15-16

Do not construct rumble strips:

- 1. On structures, approach slabs, or concrete weigh-in-motion slabs
- 2. At intersections
- 3. Bordering two-way left turn lanes, driveways, or other high-volume turning areas
- 4. Within 6 inches of any concrete pavement joint

Add between the 2nd and 3rd paragraphs of section 84-8.03A:

Modify rumble strip spacing to avoid locating a groove on a concrete pavement joint.

07-15-16

Replace the 3rd paragraph of section 84-8.03A with:

Indentations must comply with the dimensions shown and not vary more than:

07-15-16

- 1. 10 percent in length
- 2. 0.06 inch in depth
- 3. 10 percent in width
- 4. 1 inch in center-to-center spacing between rumble strips

Add to the end of section 84-8.03A:

07-15-16

The noise level created by the combined grinding activities must not exceed 86 dBA when measured at a distance of 50 feet at right angles to the direction of travel.

Break rumble strips before and after intersections, driveways, railroad crossings, freeway gore areas, and freeway ramps. Place breaks and break distances as shown. You may adjust breaks and the break distances as needed at low-volume driveways or other locations if authorized.

07-15-16

Delete new in the 1st paragraph of section 84-8.03B.

07-15-16

Add to the end of section 84-8.03B:

Remove grinding residue under section 13-4.03E(7).

Replace the 1st paragraph of section 84-8.03C with:

07-15-16

Construct rumble strips in the top layer of HMA and asphalt concrete surfacing by the ground-in method.

Add between the 2nd and 3rd paragraphs of section 84-8.03C:

07-15-16

Dispose of the removed material.

07-15-16

Delete the 2nd paragraph of section 84-8.03C.

Replace 37-2 in the 3rd paragraph of section 84-8.03C with:

07-15-16

37-4.02

Replace section 84-8.04 with:

07-15-16

The payment quantity for any type of rumble strip is the length measured by the station along the length of the rumble strip without deductions for gaps between indentations.

Replace the 2nd paragraph of section 84-9.03B with:

04-15-16

Completely remove traffic stripes and pavement markings, including any paint in the gaps, by methods that do not remove pavement to a depth of more than 1/8 inch.

Add between the 2nd and 3rd paragraphs of section 84-9.03B:

04-15-16

Submit your proposed method for removing traffic stripes and pavement markings at least 7 days before starting the removal work. Allow 2 business days for the review.

Remove pavement marking such that the old message cannot be identified. Make any area removed by grinding rectangular. Water must not puddle in the ground areas. Fog seal ground areas on asphalt concrete pavement.

^^^^^

DIVISION X ELECTRICAL WORK

Replace section 86 with:

04-15-16

86 GENERAL

04-15-16

86-1.01 GENERAL 86-1.01A Summary

Section 86 includes general specifications for furnishing electrical equipment and materials.

Electrical equipment and materials must comply with part 4 of the *California MUTCD* and 8 CA Code of Regs, chapter 4, subchapter 5, "Electrical Safety Orders."

Galvanized equipment and materials must comply with section 75-1.02B.

86-1.01B Definitions

accessible pedestrian signal: Accessible pedestrian signal as defined in the California MUTCD.

accessible walk indication: Activated audible and vibrotactile action during the walk interval.

actuation: Actuation as defined in the California MUTCD.

ambient sound level: Background sound level in dB at a given location.

ambient sound sensing microphone: Microphone that measures the ambient sound level in dB and automatically adjusts the accessible pedestrian signal speaker's volume.

audible speech walk message: Audible prerecorded message that communicates to pedestrians which street has the walk interval.

channel: Discrete information path.

CALIPER: Commercially Available LED Product Evaluation and Reporting. A U.S. Department of Energy program that individually tests and provides unbiased information on the performance of commercially available LED luminaires and lights.

controller assembly: Assembly for controlling a system's operations, consisting of a controller unit and auxiliary equipment housed in a waterproof cabinet.

controller unit: Part of the controller assembly performing the basic timing and logic functions.

correlated color temperature: Absolute temperature in kelvin of a blackbody whose chromaticity most nearly resembles that of the light source.

detector: Detector as defined in the California MUTCD.

electrolier: Assembly of a lighting standard and luminaire.

flasher: Device for opening and closing signal circuits at a repetitive rate.

flashing beacon control assembly: Assembly of switches, circuit breakers, terminal blocks, flasher, wiring, and other necessary electrical components housed in a single enclosure for operating a beacon.

house side lumens: Lumens from a luminaire directed to light up areas between the fixture and the pole, such as sidewalks at intersection or areas off the shoulders on freeways.

illuminance gradient: Ratio of the minimum illuminance on a 1-foot square of sign panel to that on an adjacent 1-foot square of sign panel.

inductive loop detector: Detector capable of being actuated by an inductance change caused by a vehicle passing or standing over the loop. An inductive loop detector includes a loop or group of loops installed in the roadway and a lead-in cable installed and connected inside a controller cabinet.

junction temperature: Temperature of the electronic junction of the LED device. The junction temperature is critical in determining photometric performance, estimating operational life, and preventing catastrophic failure of the LED.

L70: Extrapolated life in hours of the luminaire when the luminous output depreciates 30 percent from the initial values.

lighting standard: Pole and mast arm supporting the luminaire.

LM-79: Test method from the Illumination Engineering Society of North America specifying the test conditions, measurements, and report format for testing solid state lighting devices, including LED luminaires.

LM-80: Test method from the Illumination Engineering Society of North America specifying the test conditions, measurements, and report format for testing and estimating the long-term performance of LEDs for general lighting purposes.

luminaire: Assembly that houses the light source and controls the light emitted from the light source.

National Voluntary Laboratory Accreditation Program: U.S. Department of Energy program that accredits independent testing laboratories.

powder coating: Coating applied electrostatically using exterior-grade, UV-stable, polymer powder.

power factor: Ratio of the real power component to the complex power component.

pretimed controller assembly: Assembly operating traffic signals under a predetermined cycle length.

programming mechanism: Device to program the accessible pedestrian signal operation.

pull box: Box with a cover that is installed in an accessible place in a conduit run to facilitate the pulling in of wires or cables.

push button information message: Push button information message as defined in the *California MUTCD.*

push button locator tone: Push button locator tone as defined in the California MUTCD.

signal face: Signal face as defined in the *California MUTCD*.

signal head: Signal head as defined in the California MUTCD.

signal indication: Signal indication as defined in the *California MUTCD*.

signal section: Signal section as defined in the California MUTCD.

signal standard: Pole with or without mast arms carrying 1 or more signal faces.

street side lumens: Lumens from a luminaire directed to light up areas between the fixture and the roadway, such as traveled ways and freeway lanes.

surge protection device: Subsystem or component that protects equipment against short-duration voltage transients in power line.

total harmonic distortion: Ratio of the rms value of the sum of the squared individual harmonic amplitudes to the rms value of the fundamental frequency of a complex waveform.

traffic-actuated controller assembly: Assembly for operating traffic signals under the varying demands of traffic as registered by detector actuation.

traffic phase: Traffic phase as defined in the California MUTCD.

vehicle: Vehicle as defined in the California Vehicle Code.

vibrotactile pedestrian device: Vibrotactile pedestrian device as defined in the California MUTCD.

86-1.01C Submittals 86-1.01C(1) General

Within 15 days after Contract approval, submit a list of equipment and materials you propose to install.

Submit the list before shipping equipment and materials to the job site. The list must include:

- 1. Manufacturer's name
- 2. Make and model number
- 3. Month and year of manufacture
- 4. Lot and serial numbers
- 5. Contract number
- 6. Your contact information

Submit confirmation of the vendor's acceptance of the order for the electrical equipment and materials as an informational submittal.

Submit 3 sets of computer-generated, schematic wiring diagrams for each cabinet.

Diagrams, plans, and drawings must be prepared using graphic symbols in IEEE 315, "Graphic Symbols for Electrical and Electronic Diagrams."

Submit a schedule of values within 15 days after Contract approval.

Do not include costs for the traffic control system in the schedule of values.

Submit a manufacturer's maintenance manual or combined maintenance and operation manual as an informational submittal. The manual must have a master item index that includes:

- 1. Specifications
- 2. Design characteristics
- 3. General operation theory
- 4. Function of all controls
- 5. Troubleshooting procedure
- 6. Parts list, descriptions, stock numbers, and settings
- 7. Block circuit diagram
- 8. Layout of components
- 9. Schematic diagrams

86-1.01C(2) Pull Boxes

Submit the manufacturer's installation instructions for pull boxes, including:

- 1. Quantity and size of entries that can be made without degrading the strength of the pull box below the load rating
- 2. Locations where side entries can be made
- 3. Acceptable method for creating the entry

Submit load-rating test reports for pull boxes from a NRTL.

86-1.01C(3) LED Luminaires

Submit for an LED luminaire:

- 1. Maximum power in watts
- 2. Maximum designed junction temperature
- 3. Heat sink area in square inches

- 4. Designed junction-to-ambient thermal resistance calculation with thermal resistance components clearly defined
- 5. L70 in hours when extrapolated for the average nighttime operating temperature
- 6. Life expectancy based on the junction temperature
- 7. Manufacturer's data sheet for the power supply, including the rated life

Submit the manufacturer's QC test data for LED luminaires as an informational submittal.

86-1.01C(4) Low-Pressure Sodium Luminaires

Submit the manufacturer's QC test data for low-pressure sodium luminaires as an informational submittal.

86-1.01C(5) Service Equipment Enclosures

Submit shop drawings for a service equipment enclosure to METS.

86-1.01C(6) Signal Heads

Submit a certificate of compliance and the manufacturer's QC test data for signal heads as an informational submittal.

86-1.01C(7) LED Signal Modules

Submit the manufacturer's QC test data for LED signal modules as an informational submittal.

86-1.01C(8) Visors

Submit a certificate of compliance and the manufacturer's QC test data for visors as an informational submittal.

86-1.01C(9) LED Countdown Pedestrian Signal Face Modules

Submit the manufacturer's QC test data for LED countdown pedestrian signal face modules as an informational submittal.

86-1.01C(10) Accessible Pedestrian Signals

Submit the manufacturer's QC test data for accessible pedestrian signals as an informational submittal.

86-1.01D Quality Assurance

86-1.01D(1) General

Electrical equipment must comply with one or more of the following standards:

- 1. ANSI
- 2. ASTM
- 3. EIA/ECIA
- 4. NEMA
- 5. NETA6. UL/NRTL
- 7. TIA

Materials must comply with:

- 1. FCC rules
- 2. ITE standards
- 3. NEC
- 4. California Electrical Code

86-1.01D(2) Source Quality Control

Service equipment enclosures and cabinets must be inspected and tested at the source.

86-1.01D(3) Department Acceptance

Deliver material and equipment for testing to METS.

Allow 30 days for testing. The Department notifies you when testing is complete.

If the Department accepts the material or equipment, you must pick it up from the test site and deliver it to the job site.

If the Department rejects material or equipment, remove it within 5 business days after you are notified it is rejected. If it is not removed within that period, the Department may remove it and ship it to you and deduct the costs of labor, material and shipping.

Resubmit a new sample and allow 30 days for retesting. The retesting period starts when the replacement material or equipment is delivered to METS.

86-1.02 MATERIALS

86-1.02A General

Anchor bolts, anchor bars or studs, and nuts and washers must comply with section 75-1.02.

Bolt threads must accept galvanized standard nuts without requiring tools or causing removal of protective coatings.

86-1.02B Conduit and Accessories

86-1.02B(1) General

Conduit and fittings must comply with the requirements shown in the following table:

Conduit and Fitting Requirements

| Type | Requirement |
|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1 | Must be hot-dip galvanized rigid steel complying with UL 6 and ANSI C80.1. The zinc coating must comply with copper sulfate test requirements in UL 6. Fittings must be electrogalvanized and certified under UL 514B. |
| 2 | Must comply with requirements for Type 1 conduit and be coated with PVC or polyethylene. The exterior thermoplastic coating must have a minimum thickness of 35 mils. The internal coating must have a minimum thickness of 2 mils. Coated conduit must comply with NEMA RN 1, or NRTL PVC-001. |
| 3 | Must be Type A, extruded, rigid PVC conduit complying with UL 651 or must be HDPE conduit complying with UL 651A. |
| 4 | Must have an inner, flexible metal core covered by a waterproof, nonmetallic, sunlight-resistant jacket, and must be UL listed for use as a grounding conductor. Fittings must be certified under UL 514B. |
| 5 | Must be intermediate steel complying with UL 1242 and ANSI C80.6. The zinc coating must comply with copper sulfate test requirements specified in UL 1242. Fittings must be electrogalvanized and certified under UL 514B. |

Bonding bushings installed on metal conduit must be insulated and either a galvanized or zinc-alloy type.

86-1.02B(2) Structures Accessories

Steel hangers, steel brackets, and other fittings used to support conduit in or on a wall or bridge superstructure must comply with section 75-3.

Precast concrete cradles for conduit must be made of minor concrete and commercial-quality welded wire fabric. The minor concrete must contain a minimum of 590 lb of cementitious material per cubic yard. The cradles must be moist cured for a minimum of 3 days.

86-1.02C Pull Boxes

86-1.02C(1) General

Pull box cover must have a marking on the top that is:

- 1. Clearly defined
- 2. Uniform in depth
- 3. Parallel to either side
- 4. 1 to 3 inches in height

Cover marking must be:

- 1. SERVICE for service circuits between a service point and service disconnect
- 2. SERVICE IRRIGATION for circuits from a service equipment enclosure to an irrigation controller
- 3. SERVICE BOOSTER PUMP for circuits from a service equipment enclosure to the booster pump
- 4. TDC POWER for circuits from a service equipment enclosure to telephone demarcation cabinet
- 5. LIGHTING for a lighting system
- 6. SIGN ILLUMINATION for a sign illumination system
- 7. SIGNAL AND LIGHTING for a signal and lighting system
- 8. RAMP METER for a ramp metering system
- 9. TMS for a traffic monitoring station
- 10. FLASHING BEACON for a flashing beacon system
- 11. CMS for a changeable message sign system
- 12. INTERCONNECT for an interconnect conduit and cable system

The load rating must be stenciled on the inside and outside of the pull box and the cover.

If a transformer or other device must be placed in the pull box, include recesses for a hanger.

The hardware must be stainless steel with 18 percent chromium and 8 percent nickel content.

86-1.02C(2) Nontraffic Pull Boxes

A nontraffic pull box and cover must comply with ANSI/SCTE 77, "Specification for Underground Enclosure Integrity," for Tier 22 load rating and must be gray or brown.

Each new pull box must have a cover with an electronic marker cast inside.

A pull box extension must be made of the same material as the pull box. The extension may be another pull box if the bottom edge of the pull box fits into the opening for the cover.

The bolts, nuts, and washers must be a captive design and galvanized. Captive bolts for securing the cover of nontraffic pull boxes must be capable of withstanding a torque from 55 to 60 ft-lb and a minimum pull-out strength of 750 lb.

86-1.02C(3) Traffic Pull Boxes

A traffic pull box and cover must comply with ASTM C857 for HS20-44 loading.

The frame must be anchored to the box with 2-1/4-inch-long concrete anchors with a 1/4 inch diameter. A no. 3-1/2(T) pull box must have 4 concrete anchors, one placed in each corner. No. 5(T) and no. 6(T) pull boxes must have 6 concrete anchors, one placed in each corner and one near the middle of each of the longer sides.

Nuts must be vibration-resistant, zinc-plated, carbon steel and have a wedge ramp at the root of the thread.

Before galvanizing a steel or cast iron cover, the manufacturer must apply the cover marking by one of the following methods:

- 1. Use a cast iron strip at least 1/4 inch thick with letters raised a minimum of 1/16 inch. Fasten the strip to the cover with 1/4-inch, flathead, stainless steel machine bolts and nuts. Peen the bolts after tightening.
- 2. Use a sheet steel strip at least 0.027 inch thick with letters raised a minimum of 1/16 inch. Fasten the strip to the cover by spot welding, tack welding, or brazing with 1/4-inch stainless steel rivets or 1/4-inch, roundhead, stainless steel machine bolts and nuts. Peen the bolts after tightening.

The steel cover must be countersunk approximately 1/4 inch to accommodate the bolt head. When tightened, the bolt head must be no more than 1/8 inch above the top of the cover.

86-1.02C(4) Reserved 86-1.02D Tapes 86-1.02D(1) General Reserved

86-1.02D(2) Pull Tape

Pull tape must be a flat, woven, lubricated, soft-fiber, polyester tape with a minimum tensile strength of 1,800 lb. The tape must have sequential measurement markings every 3 feet.

86-1.02D(3) Reserved

86-1.02E Reserved

86-1.02F Conductors and Cables

86-1.02F(1) Conductors

86-1.02F(1)(a) General

Reserved

86-1.02F(1)(b) Reserved

86-1.02F(1)(c) Copper Conductors

86-1.02F(1)(c)(i) General

Copper wire must comply with ASTM B3 and B8.

Conductor must be clearly and permanently marked the entire length of its outer surface with:

- 1. Manufacturer's name or trademark
- 2. Insulation-type letter designation
- 3. Conductor size
- 4. Voltage
- 5. Temperature rating
- 6. Number of conductors for a cable

The minimum insulation thickness and color code requirements must comply with NEC.

A conductor must be UL listed or NRTL certified and rated for 600 V(ac).

Insulation for no. 14 to no. 4 conductors must be one of the following:

- 1. Type TW PVC under ASTM D2219
- 2. Type THW PVC
- 3. Type USE, RHH, or RHW cross-linked polyethylene

The insulation for no. 2 and larger conductors must be one of the above or THWN.

Conductors must be identified as shown in the following table:

Conductor Identification

| | | | Identification | ı | |
|---------------------------|--------------------------|--------------------------------|----------------|---------------------|------|
| | | Insulation | | | |
| Circuit | Signal phase or function | Base Stripe ^a | | Band symbols | Size |
| Onoun | | | Blk | | 14 |
| | 2, 6 4, 8 | Red, yel, brn Red, yel, brn | Ora | 2, 6 4, 8 | 14 |
| Oi ava a la | | | None | 1, 5 | 14 |
| Signals | 1, 5 | Red, yel, brn | | | |
| (vehicle) ^{a, b} | 3, 7 | Red, yel, brn | Pur | 3, 7 | 14 |
| | Ramp meter 1 | Red, yel, brn | None | NBR | 14 |
| | Ramp meter 2 | Red, yel, brn | Blk | NBR | 14 |
| 5 | 2p, 6p | Red, brn | Blk | 2p, 6p | 14 |
| Pedestrian | 4p, 8p | Red, brn | Ora | 4p, 8p | 14 |
| signals | 1p, 5p | Red, brn | None | 1p, 5p | 14 |
| | 3p, 7p | Red, brn | Pur | 3p, 7p | 14 |
| | 2p, 6p | Blu | Blk | P-2, P-6 | 14 |
| Pedestrian | 4p, 8p | Blu | Ora | P-4, P-8 | 14 |
| push buttons | 1p, 5p | Blu | None | P-1, P-5 | 14 |
| | 3р, 7р | Blu | Pur | P-3, P-7 | 14 |
| Traffic signal | Ungrounded circuit | | | | |
| controller | conductor | Blk | None | CON-1 | 6 |
| cabinet | Grounded circuit | | | | |
| Cabinet | conductor | Wht | None | CON-2 | 6 |
| Highway | Ungrounded - line 1 | Blk | None | NBR | 14 |
| lighting pull box | Ungrounded - line 2 | Red | None | NBR | 14 |
| to luminaire | Grounded | Wht | None | NBR | 14 |
| Multiple | Ungrounded - line 1 | Blk | None | ML1 | 10 |
| highway | | | | | |
| lighting | Ungrounded - line 2 | Red | None | ML2 | 10 |
| | Ungrounded - PEU | Blk | None | C1 | 14 |
| Lighting control | Switching leg from PEU | | | | |
| | unit or SM transformer | Red | None | C2 | 14 |
| | Ungrounded - line 1 | | | | |
| Service | (signals) | Blk | None | NBR | 6 |
| Service | Ungrounded - line 2 | | | | |
| | (lighting) | Red | None | NBR | 8 |
| Cian liabtina | Ungrounded - line 1 | Blk | None | SL-1 | 10 |
| Sign lighting | Ungrounded - line 2 | Red | None | SL-2 | 10 |
| Flashing | Ungrounded between | | | | |
| beacons | flasher and beacons | Red or yel | None | F-Loc. ^c | 14 |
| | Pedestrian push buttons | Wht | Blk | NBR | 14 |
| | Signals and multiple | | | | |
| Grounded | lighting | Wht | None | NBR | 10 |
| circuit | Flashing beacons and | | | | |
| conductor | sign lighting | Wht | None | NBR | 12 |
| | Lighting control | Wht | None | C-3 | 14 |
| | Service | Wht | None | NBR | 14 |
| Railroad | | | | | |
| preemption | | Blk | None | R | 14 |
| Spares | | Blk | None | NBR | 14 |

NBR = No band required

PEU=Photoelectric unit

^aOn overlaps, the insulation is striped for the 1st phase in the designation, e.g., phase (2+3) conductor is striped as for phase 2.

Band for overlap and special phases as required

^cFlashing beacons having separate service do not require banding.

^dColor Code: Yel-Yellow, Brn-Brown, Blu-Blue, Blk-Black, Wht-White, Ora-Orange, Pur-Purple

The insulation color must be homogeneous throughout the full depth of the insulation. The identification stripe must be continuous throughout the length of the conductor.

86-1.02F(1)(c)(ii) Bonding Jumpers and Equipment Grounding Conductors

A bonding jumper must be copper wire or copper braid of the same cross-sectional area as a no. 8 conductor or larger.

An equipment grounding conductor may be bare or insulated.

86-1.02F(1)(c)(iii) Inductive Loop Conductors

Inductive loop conductor must comply with the requirements shown in the following table:

Conductor Requirements for Inductive Loop Detectors

| Loop wire | Requirement | | | | |
|-----------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|--|
| Type 1 | Type RHW-USE neoprene-jacketed or Type USE cross-linked polyethylene, insulated, no. 12, stranded copper wire with a minimum 40-mils insulation thickness at any point. | | | | |
| Type 2 | Type THWN or Type XHHW, no. 14, stranded copper wire in a plastic tubing. The plastic tubing must be polyethylene or vinyl rated for use at 105 °C and resistant to oil and gasoline. The outside diameter of the tubing must be at most 0.27 inch with a wall thickness of at least 0.028 inch. | | | | |

86-1.02F(1)(d) Reserved

Reserved

86-1.02F(2) Cables 86-1.02F(2)(a) General

Reserved

86-1.02F(2)(b) Reserved

Reserved

86-1.02F(2)(c) Reserved

86-1.02F(2)(d) Copper Cables

86-1.02F(2)(d)(i) General

The conductor wire size for a detector lead-in cable must comply with the requirements of ASTM B286.

Cable, except a detector lead-in cable, must be clearly and permanently marked the entire length of its outer surface with:

- 1. Manufacturer's name or trademark
- 2. Insulation-type letter designation
- 3. Conductor size
- 4. Voltage
- 5. Temperature rating
- 6. Number of conductors for a cable

86-1.02F(2)(d)(ii) Conductors Signal Cables

A conductors signal cable must have a black polyethylene jacket with an inner polyester binder sheath. The cable jacket must be rated for 600 V(ac) and 75 degrees C. Filler material, if used, must be polyethylene.

The individual conductors in the cable must be solid copper complying with ASTM B286 with Type THWN insulation. The minimum thickness of insulation must comply with NEC for conductor sizes no. 14 to no.10. The minimum thickness of the nylon jacket must be 4 mils.

Cable must comply with the requirements shown in the following table:

| Cable type ^a | Conductor quantity and | • | et thickness nils) | Maximum nominal | Conductor color code |
|-------------------------|------------------------|---------|-----------------------|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | type | Average | Minimum | outside diameter (inch) | |
| 3CSC | 3 no. 14 | 44 | 36 | 0.40 | Blue/black, blue/orange, white/black stripe |
| 5CSC | 5 no. 14 | 44 | 36 | 0.50 | Red, yellow, brown, black, white |
| 9CSC | 8 no. 14 1 no. 12 | 60 | 48 | 0.65 | No. 12 - white, no. 14 - red, yellow, brown, black, and red/black, yellow/black, brown/black, white/black stripe |
| 12CSC | 11 no. 14 1 no. 12 | 60 | 48 | 0.80 | No. 12 - white, no. 14 - red, yellow, brown, red/black stripe, yellow/black stripe, brown/black stripe, black/red stripe, black/white stripe, black, red/white stripe, brown/white stripe |
| 28CSC | 27 no. 14 1 no. 10 | 80 | 64 | 0.90 | No. 10 - white no. 14 - red/black stripe, yellow/black stripe, brown/black stripe, red/orange stripe, yellow/orange stripe, brown/orange stripe, red/silver stripe, yellow/silver stripe, brown/silver stripe, red/purple stripe, yellow/purple stripe, yellow/purple stripe, trown/purple stripe, brown/purple stripe, brown/purple stripe, brown/2 black stripes, brown/2 orange stripes, brown/2 orange stripes, brown/2 silver stripes, red/2 purple stripes, brown/2 purple stripes, blue/black stripe, blue/orange stripe, blue/silver stripe, blue/purple stripe, white/black stripe, black/red stripe, black |

86-1.02F(2)(d)(iii) Detector Lead-in Cables

Conductors for a loop detector lead-in cable must be two no. 16, 19-by-29, stranded, tinned copper wires with calculated cross-sectional areas complying with ASTM B286, table 1 and must comply with the requirements shown in the following table:

Conductor Requirements for Loop Detector Lead-In Cables

| Lead-in cable | Requirement |
|---------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Type B | Insulated with 20 mils of high-density polyethylene. Conductors must be twisted together with at least 2 turns per foot, and the twisted pair must be protected with a copper or aluminum polyester shield. A minimum no. 20 copper drain wire must be connected to the equipment ground within the cabinet. Cable must have a high-density polyethylene or high-density polypropylene outer jacket with a nominal thickness of 32 mils. Include an amorphous, interior, moisture penetration barrier of nonhydroscopic polyethylene or polypropylene fillers. |
| Type C | Comply with International Municipal Signal Association Specification no. 50-2. A minimum no. 20 copper drain wire must be connected to the equipment ground within the cabinet. |

86-1.02F(2)(d)(iv) Reserved

86-1.02F(2)(d)(v) Signal Interconnect Cables

A signal interconnect cable must be a 6-pair type with stranded, tinned, copper no. 20 conductors. The insulation for each conductor must be color-coded polypropylene with a minimum 13-mils nominal thickness. The conductors must be in color-coded, twisted pairs. Each pair must be wrapped with an aluminum polyester shield and have a no. 22 or larger, stranded, tinned, copper drain wire inside the shielded pair.

The cable jacket must be black HDPE rated for a minimum of 300 V(ac) and 60 degrees C. The jacket must have a minimum nominal wall thickness of 40 mils.

86-1.02F(2)(e) Reserved

86-1.02G Equipment Identification Characters

Equipment identification characters must be 2-1/2 inch, series D lettering, except on wood poles, they must be 3-inch lettering.

The characters must be self-adhesive reflective labels or paint, except on wood poles, they must be embossed on aluminum.

86-1.02H Splicing Materials

Splicing materials include:

- 1. Connectors
- Electrical insulating coating
- 3. PVC electrical tape
- 4. Butyl rubber stretchable tape
- 5. PVC pressure-sensitive adhesive tape
- 6. Heat shrink tubing

Connectors must be C-shaped compression or butt type.

Electrical insulating coating must be a fast drying sealant with low nontoxic fumes.

PVC electrical tape must have a minimum thickness of 80 mils.

Butyl rubber stretchable tape with liner must have a minimum thickness of 120 mils.

PVC pressure-sensitive adhesive electrical tape must have a minimum thickness of 6 mils.

Electrical tapes must be self-fusing, oil- and flame-resistant, synthetic rubber and be UL listed or NRTL certified.

Heat-shrink tubing must be made of irradiated polyolefin tubing with a minimum wall thickness of 40 mils before contraction and an adhesive mastic inner wall. When heated, the inner wall must melt and fill the crevices and interstices of the covered splice area and the outer wall must shrink to form a waterproof insulation.

Heat-shrink tubing must comply with the requirements for extruded, insulating tubing at 600 V(ac) specified in UL Standard 468D and ANSI C119.1 and the requirements shown in the following table:

Heat-Shrink Tubing Requirements

| Quality characteristic | Requirement |
|------------------------------------------------------------|------------------------------|
| Shrinkage ratio of supplied diameter ^a (max, %) | 33 |
| Dielectric strength (min, kV/in) | 350 |
| Resistivity (min, Ω/in) | 25 x 10 ¹³ |
| Tensile strength (min, psi) | 2,000 |
| Operating temperature (°C) | -40–90 (135 °C in emergency) |
| Water absorption (max, %) | 0.5 |

^aWhen heated to 125 °C and allowed to cool to 25 °C

86-1.02l Connectors and Terminals

A connector and terminal must comply with SAE-AS7928 and be a crimp type, rated for 600 V(ac) and either UL listed or NRTL certified.

86-1.02J Standards, Poles, Pedestals, and Posts

Standards for signals, lighting, and flashing beacons, poles for closed circuit television, pedestals for cabinets, posts for extinguishable message sign and posts for pedestrian push button assemblies must comply with section 56-3.

86-1.02K Luminaires

86-1.02K(1) General

Luminaire must be either LED or low-pressure-sodium type.

86-1.02K(2) LED Luminaires

LED luminaire must be on the Authorized Material List for LED luminaires and must:

- 1. Be self-contained, not requiring assembly.
- 2. Comply with UL 1598 for luminaires in wet locations.
- 3. Have a power supply with:
 - 3.1. ANSI/IEC rating of at least IP65.
 - 3.2. 2 leads to accept standard 0-10 V(dc).
 - 3.3. Dimming control compatible with IEC 60929, Annex E. If the control leads are open or the analog control signal is lost, the circuit must default to 100-percent power.
 - 3.4. Case temperature self rise of 77 degrees F or less above ambient temperature in free air with no additional heat sinks.
- 4. Weigh no more than 35 lb.
- 5. Have a minimum operating life of 63,000 hours when operated for an average time of 11.5 hours at an average temperature of 70 degrees F.
- 6. Be designed to operate over a temperature range from -40 to 130 degrees F.
- 7. Be operationally compatible with photoelectric controls.
- 8. Have a correlated color temperature range from 3,500 to 6,500 K and a color rendering index of 65 or greater.
- 9. Have a maximum-effective projected area of 1.4 sq ft when viewed from either side or end.
- 10. Have a housing color that matches a color no. 26152 to 26440, 36231 to 36375, or 36440 of FED-STD-595.
- 11. Have an ANSI C136.41-compliant, locking-type, photocontrol receptacle with dimming connections and a watertight shorting cap.
- 12. Comply with LM-79, LM-80 and California Test 611.

The individual LEDs must be connected such that a catastrophic loss or a failure of 1 LED does not result in the loss of more than 20 percent of the luminous output of the luminaire.

The luminaire must be permanently marked inside the unit and outside of its packaging box. Marking consists of:

Manufacturer's name or trademark

- 2. Month and year of manufacture
- 3. Model, serial, and lot numbers
- 4. Rated voltage, wattage, and power in VA

An LED luminaire's onboard circuitry must include a surge protection device to withstand high-repetition noise transients caused by utility line switching, nearby lightning strikes, and other interferences. The device must protect the luminaire from damage and failure due to transient voltages and currents as defined in Tables 1 and 4 of ANSI/IEEE C64.41.2 for location category C-High. The surge protection device must comply with UL 1449 and ANSI/IEEE C62.45 based on ANSI/IEEE C62.41.2 definitions for standard and optional waveforms for location category C-High.

An LED luminaire and its associated onboard circuitry must comply with the Class A emission limits under 47 CFR 15(B) for the emission of electronic noise.

The fluctuations of line voltage must have no visible effect on the luminous output.

The operating voltage may range from 120 to 480 V(ac), 60 ± 3 Hz. Luminaire must operate over the entire voltage range or the voltage range must be selected from one of the following:

- 1. Luminaire must operate over a voltage range from 95 to 277 V(ac). The operating voltages for this option are 120 V(ac) and 240 V(ac).
- 2. Luminaire must operate over a voltage range from 347 to 480 V(ac). The operating voltage for this option is 480 V(ac).

LED luminaire must have a power factor of 0.90 or greater. The total harmonic distortion, current, and voltage induced into a power line by a luminaire must not exceed 20 percent. The L70 of the luminaire must be the minimum operating life or greater. Illuminance measurements must be calibrated to standard photopic calibrations.

The maximum power consumption and maintained illuminance of the LED luminaires must comply with the isofootcandle curves as shown.

LED luminaire must not allow more than 10 percent of the rated lumens to project above 80 degrees from vertical and 2.5 percent of the rated lumens to project above 90 degrees from vertical.

Luminaire must have passive thermal management with enough capacity to ensure proper heat dissipation and functioning of the luminaire over its minimum operating life. The maximum junction temperature for the minimum operating life must not exceed 221 degrees F.

The junction-to-ambient thermal resistance must be 95 degrees F per watt or less. The use of fans or other mechanical devices is not allowed for cooling the luminaire. The heat sink must be made of aluminum or other material of equal or lower thermal resistance. The luminaire must contain circuitry that automatically reduces the power to the LEDs so the maximum junction temperature is not exceeded when the ambient temperature is 100 degrees F or greater.

The luminaire's housing must be fabricated from materials designed to withstand a 3,000-hour salt spray test under ASTM B117. All aluminum used in housings and brackets must be made of a marine-grade alloy with less than 0.2 percent copper. All exposed aluminum must be anodized. A chromate conversion undercoating must be used underneath a thermoplastic polyester powder coat.

The housing must be designed to prevent the buildup of water on its top surface. Exposed heat sink fins must be oriented to allow water to run off the luminaire and carry dust and other accumulated debris away from the unit. The optical assembly of the luminaire must be protected against dust and moisture intrusion to at least an UL 60529 rating of IP66. The power supply enclosure must be protected to at least an UL 60529 rating of IP43.

The housing must have a slip fitter capable of being mounted on a 2-inch-diameter pipe tenon. Slip fitter must:

- 1. Fit on mast arms with outside diameters from 1-5/8 to 2-3/8 inches
- 2. Be adjustable to a minimum of ±5 degrees from the axis of the tenon in a minimum of 5 steps: +5, +2.5, 0, -2.5, -5
- 3. Have clamping brackets that:

- 3.1. Are made of corrosion-resistant materials or treated to prevent galvanic reactions
- 3.2. Do not bottom out on the housing bosses when adjusted within the designed angular range
- 3.3. Do not permanently set in excess of 1/32 inch when tightened

Each refractor or lens must be made of UV-inhibiting high-impact plastic, such as acrylic or polycarbonate, or heat- and impact-resistant glass. The refractor or lens must be resistant to scratching. Polymeric materials, except for the lenses of enclosures containing either the power supply or electronic components of the luminaire, must be made of UL94 V-0 flame-retardant materials.

An LED luminaire and its internal components must be able to withstand mechanical shock and vibration.

If the components are mounted on a down-opening door, the door must be hinged and secured to the luminaire's housing separately from the refractor or flat lens frame. The door must be secured to the housing to prevent accidental opening. A safety cable must mechanically connect the door to the housing.

An LED luminaire must have a barrier-type terminal block secured to the housing to connect field wires. The terminal screws must be captive and equipped with wire grips for conductors up to no. 6.

The conductors and terminals must be identified and marked.

86-1.02K(3) Low-Pressure Sodium Luminaires

A low-pressure sodium luminaire must be an enclosed cutoff or semi-cutoff type and be self-contained, not requiring assembly.

The housing must be either (1) a minimum 1/16-inch-thick, corrosion-resistant, die-cast aluminum sheet and plate with concealed continuous welds or (2) a minimum 3/32-inch-thick, acrylonitrile-butadiene-styrene sheet material on a cast aluminum frame. The housing must provide mounting for all electrical components and a slip fitter. The housing must be divided into optical and power compartments that are individually accessible for service and maintenance.

The painted exterior surface of the luminaire must be finished with a fused coating of electrostatically applied polyester powder paint or other UV-inhibiting film. The color must be aluminum gray.

A sealing ring must be installed in the pipe tenon opening to prevent the entry of water and insects into the power and optical compartments. The ring must be made of high-temperature neoprene or equal material.

The power unit assembly must be accessible through a weather-tight, hinged cover secured to the housing with spring latches or captive screws.

The luminaire's hardware must be stainless steel or cadmium plated. Removable components must be secured with machine screws or bolts instead of sheet metal screws.

A semi-cutoff luminaire or a molded refractor-style cutoff luminaire must include a refractor. Other cutoff luminaires must include a flat lens. The refractor assembly and flat lens assembly must be designed to rigidly maintain their shape and be hinged and secured to the housing with spring latches.

The refractor must be either a 1-piece injection-molded polycarbonate with a minimum thickness of 3/32 inch or a 1-piece injection-molded acrylic with a minimum thickness of 1/8 inch. Alternate methods of manufacturing the refractor may be authorized provided minimum specified thicknesses are maintained.

The flat lens must be a 1-piece polycarbonate with a minimum thickness of 3/32 inch, mounted to a metal frame.

The lamp socket must be made of high-temperature, flame-retardant, thermoset material with self-wiping contacts or an equal. The socket must be rated for 660 W and 1,000 V(ac). The position of the socket and support must maintain the lamp in the correct relationship with the reflector and refractor for the designed light distribution pattern. The reflector may be an integral part of the housing.

The luminaire must comply with the isofootcandle curves as shown.

Low-pressure sodium lamp must:

1. Be a 180 W, single-ended, bayonet-base, tubular, gas-discharge lamp

- 2. Maintain a minimum of 93 percent of its initial lumens over its rated life
- 3. Reach 80 percent of its light output within 10 minutes
- 4. Restrike within 1 minute after a power outage or voltage drop at the lamp socket
- 5. Have ANSI L74/E designation

The lamp operating position must be at ±20 degrees from the horizontal.

Lamp must comply with the minimum performance requirements shown in the following table:

Minimum Performance Requirements

| Quality characteristic | Requirement |
|--------------------------------------|-------------|
| Initial lumens (lm) | 33,000 |
| Rated average life at 10 h/start (h) | 18,000 |

The low-pressure sodium lamp ballast must be an autotransformer or high-reactance type. The power factor must be not less than 90 percent when the ballast is operated at the nominal line voltage with a nominally-rated reference lamp. The lamp wattage regulation spread must not vary by more than ±6 percent for ±10 percent input voltage variation from nominal through life.

At the line voltage, the ballast must have a lamp current crest factor not exceeding 1.8 and ballast loss not exceeding 24 percent for a 180 W ballast.

The ballast must include a multi-circuit connector for quick disconnection.

86-1.02K(4) Reserved

86-1.02L Reserved

86-1.02M Photoelectric Controls

Photoelectric control types are as shown in the following table:

Photoelectric Control Types

| Control type | Description |
|--------------|------------------------------------------------------------------------------------------------------|
| | Pole-mounted photoelectric unit. Test switch housed in an enclosure. |
| II | Pole-mounted photoelectric unit. Contactor and test switch located in a service equipment enclosure. |
| III | Pole-mounted photoelectric unit. Contactor and a test switch housed in an enclosure. |
| IV | A photoelectric unit that plugs into a NEMA twist-lock receptacle, integral with the luminaire. |
| V | A photoelectric unit, contactor, and test switch located in a service equipment enclosure. |

The pole-mounted adaptor for Type I, II, and III photoelectric controls must include a terminal block and cable supports or clamps to support the wires.

The enclosure for Type I and III photoelectric controls must be a NEMA 3R type. The enclosure must have a factory-applied, rust-resistant prime coat and finish coat. The enclosure must be hot-dip galvanized or painted to match the color of the lighting standard.

Photoelectric unit must:

- 1. Have a screen to prevent artificial light from causing cycling.
- 2. Have a rating of 60 Hz, 105-130 V(ac), 210-240 V(ac), or 105-240 V(ac).
- 3. Operate at a temperature range from -20 to 55 degrees C.
- 4. Consume less than 10 W.
- 5. Be a 3-prong, twist-lock type with a NEMA IP 65 rating, ANSI C136.10-compliant
- 6. Have a fail-on state
- 7. Fit into a NEMA-type receptacle
- 8. Turn on from 1 to 5 footcandles and turn off from 1.5 to 5 times the turn-on level. Measurements must be made by procedures in *EEI-NEMA Standards for Physical and Electrical Interchangeability of Light-Sensitive Control Devices Used in the Control of Roadway Lighting.*

Type I, II, III, and V photoelectric controls must have a test switch to allow manual operation of the lighting circuit. Switch must be:

- 1. Single-hole mounting, toggle type
- 2. Single pole and single throw
- 3. Labeled Auto-Test on a nameplate

Photoelectric control's contactor must be:

- 1. Normally open
- 2. Mechanical-armature type with contacts of fine silver, silver alloy, or equal or better material
- 3. Installed to provide a minimum space of 2-1/2 inches between the contactor terminals and the enclosure's sides

The terminal blocks must be rated at 25 A, 600 V(ac), molded from phenolic or nylon material, and be the barrier type with plated-brass screw terminals and integral marking strips.

86-1.02N Fused Splice Connectors

The fused splice connector for 240 and 480 V(ac) circuits must simultaneously disconnect both ungrounded conductors. The connector must not have exposed metal parts except for the head of the stainless steel assembly screw. The head of the assembly screw must be recessed a minimum of 1/32 inch below the top of the plastic boss that surrounds the head.

The connector must protect the fuse from water or weather damage. Contact between the fuse and fuse holder must be spring loaded.

Fuses must:

- 1. Be standard, midget, ferrule type
- 2. Have a nontime-delay feature
- 3. Be 3/32 by 1-1/2 inches

86-1.020 Grounding Electrodes

Grounding electrode must be:

- 1. 1 piece
- 2. Minimum 10-foot length of one of the following:
 - 2.1. Galvanized steel rod or pipe not less than 3/4 inch in diameter
 - 2.2. Copper clad steel rod not less than 5/8 inch in diameter

86-1.02P Enclosures

86-1.02P(1) General

The enclosures must be rated NEMA 3R and include a dead front panel and a hasp with a 7/16-inch-diameter hole for a padlock.

The enclosure's machine screws and bolts must not protrude outside the cabinet wall.

The fasteners on the exterior of an enclosure must be vandal resistant and not be removable. The exterior screws, nuts, bolts, and washers must be stainless steel.

86-1.02P(2) Service Equipment Enclosures

A service equipment enclosure must be factory wired and manufactured from steel and galvanized or have factory-applied, rust-resistant prime and finish coats, except Types II and III.

Type II and III service equipment enclosures must:

- 1. Be made of 0.125-inch minimum thickness 5052-H32 aluminum sheet complying with ASTM B209.
- 2. Be manufactured using gas metal arc welding with bare aluminum welding electrodes. The electrodes must comply with AWS A5.10 Class ER5356.

- 3. Be manufactured using welding procedures, welders, and welding operators that comply with the requirements for welding procedures, welders, and welding operators in AWS B2.1, "Specification for Welding Procedure and Performance Qualification."
- 4. Have full-seal weld exterior seams.
- 5. Exterior welds must be ground smooth and edges filed to a radius of at least 0.03 inch.
- Have a surface finish that complies with MIL-A-8625 for a Type II, Class I coating, except the anodic coating must have a minimum thickness of 0.0007 inch and a minimum coating weight of 0.001 oz/sq in

If a Type III enclosure houses a transformer of more than 1 kVA, the enclosure must have effective screened ventilation louvers of no less than 50 sq. in for each louver. The framed screen must be stainless no. 304 with a no. 10 size mesh and secured with at least 4 bolts.

The dead front panel on a Type III service equipment enclosure must have a continuous stainless steel or aluminum piano hinge. The panel must be secured with a latch or captive screws. No live part must be mounted on the panel.

The enclosure must be watertight and marked as specified in NEC to warn of potential electric-arc flash hazards.

Internal conductors for the photoelectric control unit must be 600 V(ac), 14 AWG (THHN) stranded machine tool wire. Where subject to flexing, 19 stranded wire must be used.

The meter area must be have a sealable, lockable, weather-tight cover that can be removed without the use of tools.

For Type III-A, III-B, and III-C enclosures, the meter socket must be a 5-clip type, and the landing lug must be suitable for multiple conductors.

For a Type III-D enclosure, the meter socket must be a 7-clip type, and the landing lug must be suitable for multiple conductors. The pedestal must comply with the Electric Utility Service Equipment Requirements Committee drawing no. 308 or 309.

Landing lugs must be (1) sized for the incoming service utility conductors, (2) compatible with either copper or aluminum conductors, and (3) made of copper or tin-plated aluminum. Live parts of the electrical equipment must be guarded against accidental contact.

The main and neutral busses of the enclosure must be made of tin-plated copper, be rated for 125 A, and be suitable for copper or aluminum conductors.

Each service equipment enclosure must have up to 2 main circuit breakers that will simultaneously disconnect ungrounded service-entrance conductors.

Circuit breaker for a service equipment enclosure must:

- 1. Be guick-break on either automatic or manual operation
- 2. Be trip indicating
- 3. Be internal-trip type
- 4. Be UL listed or NRTL certified and comply with UL 489 or equal
- 5. Be clearly marked with the frame size
- 6. Have an operating mechanism that is enclosed and trip-free from the operating handle on overload
- 7. Have the trip rating clearly marked on the operating handle
- 8. Have an interior made of copper

Circuit breakers used as disconnects must have a minimum interrupting capacity of 10,000 A, rms.

The interior of the enclosure must accept plug-in circuit breakers. A minimum of 6 standard single-pole circuit breakers, 3/4" nominal, must be provided for branch circuits.

Identify each circuit breaker and component by description using an engraved phenolic nameplate attached with stainless steel rivets or screws.

Nameplate must be installed:

- 1. Adjacent to the breaker on the dead front panel. The characters must be a minimum of 1/8 inch high.
- 2. Adjacent to the component on the back panel. The characters must be a minimum of 1/8 inch high.
- 3. At the top exterior of the door panel. The nameplate must include the system number, voltage, and number of phases engraved in minimum 3/16-inch-high characters.

A plastic-laminated wiring diagram must be attached inside the enclosure with brass eyelets by a UL-listed or NRTL-certified method.

86-1.02P(3) Lighting and Sign Illumination Enclosures

A lighting and sign illumination enclosure must be manufactured from steel and either galvanized, cadmium plated, or powder coated.

86-1.02Q Cabinets

86-1.02Q(1) General

Cabinets must be factory wired except for battery backup system cabinets.

The fasteners on the exterior of a cabinet, except for battery backup system cabinets, must be removable and vandal resistant. The exterior screws, nuts, bolts, and washers must be stainless steel.

Terminal blocks, circuit breakers, and a power supply must be UL approved.

86-1.02Q(2) Department-Furnished Controller Cabinets

A Department-furnished controller assembly consists of a Model 170E or 2070E controller unit, a wired controller cabinet, and all auxiliary equipment required to operate the system. The Department does not furnish anchor bolts.

86-1.02Q(3) Controller Cabinets

The controller cabinet must be a Model 334L, comply with TEES, and be on the Authorized Material List for traffic signal control equipment. The cabinet must have 3 drawer shelves. Each shelf must be attached to the tops of 2 supporting angles with 4 screws.

86-1.02Q(4) Telephone Demarcation Cabinets

86-1.02Q(4)(a) General

The doors of a telephone demarcation cabinet must be attached using continuous stainless steel piano hinges.

86-1.02Q(4)(b) Type A Telephone Demarcation Cabinets

Reserved

86-1.02Q(4)(c) Type B Telephone Demarcation Cabinets

A Type B telephone demarcation cabinet consists of a mounting panel, outlets, circuit breaker, fan, dead front plates, and fuse.

The mounting panel must be made of 3/4-inch-thick ACX-grade plywood.

The mounting panel must be fastened to the cabinet with nuts, lock washers, and flat washers to 10 welded studs.

The cabinet must be made of 0.125-inch-thick anodized aluminum.

The cabinet door must be hung and secured with drawn latches, lockable with a padlock. The padlock latches must each have a minimum 7/16-inch-diameter hole.

Ventilation louvers must be located on the door.

The fan must be located in a ventilator housing and be controlled thermostatically. The thermostat control must have a range from 80 to 130 degrees F.

The thermostat and fan circuit must be protected with a fuse rated for 175 percent of the motor capacity. The fan capacity must be a minimum 25 cfm.

86-1.02Q(4)(d) Type C Telephone Demarcation Cabinets

Reserved

86-1.02Q(5) Battery Backup System Cabinets

The cabinet for a battery backup system must comply with TEES and be on the Authorized Material List for traffic signal control equipment.

86-1.02R Signal Heads

86-1.02R(1) General

A signal head consists of a signal mounting assembly, backplate, and signal face.

The head must have a terminal block attached to the back of one housing. The terminal block must have enough positions to accommodate all indications. Each position must be permanently labeled for the indications used.

The metal signal heads must not fracture or deflect more than half the lens diameter when tested under California Test 666.

The plastic signal heads must not fracture or deflect when tested under California Test 605.

The deflection must not be more than 10 degrees in either the vertical or horizontal plane after the wind load has been removed from the front of the signal face or more than 6 degrees in either the vertical or horizontal plane after the wind load has been removed from the back of the signal face.

86-1.02R(2) Signal Mounting Assemblies

Signal mounting assembly must include:

- 1. 1-1/2-inch-diameter steel pipe or galvanized conduit
- 2. Pipe fitting made of ductile iron, galvanized steel, bronze, or aluminum alloy, Type AC-84B, no. 380
- 3. Mast arm and post-top slip fitters and terminal compartments made of cast bronze or hot-dip galvanized ductile iron

The horizontal distance between the vertical centerlines of the terminal compartment or slip fitter and of each signal face must not exceed 11 inches except where required for proper signal face alignment or to allow programming of programmed visibility signal sections.

The mounting assembly must be watertight and free of sharp edges or protrusions that might damage conductor insulation. The assembly must have positive-locking serrated fittings that prevent signal faces from rotating when the fittings are mated with similar fittings on the faces.

Each terminal compartment must be fitted with a terminal block having a minimum of 12 positions, each with 2 screw-type terminals. Each terminal must accommodate at least five no. 14 conductors. The terminal compartment must have a cover for easy access to the terminal block.

86-1.02R(3) Backplates

The backplate material must be a homogeneous black color with a lusterless finish.

A metal backplate must be made of a minimum 1/16-inch-thick 3001-14 aluminum.

A plastic backplate must have a minimum thickness of 1/16 inch and be formed from sheet plastic or assembled from extruded, molded, or cast plastic sections. Sections must be factory joined using one of the following:

- 1. Appropriate solvent cement.
- 2. Aluminum rivets and washers painted or permanently colored to match the backplate.
- 3. No. 10 machine screws with flat washers, lock washers, and nuts painted to match the backplate.

Each plastic backplate must be secured to the plastic signal face such that it resists removal or permanent deformation.

86-1.02R(4) Signal Faces

Signal face consists of signal sections with signal housings, LED modules, and visors.

Signal face must:

- Be adjustable and allow for 360-degree rotation about the vertical axis
- Comply with ITE publications ST-052-E, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Circular Signal Supplement and ST-054, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Vehicle Arrow Traffic Signal Supplement
- 3. Be sealed with a neoprene gasket at the top opening

A metal signal face must have a metal backplate and visor.

A plastic signal face must have a plastic backplate and visor.

If a signal face is supported by a Type MAS slip fitter, spacers are required between the 2 sections. The spacers must be made of the same material as the housing. The vertical dimension of the spacers must allow proper seating of the serrations between the slip fitter and the 2 sections. The 2 sections must be joined with at least two no. 10 minimum machine screws through holes near the front of the housing and the spacers and matching holes in a reinforcing plate installed in the housing.

86-1.02R(4)(a) Signal Sections

86-1.02R(4)(a)(i) General

Signal section must have:

- 1 Opening at the top and bottom for a 1-1/2-inch pipe
- 2. Maximum height of 10-1/4 inches for an 8-inch section and 14-3/4 inches for a 12-inch section
- 3. Hinge pins, door-latching devices, and other exposed hardware manufactured of Type 304/304L or 305 stainless steel
- 4. Interior screws and fittings manufactured of stainless steel or steel with a corrosion-resistant plating or coating
- 5. Gaskets made of a material that is not degraded if installed in a section with metal or plastic housing

Sections must be capable of being joined together to form a signal face in any combination. This interchangeability is not required between metal and plastic sections.

Each section must be joined to an adjacent section by one of the following:

- 1. Minimum of 3 machine screws for 8-inch sections and 4 machine screws for 12-inch sections, installed through holes near the front and back of the housing. Each screw must be a no. 10 and have a nut, flat washer, and lock washer.
- 2. 2 machine screws, each with a nut, flat washer, and lock washer, installed through holes near the front of the housing and a fastener through the 1-1/2-inch pipe opening. The fastener must have 2 large, flat washers to distribute the load around the pipe's opening and 3 carriage bolts, each with a nut and lock washer. The minimum screw size must be no. 10, and the carriage bolt size must be 1/4 inch.

The holes for the machine screws must be either cast or drilled during signal section fabrication. Each hole must be surrounded by a minimum 1/8-inch-wide boss to allow contact between signal sections about the axis of the hole.

A serrated nylon washer must be inserted between each plastic signal section and the metal mounting assembly. Each serrated nylon washer must be from 3/16 to 1/4 inch thick. The serrations must match those on the signal section and the mounting assembly.

86-1.02R(4)(a)(ii) Programmed Visibility Signal Sections

Programmed visibility signal section must have:

- 1. Nominal 12-inch-diameter circular or arrow indication
- 2. Cap visor
- 3. Adjustable connection that:
 - 3.1. Provides incremental tilting from 0 to 10 degrees above or below the horizontal
 - 3.2. Maintains a common vertical axis through couplers and mountings

The terminal connection must allow external adjustment about the mounting axis in 5-degree increments.

The visibility of each signal section must be capable of adjustment or programming within the section.

The adjustment for the section must be preset at 4 degrees below the horizontal.

86-1.02R(4)(a)(iii) Signal Housings

The signal housing must:

- 1. Be die-cast aluminum, permanent mold-cast aluminum, or if specified, structural plastic
- 2. Comply with ITE publications ST-052-E, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Circular Signal Supplement and ST-054, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Vehicle Arrow Traffic Signal Supplement if made of die-cast or permanent mold-cast aluminum
- 3. Have a 1-piece, hinged, square-shaped door that is:
 - 3.1. Designed to allow access for replacement of modules without the use of tools
 - 3.2. Secured such that it remains closed during loading tests
- 4. Have a watertight module or lens mounted in the door
- 5. Have a terminal block attached to the back, with the terminals permanently labeled for conductors to facilitate field wiring

Each housing must have reinforcement plates. Reinforcement plates must be either sheet aluminum, galvanized steel, or cast aluminum. Each plate must have a minimum thickness of 0.11 inch and a hole concentric with a 1-1/2-inch pipe-mounting hole in the housing. Reinforcement plates must be placed as specified in the following table:

Reinforcement Plate Placement

| Material | Placement |
|------------------|-------------------------------|
| Sheet aluminum | Inside and outside of housing |
| Galvanized steel | Inside of housing |
| Cast aluminum | Outside of housing |

Reinforcement plates placed outside of the housing must be finished to match the signal housing color and be designed to allow a proper serrated coupling between the signal face and the mounting hardware. A minimum of three no. 10 machine screws must be installed through holes in each plate and matching holes in the housing. Each screw must have a round or binder head, a nut, and a lock washer.

A metal housing must have a metal visor.

Plastic housing must:

- 1. Be molded in a single piece or fabricated from 2 or more pieces joined into a single piece
- Be a black color throughout, including the door, matching color no. 17038, 27038, or 37038 of FED-STD-595
- 3. Have UV stability
- 4. Be self-extinguishing

If reinforcing webs are used to connect the back of the housing to the top, bottom, and sides of the adjacent housing, reinforcement plates are not required.

The exterior of the housing must be painted as specified in sections 78-4.08 and 59.

86-1.02R(4)(b) LED Signal Modules

An LED signal module must be on the Authorized Material List for LED traffic signal modules.

An LED signal module must comply with ITE publications ST-052-E, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Circular Signal Supplement and ST-054, Vehicle Traffic Control Signal Heads: Light Emitting Diode (LED) Vehicle Arrow Traffic Signal Supplement, except:

- 1. Maximum module weight must be 4 lb
- 2. Module must be a sealed unit with:

- 2.1. 2 color-coded conductors for the power connection except lane control modules must use 3 color-coded conductors
- 2.2. Printed circuit board that complies with TEES, chapter 1, section 6
- 2.3. Lens that is:
 - 2.3.1. Convex or flat with a smooth outer surface
 - 2.3.2. Made of UV-stabilized plastic or glass
- 2.4. 1-piece EPDM gasket
- 3. Module must include 3-foot-long conductors with attached quick-disconnect terminals
- 4. Identification must include:
 - 4.1. Month and year of manufacture
 - 4.2. 1-inch-diameter symbol of the module type with the module color written adjacent to the symbol in 0.50-inch-high letters
- 5 LED must be the ultra-bright type rated for 100,000 hours of continuous operation
- 6. Module must have an integral power supply

Individual LEDs must be wired such that a loss or failure of 1 LED will not result in a loss of more than 5 percent of the module's light output. Failure of an individual LED in a string must not result in a loss of an entire string or other indication.

The symbol for a 12-inch U-turn section must be a 15/16-inch-wide inverted *U* with an arrow on the left end.

A lane control section must be a combination module with a red *X* and green arrow. The conductor function and color code must be as shown in the following table:

Conductor Function and Color Code

| Function | Color |
|-------------|-------|
| Neutral | White |
| Red X | Red |
| Green arrow | Brown |

The minimum power consumption for an LED signal module must be 5 W.

The maximum power consumption for an LED signal module must be as shown in the following table:

Maximum Power Consumption

| maximum ower consumption | | | | | | |
|--------------------------|-----------------------|-------|--------|-------|-------|-------|
| LED signal module | Power consumption (W) | | | | | |
| LED signal module | Red | | Yellow | | Green | |
| type | 25 °C | 74 °C | 25 °C | 74 °C | 25 °C | 74 °C |
| 8-inch circular | 8 | 13 | 13 | 16 | 12 | 12 |
| 12-inch circular | 11 | 17 | 22 | 25 | 15 | 15 |
| 12-inch arrow | 9 | 12 | 10 | 12 | 11 | 11 |
| 12-inch U-turn | 9 | 12 | 10 | 12 | 11 | 11 |
| Bicycle | 11 | 17 | 22 | 25 | 15 | 15 |
| Programmed visibility | 11 | 17 | 22 | 25 | 15 | 15 |
| Lane control (X) | 9 | 12 | | | | |
| Lane control (Arrow) | | | | | 11 | 11 |

Red and green LED signal modules operating over a temperature range from -40 to 74 degrees C and yellow LED signal modules operating at 25 degrees C must maintain the minimum illumination values for 48 months as shown in the following tables:

Minimum Maintained Intensities for Circular Indications

| | Intensities (cd) | | | | | |
|-------------|------------------|--------|---------|-----|--------|-------|
| | 8-inch | | 12-inch | | | |
| Angle (v,h) | Red | Yellow | Green | Red | Yellow | Green |
| 2.5, ±2.5 | 133 | 267 | 267 | 339 | 678 | 678 |
| 2.5, ±7.5 | 97 | 194 | 194 | 251 | 501 | 501 |
| 2.5, ±12.5 | 57 | 113 | 113 | 141 | 283 | 283 |
| 2.5, ±17.5 | 25 | 48 | 48 | 77 | 154 | 154 |
| 7.5, ±2.5 | 101 | 202 | 202 | 226 | 452 | 452 |
| 7.5, ±7.5 | 89 | 178 | 178 | 202 | 404 | 404 |
| 7.5, ±12.5 | 65 | 129 | 129 | 145 | 291 | 291 |
| 7.5, ±17.5 | 41 | 81 | 81 | 89 | 178 | 178 |
| 7.5, ±22.5 | 18 | 37 | 37 | 38 | 77 | 77 |
| 7.5, ±27.5 | 10 | 20 | 20 | 16 | 32 | 32 |
| 12.5, ±2.5 | 37 | 73 | 73 | 50 | 101 | 101 |
| 12.5, ±7.5 | 32 | 65 | 65 | 48 | 97 | 97 |
| 12.5, ±12.5 | 28 | 57 | 57 | 44 | 89 | 89 |
| 12.5, ±17.5 | 20 | 41 | 41 | 34 | 69 | 69 |
| 12.5, ±22.5 | 12 | 25 | 25 | 22 | 44 | 44 |
| 12.5, ±27.5 | 9 | 16 | 16 | 16 | 32 | 32 |
| 17.5, ±2.5 | 16 | 32 | 32 | 22 | 44 | 44 |
| 17.5, ±7.5 | 14 | 28 | 28 | 22 | 44 | 44 |
| 17.5, ±12.5 | 10 | 20 | 20 | 22 | 44 | 44 |
| 17.5, ±17.5 | 9 | 16 | 16 | 22 | 44 | 44 |
| 17.5, ±22.5 | 6 | 12 | 12 | 20 | 41 | 41 |
| 17.5, ±27.5 | 4 | 9 | 9 | 16 | 32 | 32 |

Minimum Maintained Luminance for Indications

| Indication type | | Luminance (fL |) |
|-------------------------------|-------|---------------|-------|
| maiodilon type | Red | Yellow | Green |
| Arrow | 1,610 | 3,210 | 3,210 |
| U-turn | 1,610 | 3,210 | 3,210 |
| Bicycle | 1,610 | 1,610 | 1,610 |
| Lane control (X) | 1,610 | | |
| Lane control (<i>Arrow</i>) | | | 1,610 |

Minimum Maintained Luminance for Programmed Visibility Indications

| | Luminance (cd) | | |
|---------------------------|----------------|--------|-------|
| Indication type | Red | Yellow | Green |
| PV at angle v=2.5, h=±2.5 | 314 | 314 | 314 |

Conductors must be prewired to the terminal block.

86-1.02R(4)(c) Visors and Directional Louvers

The visor must be a tunnel type.

The visor must have a downward tilt from 3 to 7 degrees with a minimum length of 9-1/2 inches for nominal 12-inch round lenses and 7 inches for nominal 8-inch round lenses.

A metal visor must be formed from minimum 0.050-inch-thick aluminum alloy sheet.

A plastic visor must be either formed from sheet plastic or blow-molded. The plastic must be a black homogeneous color with a lusterless finish. A visor must withstand a wind load applied to its side for 24

hours without permanent deformation or removal from its door when tested under California Test 605 for plastic visors and California Test 666 for metal visors.

If directional louvers are used, the louvers must fit into full-circular signal visors. Louvers must consist of one of the following:

- 1. Outside cylinder constructed of sheet steel with a minimum nominal thickness of 0.030 inch and vanes constructed of sheet steel with a minimum nominal thickness of 0.016 inch.
- 2. Outside cylinder and vanes constructed of 5052-H32 aluminum alloy of equal thickness.

86-1.02S Pedestrian Signal Heads

86-1.02S(1) General

A pedestrian signal head consists of a pedestrian signal mounting assembly and a pedestrian signal face comprising of a pedestrian signal housing, an LED countdown pedestrian signal face module, and a front screen.

86-1.02S(2) Pedestrian Signal Mounting Assemblies

A pedestrian signal mounting assembly must comply with the specifications for a signal mounting assembly in section 86-1.02R, except mast arm slip fitters are not required.

86-1.02S(3) Pedestrian Signal Faces

86-1.02S(3)(a) General

Each pedestrian signal face must include a light-duty terminal block rated at 5 A and have 12 positions with no. 6-by-1/8-inch binder head screws. Each position must have 1 screw-type terminal.

The wiring and terminal block must comply with ITE publication ST-055-E, *Pedestrian Traffic Control Signal Indicators: Light Emitting Diode (LED) Signal Modules*.

86-1.02S(3)(b) Pedestrian Signal Housings

Pedestrian signal housing must comply with the specifications for a signal housing in 86-1.02R(4)(a)(iii), except the maximum overall dimensions must be 18-1/2 inches wide, 19 inches high, and 11-1/2 inches deep and without:

- 1. Visor
- 2. Watertight module or lens mounted in the door
- 3. Reinforcement plates

The housing must have a terminal block attached to the back. The terminal block must have enough positions to accommodate all indications. Each position must be permanently labeled for the indications used.

86-1.02S(3)(c) LED Countdown Pedestrian Signal Face Modules

An LED countdown PSF module must comply with ITE publication ST-055-E, *Pedestrian Traffic Control Signal Indicators: Light Emitting Diode (LED) Signal Modules*, except the material must comply with ASTM D3935 and the module must have:

- 1. Ultra-bright-type LED rated for 100,000 hours of continuous operation.
- 2. Lot number and month and year of manufacture permanently marked on the back of the module
- 3. Prominent and permanent vertical markings for accurate indexing and orientation within the pedestrian signal housing if a specific mounting orientation is required. Markings must be a minimum of 1 inch in height and include an up arrow and the word *up* or *top*.
- 4. Circuit board complying with TEES, chapter 1, section 6.

Individual LEDs must be wired such that a loss or failure of 1 LED will not result in a loss of more than 5 percent of the module's light output. Failure of an individual LED in a string must not result in a loss of an entire string or other indication.

Each symbol must be at least 9 inches high and 5-1/4 inches wide. The 2-digit countdown timer, *Upraised Hand*, and *Walking Person* indications must be electronically isolated from each other. The 3 indications must not share a power supply or interconnect circuitry.

The module must operate over the specified ambient temperature and voltage range and be readable both day and night at distances up to the full width of the area to be crossed. Upon initial testing at 25 degrees C, the module must have at least the luminance values shown in the following table:

Luminance Values

| PSF module symbol | Luminance |
|----------------------------|-----------|
| Upraised hand and 2- | 1,094 |
| digit countdown timer (fL) | |
| Walking person (fL) | 1,547 |

The module must not exceed the power consumption requirements shown in the following table:

Maximum Power Consumption Requirements

| PSF module display | At 24 °C | At 74 °C |
|-------------------------|----------|----------|
| Upraised Hand | 10.0 W | 12.0 W |
| Walking Person | 9.0 W | 12.0 W |
| 2-digit countdown timer | 6.0 W | 8.0 W |

86-1.02S(3)(d) Front Screen

Pedestrian signal face must have a front screen that is one of the following types:

- 1. 3/8-inch-thick aluminum honeycomb screen with 0.2-inch-wide cells or a 1/2-inch-thick plastic screen with 3/8-inch-wide squares with 1/16-inch wall thickness that:
 - 1.1. Is installed so it tilts downward at an angle of 15 ± 2 degrees from the top and completely covers the message plate.
 - 1.2. Includes a clear front cover made of either a minimum 1/8-inch-thick acrylic plastic sheet or a minimum 1/16-inch-thick polycarbonate plastic.
 - 1.3. Is held firmly in place, including the cover, with stainless steel or aluminum clips or stainless steel metal screws.
- 2. Polycarbonate screen that:
 - 2.1. Has a nominal thickness of 1/32 inch.
 - 2.2. Is a 1-1/2-inch-deep eggcrate or Z-crate type.
 - 2.3. Is mounted in a frame constructed of aluminum alloy or polycarbonate with a minimum thickness of 0.040 inch.
 - 2.4. Is held in place with stainless steel screws.

The screen and frame of a pedestrian signal face must be made of either (1) plastic that is a flat black color or (2) anodized aluminum that is a flat black color or finished with lusterless, black, exterior-grade latex paint formulated for application to metal surfaces.

86-1.02T Accessible Pedestrian Signals

Accessible pedestrian signal must comply with the California MUTCD, chapter 4E, and have:

- Audible speech message that plays when the push button is actuated. The message must include the name of the street to be crossed. The accessible pedestrian signal must have at least 5 audible message options.
- 2. Push button locator tone that clicks or beeps.
- Feature that activates the pedestrian phase during a failure of the audible message, locator tone, or vibrotactile device.

An accessible pedestrian signal must function with the Department-furnished Model 170E/2070E controller assembly.

No part of the accessible pedestrian signal must be installed inside the controller cabinet. Power for the accessible pedestrian signal must be from the pedestrian signal housing terminal block.

The housing for the signal assembly must be made of corrosion-resistant material. Theft-proof bolts used for mounting the housing to the standard must be stainless steel with a content of 17 percent chromium and 8 percent nickel. The housing must be shaped to fit the pole's curvature.

The color of a metallic housing must match color no. 33538 of FED-STD-595.

The color of a plastic housing must match color no. 17038, 27038, or 37038 of FED-STD-595.

Accessible pedestrian signal must:

- 1. Have electronic switches, a potentiometer, or an access port for a device for controlling and programming the volume level and messaging
- 2. Be weatherproof and shockproof

Enclosure for the accessible pedestrian signal must:

- 1. Weigh less than 7 lb
- 2. Measure less than 16 by 6 by 5 inches
- 3. Have a wiring hole with a diameter not exceeding 1-1/8 inches
- 5. Have a switch for a push button
- 6. Have a vibrotactile device on the push button or on the arrow
- 7. Have an internal weatherproof speaker and microphone that senses the ambient sound level

The separation between adjacent holes used for conductors and mounting must be at least twice the diameter of the larger hole.

The speaker grills must be located on the surface of the enclosure. The speakers must not interfere with the housing or its mounting hardware.

The conductor cable between the accessible pedestrian signal assembly and the pedestrian signal head must be a 9 no. 20 conductor cable complying with MIL-W-16878D.

86-1.02U Push Button Assemblies

The housing for a push button assembly must be made of die-cast aluminum, permanent mold-cast aluminum, or UV-stabilized self-extinguishing structural plastic. The plastic housing must have a color throughout that matches color no. 17038, 27038, or 37038 of FED-STD-595.

If the push button is to be attached to a pole, the housing must be shaped to fit the pole's curvature.

The assembly must be waterproof and shockproof.

The push button's switch must be a single-pole, double-throw switching unit with screw-type terminals rated 15 A at 125 V(ac).

Switch for the push button must have:

- Plunger actuator and a U frame to allow recessed mounting in the push button housing
- 2. Operating force of 3.5 lb
- 3. Maximum pretravel of 5/64 inch
- 4. Minimum overtravel of 1/32 inch
- 5. Differential travel from 0.002 to 0.04 inch
- 6. Minimum 2-inch diameter actuator

86-1.02V Reserved

86-1.02W Loop Detector Sealants

86-1.02W(1) General

Sealant for filling loop detector slots must be one of the following:

- 1. Asphaltic emulsion
- 2. Elastomeric sealant
- 3. Epoxy sealant for inductive loops
- 4. Hot-melt rubberized asphalt

86-1.02W(2) Asphaltic Emulsion Sealant

Asphaltic emulsion sealant must comply with the State Specification 8040-41A-15.

86-1.02W(3) Elastomeric Sealant

Elastomeric sealant must be a polyurethane material that cures only in the presence of moisture if used within the stated shelf life. The sealant must be suitable for use in both asphalt concrete and concrete pavement.

The cured elastomeric sealant must comply with the requirements shown in the following table:

Cured Elastomeric Sealant Requirements

| Quality characteristic | Test method | Requirement |
|-----------------------------|-------------------------|-----------------|
| Hardness | ASTM D2240 ^a | 65–85 |
| Tensile strength (min, MPa) | ASTM D412 ^b | 3.45 |
| Elongation (min, %) | A31WID412 | 400 |
| Flex at -40 °C° | | No cracks |
| Weathering resistance | ASTM D822 ^d | Slight chalking |
| Salt spray resistance: | | |
| Tensile strength (min, MPa) | ASTM B117 ^e | 3.45 |
| Elongation (min, %) | | 400 |
| Dielectric constant (%) | ASTM D150 [†] | <25 |

^aIndentation at 25 °C and 50% relative humidity (Rex. Type A, Model 1700 only)

86-1.02W(4) Hot-Melt Rubberized Asphalt Sealant

Hot-melt rubberized asphalt sealant must:

- 1. Be in solid form at room temperature and fluid at an application temperature range from 190 to 205 degrees C
- 2. Not produce toxic fumes
- 3. Be suitable for use in both asphalt concrete and concrete pavement
- 4. Be packaged in containers clearly marked *Detector Loop Sealant* with the manufacturer's batch and lot number.

The cured hot-melt rubberized asphalt sealant must comply with the requirements shown in the following table:

Cured Hot-Melt Rubberized Asphalt Sealant Requirements

| Quality characteristic | Test method | Requirement |
|-------------------------------------------|----------------------------------|-------------|
| Cone penetration (max, 1/10 mm) | ASTM D5329, sec. 6 ^a | 35 |
| Flow (max, mm) | ASTM D5329, sec. 8 ^b | 5 |
| Resilience (min, %) | ASTM D5329, sec. 12 ^c | 25 |
| Softening point (min, °C) | ASTM D36 | 82 |
| Ductility (min, cm) | ASTM D113 ^d | 30 |
| Flash point, Cleveland Open Cup (min, °C) | ASTM D92 | 288 |
| Viscosity (Pa·s) | ASTM D4402 ^e | 2.5-3.5 |

^aAt 25 °C, 150 g, 5 s

86-1.02X Reserved

86-1.02Y Transformers

A transformer must be single-phase and may be a nonsubmersible or submersible type.

^bDie C pulled at 508 mm/minute

^c0.6-mm free film bend (180°) over 13-mm mandrel

^dWeatherometer 350 h, cured 7 days at 25 °C and 50% relative humidity

^e28 days at 38 °C with 5% NaCl, Die C, and pulled at 508 mm/minute)

^fChange over a temperature range from -30 to 50 °C

^bAt 60 °C

^cAt 25 °C

dAt 25 °C, 5 cm/minute

eBrookfield Thermosel, no. 27 spindle, 20 rpm, 190 °C

A transformer must be a dry type designed for operation on a 60 Hz supply. The transformer must have a decal showing a connection diagram. The diagram must show either color coding or wire tagging with primary (H1, H2) or secondary (X1, X2) markers and the primary and secondary voltage and volt-ampere rating. A transformer must comply with the electrical requirements shown in the following table:

Transformer Electrical Requirements

| Quality characteristic | Requirement |
|----------------------------------------------------------------------------|------------------------------------------|
| Rating (V(ac)) | 120/480, 120/240, 240/480, or 480/120 |
| Efficiency (%) | > 95 |
| Secondary voltage regulation and tolerance from half load to full load (%) | ±3 |

Secondary 240 and 480 V(ac) windings must be center tapped.

The transformer must withstand the application of 2,200 V(ac) from core to coils and from coil to coil for a 1-minute period when tested immediately after operation of the transformer at full load for 24 hours.

The external leads for the secondary connections must be no. 10 Type USE rated for 600 V(ac).

The transformer's leads must extend a minimum of 12 inches from the case.

The transformer's insulation must be NEMA 185 C or better.

Each transformer must:

- 1. Include metal half-shell coil protection.
- 2. Have moisture-resistant, synthetic-varnish-impregnated windings.
- 3. Be waterproof and suitable for outdoor operation.

Each submersible transformer must:

- 1. Include a handle and a hanger.
- 2. Be securely encased in a rugged, corrosion-resistant, watertight case.
- 3. Have leads that extend out through 1 or more sealed hubs.
- 4. Be manufactured to withstand a 5-day test with 12-hour on and off periods submerged in 2 feet of salt water that is 2 percent salt by weight. The operating periods must be at full load.

86-1.02Z Batteries

Battery must:

- 1. Be deep-cycle, sealed, prismatic, lead-calcium-based, absorbed-glass-mat, valve-regulated, lead-acid type
- 2. Be rated for 12 V
- 3. Be rated for a temperature range from -25 to 60 degrees C
- 4. Be group size 24
- 5. Be commercially available and stocked locally
- 6. Be marked with a date code, maximum recharge data, and recharge cycles
- 7. Be new and fully charged when furnished
- 8. Be free from damage or deformities
- 9. Have a carrying handle
- 10. Have 2 top-mounted, threaded-stud posts that include all washers and nuts
- 11. Include insulating rubber covers for protecting the lugs, posts, and wiring: red for the positive terminal and black for the negative terminal

If a battery is used for a battery backup system, it must accommodate 3/8-inch ring lugs of a Department-furnished battery harness.

86-1.03 CONSTRUCTION

Not Used

Not Used

Replace section 87 with:

04-15-16

87 ELECTRICAL SYSTEMS

04-15-16 **87-1 GENERAL**

87-1.01 GENERAL

87-1.01A Summary

Section 87 includes general specifications for constructing and installing electrical systems.

The Department deducts the cost for maintenance performed by the Department on new or portions of existing systems modified under the Contract.

87-1.01B Definitions

Reserved

87-1.01C Submittals

Reserved

87-1.01D Quality Assurance

87-1.01D(1) General

Reserved

87-1.01D(2) Quality Control

Before shipping the material to the job site, submit to METS test samples of:

- 1. Accessible pedestrian signals
- 2. LED countdown pedestrian signal face modules
- 3. LED signal modules
- 4. LED luminaires

Submit a sample size as shown in the following table:

Electrical Material Sampling

| Contract quantity | Test sample size |
|-------------------|------------------|
| 1–8 | 1 |
| 9–15 | 2 |
| 16–25 | 3 |
| 26–90 | 5 |
| 91–150 | 8 |
| 151–280 | 13 |
| 281–500 | 20 |
| 501–1200 | 32 |

Before starting operation of an electrical system, perform a conductor test in the presence of the Engineer.

Conductor test consists of testing each conductor and the conductors in cables for:

- 1. Continuity.
- 2. Grounds.
- 3. Insulation resistance at 500 V(dc) between the circuit and ground. The insulation resistance must be a minimum of 10 M Ω on circuits, except it must be a minimum of 100 M Ω for inductive loop detector circuits.

Start the operational test of the system on any day except Friday or the day before a holiday. The operational test for signals must start from 9:00 a.m. to 2:00 p.m. Notify the Engineer 48 hours before starting the test.

An operational test consists of a minimum of 5 business days of continuous, satisfactory operation of the system. If the system fails, correct the problem and retest the system. A shutdown of the system caused by traffic, a power interruption, or unsatisfactory performance of Department-furnished materials does not constitute discontinuity of the test.

87-1.02 MATERIALS

Not Used

87-1.03 CONSTRUCTION

87-1.03A General

The Engineer determines the final locations of electrical systems.

Verify the locations of electrical systems and the depths of existing detectors, conduits, and pull boxes.

Notify the Engineer before performing work on the existing system.

You may shut down the system for alteration or removal.

Where an existing Department underground facility is shown within 10 feet of any excavation, locate and field mark the facility before performing work that could damage or interfere with the existing facility.

If an existing facility is within 2 feet of an excavation, determine the exact location of the facility by excavating with hand tools before using any power-operated or power-driven excavating or boring equipment. A vacuum excavator may be used if authorized.

Notify the Engineer immediately if an existing facility is damaged by your activities.

If existing underground conduit is to be incorporated into a new system, clean it with a mandrel or cylindrical wire brush and blow it clean with compressed air.

Limit the shutdown of traffic signal systems to normal working hours. Notify the local traffic enforcement agency before shutting down the signal.

Place temporary W3-1 and R1-1 signs in each direction to direct traffic through the intersection during shutdown of the signal. Place two R1-1 signs for 2-lane approaches. The signs must comply with part 2 of the *California MUTCD*.

Cover signal faces when the system is shut down overnight. Cover temporary W3-1 and R1-1 signs when the system is turned on.

If you work on an existing lighting system and the roadway is to remain open to traffic, ensure the system is in operation by nightfall.

Replace detectors you damage within 72 hours, or the Department replaces them and deducts the cost.

Work performed on an existing system not described is change order work.

Do not use electrical power from existing highway facilities unless authorized.

Maintain a minimum 48-inch clearance for a pedestrian pathway when placing equipment.

Except for service installation or work on service equipment enclosures, do not work above ground until all materials are on hand to complete the electrical work at each location.

Bond all metal components to form a continuous grounded system as specified in NEC.

Ground metallic equipment mounted less than 8 feet above the ground surface on a wood pole.

If you damage any portion of a concrete curb, sidewalk, curb ramp, driveway, or gutter depression, replace the entire section between contraction or expansion joints under section 73.

Apply equipment identification characters.

Orient louvers, visors, and signal faces such that they are clearly visible to approaching traffic from the direction being controlled.

Test loops and the detector lead-in cable circuit for continuity, ground, and insulation resistance at the controller cabinet before connecting detector lead-in cable to the terminal block.

Perform an operational test of the systems.

Before starting the operational test for systems that impact traffic, the system must be ready for operation, and all signs, pavement delineation, and pavement markings must be in place at that location.

87-1.03B Conduit Installation

87-1.03B(1) General

The installation of conduit includes installing caps, bushings, and pull tape and terminating the conduit in pull boxes, foundations, poles, or a structure.

Limit the number of bends in a conduit run to no more than 360 degrees between pull points.

Use conduit to enclose conductors except where they are installed overhead or inside standards or posts.

You may use a larger size conduit than specified for the entire length between termination points. Do not use a reducing coupling.

Extend an existing conduit using the same material. Terminate conduits of different materials in a pull box.

Install 2 conduits between a controller cabinet and the adjacent pull box.

Use a minimum trade size of conduit of:

- 1. 1-1/2 inches from an electrolier to the adjacent pull box
- 2. 1 inch from a pedestrian push button post to the adjacent pull box
- 3. 2 inches from a signal standard to the adjacent pull box
- 4. 3 inches from a controller cabinet to the adjacent pull box
- 5. 2 inches from an overhead sign to the adjacent pull box
- 6. 2 inches from a service equipment enclosure to the adjacent pull box
- 7. 1-1/2 inches if unspecified

Use Type 1 conduit:

- 1. On all exposed surfaces
- 2. In concrete structures
- 3. Between a structure and the nearest pull box

Ream the ends of shop-cut and field-cut conduit to remove burrs and rough edges. Make the cuts square and true. Do not use slip joints and running threads to couple conduit. If a standard coupling cannot be used for metal-type conduit, use a threaded union coupling. Tighten the couplings for metal conduit to maintain a good electrical connection.

Cap the ends of conduit to prevent debris from entering before installing the conductors or cables. Use a plastic cap for Type 1, 2, and 5 conduits and a standard pipe cap for all other types of conduit.

For Type 1, 2, and 5 conduits, use threaded bushings and bond them using a jumper. For other types of conduit, use nonmetallic bushings.

Do not install new conduit through foundations.

Cut Type 2 conduit with pipe cutters; do not use hacksaws. Use standard conduit-threading dies for threading conduit. Tighten conduit into couplings or fittings using strap wrenches or approved groove joint pliers.

Cut Type 3 conduit with tools that do not deform the conduit. Use a solvent weld for connections.

Protect shop-cut threads from corrosion under the standards shown in the following table:

Shop-Cut Thread Corrosion Protection

| Conduit | Standard |
|---------------|------------|
| Types 1 and 2 | ANSI C80.1 |
| Type 5 | ANSI C80.6 |

Apply 2 coats of unthinned, organic zinc-rich primer to metal conduit before painting. Use a primer on the Authorized Material List for organic zinc-rich primers. Do not use aerosol cans. Do not remove shopinstalled conduit couplings.

For conduits, paint:

- 1. All exposed threads
- 2. Field-cut threads, before installing conduit couplings to metal conduit
- 3. Damaged surfaces on metal conduit

If a Type 2 conduit or conduit coupling coating is damaged:

- 1. Clean the conduit or fitting and paint it with 1 coat of rubber-resin-based adhesive under the manufacturer's instructions
- 2. Wrap the damaged coating with at least 1 layer of 2-inch-wide, 20 mils-minimum-thickness, PVC tape under ASTM D1000 with a minimum tape overlap of 1/2 inch

You may repair damaged spots of 1/4 inch or less in diameter in the thermoplastic coating by painting with a brushing-type compound supplied by the conduit manufacturer.

If factory bends are not used, bend the conduit to a radius no less than 6 times its inside diameter without crimping or flattening it. Comply with the bending requirements shown in the following table:

Conduit-Bending Requirements

| | <u> </u> | | | |
|------|---------------------------------------------------------------------------------------------------------------------------|--|--|--|
| Type | Requirement | | | |
| 1 | Use equipment and methods under the conduit manufacturer's instructions. | | | |
| 2 | Use a standard bending tool designed for use on thermoplastic-coated conduit. The conduit must be free of burrs and pits. | | | |
| 3 | Use equipment and methods under the conduit manufacturer's instructions. Do not expose the conduit to a direct flame. | | | |
| 5 | Use equipment and methods under the conduit manufacturer's instructions. | | | |

Install pull tape with at least 2 feet of slack in each end of the conduit that will remain empty. Attach the tape's ends to the conduit.

Install conduit terminating in a standard or pedestal from 2 to 3 inches above the foundation. Slope the conduit toward the handhole opening.

Terminate conduit installed through the bottom of a nonmetallic pull box 2 inches above the bottom and 2 inches from the wall closest to the direction of the run.

87-1.03B(2) Conduit Installation for Structures 87-1.03B(2)(a) General

Paint exposed Type 1 conduit the same color as the structure.

Install galvanized steel hangers, steel brackets, and other fittings to support conduit in or on a wall or bridge.

87-1.03B(2)(b) New Structures

Seal and make watertight the conduits which lead to soffits, wall-mounted luminaires, other lights, and fixtures located below the pull box grade.

If you place a conduit through the side of a nonmetallic pull box, terminate the conduit 2 inches from the wall and 2 inches above the bottom. Slope the conduit toward the top of the box to facilitate pulling conductors.

For ease of installation and if authorized, you may use Type 4 conduit instead of Type 1 conduit for the final 2 feet of conduit entering a pull box in a reinforced concrete structure.

Install an expansion fitting where a conduit crosses an expansion joint in a structure. Each expansion fitting for metal conduit must include a copper bonding jumper having the ampacity as specified in NEC.

Install an expansion-deflection fitting for an expansion joint with a 1-1/2-inch movement rating. The fitting must be watertight and include a molded neoprene sleeve, a bonding jumper, and 2 silicon bronze or zinc-plated iron hubs.

For an expansion joint with a movement rating greater than 1-1/2 inches, install the expansion-deflection fitting as shown.

For conduit installed inside of bridge structures, you must:

- 1. Install precast concrete cradles made of minor concrete and commercial-quality welded wire fabric. The minor concrete must contain a minimum of 590 lb of cementitious material per cubic yard. The cradles must be moist cured for a minimum of 3 days.
- 2. Bond precast concrete cradles to a wall or bridge superstructure with one of the following:
 - 2.1. Epoxy adhesive for bonding freshly-mixed concrete to hardened concrete.
 - 2.2. Rapid-set epoxy adhesive for pavement markers.
 - 2.3. Standard-set epoxy adhesive for pavement markers.
- 3. Use a pipe sleeve or form an opening for a conduit through a bridge superstructure. The sleeve or opening through a prestressed member or conventionally reinforced precast member must be:
 - 3.1. Oriented transverse to the member.
 - 3.2. Located through the web.
 - 3.3. No more than 4 inches in size.
- 4. Wrap the conduit with 2 layers of asphalt felt building paper and securely tape or wire the paper in place for a conduit passing through a bridge abutment wall. Fill the space around the conduit with mortar under section 51-1, except the proportion of cementitious material to sand must be 1 to 3. Fill the space around the conduits after prestressing is completed.

Thread and cap a conduit installed for future use in structures. Mark the location of the conduit's end in a structure, curb, or wall directly above the conduit with a Ythat is 3 inches tall.

87-1.03B(2)(c) Existing Structures

Run surface-mounted conduit straight and true, horizontal or vertical on the wall, and parallel to walls on ceilings or similar surfaces. Support the conduit at a maximum of 5-foot intervals where needed to prevent vibration or deflection. Support the conduit using galvanized, malleable-iron, conduit clamps, and clamp backs secured with expansion anchorage devices complying with section 75-3.02C. Use the largest diameter of galvanized, threaded studs that will pass through the mounting hole in the conduit clamp.

87-1.03B(3) Conduit Installation Underground 87-1.03B(3)(a) General

Install conduit to a depth of:

- 1. 14 inches for the trench-in-pavement method
- 2. 18 inches, minimum, under sidewalk and curbed paved median areas
- 3. 42 inches, minimum, below the bottom of the rail of railroad tracks

4. 30 inches, minimum, everywhere else below grade

Place conduit couplings at a minimum of 6 inches from the face of a foundation.

Place a minimum of 2 inches of sand bedding in a trench before installing Type 2 or Type 3 conduit and 4 inches of sand bedding over the conduit before placing additional backfill material.

If installing conduit within the limits of hazardous locations as specified in NEC for Class I, division 1, install and seal Type 1 or Type 2 conduit with explosion-proof sealing fittings.

87-1.03B(3)(b) Conduit Installation under Paved Surfaces

You may lay conduit on existing pavement within a new curbed median constructed on top.

Install conduit under existing pavement by the jacking or drilling methods. You may use the trench-in-pavement method for either of the following conditions:

- 1. If conduit is to be installed behind the curb under the sidewalk
- 2. If the delay to vehicles will be less than 5 minutes

Do not use the trench-in-pavement method for conduit installations under freeway lanes or freeway-to-freeway connector ramps.

87-1.03B(3)(c) Reserved

87-1.03B(3)(d) Conduit Installation under Railroad Tracks

Install Type 1 or Type 2 conduit with a minimum diameter of 1-1/2 inches under railroad tracks. If you use the jacking or drilling method to install the conduit, construct the jacking pit a minimum of 13 feet from the tracks' centerline at the near side of the pit. Cover the jacking pit with planking if left overnight.

87-1.03B(4) Reserved

87-1.03B(5) Conduit Installation by the Jacking or Drilling Method

Keep the jacking or drilling pit 2 feet away from the pavement's edge. Do not weaken the pavement or soften the subgrade with excessive use of water.

If an obstruction is encountered, obtain authorization to cut small holes in the pavement to locate or remove the obstruction.

You may install Type 2 or Type 3 conduit under the pavement if a hole larger than the conduit's diameter is predrilled. The predrilled hole must be less than one and half the conduit's diameter.

Remove the conduit used for drilling or jacking and install new conduit for the completed work.

87-1.03B(6) Conduit Installation by the Trenching-In-Pavement Method

Install conduit by the trenching-in-pavement method using a trench approximately 2 inches wider than the conduit's outside diameter but not exceeding 6 inches in width.

Where additional pavement is to be placed, you must complete the trenching before the final pavement layer is applied.

If the conduit shown is to be installed under the sidewalk, you may install it in the street within 3 feet of and parallel to the face of the curb. Install pull boxes behind the curb.

Cut the trench using a rock-cutting excavator. Minimize the shatter outside the removal area of the trench.

Dig the trench by hand to the required depth at pull boxes.

Place conduit in the trench.

Backfill the trench with minor concrete to the pavement's surface by the end of each work day. If the trench is in asphalt concrete pavement and no additional pavement is to be placed, backfill the top 0.10 foot of the trench with minor HMA within 3 days after trenching.

87-1.03C Installation of Pull Boxes

87-1.03C(1) General

Install pull boxes no more than 200 feet apart.

You may install larger pull boxes than specified or shown and additional pull boxes to facilitate the work except in structures.

Install a pull box on a bed of crushed rock and grout it before installing conductors. The grout must be from 0.5 to 1 inch thick and sloped toward the drain hole. Place a layer of roofing paper between the grout and the crushed rock sump. Make a 1-inch drain hole through the grout at the center of the pull box.

Set the pull box such that the top is 1-1/4 inches above the surrounding grade in unpaved areas and leveled with the finished grade in sidewalks and other paved areas.

Place the cover on the box when not working in it.

Grout around conduits that are installed through the sides of the pull box.

Bond and ground the metallic conduit before installing conductors and cables in the conduit.

Bond metallic conduits in a nonmetallic pull box using bonding bushings and bonding jumpers.

Do not install pull boxes in concrete pads, curb ramps, or driveways.

Reconstruct the sump of a pull box if disturbed by your activities. If the sump was grouted, remove and replace the grout.

87-1.03C(2) Nontraffic Pull Boxes

If you bury a nontraffic pull box, set the box such that the top is 6 to 8 inches below the surrounding grade. Place a 20-mil-thick plastic sheet made of HDPE or PVC virgin compounds to prevent water from entering the box.

Place mortar between a nontraffic pull box and a pull box extension.

Where a nontraffic pull box is in the vicinity of curb in an unpaved area, place the box adjacent to the back of the curb if practical.

Where a nontraffic pull box is adjacent to a post or standard, place the box within 5 feet upstream from traffic if practical.

If you replace the cover on a nontraffic pull box, anchor it to the box.

87-1.03C(3) Traffic Pull Boxes

Place minor concrete around and under a traffic pull box.

Bolt the steel cover to the box when not working in it.

Bond the steel cover to the conduit with a jumper and bolt it down after installing the conductors and cables.

87-1.03C(4) Structure Pull Boxes

Bond metallic conduit in a metal pull box in a structure using locknuts, inside and outside of the box, bonding bushings, and bonding jumpers connected to bonding wire running in the conduit system.

87-1.03D Reserved

87-1.03E Excavating and Backfilling for Electrical Systems

87-1.03E(1) General

Notify the Engineer at least 72 hours before starting excavation activities.

Dispose of surplus excavated material.

Restrict closures for excavation on a street or highway to 1 lane at a time unless otherwise specified.

87-1.03E(2) Trenching

Dig a trench for the electrical conduits or direct burial cables. Do not excavate until the conduit or direct burial cable will be installed.

Place excavated material in a location that will not interfere with traffic or surface drainage.

After placing the conduit or direct burial cable, backfill the trench with the excavated material. Compact the backfill placed outside the hinge point of slopes and not under pavement to a minimum relative compaction of 90 percent.

Compact the backfill placed within the hinge points and in areas where pavement is to be constructed to a minimum relative compaction of 95 percent.

Restore the sidewalks, pavement, and landscaping at a location before starting excavation at another location.

87-1.03E(3) Concrete Pads, Foundations, and Pedestals

Construct foundations for standards, poles, metal pedestals, and posts under section 56-3.

Construct concrete pads, foundations, and pedestals for controller cabinets, telephone demarcation cabinets, and service equipment enclosures on firm ground.

Install anchor bolts using a template to provide proper spacing and alignment. Moisten the forms and ground before placing the concrete. Keep the forms in place until the concrete sets for at least 24 hours to prevent damage to the surface.

Use minor concrete for pads, foundations, and pedestals.

In unpaved areas, place the top of the foundation 6 inches above the surrounding grade, except place the top:

- 1. 1 foot 6 inches above the grade for Type M and 336L cabinets
- 2. 1 foot 8 inches above the grade for Type C telephone demarcation cabinets
- 3. 2 inches above the grade for Type G and Type A cabinets and Type III service equipment enclosures

The pad must be 2 inches above the surrounding grade.

In and adjacent to the sidewalk and other paved areas, place the top of the foundation 4 inches above the surrounding grade, except place the top:

- 1. 1 foot 6 inches above the grade for Type M and 336L cabinets
- 2. 1 foot 8 inches above the grade for Type C telephone demarcation cabinets
- 3. Level with the finished grade for Type G and Type A cabinets and Type III service equipment enclosures

The pad must be level with the finished grade.

Apply an ordinary surface finish under section 51-1.03F.

Allow the foundation to cure for at least 7 days before installing any equipment.

87-1.03F Conductors and Cable Installations

87-1.03F(1) General

The installation of conductors and cables includes splicing conductors and attaching the terminals and connectors to the conductors.

Clean the conduit and pull all conductors and cables as a unit.

If new conductors or cables are to be added in an existing conduit:

- 1 Remove the content
- 2. Clean the conduit
- 3. Pull both old and new conductors and cables as a unit

Wrap conductors and secure cables to the end of the conduit in a pull box.

Seal the ends of conduits with a sealing compound after installing conductors or cables.

Neatly arrange conductors and cables inside pull boxes and cabinets. Tie the conductors and cables together with self-clinching nylon cable ties or enclose them in a plastic tubing or raceway.

Identify conductors and cables by direct labeling, tags, or bands fastened in such a way that they will not move. Use mechanical methods for labeling.

Provide band symbol identification on each conductor or each group of conductors comprising a signal phase in each pull box and near the end of terminated conductors.

Tape the ends of unused conductors and cables in pull boxes to form a watertight seal.

Do not connect the push-button or accessible pedestrian signal neutral conductor to the signal neutral conductor.

87-1.03F(2) Cables 87-1.03F(2)(a) General Reserved

87-1.03F(2)(b) Reserved 87-1.03F(2)(c) Copper Cables 87-1.03F(2)(c)(i) General Reserved

87-1.03F(2)(c)(ii) Detector Lead-in Cables

Install a Type B or C detector lead-in cable in conduit.

Waterproof the ends of the lead-in cable before installing it in the conduit to prevent moisture from entering the cable.

Splice loop conductors for each direction of travel for the same phase, terminating in the same pull box, to a separate lead-in cable running from the pull box adjacent to the loop detector to a sensor unit mounted in the controller cabinet. Install the lead-in cable without splices except at the pull box.

Verify in the presence of the Engineer that the loops are operational before making the final splices between loop conductors and the lead-in cable.

Identify and tag each lead-in cable with the detector designation at the cabinet and pull box adjacent to the loops.

87-1.03F(2)(c)(iii) Conductors Signal Cables

Do not splice signal cables except for a 28-conductor cable.

Provide identification at the ends of terminated conductors in a cable as shown.

Provide identification for each cable in each pull box showing the signal standard to which it is connected except for the 28-conductor cable.

Connect conductors in a 12-conductor cable as shown in the following table:

12CSC Color Code and Functional Connection

| Color code | Termination | Phase |
|---------------------|-------------------------------------------|---------------|
| Red | Red signal | 2, 4, 6, or 8 |
| Yellow | Yellow signal | 2, 4, 6, or 8 |
| Brown | Green signal | 2, 4, 6, or 8 |
| Red/black stripe | Red signal | 1, 3, 5, or 7 |
| Yellow/black stripe | Yellow signal | 1, 3, 5, or 7 |
| Brown/black stripe | Green signal | 1, 3, 5, or 7 |
| Black/red stripe | Spare or as required for red or DONT WALK | |
| Black/white stripe | Spare or as required for yellow | |
| Black | Spare or as required for green or WALK | |
| Red/white stripe | Pedestrian signal DONT WALK | |
| Brown/white stripe | Pedestrian signal WALK | |
| White | Terminal block | Neutral |

Provide identification for each 28-conductor cable C1 or C2 in each pull box. The cable labeled *C1* must be used for signal phases 1, 2, 3, and 4. The cable labeled *C2* must be used for signal phases 5, 6, 7, and 8.

Connect conductors in a 28-conductor cable as shown in the following table:

28CSC Color Code and Functional Connection

| Color code | Termination | Phase |
|------------------------|-------------------------------|-------------------------------------|
| Red/black stripe | Red signal | 2 or 6 |
| Yellow/black stripe | Yellow signal | 2 or 6 |
| Brown/black stripe | Green signal | 2 or 6 |
| Red/orange stripe | Red signal | 4 or 8 |
| Yellow/orange stripe | Yellow signal | 4 or 8 |
| Brown/orange stripe | Green signal | 4 or 8 |
| Red/silver stripe | Red signal | 1 or 5 |
| Yellow/silver stripe | Yellow signal | 1 or 5 |
| Brown/silver stripe | Green signal | 1 or 5 |
| Red/purple stripe | Red signal | 3 or 7 |
| Yellow/purple stripe | Yellow signal | 3 or 7 |
| Brown/purple stripe | Green signal | 3 or 7 |
| Red/2 black stripes | Pedestrian signal DONT WALK | 2 or 6 |
| Brown/2 black stripes | Pedestrian signal WALK | 2 or 6 |
| Red/2 orange stripes | Pedestrian signal DONT WALK | 4 or 8 |
| Brown/2 orange stripes | Pedestrian signal WALK | 4 or 8 |
| Red/2 silver stripes | Overlap A, C | OLA ^a , |
| | | OLCa |
| Brown/2 silver stripes | Overlap A, C | OLA ^c , OLC ^c |
| Red/2 purple stripes | Overlap B, D | OLB ^a , |
| | | OLDa |
| Brown/2 purple stripes | Overlap B, D | OLB ^c , OLD ^c |
| Blue/black stripe | Pedestrian push button | 2 or 6 |
| Blue/orange stripe | Pedestrian push button | 4 or 8 |
| Blue/silver stripe | Overlap A, C | OLA ^b , |
| | | OLC _p |
| Blue/purple stripe | Overlap B, D | OLB ^b , |
| | | OLD |
| White/black stripe | Pedestrian push button common | |
| Black/red stripe | Railroad preemption | |
| Black | Spare | |
| White | Terminal block | Neutral |

OL = Overlap; A, B, C, and D = Overlapping phase designation

Use the neutral conductor only with the phases associated with that cable. Do not intermix neutral conductors from different cables except at the signal controller.

87-1.03F(2)(c)(iv) Signal Interconnect Cable

For a signal interconnect cable, provide a minimum of 6 feet of slack inside each controller cabinet.

Do not splice the cable unless authorized.

If splices are authorized, insulate the conductor splices with heat-shrink tubing and overlap the insulation at least 0.6 inch. Cover the splice area of the cable with heat-shrink tubing and overlap the cable jacket at least 1-1/2 inches. Provide a minimum of 3 feet of slack at each splice.

87-1.03F(3) Conductors

87-1.03F(3)(a) General

Do not run conductors to a terminal block on a standard unless they are to be connected to a signal head mounted on that standard.

Provide 3 spare conductors in all conduits containing ramp metering and traffic signal conductors.

^aFor red phase designation

^bFor yellow phase designation

^cFor green phase designation

Install a separate conductor for each terminal of a push button assembly and accessible pedestrian signal.

Provide conductor slack to comply with the requirements shown in the following table:

Conductor Slack Requirements

| Location | Slack (feet) |
|------------------------------|--------------|
| Signal standard | 1 |
| Lighting standard | 1 |
| Signal and lighting standard | 1 |
| Pull box | 3 |
| Splice | 3 |
| Standards with slip base | 0 |

87-1.03F(3)(b) Reserved

87-1.03F(3)(c) Copper Conductors

87-1.03F(3)(c)(i) General

Install a minimum no. 8, insulated, grounding copper conductor in conduit and connect it to all-metal components.

Where conductors from different service points occupy the same conduit or standard, enclose the conductors from one of the services in flexible or rigid metal conduit.

87-1.03F(3)(c)(ii) Inductive Loop Conductors

Install a Type 1 or 2 inductive loop conductor except use Type 2 for Type E loop detectors.

Install the conductor without splices except at the pull box.

87-1.03F(4) Manual Installation Method

Use an inert lubricant for placing conductors and cables in conduit.

Pull the conductors and cables into the conduit by hand using pull tape.

87-1.03G Equipment Identification Characters

The Engineer provides you with a list of the equipment identification characters.

Stencil the characters or apply the reflective self-adhesive labels to a clean surface.

Treat the edges of self-adhesive characters with an edge sealant.

Place the characters on the side facing traffic on:

- 1. Front doors of cabinets and service equipment enclosures.
- 2. Wood poles, fastened with 1-1/4-inch aluminum nails, for pole mounted enclosures
- 3. Adjacent bent or abutment at approximately the same station as an illuminated sign or soffit luminaire
- Underside of the structure adjacent to the illuminated sign or soffit luminaire if no bent or abutment exists nearby
- 5. Posts of overhead signs
- 6. Standards

Before placing new characters on existing or relocated equipment, remove the existing characters.

87-1.03H Conductor and Cables Splices

87-1.03H(1) General

You may splice:

- 1. Grounded conductors in a pull box
- 2. Accessible pedestrian signal and push bottom conductors in a pull box
- 3. Ungrounded signal conductors in a pull box if signals are modified

- 4. Ungrounded signal conductors to a terminal compartment or a signal head on a standard with conductors of the same phase in the pull box adjacent to the standard
- 5. Ungrounded lighting circuit conductors in a pull box if lighting circuits are modified

Solder all splices using the hot iron, pouring, or dipping method. Do not perform open-flame soldering.

87-1.03H(2) Splice Insulation Methods

Insulate splices in a multiconductor cable to form a watertight joint and to prevent moisture absorption by the cable.

Use heat-shrink tubing or Method B to insulate a splice.

Use heat-shrink tubing as follows:

- 1. Cover the splice area completely with an electrical insulating coating and allow it to dry.
- 2. Place mastic around each conductor before placing them inside the tubing. Use the type of mastic specified in the tubing manufacturer's instructions.
- 3. Heat the area under the manufacturer's instructions. Do not perform open-flame heating. After contraction, each end of the heat-shrink tubing or the open end of the tubing's end cap must overlap the conductor insulation at least 1-1/2 inches.
- 4. Cover the entire splice with an electrical insulating coating and allow it to dry.

Use Method B as follows:

- 1. Cover the splice area completely with an electrical insulating coating and allow it to dry.
- 2. Apply 3 layers of half-lapped, 80-mils, PVC tape.
- 3. Apply 2 layers of 120-mils, butyl-rubber, stretchable tape with liner.
- 4. Apply 3 layers of half-lapped, 6-mils, PVC, pressure-sensitive, adhesive tape.
- 5. Cover the entire splice with an electrical insulating coating and allow it to dry.

87-1.03I Connectors and Terminals

Apply connectors and terminals to cables and conductors using a crimping compression tool under the manufacturer's instructions. The tool must prevent opening of the handles until the crimp is completed.

Install crimp-style terminal lugs on stranded conductors smaller than no. 14.

Solder no. 8 and smaller conductors to connectors and terminal lugs.

87-1.03J Standards, Poles, Pedestals, and Posts

Install standards, poles, pedestals, and posts under section 56-3.

Ground standards with a handhole by attaching a bonding jumper from the bolt or lug inside the standard to a metal conduit or to the grounding wire in the adjacent pull box. The bonding jumper must be visible when the handhole cover is removed.

Ground standards without a handhole or standards with a slip base by attaching a bonding jumper to all anchor bolts using ground clamps and connecting it to a metal conduit or to the grounding wire in the adjacent pull box. The bonding jumper must be visible after mortar has been placed on the foundation.

87-1.03K Reserved

87-1.03L Utility Service

87-1.03L(1) General

Install the service equipment early enough to allow the utility to complete its work before completion of the electrical work.

At least 15 days before permanent electrical and telecommunication service is required, request the service connections for permanent installations. The Department arranges with the utilities for completion of the connections and pays all costs and fees required by the utilities.

87-1.03L(2) Electric Service

87-1.03L(2)(a) General

If service equipment is to be installed on a utility-owned pole, furnish and install the conduit, conductors, pull boxes, and other necessary material to complete the service installation. The service utility decides the position of the riser and equipment on the pole.

87-1.03L(2)(b) Electric Service for Irrigation

Establishing electric service for irrigation includes installing conduit, conductors, and pull boxes and making connections from the service point to the irrigation controllers.

87-1.03L(2)(c) Electric Service for Booster Pumps

Establishing electric service for a booster pump includes installing conduit, conductors, and pull boxes and making connections from the service point to the booster pump enclosure.

87-1.03L(3) Telecommunications Service

Establishing telecommunication service includes installing conduit, conductors, and pull boxes and making connections from the service point to the telephone demarcation cabinet.

87-1.03M Photoelectric Controls

Mount the photoelectric unit on the top of the pole for Type I, II, and III photoelectric controls. Use mounting brackets where pole-top mounting is not possible. Orient the photoelectric unit to face north.

Mount the enclosure at a height of 6 feet above finished grade on the same standard as the photoelectric unit.

Install a minimum 100 VA, 480/120 V(ac) transformer in the contactor enclosure to provide 120 V(ac) for the photoelectric control unit when switching 480 V(ac), 60 Hz circuits.

87-1.03N Fused Splice Connectors

Install a fuse splice connector in each ungrounded conductor for luminaires mounted on standards. The connector must be located in the pull box adjacent to the standard.

Crimp the connector terminals onto the ungrounded conductors using a tool under the manufacturer's instructions. Insulate the terminals and make them watertight.

87-1.030 Grounding Electrodes

Install a grounding electrode for each cabinet, service equipment enclosure, and transformer.

Attach a grounding conductor from the electrode using either a ground clamp or exothermic weld. Connect the other end of the conductor to the cabinet, service equipment enclosure, and transformer.

87-1.03P Service Equipment Enclosures

Installing a service equipment enclosure includes constructing the foundation and pad and installing conduit, adjacent pull boxes, and grounding electrode.

Locate the foundation such that the minimum clearance around the front and back of the enclosure complies with NEC, article 110.26, "Spaces About Electrical Equipment, (600 V, nominal or less)."

Bond and ground metal conduit as specified in NEC and by the service utility except the grounding electrode conductor must be no. 6 or larger.

If circuit breakers and components do not have a description on engraved phenolic nameplates, install them using stainless steel rivets or screws under section 86-1.02P(2).

87-1.03Q Cabinets

87-1.03Q(1) General

Installing a cabinet includes constructing the foundation and pad and installing conduit, adjacent pull boxes, and grounding electrode.

Apply a mastic or caulking compound before installing the cabinet on the foundation to seal the openings.

Connect the field wiring to the terminal blocks in the cabinet. Neatly arrange and lace or enclose the conductors in plastic tubing or raceway. Terminate the conductors with properly sized captive or spring spade terminals. Apply a crimp-style connector and solder them.

Install and solder a spade-type terminal on no. 12 and smaller field conductors and a spade-type or ringtype terminal on conductors larger than no. 12.

87-1.03Q(2) Department-Furnished Controller Cabinets

Arrange for the delivery of Department-furnished controller cabinets.

87-1.03Q(3) Reserved

87-1.03Q(4) Telephone Demarcation Cabinets

Installing a telephone demarcation cabinet includes installing conduit, cable, and pull boxes to the controller cabinet.

Install the cabinet with the back toward the nearest lane of traffic.

87-1.03R Signal Heads

87-1.03R(1) General

Installing a signal head includes mounting the heads on standards and mast arms, installing backplates and visors, and wiring conductors to the terminal blocks.

Keep the heads covered or direct them away from traffic until the system is ready for operation.

87-1.03R(2) Signal Faces

Use the same brand and material for the signal faces at each location.

Program the programmable visibility signal faces under the manufacturer's instructions. The indication must be visible only in those areas or lanes to be controlled.

87-1.03R(3) Backplates

Install backplates using at least six 10-24 or 10-32 self-tapping and locking stainless steel machine screws and flat washers.

If a plastic backplate requires field assembly, attach each joint using at least four no.10 machine screws. Each machine screw must have an integral or captive flat washer, a hexagonal head slotted for a standard screwdriver, and either a locking nut with an integral or captive flat washer or a nut, flat washer, and lock washer. Machine screws, nuts, and washers must be stainless steel or steel with a zinc or black oxide finish.

If a metal backplate has 2 or more sections, fasten the sections with rivets or aluminum bolts peened after assembly to avoid loosening.

Install the backplate such that the background light is not visible between the backplate and the signal face or between sections.

87-1.03R(4) Signal Mounting Assemblies

Install a signal mounting assembly such that its members are arranged symmetrically and plumb or level. Orient each mounting assembly to allow maximum horizontal clearance to the adjacent roadway.

For a bracket-mounted assembly, bolt the terminal compartment or pole plate to the pole or standard.

In addition to the terminal compartment mounting, attach the upper pipe fitting of Type SV-1-T with 5 sections or a SV-2-TD to the standard or pole using the mounting detail for signal heads without a terminal compartment.

Use a 4-1/2-inch slip fitter and set screws to mount an assembly on a post top.

After installing the assembly, clean and paint the exposed threads of the galvanized conduit brackets and bracket areas damaged by the wrench or vise jaws. Use a wire brush to clean and apply 2 coats of unthinned, organic zinc-rich primer. Do not use an aerosol can to apply the primer.

Install the conductors in the terminal compartment and secure the cover.

87-1.03S Pedestrian Signal Heads

Installing a pedestrian signal head includes mounting the heads on standards and wiring conductors to the terminal blocks.

Install the pedestrian signal mounting assembly under section 87-1.03R(4).

Use the same brand and material for the pedestrian signal faces at each location.

Install a pedestrian signal face such that its members are arranged symmetrically and plumb or level.

87-1.03T Accessible Pedestrian Signals

Use the same brand for the accessible pedestrian signals at each location.

Install an accessible pedestrian signal and the R10 series sign on the crosswalk side of the standard.

Attach the accessible pedestrian signal to the standard with self-tapping screws.

Attach the sign to the standard using 2 straps and saddle brackets.

Point the arrow on the accessible pedestrian signal in the same direction as the corresponding crosswalk.

Furnish the equipment and hardware to set up and calibrate the accessible pedestrian signal.

Arrange to have a manufacturer's representative at the job site to program the accessible pedestrian signal with an audible message or tone.

87-1.03U Push Button Assemblies

Install the push button assembly and the R10 series sign on the crosswalk side of the standard.

Attach the sign to the assembly for Type B assemblies.

Attach the sign to the standard using 2 straps and saddle brackets for Type C assemblies.

You may use straps and saddle brackets to secure the push button to the standard.

Use a slip fitter to secure the assembly on top of a 2-1/2-inch-diameter post.

87-1.03V Detectors

87-1.03V(1) General

Installing a detector includes installing inductive loop conductors, sealant, conduit, and pull boxes.

Center the detectors in the traffic lanes.

Do not splice the detector conductor.

87-1.03V(2) Inductive Loop Detectors

Mark the location of the inductive loop detectors such that the distance between the side of the loop and a lead-in saw cut from an adjacent detector is at least 2 feet. The distance between lead-in saw cuts must be at least 6 inches.

Saw cut the slots under section 13-4.03E(7). The bottoms of the slots must be smooth with no sharp edges. For Type E detector loops, saw the slots such that the sides are vertical.

Wash the slots clean using water and blow dry them with compressed air to remove all moisture and debris.

Identify the start of the conductor.

Waterproof the ends of a Type 2 loop conductor before installing it in the conduit to prevent moisture from entering the cable.

Install the loop conductor in the slots and lead-in saw cuts using a 3/16- to 1/4-inch-thick wood paddle. Hold the conductors in place at the bottom of the slot with wood paddles during placement of the sealant.

Wind adjacent loops on the same sensor unit channel in opposite directions.

Twist the conductors for each loop into a pair consisting of a minimum of 2 turns per foot before placing them in the lead-in saw cut and the conduit leading to the pull box. Do not install more than 2 twisted pairs of conductors per lead-in saw cut.

Provide 5 feet of slack in the pull box.

Test each loop for continuity, circuit resistance, and insulation resistance before filling the slots with sealant.

Remove excess sealant from the adjacent road surface before it sets. Do not use solvents to remove the excess.

Identify the loop conductor pair in the pull box, marking the start with the letter *S* and the end with the letter *F*. Band conductors in pairs by lane in the pull box adjacent to the loops and in the cabinet. Identify each pair with the detector designation and loop number.

Install the conductors in a compacted layer of HMA immediately below the uppermost layer if more than one layer will be placed. Install the loop conductors before placing the uppermost layer of HMA. Fill the slot with a sealant flush to the surface.

Install the conductors in the existing pavement if one layer of HMA is to be placed. Install the loop conductors before placing the layer of HMA. Fill the slot with a sealant flush to the surface.

87-1.03V(3) Preformed Inductive Loop Detectors

Construct a preformed inductive loop detector consisting of 4 turns in the loop and a lead-in conductor pair twisted at least 2 turns per foot all encased in conduit and sealed to prevent water penetration. The detector must be 6-foot square unless shown otherwise.

Construct the loop detector using a minimum 3/8-inch Schedule 40 or Schedule 80 PVC or polypropylene conduit and no. 16 or larger conductor with Type THWN or TFFN insulation.

In new roadways, place the detector in the base course with the top of the conduit flush with the top of the base. Cover with HMA or concrete pavement. Protect the detector from damage before and during pavement placement.

In new reinforced concrete bridge decks, secure the detector to the top of the uppermost layer of reinforcing steel using nylon wire ties. Hold the detector parallel to the bridge deck using PVC or polypropylene spacers where necessary. Place conduit for lead-in conductors between the uppermost 2 layers of reinforcing steel.

Do not install detectors in existing bridge decks unless authorized.

Install a detector in existing pavement before placement of concrete or HMA as follows:

- 1. Saw cut slots at least 1-1/4 inches wide into the existing pavement.
- 2. Place the detector in the slots. The top of the conduit must be at least 2 inches below the top of the pavement.
- 3. Test each loop circuit for continuity, circuit resistance, and insulation resistance.
- 4. Fill saw cuts with elastomeric or hot melt rubberized asphalt sealant for asphalt concrete pavement and with epoxy sealant or hot melt rubberized asphalt sealant for concrete pavement.

87-1.03W Sealants 87-1.03W(1) General

Reserved

87-1.03W(2) Elastomeric Sealant

Apply an elastomeric sealant with a pressure feed applicator.

87-1.03W(3) Asphaltic Emulsion Sealant

Asphaltic emulsion sealant must:

- 1. Be used for filling slots in asphalt concrete pavement of a maximum width of 5/8 inch
- 2. Not be used on concrete pavement or where the slope causes the material to run from the slot
- 3. Be thinned under the manufacturer's instructions
- 4. Be placed when the air temperature is at least 45 degrees F

87-1.03W(4) Hot-Melt Rubberized Asphalt Sealant

Melt the sealant in a jacketed, double-boiler-type, melting unit. The temperature of the heat transfer medium must not exceed 475 degrees F.

Apply the sealant with a pressure feed applicator or a pour pot when the surface temperature of the pavement is greater than 40 degrees F.

87-1.03X Reserved

87-1.03Y Transformers

Installing a transformer includes placing the transformer inside a pull box, a cabinet, or an enclosure.

Wire the transformer for the appropriate voltage.

Ground the secondary circuit of the transformer as specified in the NEC.

87-1.03Z Reserved

87-1.04 PAYMENT

Not Used

87-2 LIGHTING SYSTEMS

87-2.01 GENERAL

87-2.01A Summary

Section 87-2 includes specifications for constructing lighting systems.

Lighting system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Standards
- 6. Luminaires
- 7. Service equipment enclosure
- 8. Photoelectric control
- 9. Fuse splice connectors
- 10. High mast lighting assemblies

The components of a lighting system are shown on the project plans.

87-2.01B Definitions

Reserved

87-2.01C Submittals

Submit a certificate of compliance and test data for the high mast lighting luminaires.

87-2.01D Quality Assurance

Reserved

87-2.02 MATERIALS

87-2.02A General

Reserved

87-2.02B High Mast Lighting Assemblies

A high mast lighting assembly includes the foundation, pole, lowering device system, luminaires, and control pedestal.

Each luminaire in a high mast lighting assembly must include a housing, an optical system, and a ballast.

The housing must be made of aluminum.

A painted or powder-coated housing for a high mast lighting luminaire must be able to withstand a 1,000-hour salt spray test as specified in ASTM B117.

The optical system, consisting of the reflector, refractor or lens, lamp socket, and lamp, must be in a sealed chamber. The chamber must be sealed by a gasket between the reflector and refractor or lens and a gasket between the reflector and lamp socket. The chamber must have a separate filter or filtering gasket for flow of air.

An asymmetrical luminaire must have a refractor or reflector that is rotatable 360 degrees around a vertical axis to orient the distribution of light.

The luminaire must have a slip fitter for mounting on a 2-inch horizontal pipe tenon and must be adjustable ±3 degrees from the axis of the tenon.

The reflector must have a specular surface made of silvered glass or aluminum protected by either an anodized finish or a silicate film. The reflector must be shaped such that a minimum of light is reflected through the arc tube of the lamp.

The refractor and lens must be made of heat-resistant glass.

The lamp socket must be a porcelain-enclosed, mogul-multiple type. The shell must contain integral lamp grips to ensure electrical contact under conditions of normal vibrations. The socket must be rated for 1,500 W, 600 V(ac) and 4,000 V(ac) pulse for a 400 W lamp and 5,000 V(ac) pulse for a 1,000 W lamp.

The luminaire must have a dual fuse holder for 2 fuses rated at 5 A, 480 V(ac). The fuses must be 13/32 inch by 1-1/2 inches, standard midget ferrule type with a nontime-delay feature.

The lamps must be vertical burning, protected from undue vibration, and prevented from backing out of the socket by a stainless steel clamp attached to the luminaire.

A 1,000 W metal halide lamp must have an initial output of 100,000 lumens and an average rated life of 12,000 hours based on 10 hours per start.

A 400 W high-pressure sodium lamp must have an initial output of 50,000 lumens. A 1,000 W high-pressure sodium lamp must have an initial output of 140,000 lumens.

The ballast for the luminaire must be a regulator type and have a core and coils, capacitors, and starting aid.

Ballast must be:

- 1. Mounted within a weatherproof housing that integrally attaches to the top of a luminaire support bracket and lamp support assembly
- 2. Readily removable without removing the luminaire from the bracket arm
- 3. Electrically connected to the optical assembly by a prewired quick disconnect

The ballast for a metal halide luminaire must comply with luminaire manufacturer's specifications.

The wattage regulation spread at any lamp voltage, from nominal through the life of the lamp, must vary no more than 22 percent for a 1,000 W lamp and a ±10 percent input voltage variation. The ballast's starting line current must be less than its operating current.

87-2.02C Soffit and Wall-Mounted Luminaires 87-2.02C(1) General

Soffit and wall-mounted luminaires must be weatherproof and corrosion resistant.

Each luminaire must include a 70 W high-pressure sodium lamp with a minimum average rated life of 24,000 hours. The lamp socket must be positioned such that the light center of the lamp is located within 1/2 inch of the designed light center of the luminaire.

Luminaire wiring must be SFF-2.

Flush-mounted soffit luminaire must have:

- Metal body with two 1-inch-minimum conduit hubs and a means of anchoring the body into the concrete
- 2. Prismatic refractor made of heat-resistant polycarbonate:
 - 2.1. Mounted in a door frame
 - With the street side identified
- 3. Aluminum reflector with a specular anodized finish
- 4. Ballast located either within the housing or in a ceiling pull box if shown
- 5. Lamp socket

The door frame assembly must be hinged, gasketed, and secured to the luminaire body with at least 3 machine screws.

A pendant soffit luminaire must be enclosed and gasketed and have an aluminum finish. Luminaire must have:

- 1. Aluminum reflector with a specular anodized finish
- 2. Refractor made of heat-resistant polycarbonate
- 3. Optical assembly that is hinged and latched for lamp access and a device to prevent dropping
- 4. Ballast designed for operation in a raintight enclosure
- 5. Galvanized metal box with a gasketed cover, 2 captive screws, and 2 chains to prevent dropping and for luminaire mounting

Wall-mounted luminaire must have:

- 1. Cast metal body
- 2. Prismatic refractor:
 - 2.1. Made of glass
 - 2.2. Mounted in a door frame
- 3. Aluminum reflector with a specular anodized finish
- 4. Integral ballast
- 5. Lamp socket
- 6. Gasket between the refractor and the body
- 7. At least 2 mounting bolts of minimum 5/16-inch diameter

A cast aluminum body of a luminaire to be cast into or mounted against concrete must have a thick coat of alkali-resistant bituminous paint on all surfaces to be in contact with the concrete.

87-2.02C(2) High-Pressure Sodium Lamp Ballasts 87-2.02C(2)(a) General

A high-pressure sodium lamp ballast must operate the lamp for its rated wattage.

Starting aids for a ballast must be interchangeable between ballasts of the same wattage and manufacturer without adjustment.

The ballast must be provided with a heat-generating component to serve as a heat sink. The capacitor must be placed at the maximum practicable distance from the heat-generating components or thermally shielded to limit the case temperature to 75 degrees C.

The transformer and inductor must be resin impregnated for protection against moisture. Capacitors, except for those in starting aids, must be metal cased and hermetically sealed.

The ballast must have a power factor of 90 percent or greater.

For the nominal input voltage and lamp voltage, the ballast design center must not vary more than 7.5 percent from the rated lamp wattage.

87-2.02C(2)(b) Regulator-Type Ballasts

A regulator-type ballast must be designed such that a capacitance variance of ±6 percent does not cause more than ±8 percent variation in the lamp wattage regulation.

The ballast must have a current crest factor not exceeding 1.8 for an input voltage variation of ±10 percent.

The lamp wattage regulation spread for a lag-type ballast must not vary by more than 18 percent for ±10 percent input voltage variations. The primary and secondary windings must be electrically isolated.

The lamp wattage regulation spread for a constant-wattage, autoregulator, lead-type ballast must not vary by more than 30 percent for ±10 percent input voltage variations.

87-2.02C(2)(c) Nonregulator-Type Ballasts

A nonregulator-type ballast must have a current crest factor not exceeding 1.8 for an input voltage variation of ±5 percent.

The lamp wattage regulation spread for an autotransformer or high reactance type ballast must not vary by more than 25 percent for ±5 percent input voltage variations.

87-2.03 CONSTRUCTION

87-2.03A General

Set the foundations for standards such that the mast arm is perpendicular to the centerline of the roadway.

Tighten the cap screws of the luminaire's clamping bracket to 10 ft-lb for LED and low-pressure luminaires.

Label the month and year of the installation inside the luminaire housing's door.

Perform the conductor and operational tests for the system.

87-2.03B High Mast Lighting Assemblies

Mount and connect the luminaires to the accessory support ring. Aim the asymmetrical luminaire to orient the distribution of light.

87-2.03C Soffit and Wall-Mounted Luminaires

For a flush-mounted soffit luminaire:

- 1. Prevent concrete from getting into the housing during pouring of the concrete for the structure
- 2. Install the luminaire with the axis vertical and the street side of the refractor oriented as indicated
- 3. Locate the luminaire to provide a minimum 2-foot clearance from the inside surface of the girders and 1-foot clearance from the near face of the diaphragm
- 4. Install the bridge soffit and ceiling pull box over the same lane

For a pendant soffit luminaire:

- 1. Cast in place the inserts for the no. 8 pull box during concrete placement for a new structure
- 2. Drill holes for expansion anchors to support the no. 8 pull box on existing structures
- 3. Bond the suspension conduit and luminaire to the pull box

For a wall-mounted luminaire, provide:

- 1. Extension junction box or ring on a new structure
- 2. 4 external mounting taps on an existing structure

Place the soffits or wall-mounted luminaires in operation as soon as practicable after the falsework has been removed from the structure.

If the Engineer orders soffit or wall-mounted luminaires to be activated before permanent power service is available, installing and removing the temporary power service is change order work.

87-2.04 PAYMENT

Not Used

87-3 SIGN ILLUMINATION SYSTEMS

87-3.01 GENERAL

87-3.01A Summary

Section 87-3 includes specifications for constructing sign illumination systems.

Sign illumination system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Sign lighting fixtures
- 6. Enclosure for the disconnect circuit breaker
- 7. Service equipment enclosure
- 8. Photoelectric control

The components of a sign illumination system are shown on the project plans.

87-3.01B Definitions

Reserved

87-3.01C Submittals

Submit the manufacturer's test data for the induction sign-lighting fixtures.

87-3.01D Quality Assurance

Reserved

87-3.02 MATERIALS

An induction sign-lighting fixture must include a housing with a door, reflector, refractor or lens, lamp, socket assembly, power coupler, high-frequency generator, fuse block, and fuses.

The fixture must comply with the isofootcandle curves as shown.

Fixture must weigh no more than 44 lb, be rated for 87 W at 120/240 V(ac), and have a mounting assembly made of one of the following materials:

- 1. Cast aluminum
- 2. Hot-dip galvanized steel plate
- 3. Galvanized steel plate finished with one of the following:
 - 3.1. Polymeric coating
 - 3.2. Same finish used for the housing

Housing must:

- 1. Be corrosion resistant and suitable for wet locations
- 2. Be above the top of the mounting rails at a maximum height of 12 inches
- 3. Have weep holes

Door must:

- 1. Hold a refractor or lens
- 2. Open without the use of special tools
- 3. Have a locking position at 50 degrees minimum from the plane of the door opening
- 4. Be hinged to the housing on the side of the fixture away from the sign panel
- 5. Have 2 captive latch bolts or other latching device

When the door is opened, it must lock in the 50 degrees position when an 85 mph, 3-second wind-gust load strikes the door from either side.

The housing and door must be manufactured of sheet or cast aluminum and have a gray powder coat or polyester paint finish. The sheet aluminum must comply with ASTM B209 or B209M for 5052-H32 aluminum sheet. External bolts, screws, hinges, hinge pins, and door closure devices must be corrosion resistant.

The housing and door must be gasketed. The thickness of the gasket must be a minimum of 1/4 inch.

Reflector must not be attached to the outside of the housing and must be:

- 1. Made of a single piece of aluminum with a specular finish
- 2. Protected with an electrochemically applied anodized finish or a chemically applied silicate film
- 3. Designed to drain condensation away from it
- 4. Secured to the housing with a minimum of 2 screws
- 5. Removable without removing any fixture parts

Refractor or lens must have a smooth exterior and must be manufactured from the materials shown in the following table:

Refractor and Lens Material Requirements

| Component | Material | | |
|-------------|------------------------------------------------------|--|--|
| Flat lens | Heat-resistant glass | | |
| Convex lens | Heat-resistant, high-impact-resistant tempered glass | | |
| Refractor | Borosilicate heat-resistant glass | | |

The refractor and convex lens must be designed or shielded such that no luminance is visible if the fixture is approached directly from the rear and viewed from below. If a shield is used, it must be an integral part of the door casting.

Lamp must:

- 1. Be an 85 W induction type with a fluorescent, phosphor-coated, interior wall
- 2. Have a minimum 70 percent light output of its original lumen output after 60,000 hours of operation
- 3. Have a minimum color-rendering index of 80
- 4. Be rated at a color temperature of 4,000K
- 5. Be removable with common hand tools.

The lamp socket must be rated for 1,500 W and 600 V(ac) and be a porcelain-enclosed mogul type with a shell that contains integral lamp grips to ensure electrical contact under normal vibration conditions. The shell and center contact must be made of nickel-plated brass. The center contact must be spring loaded.

The power coupler must be removable with common hand tools.

High-frequency generator must:

- 1. Start and operate lamps at an ambient temperature of -25 degrees C or greater for the rated life of the lamp
- 2. Operate continuously at ambient air temperatures from -25 to 55 degrees C without a reduction in the generator life
- 3. Have a design life of at least 100,000 hours at 55 degrees C
- 4. Have an output frequency of 2.65 MHz ± 10 percent
- Have radio frequency interference that complies with 47 CFR 18 regulations regarding harmful interference
- Have a power factor greater than 90 percent and total harmonic distortion less than 10 percent

The high frequency generator must be mounted such that the fixture can be used as a heat sink and be replaceable with common hand tools.

Each fixture must include a barrier-type fuse block for terminating field connections. Fuse block must:

- 1. Be rated 600 V(ac)
- 2. Have box terminals
- 3. Be secured to the housing and accessible without removal of any fixture parts
- 4. Be mounted to leave a minimum of 1/2 inch of air space from the sidewalls of the housing
- 5. Be designed for easy removal of fuses with a fuse puller

The fixture's fuses must be 13/32-inch-diameter, 1-1/2-inch-long ferrule type and UL listed or NRTL certified. For a 120 V(ac) fixture, only the ungrounded conductor must be fused and a solid connection must be provided between the grounded conductor and the high frequency generator.

The fixture must be permanently marked with the manufacturer's brand name, trademark, model number, serial number, and date of manufacture on the inside and outside on the housing. The same information must be marked on the package.

If a wire guard is used, it must be made of a minimum 1/4-inch-diameter galvanized steel wire. The wires must be spaced to prevent rocks larger than 1-1/2-inch diameter from passing through the guard. The guard must be either hot-dip galvanized or electroplated zinc-coated as specified in ASTM B633, service condition SC4, with a clear chromate dip treatment.

87-3.03 CONSTRUCTION

Perform the conductor and operational tests for the system.

87-3.04 PAYMENT

Not Used

87-4 SIGNAL AND LIGHTING SYSTEMS

87-4.01 GENERAL

87-4.01A Summary

Section 87-4 includes specifications for constructing signal and lighting systems.

Signal and lighting system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Cables
- 6. Standards
- 7. Signal heads
- 8. Internally illuminated street name signs
- 9. Service equipment enclosure
- 10. Department-furnished controller assembly
- 11. Detectors
- 12. Telephone demarcation cabinet
- 13. Accessible pedestrian signals
- 14. Push button assemblies
- 15. Pedestrian signal heads
- 16. Luminaires
- 17. Photoelectric control
- 18. Fuse splice connectors
- 19. Battery backup system
- 20. Flashing beacons
- 21. Flashing beacon control assembly

The components of a signal and lighting system are shown on the project plans.

87-4.01B Definitions

Reserved

87-4.01C Submittals

Submit shop drawings showing the message for each internally illuminated street sign, including the size of letters, symbols, and arrows.

87-4.01D Quality Assurance 87-4.01D(1) General

Reserved

87-4.01D(2) Quality Control 87-4.01D(2)(a) General

Reserved

87-4.01D(2)(b) Battery Backup System

Notify the Engineer 48 hours before testing the battery backup system.

Test the system in the presence of the Engineer by turning off the power to the signal system at the service equipment enclosure. The signal system must run continuously for 30 minutes. If the battery backup system fails, correct the problem and retest the system for another 30 minutes. After successful completion of the test, turn the power on for the signal system.

87-4.02 MATERIALS

87-4.02A General

Reserved

87-4.02B Battery Backup System

A battery backup system includes the cabinet, batteries, and the Department-furnished electronics assembly.

The electronics assembly includes the inverter/charger unit, power transfer relay, and the battery harness.

87-4.02C Internally Illuminated Street Name Signs

An internally illuminated street name sign includes housing, brackets, sign panels, gaskets, ballast, lampholder, terminal blocks, conductors, and fuses.

An internally illuminated street sign must be designed and constructed to prevent deformation or failure when subjected to an 85 mph, 3-second wind-gust load as specified in the AASHTO publication, "Standard Specifications for Structural Supports of Highway Signs, Luminaires and Traffic Signals."

Sign must:

- 1. Be Types A or B
- 2. Have galvanized or cadmium-plated ferrous parts
- 3. Have screened weep holes
- 4. Have fasteners, screws, and hardware made of passive stainless steel, Type 302 or 304, or aluminum Type 6060-T6
- 5. Operate at a temperature from -20 to 74 degrees C

Photoelectric unit sockets are not allowed.

The housing must be constructed to resist torsional twist and warp. The housing must be designed such that opening or removing the panels provides access to the interior of the sign for lamp, ballast, and fuse replacement.

The top and bottom of the sign must be manufactured from formed or extruded aluminum and attached to formed or cast aluminum end fittings. The top, bottom, and end fittings must form a sealed housing.

For a Type A sign, both sides of the sign must be hinged at the top to allow installation or removal of the sign panel.

For a Type B sign, the sign panel must be slide mounted into the housing.

The top of the housing must have 2 free-swinging mounting brackets. Each bracket must be vertically adjustable for leveling the sign to either a straight or curved mast arm. The bracket assembly must allow the lighting fixture to swing perpendicular to the sign panel.

The reflectors must be formed aluminum and have an acrylic, baked-white-enamel surface with a minimum reflectance of 0.85.

Sign panel must be translucent, high-impact-resistant, and made of one of the following plastic materials:

- 1. Glass-fiber-reinforced, acrylated resin
- 2. Polycarbonate resin
- 3. Cellulose acetate butyrate

The sign panel must be designed not to crack or shatter if a 1-inch-diameter steel ball weighing 2.4 ounces is dropped from a height of 8.5 feet above the sign panel to any point on the panel. For this test, the sign panel must be lying in a horizontal position and supported within its frame.

The sign panel's surface must be evenly illuminated. The brightness measurements for the letters must be a minimum of 150 foot-lamberts, average. The letter-to-background brightness ratio must be from 10:1 to 20:1. The background luminance must not vary by more than 40 percent from the average background brightness measurement. The luminance of letters, symbols, and arrows must not vary by more than 20 percent from their average brightness measurement.

The sign panel's white or green color must not fade or darken if exposed to an accelerated test of UV light equivalent to 2 years of outdoor exposure.

The sign panel's legend, symbols, arrows, and border on each face must be white on a green background. The background must comply with color no. 14109 of FED-STD-595.

The message must appear on both sides of the sign and be protected from UV radiation. The letters must be 8-inch upper case and 6-inch lower case, series E.

A Type A sign must have a closed-cell, sponge-neoprene gasket installed between the sign panel frame to prevent the entry of water. The gasket must be uniform and even textured.

The sign ballast must be a high-power-factor type for outdoor operation from 110 to 125 V(ac) and 60 Hz and must comply with ANSI C82.1 and C82.2.

The ballast for a Type A sign must be rated at 200 mA. The ballast for a Type B sign must be rated at 430 mA.

Sign lampholder must:

- 1. Be the spring-loaded type
- 2. Have silver-coated contacts and waterproofed entrance leads
- 3. Have a heat-resistant, circular cross section with a partially recessed neoprene ring

Removal of the lamp from the socket must de-energize the primary of the ballast.

The springs for the lampholders must not be a part of the current-carrying circuit.

The sign's wiring connections must terminate on a molded, phenolic, barrier-type, terminal block rated at 15 A, 1,000 V(ac). The connections must have a white, integral, waterproof marking strip. The terminal screws must not be smaller than a no. 10.

The terminal block must be insulated from the fixture to provide protection from the line-to-ground flashover voltage.

A sectionalized terminal block must have an integral barrier on each side and must allow rigid mounting and alignment.

Fixture's conductors must:

1. Be stranded copper wire with a minimum thermoplastic insulation of 28 mils

- 2. Be rated at 1,000 V(ac) and for use up to 90 degrees C
- 3. Be a minimum of no. 16
- 4. Match the color coding of the ballast leads
- 5. Be secured with spring cross straps, installed 12 inches apart or less in the chassis or fixture

Stranded copper conductors connected to screw-type terminals must terminate in crimp-type ring connectors.

No splicing is allowed within the fixture.

The sign's fuse must be the Type 3AG, miniature, slow-blow type.

The fuse holder must be a panel-mounting type with a threaded or bayonet knob that grips the fuse tightly for extraction. Each ballast must have a separate fuse.

87-4.03 CONSTRUCTION

87-4.03A General

Set the foundations for standards such that the mast arm is perpendicular to the centerline of the roadway.

Tighten the cap screws of the luminaire's clamping bracket to 10 ft-lb for LED and low-pressure luminaires.

Label the month and year of the installation inside the luminaire housing's door.

Perform the conductor and operational tests for the system.

87-4.03B Battery Backup System Cabinets

Install the battery backup system cabinet to the right of the Model 332L cabinet.

If installation on the right side is not feasible, obtain authorization for installation on the left side.

Provide access for power conductors between the cabinets using:

- 1. 2" nylon-insulated, steel chase nipple
- 2. 2" steel sealing locknut
- 3. 2" nylon-insulated, steel bushing

Remove the jumper between the terminals labeled *BBS-1* and *BBS-2* in the 5 position terminal block in the controller cabinet before connecting the Department-furnished electronics assembly.

87-4.03C Internally Illuminated Street Name Signs

Mount the internally illuminated street name sign to the signal mast arm using the adjustable brackets. Connect the conductors to the terminal blocks in the signal head mounting terminal block.

87-4.04 PAYMENT

Not Used

87-5 RAMP METERING SYSTEMS

87-5.01 GENERAL

Section 87-5 includes specifications for constructing ramp metering systems.

Ramp metering system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Standards
- 6. Signal heads
- 7. Service equipment enclosure
- 8. Department-furnished controller assembly

- 9. Detectors
- 10. Telephone demarcation cabinet

The components of a ramp metering system are shown on the project plans.

87-5.02 MATERIALS

Not Used

87-5.03 CONSTRUCTION

Connect the field wiring to the terminal blocks in the controller cabinet. The Engineer provides you a list of field conductor terminations for each controller cabinet.

Perform the conductor and operational tests for the system.

87-5.04 PAYMENT

Not Used

87-6 TRAFFIC MONITORING STATION SYSTEMS

87-6.01 GENERAL

Section 87-6 includes specifications for constructing traffic monitoring station systems.

Traffic monitoring station system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Cables
- 5. Conductors
- Service equipment enclosure
- 7. Controller cabinet
- 8. Detectors
- 9. Telephone demarcation cabinet

The components of a traffic monitoring station system are shown on the project plans.

87-6.02 MATERIALS

Not Used

87-6.03 CONSTRUCTION

Connect the field wiring to the terminal blocks in the controller cabinet. The Engineer provides you a list of field conductor terminations for the controller cabinet.

Perform the conductor and operational tests for the system.

87-6.04 PAYMENT

Not Used

87-7 FLASHING BEACON SYSTEMS

87-7.01 GENERAL

Section 87-7 includes specifications for constructing flashing beacon systems.

Flashing beacon system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Standards
- 6. Service equipment enclosure
- 7. Signal heads
- 8. Flashing beacon control assembly

The components of a flashing beacon system are shown on the project plans.

The flash rate for the flashing beacon must comply with chapter 4L, "Flashing Beacons," of the *California MUTCD*.

The flashing beacon must allow alternating flashing wig-wag operation.

The flashing beacon must have a separate flasher unit installed in the flashing beacon control assembly.

87-7.02 MATERIALS

Flashing beacon control assembly must:

- 1. Have a NEMA 3R enclosure with a dead front panel and a hasp with a 7/16-inch hole for a padlock. The enclosure must have one of the following finishes:
 - 1.1. Powder coating.
 - 1.2. Hot-dip galvanized coating.
 - 1.3. Factory-applied, rust-resistant prime coat and finish coat.
- 2. Have barrier-type terminal blocks rated for 25 A, 600 V(ac), made of molded phenolic or nylon material and have plated-brass screw terminals and integral marking strips.
- 3. Include a solid state flasher complying with section 8 of NEMA standards publication no. TS 1 for 10 A, dual circuits.

87-7.03 CONSTRUCTION

Perform the conductor and operational tests for the system.

87-7.04 PAYMENT

Not Used

87-8-87-11 RESERVED 87-12 CHANGEABLE MESSAGE SIGN SYSTEMS

87-12.01 GENERAL

Section 87-12 includes specifications for constructing changeable message sign systems.

Changeable message sign system includes:

- 1. Foundations
- 2. Pull boxes
- 3. Conduit
- 4. Conductors
- 5. Service equipment enclosure
- 6. Department-furnished controller cabinet
- 7. Department-furnished changeable message sign
- 8. Department-furnished wiring harness
- 9. Service equipment enclosure
- 10. Sign disconnect

The components of a changeable message sign system are shown on the project plans.

87-12.02 MATERIALS

Not Used

87-12.03 CONSTRUCTION

Install the changeable message sign.

Connect the field wiring to the terminal blocks in the sign assembly and controller cabinet.

The Engineer provides you a list of field conductor terminations for each sign cabinet and controller cabinet.

The Department maintains the sign assemblies.

87-12.04 PAYMENT

Not Used

87-13-87-17 RESERVED 87-18 INTERCONNECTION CONDUIT AND CABLE

87-18.01 GENERAL

Section 87-18 includes specifications for constructing interconnection conduit and cable.

Interconnection conduit and cable includes:

- 1. Pull boxes
- 2. Conduit
- 3. Signal interconnect cables

The components of an interconnection conduit and cable are shown.

87-18.02 MATERIALS

Not Used

87-18.03 CONSTRUCTION

Test the signal interconnect cable.

Connect the signal interconnect cable to the terminal block in the controller cabinets. The Engineer provides you a list of terminations for each controller cabinet.

87-18.04 PAYMENT

Not Used

87-19 RESERVED 87-20 TEMPORARY ELECTRICAL SYSTEMS

87-20.01 GENERAL

Section 87-20 includes specifications for providing temporary electrical systems.

Obtain the Department's authorization for the type of temporary electrical system and its installation method.

A temporary system must operate on a continuous, 24-hour basis.

87-20.02 MATERIALS

87-20.02A General

Material and equipment may be new or used.

The components of a temporary system are shown on the project plans.

If you use Type UF-B cable, the minimum conductor size must be no. 12.

87-20.02B Temporary Flashing Beacon Systems

A temporary flashing beacon system consists of a flashing beacon system, wood post, generator, and photovoltaic system.

The system must comply with the specifications for a flashing beacon system in section 87-7, except it may be mounted on a wood post or a trailer.

87-20.02C Temporary Lighting Systems

A temporary lighting system consists of a lighting system, generator, and wood poles.

The system must comply with the specifications for a lighting system in section 87-2, except it may be mounted on a wood pole or a trailer.

87-20.02D Temporary Signal Systems

A temporary signal system consists of a signal and lighting system, wood poles and posts, and a generator.

System must comply with the specifications for a signal and lighting system in section 87-4, except:

- 1. Signal heads may be mounted on a wood pole, mast arm, tether wire, or a trailer
- 2. Flashing beacons may be mounted on a wood post, or a trailer

87-20.03 CONSTRUCTION

87-20.03A General

Provide electrical and telecommunication services for temporary systems. Do not use existing services unless authorized.

Provide power for the temporary electrical systems under section 12-3.33, except you may use a photovoltaic system for the temporary flashing beacon system.

Install conductors and cables in a conduit, suspended from wood poles at least 25 feet above the roadway, or use direct burial conductors and cables.

You may saw slots across paved areas for burial conductors and cables.

Install conduit outside the paved area at a minimum of 12 inches below grade for Type 1 and 2 conduit and at a minimum of 18 inches below grade for Type 3 conduit.

Install direct burial conductors and cables outside the paved area at a minimum depth of 24 inches below grade.

Place the portions of the conductors installed on the face of wood poles in either Type 1, 2, or 3 conduit between the point 10 feet above grade at the pole and the pull box. The conduit between the pole and the pull box must be buried at a depth of at least 18 inches below grade.

Place conductors across structures in a Type 1, 2, or 3 conduit. Attach the conduit to the outside face of the railing.

Mount the photoelectric unit at the top of the standard or wood post.

You may abandon in place conductors and cables in sawed slots or in conduit installed below the ground surface.

87-20.03B Temporary Flashing Beacon Systems

Install a fused-splice connector in the pull box adjacent to each flashing beacon. Wherever conductors are run overhead, install the splice connector in the line side outside of the control assembly.

87-20.03C Temporary Lighting Systems

Wherever conductors are run overhead, install the fuse splice connectors in the line side before entering the mast arm.

87-20.03D Temporary Signal Systems

You may splice conductors that run to a terminal compartment or a signal head on a pole to the through conductors of the same phase in a pull box adjacent to the pole. Do not splice conductors or cables except in a pull box or in a NEMA 3R enclosure.

The Department provides the timing for the temporary signal.

Maintain the temporary signal except for the Department-furnished controller assembly.

87-20.04 PAYMENT

Not Used

87-21 EXISTING ELECTRICAL SYSTEMS

87-21.01 GENERAL

Section 87-21 includes general specifications for performing work on existing electrical systems.

87-21.02 MATERIALS

Not Used

87-21.03 CONSTRUCTION

87-21.03A General

You may abandon unused underground conduit after pulling out all conductors and removing conduit terminations from the pull boxes.

If standards are to be salvaged, remove:

- 1. All components
- 2. Mast arms from the standards
- 3. Luminaires, signal heads, and signal mounting assemblies from the standards and mast arms

If the existing material is unsatisfactory for reuse and the Engineer orders you to replace it with new material, replacing the existing material with new material is change order work.

If the removed electrical equipment is to be reinstalled, supply all materials and equipment, including signal mounting assemblies, anchor bolts, nuts, washers, and concrete, needed to complete the new installation.

87-21.03B Maintaining Existing Electrical Systems

87-21.03B(1) General

Maintain the existing electrical system in working order during the progress of the work. Conduct your operations to avoid damage to the elements of the systems.

87-21.03B(2) Maintaining Existing Traffic Management System Elements During Construction

Section 87-21.02B(2) applies if a bid item for maintaining existing traffic management system elements during construction is shown on the Bid Item List.

Traffic management system elements include:

- 1. Ramp metering system
- 2. Traffic monitoring stations
- 3. Microwave vehicle detection system
- 4. Changeable message sign system
- 5. Extinguishable message sign system
- 6. Highway advisory radio system
- 7. Closed circuit television camera system
- 8. Roadway weather information system

Obtain authorization at least 72 hours before interrupting communication between an existing system and the traffic management center.

If the Engineer notifies you that an existing system is not fully operational due to your activities, repair or replace the system within 72 hours. If the system cannot be fixed within 72 hours or it is located on a structure, provide a temporary system within 24 hours until the system can be fixed. Perform a functional test of the system in the presence of the Engineer. If you fail to perform the necessary repair or replacement work, the Department may perform the repair or replacement work and deduct the cost.

If you damage an existing fiber optic cable, install a new cable such that the length of cable slack is the same as before the damage, measured from an original splice point or termination. All splices must be made using the fusion method.

You may interrupt the operation of traffic monitoring stations:

1. For 60 days if another operational traffic monitoring station is located within 3 miles

2. For 15 days if another operational traffic monitoring station is located more than 3 miles away

If a traffic monitoring station must be interrupted for longer periods than specified, provide a temporary detection system. Obtain the Department's authorization for the type of temporary system and its installation method.

87-21.03C Modifying Existing Electrical Systems

Modify electrical systems as shown.

87-21.03D Removing Existing Electrical Systems

The components to be removed are shown on the project plans.

87-21.04 PAYMENT

Not Used

DIVISION XI MATERIALS

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90 CONCRETE 07-15-16

Replace Method 1 in the 4th paragraph of section 90-1.01D(5)(a) with:

07-15-16

Method 2

Replace section 90-9 with:

07-15-16

90-9 RETURNED PLASTIC CONCRETE

90-9.01 GENERAL

90-9.01A Summary

Section 90-9 includes specifications for incorporating returned plastic concrete (RPC) into concrete.

RPC must be used only where the specifications allow its use. Do not use RPC in pavement or structural concrete.

90-9.01B Definitions

returned plastic concrete (RPC): Excess concrete that is returned to a concrete plant in a plastic state and that has not attained initial set.

hydration stabilizing admixture (HSA): Extended set retarding admixture that controls and predictably reduces the hydration rate of the cementitious material.

90-9.01C Submittals

Submit the following with the weighmaster certificate:

- 1. Weight or volume of RPC
- 2. Type, brand, and dosage of HSA
- Time of adding HSA
- 4. Copy of the original weighmaster certificate for the RPC
- 5. Temperature of RPC

When requested, submit the HSA manufacturer's instructions, including dosage tables.

90-9.01D Quality Assurance

The material plant producing concrete containing RPC must be authorized under the MPQP.

For volumetric proportioning of RPC:

- The volumetric container must be imprinted with manufacturer's name, model number, serial number, the as-calibrated volume and date of the last calibration. Cross sectional dimensions of the container must remain the same as those during its calibration.
- The device must be re-calibrated monthly and at any time when the container shape has been deformed from its original condition or there is evidence of material build-up on the inside of the device.
- 3. The device must be held in a level condition during filling. Fill the device to the measure or strike-off line. Each measurement must be filled to within 1.0% of the device as-calibrated volume.
- 4. The device interior must be cleaned after each measurement to maintain a zero condition.

For weight proportioning, proportion RPC with a weigh hopper attached to the plant at a position which allows the addition of the RPC to the mixer truck with the conventional PCC ingredients. The plant process controller must control the proportioning of RPC to within 1.0% of its target weight.

90-9.02 MATERIALS

90-9.02A General

The quantity of RPC added to the concrete must not exceed 15 percent.

The cementitious material content of the RPC must be at least that specified for the concrete that allows the use of RPC.

Water must not be added to the RPC after batching, including in the truck mixer.

Use HSA for controlling and reducing the hydration rate of RPC.

Incorporate RPC by mixing into the concrete before arriving at the jobsite.

90-9.02B Returned Plastic Concrete

The RPC must not exceed 100 degrees F at any time.

If HSA is not used, RPC must be incorporated into the concrete before attaining initial set or within 4 hours after batching of RPC, whichever is earlier.

If HSA is used:

- 1. Add HSA to RPC within 4 hours after original batching.
- 2. Measure and record the time, dosage of HSA, and temperature of RPC when HSA is added.
- 3. Mix the RPC under the HSA manufacturer's instructions after adding HSA or at least 30 revolutions, whichever is greater.
- 4. Incorporate RPC into the concrete within 4 hours after adding HSA.

RPC must not contain:

- 1. Accelerating admixture
- 2. Fiber
- 3. Pigment
- 4. Lightweight aggregate
- 5. Previously returned RPC
- 6. Any ingredient incompatible with the resultant concrete

90-9.02C Hydration Stabilizing Admixture

HSA must comply with ASTM C494 admixture Type B or Type D.

HSA must have a proven history of specifically maintaining and extending both plasticity and set.

HSA dosage must comply with the manufacturer's instructions.

90-9.02D Production

Proportion concrete containing RPC under section 90-2.02E.

Proportion RPC by weight or by volume.

90-9.03 CONSTRUCTION

Not Used

90-9.04 PAYMENT

Not Used

92 ASPHALT BINDERS

04-15-16

04-15-16

Replace the 4th paragraph of section 92-1.02B with:

Crumb rubber modifier used must be on the Authorized Materials List for crumb rubber modifier.

Production equipment for PG modified asphalt binder with crumb rubber modifier must be authorized under the Department's *MPQP*.

Crumb rubber must be derived from waste tires described in Pub Res Code § 42703 and must be free from contaminants including fabric, metal, minerals, and other nonrubber substances.

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96 GEOSYNTHETICS

01-15-16

Replace *product name, manufacturing source, and date of manufacture* in the 2nd sentence of the 1st paragraph of section 96-1.01D with:

01-15-16

manufacturing source code

BID BOOK

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION

18950 W AMERICAN AVE, KERMAN, CA 93630

BUDGET / ACCOUNT: 9026 / 8150



Department of Public Works and Planning

CONTRACT NUMBER 21-07-SW

BID BOOK TABLE OF CONTENTS

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION CONTRACT NUMBER 21-07-SW

| PROPOSAL NUMBER | TITLE |
|--------------------|-------------------------------------------------------------------------------------------|
| NOT APPLICABLE | INSTRUCTIONS FOR COMPLETING THE BID BOOK |
| 1 | PROPOSAL TO THE BOARD OF SUPERVISORS OF THE COUNTY OF FRESNO |
| 2 | BID ITEM LIST / BID SHEET |
| 3 | EVALUATION OF BID ITEM LIST |
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| 5 | NONCOLLUSION DECLARATION |
| 6 | PUBLIC CONTRACT CODE SECTION 10285.1 STATEMENT |
| 7 | PUBLIC CONTRACT CODE SECTION 10162 QUESTIONNAIRE AND PUBLIC CONTRACT CODE 10232 STATEMENT |
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| 10 | RESUMES |
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| 17 | GUARANTY |

INSTRUCTIONS FOR COMPLETING THE BID BOOK

General

Complete forms in the Bid book.

Submit an electronic bid online at http://www.BidExpress.com (Section 2-1.33D) or submit a hardcopy bid:

- 1. Under sealed cover addressed to the Department and labeled with the name of the bidder, the name of the project and the statement 'Do Not Open Until The Time Of Bid Opening.'
- 2. Marked as a bid
- 3. Identifying the contract number and the bid opening date

Certain bid forms must be submitted with the bid and properly executed.

Certain other forms and information must be submitted either with the bid or within the prescribed period after bid opening as specified elsewhere in these special provisions.

Failure to submit the forms and information as specified results in a nonresponsive bid.

If an agent other than the authorized corporation officer or a partnership member signs the bid, file a Power of Attorney with the Department either before opening bids or with the bid. Otherwise, the bid may be nonresponsive.

Bid Item List and Bid Comparison

Submit a bid based on the bid item quantities the Department shows on the Bid Item List. Bids will be evaluated and the low bidder determined as indicated in the *Notice to Bidders*.

Bid Document Completion

Proposal items are identified by title and by the word "Proposal" followed by the number assigned to the proposal item in question. Proposal items are included in the *Bid Book*.

Proposal to the Board of Supervisors of Fresno County - Proposal 1

Provided for information.

Bid Item List - Proposal 2

One or more sheet(s) or list(s) upon which the bidder completes the bid.

Fill out completely including a unit price and total for each unit price-based item and a total for each lump sum item.

Do not make any additions such as "plus tax", "plus freight", or conditions such as "less 2% if paid by 15th".

Use ink or typewriter for paper bids.

Evaluation of Bid Item List - Proposal 3

Describes how inconsistences and irregularities are evaluated and corrected when Design Services reviews the Bid Item List.

Bid Security and Signature - Proposal 4

Submit one of the following forms of bidder's security equal to at least 10 percent of the bid:

- Cash
- Cashier's check
- Certified check
- Signed bidder's bond by an admitted surety insurer

Indicate type of bid security provided.

- Cash Acceptable but not recommended. Cash is deposited in a clearing account and is returned to bidders by County warrant. This process may take several weeks.
- Cashier's or Certified Checks. This type of security is held until the bid is no longer under consideration. If submitted by a potential awardee, they will be returned when the contract is fully executed by the bidder and bonds and insurance have been approved.
- Bid Bonds Must be signed by the bidder and by the attorney-in-fact for the bonding company. Provide
 notarized signature of attorney-in-fact accompanied by bonding company's affidavit authorizing attorneyin-fact to execute bonds. An unsigned bid bond will be cause for rejection.

Acknowledge Addenda

Provide contractor's license information.

State business name and if business is a:

- Corporation list officers
- Partnership list partners
- Joint Venture list members; if members are corporations or partnerships, list their officers or partners.
- Individual list Owner's name and firm name style

Signature of Bidder - the following lists types of companies and corresponding authorized signers.

- Corporation by an officer
- Partnership by a partner
- Joint Venture by a member
- Individual by the Owner

If signature is by a Branch Manager, Estimator, Agent, etc., the bid must be accompanied by a power of attorney authorizing the individual to sign the bid in question or to sign bids more generally, otherwise the bid may be rejected.

- Business Address Firm's Street Address
- Mailing Address P.O. Box or Street Address
- Complete, sign, and return with bid.

Noncollusion Declaration - Proposal 5

Must be completed, signed, and returned with bid.

Public Contract Code Section 10285.1 Statement - Proposal 6

Select "has" or "has not" in accordance with instructions on form, return with completed for with bid. Note that signing the bid constitutes signing this statement.

Public Contract Code Section 10162 Questionnaire And Public Contract Code 10232 Statement – Proposal 7

Select "yes" or "no" accordance with instructions on form, include explanation if "yes" is selected. Return completed form with bid. Note that signing the bid constitutes signing this questionnaire and statement.

Subcontractors - Proposal 8(a) through Proposal 8(g)

Sheet(s) or spaces where bidders list subcontractors. List each subcontractor to perform work in an amount in excess of 1/2 of 1 percent of the total bid (Pub Cont Code § 4100 et seq.).

The Subcontractor List submitted with the bid must show the name, location of business, work portions to be performed, and the contractor's license number for each subcontractor listed.

- Use subcontractor's business name style as registered with the License Board.
- Specify the city in which the subcontractor's business is located and the state if other than California.
- Description of the work to be performed by the subcontractor. Indicate with bid item numbers from the bid item list and/or work descriptions similar to those on bid item list.
- List license number for each subcontractor.

Upon request from Design Services, provide the following additional information within 24 hours of bid opening if not included on the *Subcontractor List* submitted with the bid:

- Complete physical address for each subcontractor listed.
- Percentage of the total bid or dollar amount associated with each subcontractor listed.
- Department of Industrial Relations registration number.

Equipment Certification – Proposal 9

Select "can" or "cannot" in accordance with instructions on form, and return completed form with bid as part of bid submittal. Note that signing the bid constitutes signing this statement.

Resumes - Proposal 10

Provide resumes for the individuals who will work on the project as site supervisor and project manager. Provide no later than 3 business days after bid opening if not included with the bid.

Experience References - Proposal 11

Provide references for each of three (3) projects. Provide the name of the person or entity for whom the work was performed, the email address and telephone number at which that person or entity can be contacted, and a description of the work performed. Provide no later than 3 business days after bid opening if not included with the bid.

Proposal 12-15 - Not Used

Opt out of payment adjustments for price index fluctuations - Proposal 16

You may opt out of the payment adjustments for price index fluctuations specified in section 9-1.07. To opt out, submit a completed *Opt Out of Payment Adjustments for Price Index Fluctuations* form with your bid.

Guaranty - Proposal 17

This document may, but does not need to, be submitted with the bid. It is part of the contract documents and must be separately signed and submitted by the contractor to whom the award is made, together with the executed Agreement.

PROPOSAL TO THE BOARD OF SUPERVISORS OF THE COUNTY OF FRESNO

hereinafter called the Owner

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION

18950 W AMERICAN AVE, KERMAN, CA 93630

The work embraced herein shall be done in accordance with the 2015 Standard Specifications and with the 2015 Standard Plans, of the State of California, Department of Transportation insofar as the same may apply and in accordance with these special provisions.

Except to the extent that they may conflict with these special provisions, revised Standard Specifications apply to the extent included in the section entitled "Project Details" of the book entitled "Specifications."

The work to be done is shown on a set of Plans, Department File No. 11298, entitled: "American Avenue Disposal Site Phase I Waste Relocation"

The undersigned, as bidder, declares that the only persons, or parties interested in this proposal as principals are those named herein, that this proposal is made without collusion with any other person, firm or corporation; that they have carefully examined the location of the proposed work, the annexed proposed form of contract, and the plans therein referred to; and they propose and agrees if this proposal is accepted, that they will contract with the Owner to provide all necessary machinery, tools, apparatus and other means of construction, and to do all the work and furnish all the materials specified in the contract in the manner and time therein prescribed, and according to the requirements of the Engineer as therein set forth, and that they will take in full payment therefor the following unit prices, to-wit:

Fresno County Department of Public Works and Planning Bid Item List - Proposal 2

21-07-SW

Description American Avenue Disposal Site Phase I Waste Relocation

Location 18950 W American Ave, Kerman, CA

Project Items

| Line Number | Item ID | Quantity | Unit | Unit Price | Total |
|-----------------|---------------|-------------------|------------|-----------------|-----------------|
| Section: 1 Des | cription | | | | |
| 0010 | 1 | 2,500,000.000 | \$ | \$ 1.00 | \$ 2,500,000.00 |
| Supplemental V | Vork | | | | |
| 0020 | 2 | 20,000.000 | \$ | \$ 1.00 | \$ 20,000.00 |
| Supplemental V | Vork (Payme | nt Adjustment for | Price Inde | ex Fluctuation) | |
| 0030 | 3 | 1.000 | LS | \$ | \$ |
| Mobilization/De | mobilization | | | | |
| 0040 | 4 | 1.000 | LS | \$ | \$ |
| Layout of Work | & Surveys | | | | |
| 0050 | 5 | 1.000 | LS | \$ | \$ |
| Health and Safe | ety | | | | |
| 0060 | 6 | 91.000 | ACRE | \$ | \$ |
| Clearing and G | rubbing | | | | |
| 0070 | 7 | 1.000 | LS | \$ | \$ |
| Job Site Manag | jement | | | | |
| 0800 | 8 | 90.000 | ACRE | \$ | \$ |
| Hydroseeding | | | | | |
| 0090 | 9 | 1.000 | LS | \$ | \$ |
| Phase I Gas Co | ollection and | Control System D | emolition | | |

Bid Item List - Proposal 2: 01/11/2022

| Line Number | Item ID | Quantity | Unit | Unit Price | Total |
|------------------|----------------|--------------------|------------|------------------------------------|----------------------------------|
| 0100 | 10 | 1,400.000 | LF | \$ | \$ |
| Phase I Ground | water Monito | ring Well Decomr | nissioning | g (Contractor to select method and | d provide cost) - Final Pay Item |
| 0110 | 11 | 1.000 | LS | \$ | \$ |
| Traffic Control | | | | | |
| 0120 | 12 | 1,484,200.000 | CY | \$ | \$ |
| Phase I Waste I | Excavation, F | lauling, and Place | ement | | |
| 0130 | 13 | 500.000 | TON | \$ | \$ |
| Off-Site Disposa | al of Non-Cor | nforming or Hazar | dous Mate | erials | |
| 0140 | 14 | 393,100.000 | SY | \$ | \$ |
| Intermediate So | il Cover | | | | |
| 0150 | 15 | 12,800.000 | LF | \$ | \$ |
| Stormwater Dive | ersion Berm | | | | |
| 0160 | 16 | 159,605.000 | LF | \$ | \$ |
| Straw Wattles | | | | | |
| 0170 | 17 | 211,000.000 | SF | \$ | \$ |
| Erosion Control | Mat | | | | |
| 0180 | 18 | 45,000.000 | SF | \$ | \$ |
| Permanent Eros | sion Control N | Mat | | | |
| 0190 | 19 | 179,000.000 | SF | \$ | \$ |
| 8-oz Non-Wove | n Geotextile | | | | |
| 0200 | 20 | 25,840.000 | SF | \$ | \$ |
| Rock Slope Pro | tection, D50 | = 6" | | | |
| 0210 | 21 | 790.000 | SF | \$ | \$ |
| Rock Slope Pro | tection, D50 | = 8" | | | |
| 0220 | 22 | 66,000.000 | CY | \$ | \$ |
| Earthfill Embank | kment | | | | |
| 0230 | 23 | 7,800.000 | CY | \$ | \$ |
| Class 2 Aggrega | ate Base - Fir | nal Pay Item | | | |

Bid Item List - Proposal 2

| Line Number | Item ID | Quantity | Unit | Unit Price | Total |
|------------------|------------------|-----------------|------------|------------|-------|
| 0240 | 24 | 2,400.000 | TON | \$ | \$ |
| Hot Mix Ashpal | t (HMA) Placeme | ent | | | |
| 0250 | 25 | 1.000 | LS | \$ | \$ |
| Striping and Sig | gnage | | | | |
| 0260 | 26 | 1,230.000 | LF | \$ | \$ |
| Midwest Guard | rail System | | | | |
| 0270 | 27 | 1,060.000 | LF | \$ | \$ |
| HMA Dike | | | | | |
| 0280 | 28 | 240.000 | LF | \$ | \$ |
| 18" Ø Corrugat | ed Dual Walled F | HDPE Culvert | | | |
| 0290 | 29 | 80.000 | LF | \$ | \$ |
| 30" Ø Corrugat | ed Dual Walled F | HDPE Culvert | | | |
| 0300 | 30 | 20.000 | CY | \$ | \$ |
| Concrete Valley | y Gutter | | | | |
| 0310 | 31 | 1.000 | LS | \$ | \$ |
| Stormwater Ma | nagement Plan F | Preparatation a | and Implem | nentation | |
| 0320 | 32 | 1.000 | LS | \$ | \$ |
| Finishing Road | way | | | | |

Bid Item List - Proposal 2:

Project Total: \$

EVALUATION OF BID PROPOSAL ITEM LIST

Abbreviations used in the bid proposal sheet are identified in Section 1-1.06, "Abbreviations," of these special provisions.

Bids are required for the entire work. Bids will be compared on the basis indicated in the Notice to Bidders. The bidder shall set forth for each unit basis item of work a unit price and a total for the item, and for each lump sum item a total for the item, all in clearly legible figures in the respective spaces provided for that purpose. In the case of unit basis items, the amount set forth under the "Item Total" column shall be the product of the unit price bid and the estimated quantity for the item.

In case of discrepancy between the unit price and the total set forth for a unit basis item, the unit price shall prevail, except as provided in (a) or (b), as follows:

- (a) If the amount set forth as a unit price is unreadable or otherwise unclear, or is omitted, or is the same as the amount as the entry in the item total column, then the amount set forth in the item total column for the item shall prevail and shall be divided by the estimated quantity for the item and the price thus obtained shall be the unit price;
- (b) (Decimal Errors) If the product of the entered unit price and the estimated quantity is exactly off by a factor of ten, one hundred, etc., or one-tenth, or one-hundredth, etc. from the entered total, the discrepancy will be resolved by using the entered unit price or item total, whichever most closely approximates percentage-wise the unit price or item total in the Owner's Final Estimate of cost.

If both the unit price and the item total are unreadable or otherwise unclear, or are omitted, the bid may be deemed irregular. Likewise, if the item total for a lump sum item is unreadable or otherwise unclear, or is omitted, the bid may be deemed irregular unless the project being bid has only a single item and a clear, readable total bid is provided.

Symbols such as commas and dollar signs will be ignored and have no mathematical significance in establishing any unit price or item total or lump sums. Written unit prices, item totals and lump sums will be interpreted according to the number of digits and, if applicable, decimal placement. Cents symbols also have no significance in establishing any unit price or item total since all figures are assumed to be expressed in dollars and/or decimal fractions of a dollar. Bids on lump sum items shall be item totals only; if any unit price for a lump sum item is included in a bid and it differs from the item total, the items total shall prevail.

The foregoing provisions for the resolution of specific irregularities cannot be so comprehensive as to cover every omission, inconsistency, error or other irregularity which may occur in a bid. Any situation not specifically provided for will be determined in the discretion of the Owner, and that discretion will be exercised in the manner deemed by the Owner to best protect the public interest in the prompt and economical completion of the work. The decision of the Owner respecting the amount of a bid, or the existence or treatment of an irregularity in a bid, shall be final.

If this proposal shall be accepted and the undersigned shall fail to contract, as aforesaid, and to give the two bonds in the sums to be determined as aforesaid, with surety satisfactory to the Owner, within eight (8) days not including Saturdays, Sundays and legal holidays, after the bidder has received notice of award of the contract, the Owner, at its option, may determine that the bidder has abandoned the contract, and thereupon this proposal and the acceptance thereof shall be null and void, and the forfeiture of such security accompanying this proposal shall operate and the same shall be the property of the Owner.

BID SECURITY AND SIGNATURE

| (10%) of the total amount of the bid: | |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|
| Bid Bond (); Certified Check (); Cashier's Check (); Cash (\$) | |
| Bidder has and acknowledges the following addenda: | |
| The names of all persons interested in the foregoing proposal as principals are as follows: | ws: |
| IMPORTANT NOTICE: If bidder or other interested person is a corporation, state legal of corporation, also names of the president, secretary, treasurer and manager thereof; partnership, state true name of firm, also names of all individual co-partners composing bidder or other interested person is an individual, state first and last name in full. | ; if a co- |
| FIRM NAME | |
| | |
| Licensed in accordance with an act providing for the registration of Contractors, | |
| Class License No Expires | |
| DIR Registration Number | |
| Signature of Bidder Dated | |
| NOTE : If bidder is a corporation, the legal name of the corporation shall be set forth together with the signature of the officer or officers authorized to sign contracts on behat corporation; if bidder is a co-partnership, the true name of the firm shall be set forth together with the signature of the partner or partners authorized to sign contracts on be the co-partnership; and if bidder is an individual, his signature shall be placed absignature is by an agent, other than an officer of a corporation or a member of a partner Power of Attorney must be on file with the Owner prior to opening bids or submitted bid; otherwise, the bid will be disregarded as irregular and unauthorized. | alf of the n above pehalf of ove. If ership, a |
| BUSINESS ADDRESS: Zip Code | |
| MAILING ADDRESS: | |
| Zip Code | |
| BUSINESS PHONE: ()FAX NUMBER: () | |
| EMAIL ADDRESS | |

Accompanying this proposal is security (check one only) in amount equal to at least ten percent

Proposal 4 Contract Number 21-07-SW

To the Board of Supervisors, County of Fresno:

NONCOLLUSION DECLARATION

TO BE EXECUTED BY BIDDER AND SUBMITTED WITH BID*

| The undersigned declares: |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| I am the of (Owner, Partner, Corporate Officer (list title), Co-Venturer) |
| , the party making the |
| foregoing bid. |
| The bid is not made in the interest of, or on behalf of, any undisclosed person, partnership, company, association, organization, or corporation. The bid is genuine and not collusive of sham. The bidder has not directly or indirectly induced or solicited any other bidder to put in a false or sham bid. The bidder has not directly or indirectly colluded, conspired, connived, or agreed with any bidder or anyone else to put in a sham bid, or refrain from bidding. The bidder has not in any manner, directly or indirectly, sought by agreement, communication, or conference with anyone to fix the bid price of the bidder or any other bidder, or to fix any overhead, profit, or cost element of the bid price, or of that of any other bidder. All statements contained in the bid are true. The bidder has not, directly or indirectly, submitted his or her bid price or any breakdown thereof, or the contents thereof, or divulged information or data relative thereto, to any corporation, partnership, company, association, organization, bid depository, or to any member or agent thereof, and has not paid, and will not pay, any person or entity for that purpose. |
| Any person executing this declaration on behalf of a bidder that is a corporation, partnership, joint venture, limited liability company, limited liability partnership, or any other entity, hereby represents that he or she has full power to execute, and does execute, this declaration on behalf of the bidder. |
| I declare under penalty of perjury under the laws of the State of California that the foregoing is true and correct and that this declaration is executed on, 2022, |
| at" [city] [state] |
| (Signature) |

*NOTE: Completing, signing, and returning the Non-Collusion Declaration is a required part of the Proposal. Bidders are cautioned that making a false certification may subject the certifier

(See Title 23 United States Code Section 112; Calif Public Contract Code Section 7106)

to criminal prosecution.

PUBLIC CONTRACT CODE

Public Contract Code Section 10285.1 Statement

In conformance with Public Contract Code Section 10285.1 (Chapter 376, Stats. 1985), the bidder hereby declares under penalty of perjury under the laws of the State of California that the bidder has _____, has not _____been convicted within the preceding three years of any offenses referred to in that section, including any charge of fraud, bribery, collusion, conspiracy, or any other act in violation of any state or Federal antitrust law in connection with the bidding upon, award of, or performance of, any public works contract, as defined in Public Contract Code Section 1101, with any public entity, as defined in Public Contract Code Section 1100, including the Regents of the University of California or the Trustees of the California State University. The term "bidder" is understood to include any partner, member, officer, director, responsible managing officer, or responsible managing employee thereof, as referred to in Section 10285.1.

Note: The bidder must place a check mark after "has" or "has not" in one of the blank spaces provided. The above Statement is part of the Bid. Signing this Bid on the signature portion thereof shall also constitute signature of this Statement. Bidders are cautioned that making a false certification may subject the certifier to criminal prosecution.

Public Contract Code Section 10162 Questionnaire

In conformance with Public Contract Code Section 10162, the Bidder shall complete, under penalty of perjury, the following questionnaire:

Has the bidder, any officer of the bidder, or any employee of the bidder who has a proprietary interest in the bidder, ever been disqualified, removed, or otherwise prevented from bidding on, or completing a federal, state, or local government project because of a violation of law or a safety regulation?

| Yes | No | | |
|-----|----|--|--|
| | | | |
| | | | |

If the answer is yes, explain the circumstances in the following space.

Public Contract Code 10232 Statement

In conformance with Public Contract Code Section 10232, the Contractor, hereby states under penalty of perjury, that no more than one final unappealable finding of contempt of court by a federal court has been issued against the Contractor within the immediately preceding two-year period because of the Contractor's failure to comply with an order of a federal court which orders the Contractor to comply with an order of the National Labor Relations Board.

Note: The above Statement and Questionnaire are part of the Bid. Signing this Bid on the signature portion thereof shall also constitute signature of this Statement and Questionnaire.

Bidders are cautioned that making a false certification may subject the certifier to criminal prosecution.

| BIDDER: | | | |
|--------------|--|--|---------|
| - | | | <u></u> |

SUBCONTRACTORS:

The following named subcontractor(s) will perform with labor, or otherwise render services to the general contractor in or about the construction of the work or improvement in an amount in excess of one-half of one percent of the total bid presented herewith. Each listed subcontractor's name, location of business and description of work, and both their contractor's license number and public works contractor registration number, issued pursuant to Section 1725.5 of the Labor Code, are REQUIRED, by Section 4104 of the California Public Contract Code, to be submitted prior to bid opening. (The "location of business" must specify the city in which the subcontractor's business is located, and the state if other than California.) All other requested information shall be submitted, either with the bid or within 24 hours after bid opening.

Please fill out as completely as possible when submitting your bid. Use subcontractor's business name style as registered with the License Board.

FAILURE TO LIST SUBCONTRACTORS AS DIRECTED MAY RENDER THE BID NON-RESPONSIVE, OR MAY RESULT IN ASSESSMENT OF A PENALTY AGAINST THE BIDDER IN ACCORDANCE WITH SECTION 4110 OF THE CALIFORNIA PUBLIC CONTRACT CODE.

| SUBCONTRACTOR: | |
|----------------------------------|----------------------------|
| | |
| Class License No | DIR Registration No |
| Item No. or Description of Work: | |
| Dollar Amount | OR Percentage of Total Bid |
| Email Address: | |
| | |
| SUBCONTRACTOR: | |
| Business Address: | |
| Class License No | DIR Registration No |
| Item No. or Description of Work: | |
| Dollar Amount | OR Percentage of Total Bid |
| Email Address: | |
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| SUBCONTRACTOR: | | |
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| Business Address: | | |
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| CURCONTRACTOR. | | |
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| Email Address: | |
| | |
| SUBCONTRACTOR: | |
| Business Address: | |
| Class License No | DIR Registration No |
| Item No. or Description of Work: | |
| Dollar Amount | _OR Percentage of Total Bid |
| Email Address: | |
| | |

EQUIPMENT CERTIFICATION

| The Contractor can | _ cannot rea | dily access l | heavy equipm | ent sufficient t | o meet all of |
|-------------------------|----------------------|----------------|----------------|------------------|---------------|
| the above minimum sp | pecifications for | operational r | requirements | and commits | to using this |
| equipment throughout t | he life of the proje | ect (including | readily availa | ble replaceme | nt equipment |
| in the event of breakdo | wns). | | | | |

The bidder must place a check mark after "can" or "cannot" in one of the blank spaces provided. The above Statement is part of the Bid. Signing this Bid on the signature portion thereof shall also constitute signature of this Statement.

RESUMES

Attach resumes for the individuals who will work on the project as site supervisor and project manager demonstrating compliance with Section 02112. Provide no later than 3 business days after bid opening if not included with the bid.

Proposal 10 Contract Number 21-07-SW

EXPERIENCE REFERENCES

opening if not included with the bid. A sample format is provided below: Contractor/Bidder Firm Name: Contract Number: 21-07-SW Three (3) projects involving excavating, handling, transporting, placing, and compacting material volumes of at least 5,000 cubic yards (cy) per day and/or at least 200,000 cy of total material: Project Name Firm/Owner Location Contact Person **Email Address** Phone Description of Work Performed: Project Name Firm/Owner Location Contact Person **Email Address** Phone Description of Work Performed:

Firm/Owner

Phone

Contact Person

Provide references demonstrating compliance with Section 02112 no later than 3 business days after bid

Description of Work Performed:

Project Name

Email Address

Location

Proposal 11 Contract Number 21-07-SW

OPT OUT OF PAYMENT ADJUSTMENTS FOR PRICE INDEX FLUCTUATIONS

You may opt out of the payment adjustments for price index fluctuations as specified in Section 2-1.31, "OPT OUT OF PAYMENT ADJUSTMENTS FOR PRICE INDEX FLUCTUATIONS," of the special provisions.

You can only elect to opt out of payment adjustments for price index fluctuations of if you complete this form and submit it with your bid. The individual signing this form must be duly authorized to sign a bid.

By signing this form, I hereby opt out of the payment adjustments for price index fluctuations for the above-named project.

| Bidder: | | |
|-----------------|--|--|
| Name (Printed): | | |
| Signature: | | |
| Title: | | |

Proposal 16 Contract Number 21-07-SW

(This guaranty shall be executed by the successful bidder in accordance with instructions in the special provisions. The bidder may execute the guaranty on this page at the time of submitting his bid.)

GUARANTY

To the Owner: County of Fresno

CONTRACT NUMBER 21-07-SW

The undersigned guarantees the construction and installation of the following work included in this project:

ALL WORK

Should any of the materials or equipment prove defective or should the work as a whole prove defective, due to faulty workmanship, material furnished or methods of installation, or should the work or any part thereof fail to operate properly as originally intended and in accordance with the plans and specifications, due to any of the above causes, all within twelve (12) months after date on which this contract is accepted by the Owner, the undersigned agrees to reimburse the Owner, upon demand, for its expenses incurred in restoring said work to the condition contemplated in said project, including the cost of any such equipment or materials replaced and the cost of removing and replacing any other work necessary to make such replacement or repairs, or, upon demand by the Owner, to replace any such material and to repair said work completely without cost to the Owner so that said work will function successfully as originally contemplated.

The Owner shall have the unqualified option to make any needed replacement or repairs itself or to have such replacements or repairs done by the undersigned. In the event the Owner elects to have said work performed by the undersigned, the undersigned agrees that the repairs shall be made and such materials as are necessary shall be furnished and installed within a reasonable time after the receipt of demand from the Owner.

| | Name (Printed): | |
|-------|-----------------|--|
| | Signature: | |
| | Title: | |
| Date: | Contractor: | |

Proposal – 17 Contract Number 21-07-SW

AGREEMENT

THIS AGREEMENT made at Fresno, in Fresno County, California, by and between hereinafter called the Contractor, and the County of Fresno hereinafter called the Owner.

WITNESSETH: That the Contractor and the Owner, for the consideration hereinafter named, agree as follows:

ARTICLE I. The Contractor agrees to furnish all labor and materials, including tools, implements, and appliances required, but excluding such materials as are mentioned in the specifications to be furnished by the Owner, and to perform all the work in a good and workmanlike manner, free from any and all liens and claims of mechanics, materialmen, teamsters, subcontractors, artisans, machinists, and laborers required for:

AMERICAN AVENUE DISPOSAL SITE PHASE I WASTE RELOCATION

18950 W AMERICAN AVE, KERMAN, CA 93630

CONTRACT NUMBER: 21-07-SW

All in strict compliance with the plans, drawings and specifications therefor prepared by the Owner, and other contract documents relating thereto.

ARTICLE II. The Contractor and the Owner agree that the Notice to Bidders and Special Provisions, the Wage Scale (Prevailing Wages), the Plans and Drawings, Addenda and Bulletins thereto, and the Proposal (Bid Book) hereto attached, together with this Agreement, form the contract, and they are as fully a part of the contract as if hereto attached or herein repeated.

All portions of the Standard Specifications of the State of California, Department of Transportation, dated 2015, which are not in conflict with this contract shall be deemed a part of the specifications as though fully therein set forth; provided, however, that revisions to the said Standard Specifications shall apply only to the extent, if any, included in the Project Details of these specifications or as otherwise incorporated directly herein. No part of said specifications which is in conflict with any portion of this agreement, or which is not actually descriptive of the work to be done thereunder, or of the manner in which said work is to be executed, shall be considered as any part of this agreement, but shall be utterly null and void.

ARTICLE IV. If the Contractor should be adjudged a bankrupt, or if he should make a general assignment for the benefit of his creditors, or if a receiver should be appointed on account of his insolvency, or if he or any of his subcontractors should persistently violate any of the provisions of the contract, or if he should persistently or repeatedly refuse or should fail, except in cases for which

extension of time is provided, to supply enough properly skilled workmen or proper materials, or if he should fail to make prompt payment to subcontractors or for material or labor, or persistently disregard laws, ordinances or the instructions of the Engineer, then the Owner may, upon certificate of the Engineer when sufficient cause exists to justify such action, serve written notice upon the Contractor and his surety of its intention to terminate the contract, and unless within five days after the serving of such notice, such violations shall cease and satisfactory arrangements for correction thereof be made, the contract shall, upon the expiration of said five days, cease and terminate.

In the event of any such termination, the Owner shall immediately serve written notice thereof upon the surety and the Contractor, and the surety shall have the right to take over and perform the contract, provided, however, that if the surety within ten (10) days after the serving upon it of notice of termination does not give the Owner written notice of its intention to take over and perform the contract or does not commence performance thereof within the ten (10) days stated above from the date of the serving of such notice, the Owner may take over the work and prosecute the same to completion by contract or by any other method it may deem advisable, for the account and at the expense of the Contractor, and the Contractor and his surety shall be liable to the Owner for any excess cost occasioned the Owner thereby. and in such event the Owner may without liability for so doing, take possession of and utilize in completing the work such materials, appliances, plant and other property belonging to the Contractor as may be on the site of the work and necessary therefor. In such case the Contractor shall not be entitled to receive any further payment until the work is finished. If the unpaid balance of the contract price shall exceed the expenses of finishing the work, including compensation for additional managerial and administrative services, such excess shall be paid to the Contractor. If such expense shall exceed such unpaid balance, the Contractor shall pay the difference to the Owner. The expense incurred by the Owner, as herein provided and damage incurred through the Contractor's default, shall be certified by the Engineer.

ARTICLE V. To the fullest extent permitted by law with respect to any work required to be done under this contract, the Contractor will indemnify and hold harmless the COUNTY OF FRESNO, STATE OF CALIFORNIA, GEO-LOGIC ASSOCIATES, TETRA TECH BAS, and all other participating public agencies, whether or not said agencies are named herein, who have jurisdiction within the areas in which the work is to be performed, and all officers and employees of the Owner, the County, the State, the United States and said other participating agencies, from any and all costs and expenses, attorney fees and court costs, damages, liabilities, claims and losses occurring or resulting to COUNTY in connection with the performance, or failure to perform, by CONTRACTOR, its officers, agents or employees under this Agreement, and from any and all costs and expenses, attorney fees and court costs, damages, liabilities, claims and losses occurring or resulting to any person, firm or corporation who may be injured or damaged by the performance, or failure to perform, of CONTRACTOR, its officers, agents or employees under this Agreement. In addition, CONTRACTOR agrees to indemnify COUNTY for Federal, State of California and/or local audit exceptions resulting from non-compliance herein on the part of CONTRACTOR.

CONTRACTOR agrees to indemnify, save, hold harmless, and at COUNTY'S request, defend the COUNTY, its officers, agents, and employees from any and all costs and expenses, damages, liabilities, claims, and losses occurring or resulting to COUNTY in connection with the performance, or failure to perform, by CONTRACTOR, its officers, agents, or employees under this Agreement, and from any and all costs and expenses, damages, liabilities, claims, and losses occurring or resulting to any person, firm, or corporation who may be injured or damaged by the performance, or failure to perform, of CONTRACTOR, its officers, agents, or employees under this Agreement.

The Certificate of Insurance shall be issued in duplicate, to the COUNTY OF FRESNO and all other participating agencies, whether or not said agencies are named herein, who contribute to the cost of the work or have jurisdiction over areas in which the work is to be performed and all officers and employees of said agencies while acting within the course and scope of their duties and responsibilities.

In the event CONTRACTOR fails to keep in effect at all times insurance coverage as herein provided, the COUNTY may, in addition to other remedies it may have, suspend or terminate this Agreement upon the occurrence of such event.

All policies shall be with admitted insurers licensed to do business in the State of California. Insurance purchased shall be purchased from companies possessing a current A.M Best Company rating of A FSC VII or better.

Without limiting the COUNTY'S right to obtain indemnification from CONTRACTOR or any third parties, CONTRACTOR, at its sole expense, shall maintain in full force and effect, the following insurance policies or a program of self-insurance, including but not limited to, an insurance pooling arrangement or Joint Powers Agreement (JPA) throughout the term of the Agreement:

A. Commercial General Liability

Commercial General Liability Insurance with limits not less than those shown in the following table:

Liability Insurance Requirements

| Total bid | For each occurrence ^a | Aggregate for products/completed operation | General aggregate ^b | Umbrella or excess liability ^c |
|----------------|----------------------------------|--------------------------------------------|-----------------------------------|-------------------------------------------|
| ≤ \$1,000,000 | \$1,000,000 | \$2,000,000 | \$2,000,000 | \$5,000,000 |
| > \$1,000,000 | | | | |
| ≤ \$10,000,000 | \$1,000,000 | \$2,000,000 | \$2,000,000 | \$10,000,000 |
| > \$10,000,000 | | | | |
| ≤ \$25,000,000 | \$2,000,000 | \$2,000,000 | \$4,000,000 | \$15,000,000 |
| > \$25,000,000 | \$2,000,000 | \$2,000,000 | \$4,000,000 | \$25,000,000 |

^aCombined single limit for bodily injury and property damage.

This policy shall be issued on a per occurrence basis. COUNTY may require specific coverages including completed operations, products liability, contractual liability, Explosion-Collapse-Underground, fire legal liability, or any other liability insurance deemed necessary because of the of the nature of this contract.

Such Commercial General Liability insurance shall name the County of Fresno, its officers, agents, and employees, individually and collectively, as additional insured, but only insofar as the operations under this Agreement are concerned. Such coverage for additional insured shall apply as primary insurance and any other insurance, or self-insurance, maintained by COUNTY, its officers, agents and employees shall be excess only and not contributing with insurance provided under CONTRACTOR's policies herein. This insurance shall not be cancelled or changed without a minimum of thirty (30) days advance written notice given to COUNTY. CONTRACTOR shall obtain endorsements to the Commercial General Liability insurance policy naming COUNTY as an additional insured and providing for a thirty (30) day prior written notice of cancellation or change in terms or coverage.

Within eight (8) days from date CONTRACTOR executes this Agreement, CONTRACTOR shall provide certificates of insurance and endorsement as stated above for all of the foregoing policies, as required herein, to the County of Fresno, or to designservices@fresnocountyca.gov, stating that such insurance coverages have been obtained and are in full force; that the County of Fresno, its officers, agents and employees will not be responsible for an premiums on the policies; that such Commercial General Liability insurance names the County of Fresno, its officers, agents, and employees, individually and

^bThis limit must apply separately to your work under this Contract.

^cThe umbrella or excess policy must contain a clause stating that it takes effect (drops down) in the event the primary limits are impaired or exhausted.

collectively, as additional insured, but only insofar as the operations under this Agreement are concerned; that such coverage for additional insured shall apply as primary insurance an any other insurance, or self- insurance shall not be cancelled or changed without a minimum of thirty (30) days advance, written notice given to COUNTY.

CONTRACTOR shall obtain endorsements to the Commercial General Liability insurance naming the County of Fresno, its officers, agents, and employees, individually and collectively, as additional insured, but only insofar as the operations under this Agreement are concerned. Such coverage for additional insured shall apply as primary insurance and any other insurance, or self-insurance, maintained by COUNTY, its officers, agents, and employees shall be excess only and not contributing with insurance provided under CONTRACTOR'S policies herein. This insurance shall not be cancelled or changed without a minimum or thirty (30) days advance written notice given to COUNTY.

B. Automobile Liability

Comprehensive Automobile Liability Insurance with limits of not less than One Million Dollars (\$1,000,000) per accident for bodily injury and property damage. Coverage should include owned and non-owned vehicles used in connection with this Agreement and all applicable endorsements.

C. Professional Liability

If CONTRACTOR is a licensed professional or employs professional staff, (e.g., Architect, Engineer, Surveyor, etc.) in providing services, Professional Liability Insurance with limits of not less than One Million Dollars (\$1,000,000.00) per occurrence, Three Million Dollars (\$3,000,000.00) annual aggregate with a provision for 3 year tail coverage.

D. Worker's Compensation

A policy of Worker's Compensation insurance as may be required by the California Labor Code.

ARTICLE VI. Contractor represents that he has secured the payment of Worker's Compensation in compliance with the provisions of the Labor Code of the State of California and during the performance of the work contemplated herein will continue so to comply with said provisions of said Code. Contractor shall supply the Owner with certificates of insurance, in duplicate, evidencing that Worker's Compensation Insurance is in effect and providing that the Owner will receive ten days notice of cancellation. If Contractor self-insures Worker's Compensation, Certificate of Consent to Self-insure should be provided the Owner.

ARTICLE VII. The Contractor shall forthwith furnish in duplicate, a faithful performance bond in an amount equal to 100% of the contract price and a payment bond in an amount equal to 100% of the contract price, both bonds to be written by a surety company acceptable to the Owner and in the form prescribed by law.

The payment bond shall contain provisions such that if the Contractor or his subcontractors shall fail to pay (a) amounts due under the Unemployment Insurance Code with respect to work performed under the contract, or (b) any amounts required to be deducted, withheld and paid over to the Employment Development Department and to the Franchise Tax Board from the wages of the employees of the Contractor and subcontractors pursuant to Section 13020 of the Unemployment Insurance Code with respect to such work and labor, then the surety will pay these amounts. In case suit is brought upon the payment bond, the surety will pay a reasonable attorney's fee to be fixed by the court.

ARTICLE VIII. This project is subject to compliance monitoring and enforcement by the Department of Industrial Relations.

Except as provided in Labor Code section 1725.5(f), no contractor or subcontractor may be listed on a bid proposal for a public works project unless registered with the Department of Industrial Relations

pursuant to Labor Code section 1725.5 [with limited exceptions from this requirement for bid purposes only under Labor Code section 1771.1(a)].

Except as provided in Labor Code section 1725.5(f), no contractor or subcontractor may be awarded a contract for public work on a public works project or engage in the performance of work on any public works project unless registered with the Department of Industrial Relations pursuant to Labor Code section 1725.5.

Contractor shall comply with all applicable laws and regulations relating to wages and employment, including all requirements imposed by the California Department of Industrial Relations (DIR). Contractor shall cooperate with County to furnish timely all information necessary for County's completion of the form required to be submitted by County when registering the Project on the DIR website; and County thereafter shall provide to Contractor the "Project ID Number" assigned by DIR in order to facilitate Contactor's submission to DIR of its certified payrolls for the Project, in the manner required and using such form as may be prescribed by DIR, in accordance with the provisions of Labor Code section 1771.4(a)(3).

ARTICLE IX: Governing Law – Venue for any action arising out of or relating to this Agreement shall be in Fresno County, California. This Agreement shall be governed by the laws of the State of California. This Contract, 21-07-SW, was awarded by the Board of Supervisors on _____. It has been reviewed by the Department of Public Works and Planning and is in proper order for signature of the Chairman of the Board of Supervisors. IN WITNESS WHEREOF, they have executed this Agreement this _____ day of , 2022 _COUNTY OF FRESNO_____ (CONTRACTOR) (OWNER) (Taxpayer Federal I.D. No.) By _____ Brian Pacheco, Chairman of the Board of Supervisors of the County of Fresno Title ATTEST: Bernice E. Seidel Clerk of the Board of Supervisors County of Fresno, State of California Deputy